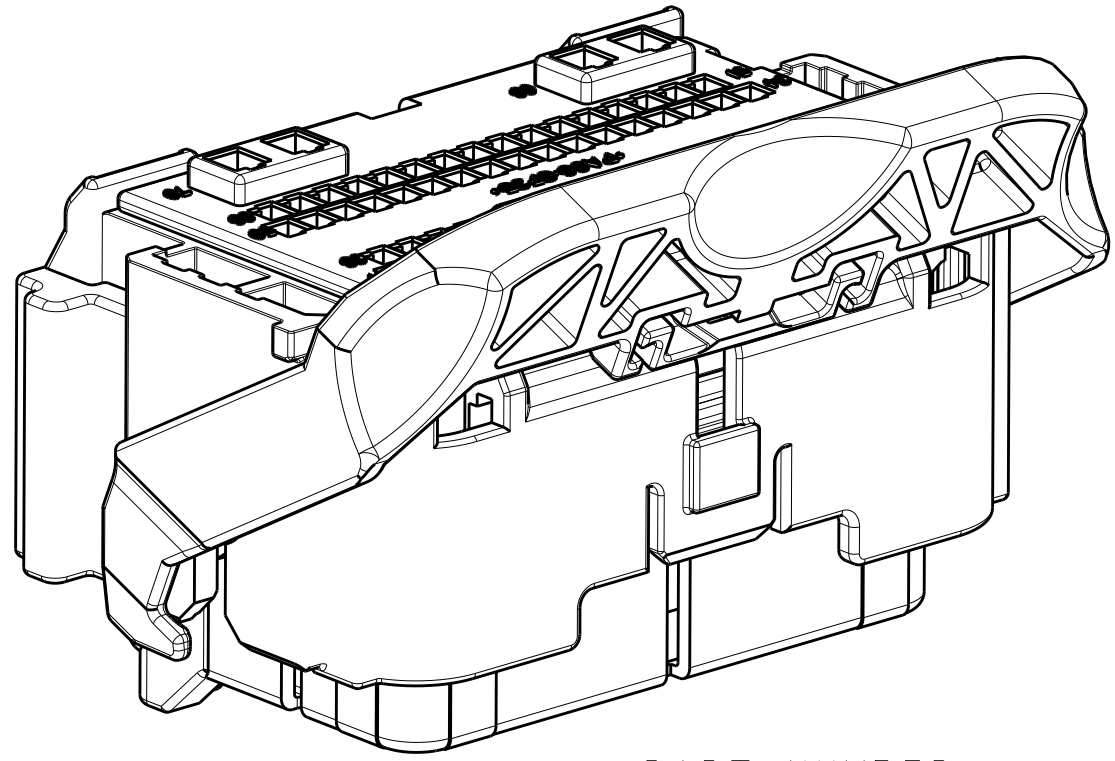
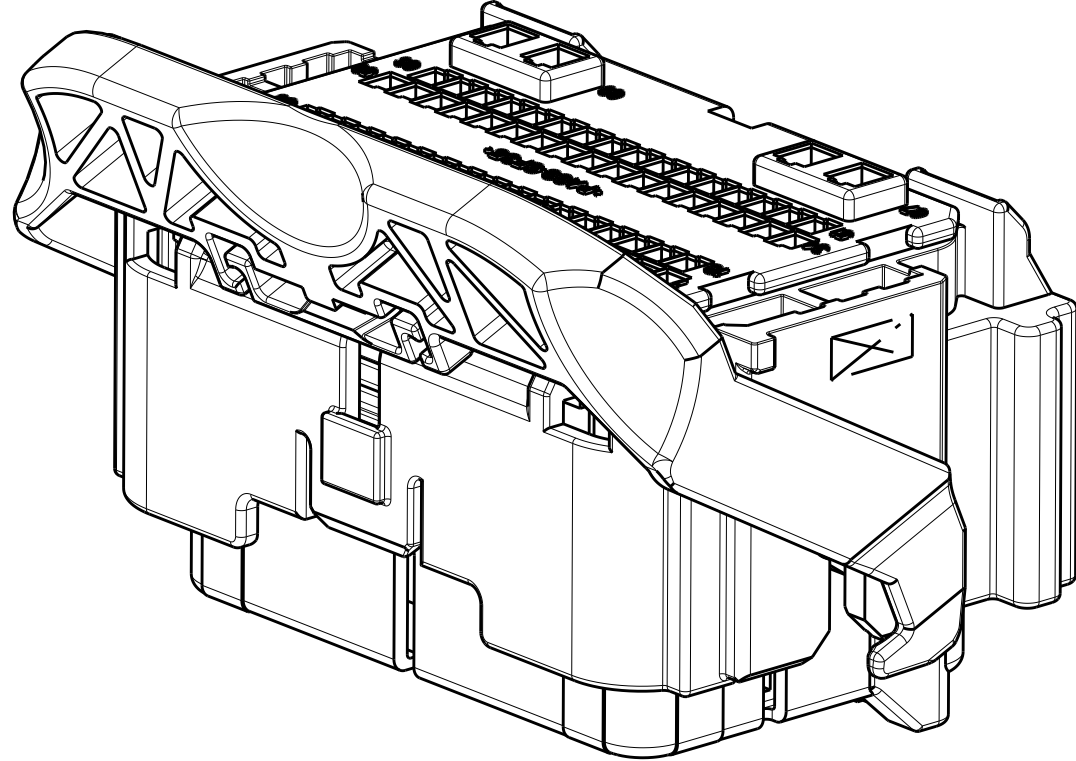
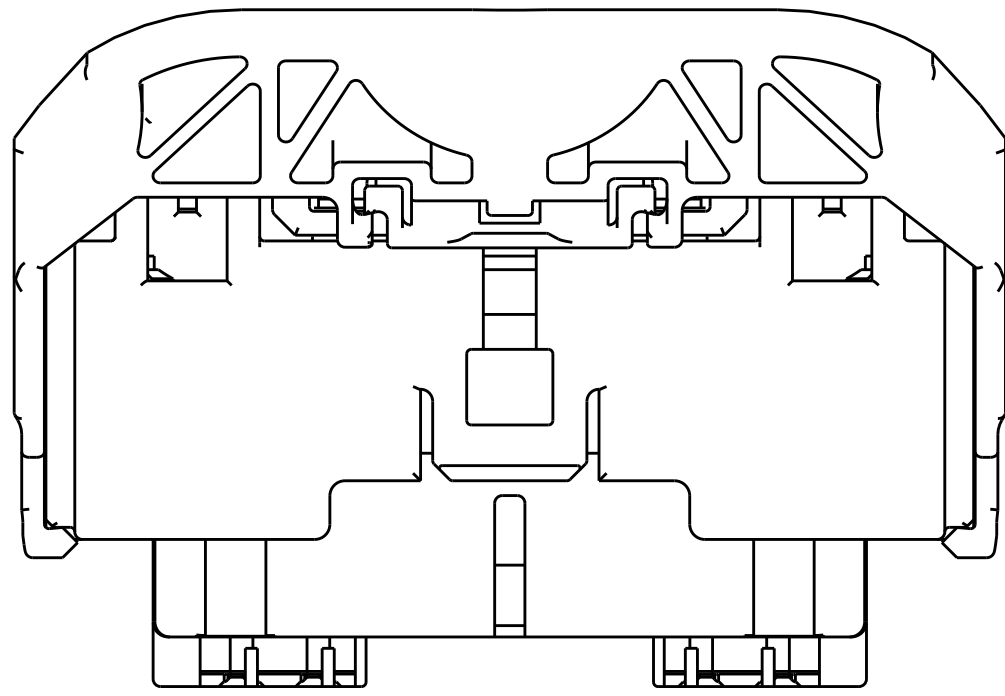




PART NUMBER:
1438136-1
SHOWN WITH SPACER
IN SEATED POSTION



REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
G45		REVISED PER ECO-13-011449	16JUL2013	DLD	DCM
G46		REVISED PER ECO-14-007153	19MAY2014	DLD	DCM
G47		REVISED PER ECO-14-014965	09OCT2013	DLD	DCM
G48		REVISED PER ECO-20-012739	05OCT2020	AP	CM

1. PRINT FORD PART NUMBER (SEE ATTACHED CHARTS) AND TRACEABILITY CODE (YY = 2 DIGIT YEAR, JJJ = JULIAN DATE, HH = 2 DIGIT MILITARY HOUR) IN THIS LOCATION AT ASSEMBLY. SEE SHEETS 3, 4 AND 5 (-*) PART NUMBERS.

