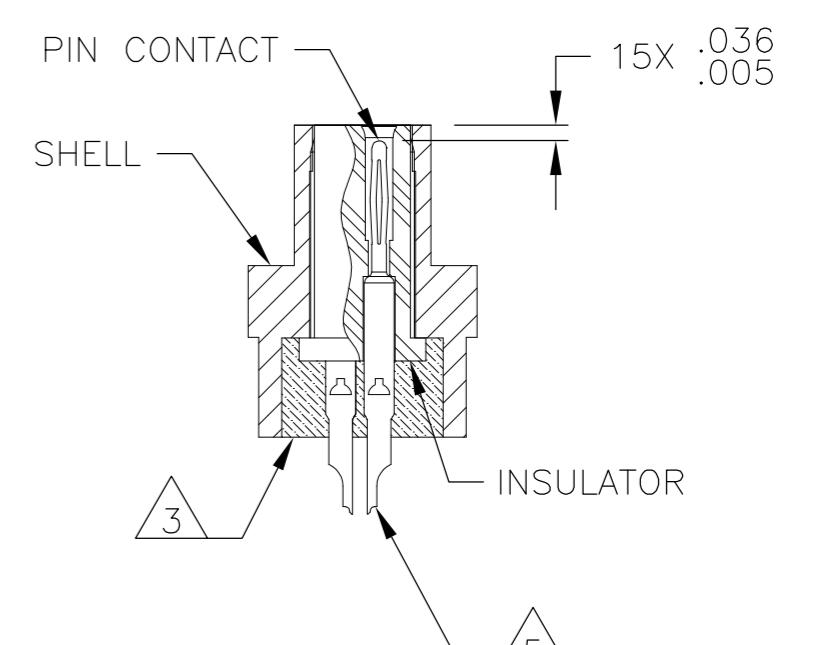
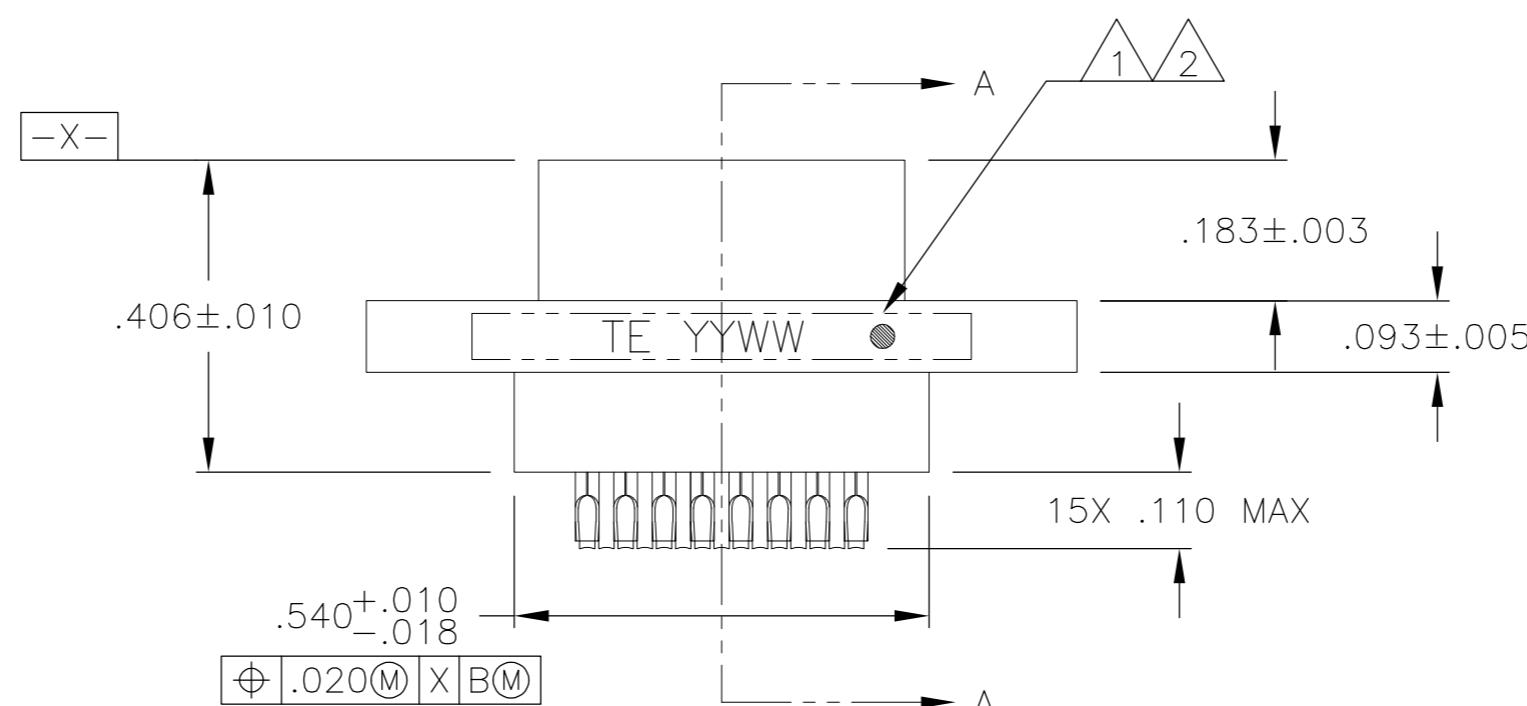
