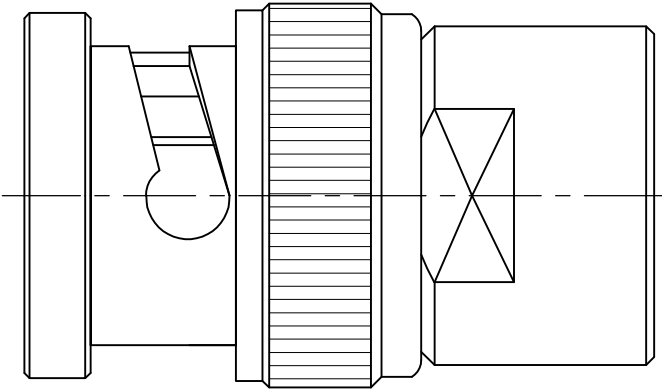
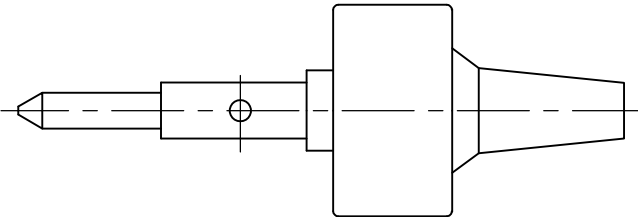
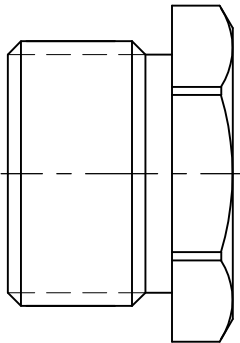


LOC	DIST	REVISIONS				
E	B	P	LTR	DESCRIPTION	DATE	APVD
		-		SEE SHEET 1	-	-

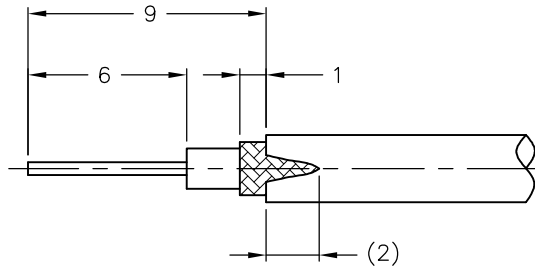
COMPONENTS

MAIN BODY (ITEM1,2,3,4,5,6,7)	CENTER CONTACT ASSY (ITEM8,9,10)	CLAMP NUT (ITEM 11)
		

ASSEMBLY INSTRUCTIONS

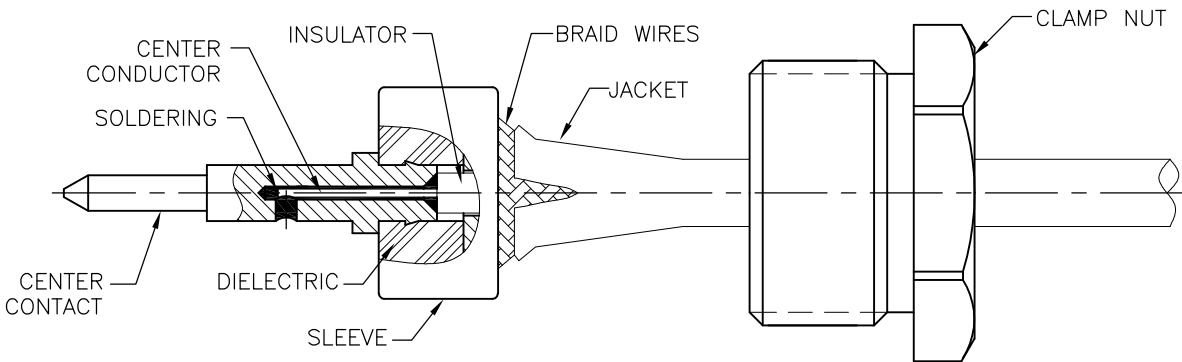
STEP 1: PREPARATION OF CABLE

1. TRIM CABLE TO DIMENSIONS SHOWN. BE CAREFUL TO AVOID NICKING THE BRAID.
2. REMOVE ANY RESIDUAL PLASTIC FROM CENTER CONDUCTOR.
3. CUT A RIP ON THE CABLE JACKET AS DIMENSION SHOWN.



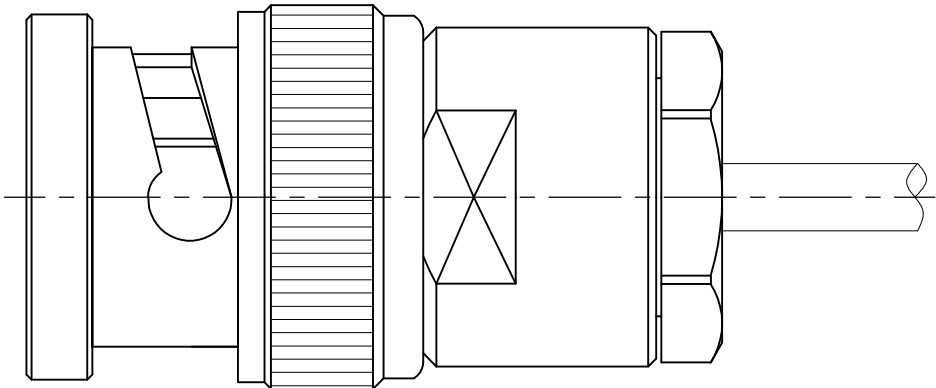
STEP 2: ASSEMBLE CLAMP NUT, WASHER, GASKET, WAHSER, SLEEVE, DIELECTRIC AND CENTER CONTACT


1. SLIDE CLAMP NUT ON THE CABLE.
2. INSERT CABLE INTO CENTER CONTACT ASSEMBLY. AND FLARE THE BRAID WIRES AND OVER ON SLEEVE.
3. SOLDERING CENTER CONTACT WITH CABLE.



STEP 3: SCREW NUT TO CONNECTOR

1. INSERT STEP 2 CABLE ASSEMBLY INTO CONNECTOR BODY AND SCREW TIGHT THE CLAMP NUT.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	A.BEKEN	21-11-01	 TE Connectivity		
		CHK	R.G	21-11-01			
		APVD	F W-KING	21-11-01	NAME		
		PRODUCT SPEC			BNC STRAIGHT PLUG SOLDER (PS) 75 OHM		
		APPLICATION SPEC			RG179B/U, 187A/U, URM111		
		WEIGHT			SIZE	CAGE CODE	RESTRICTED TO
		-			A3	00779	-
		CUSTOMER DRAWING			SCALE		REV
		NTS		SHEET		2 OF 2	C

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