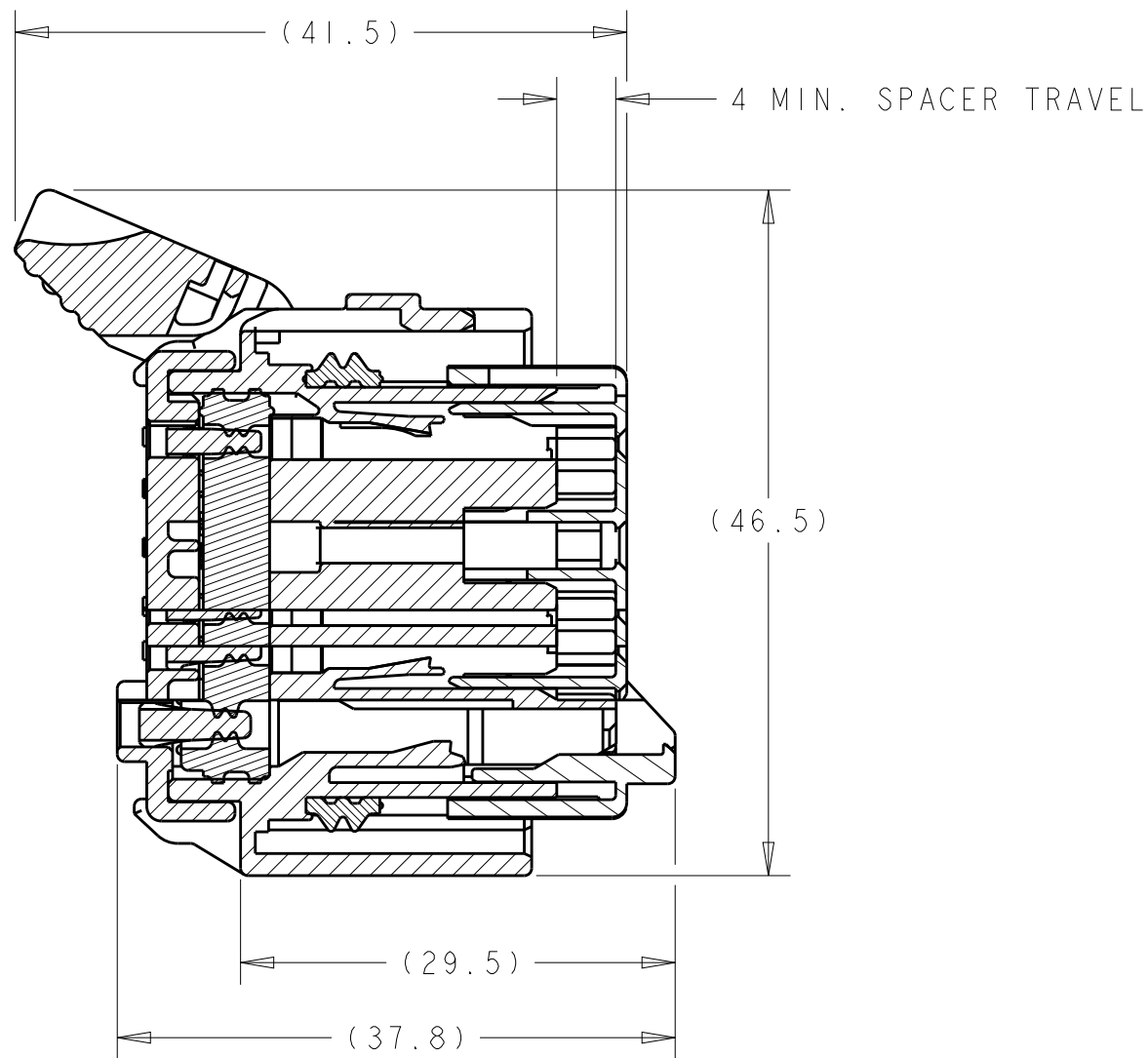
2. APPLICABLE MOLEX (1.5) POWER TERMINAL PART NUMBERS:
33012-0002 TIN 0.50-1.50mm²