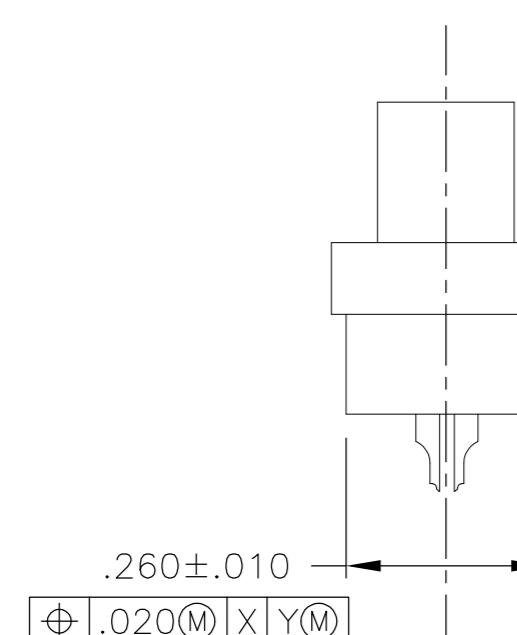
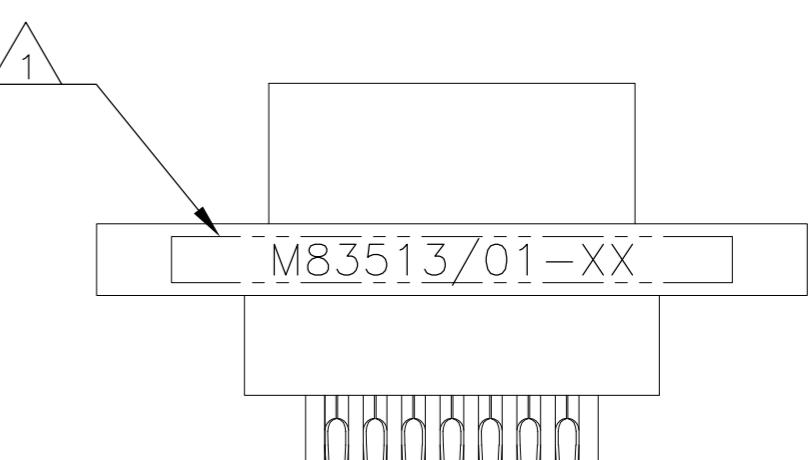
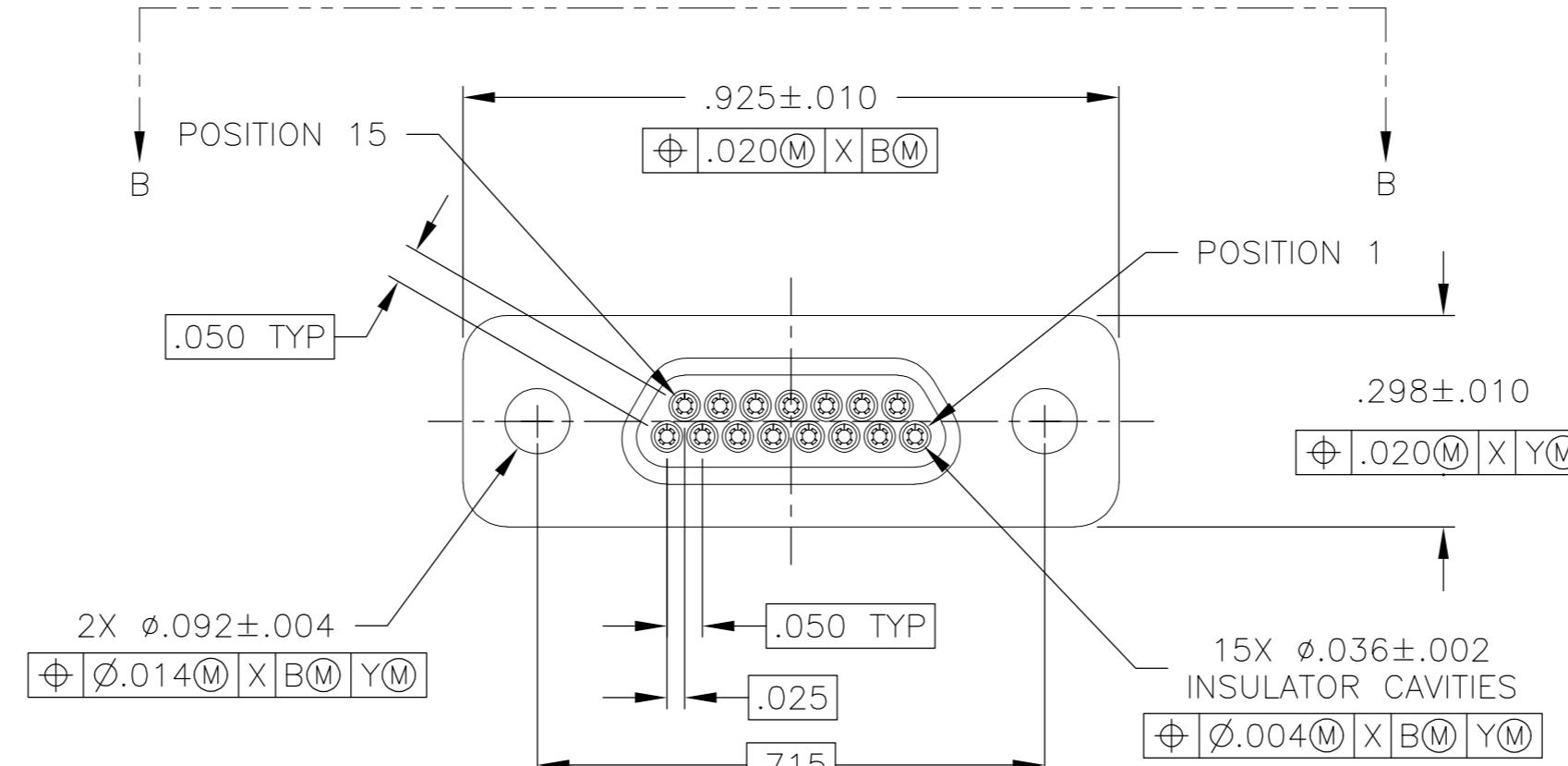
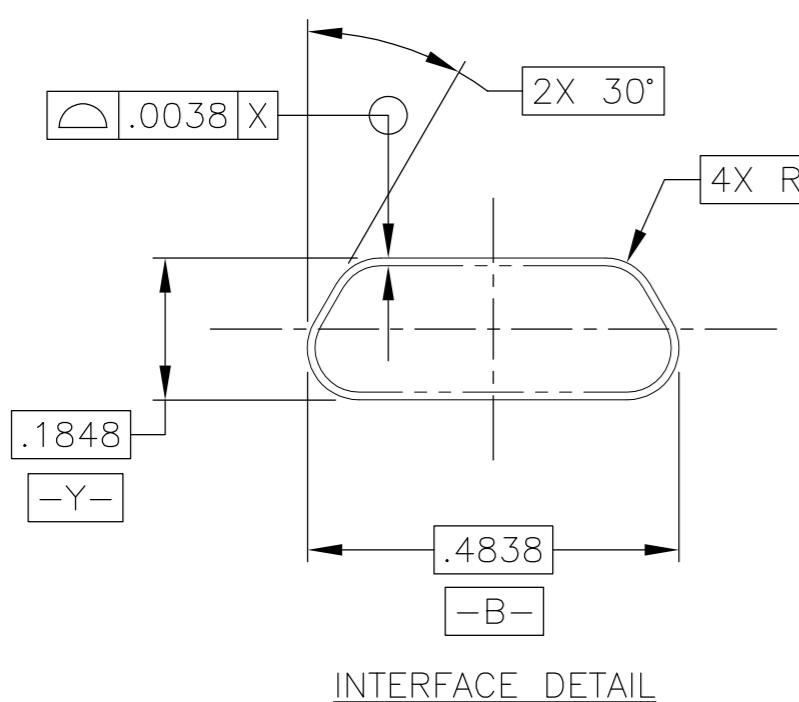