3. CAM LEVER AND SPACER ARE SHIPPED IN THEIR PRE-ASSEMBLED POSITIONS.

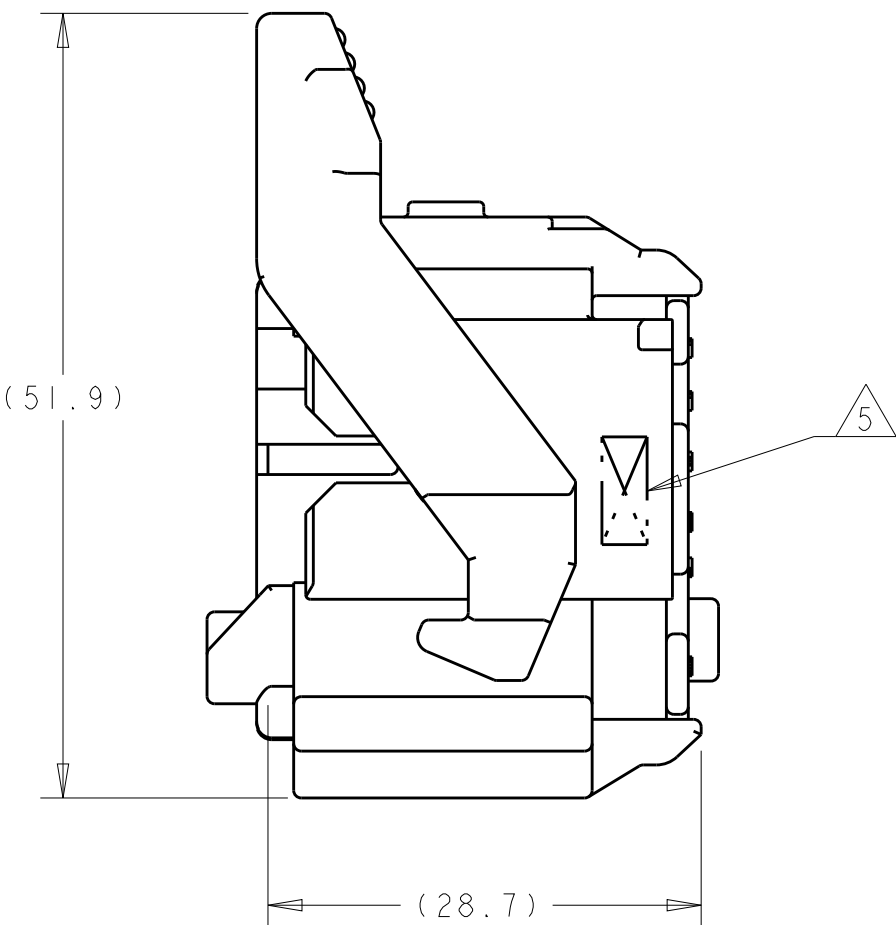