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REVISIONS			
P	LTR	DESCRIPTION	DATE
B		UPDATE PER ECO-16-002588	24 FEB 16



1 CONNECTOR SHALL BE MARKED IN ACCORDANCE WITH METHOD 1 OF MIL-STD-1285. MARKING SHALL CONTAIN THE MILITARY PIN, CAGE CODE (OR TE), AND DATE CODE. EXAMPLE: M83513/01-XX TE YYWW (WHERE XX IS PART OF THE PIN SHOWN IN THE "MIL-DTL-83513" COLUMN OF THE PART NUMBER TABLE AND YYWW IS THE DATE CODE). FOR THE SIZE 15 PLUG, THE MARKING MUST BE PRINTED ON BOTH SIDES OF THE FLANGE. TEXT HEIGHT SHALL BE .035 INCH MINIMUM.

2 POSITION 1 SHALL BE INDICATED BY AN IDENTIFIABLE MARK, LOCATED APPROXIMATELY AS SHOWN ON THE POSITION 1 SIDE OF THE CONNECTOR FLANGE. THIS MARK SHALL BE INCLUDED AS PART OF THE PART MARKING INFORMATION.

3 EPOXY ENCAPSULATION. EPOXY MAY WICK .050 INCH MAX FOR SOLDER CUPS.

4 ALL DIMENSIONS AND REQUIREMENTS ARE PER MIL-DTL-83513/1

5 CHAMFER ON SOLDER POTS ARE PARALLEL WITH THE SIDE OF CONNECTOR WITHIN 10°

THIS DRAWING IS A CONTROLLED DOCUMENT.		NAME B. ROMANCHUK CHK — APVD M. STORRY PRODUCT SPEC — APPLICATION SPEC —	PLUG ASSEMBLY, MICRO-D PER MIL-DTL-83513/01, MCKS SERIES, 15 POSITION	SIZE A2 CAGE CODE 98278 DRAWING NO C-1532210 RESTRICTED TO —
DRAWN 03 SEP 08	03 SEP 08			
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:			
0 PLC 1 PLC 2 PLC 3 PLC 4 PLC	$\pm$ — $\pm$ — $\pm$ .010 $\pm$ .005 $\pm$ 1°			
MATERIAL SEE NOTES	FINISH	WEIGHT		
	—	—		
		CUSTOMER DRAWING		
		SCALE 4:1	1 OF 2	REV B

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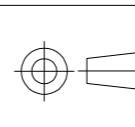
REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN
	-	SEE SHEET 1	-	-

TE  
 PART NUMBER

MIL-DTL-83513 PIN  
 1532210-1 M83513/01-BN 094-6225-0000 MCKS-N1-B-15PS  
 1532210-2 M83513/01-BC 094-6235-0000 MCKS-C2-B-15PS

1

1532210

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 03 SEP 08 B. ROMANCHUK	TE Connectivity
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK -	
	0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± -	APVD 03 SEP 08 M. STORRY PRODUCT SPEC	NAME
		—	PLUG ASSEMBLY, MICRO-D PER MIL-DTL-83513/01, MCKS SERIES, 15 POSITION
MATERIAL	FINISH	WEIGHT —	SIZE CAGE CODE DRAWING NO A2 98278 C-1532210 — RESTRICTED TO
			CUSTOMER DRAWING
		SCALE 4:1	REV B

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