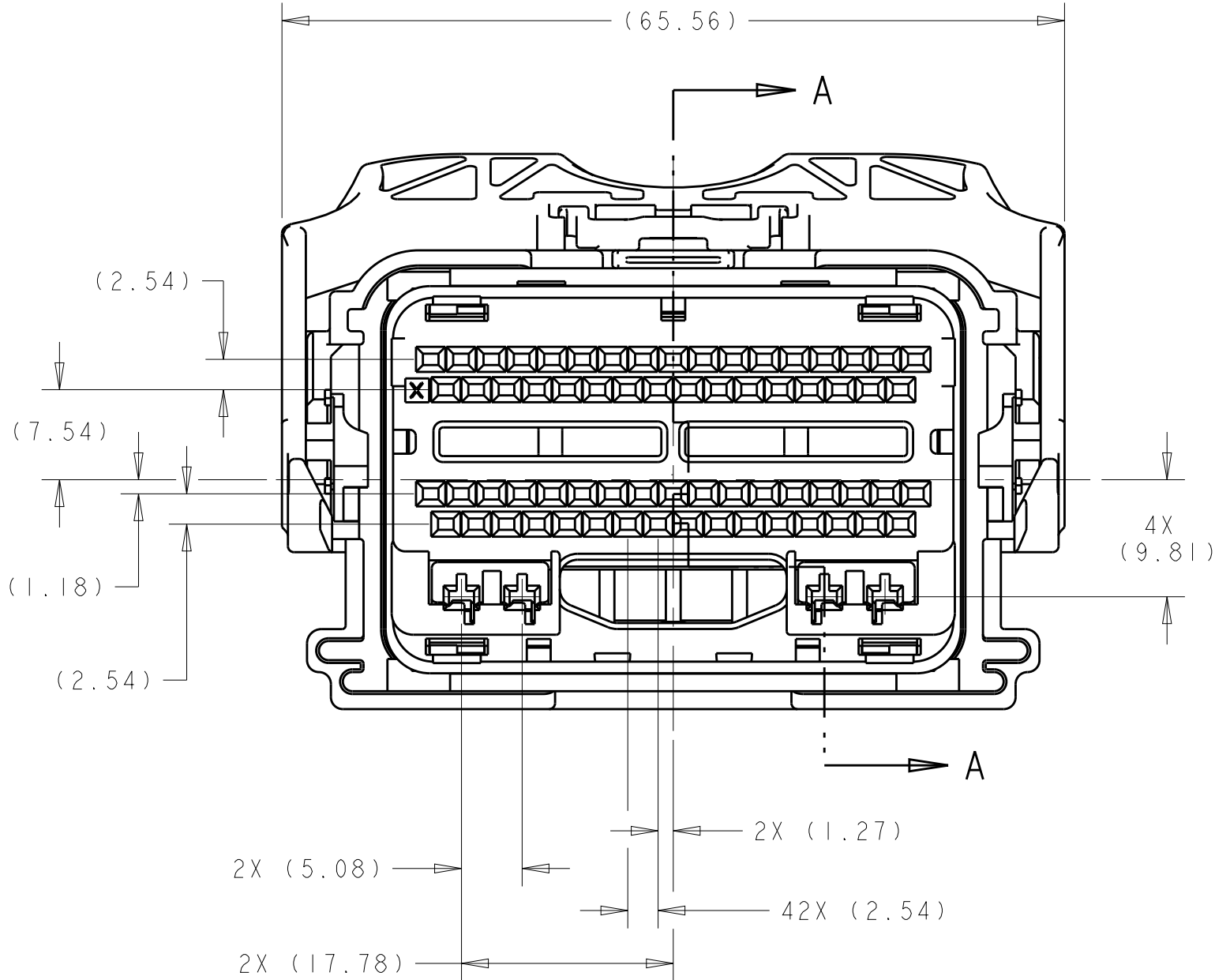
4. REFERENCE TE INSTRUCTION SHEET 408-8893.

△ COMPANY LOGO.

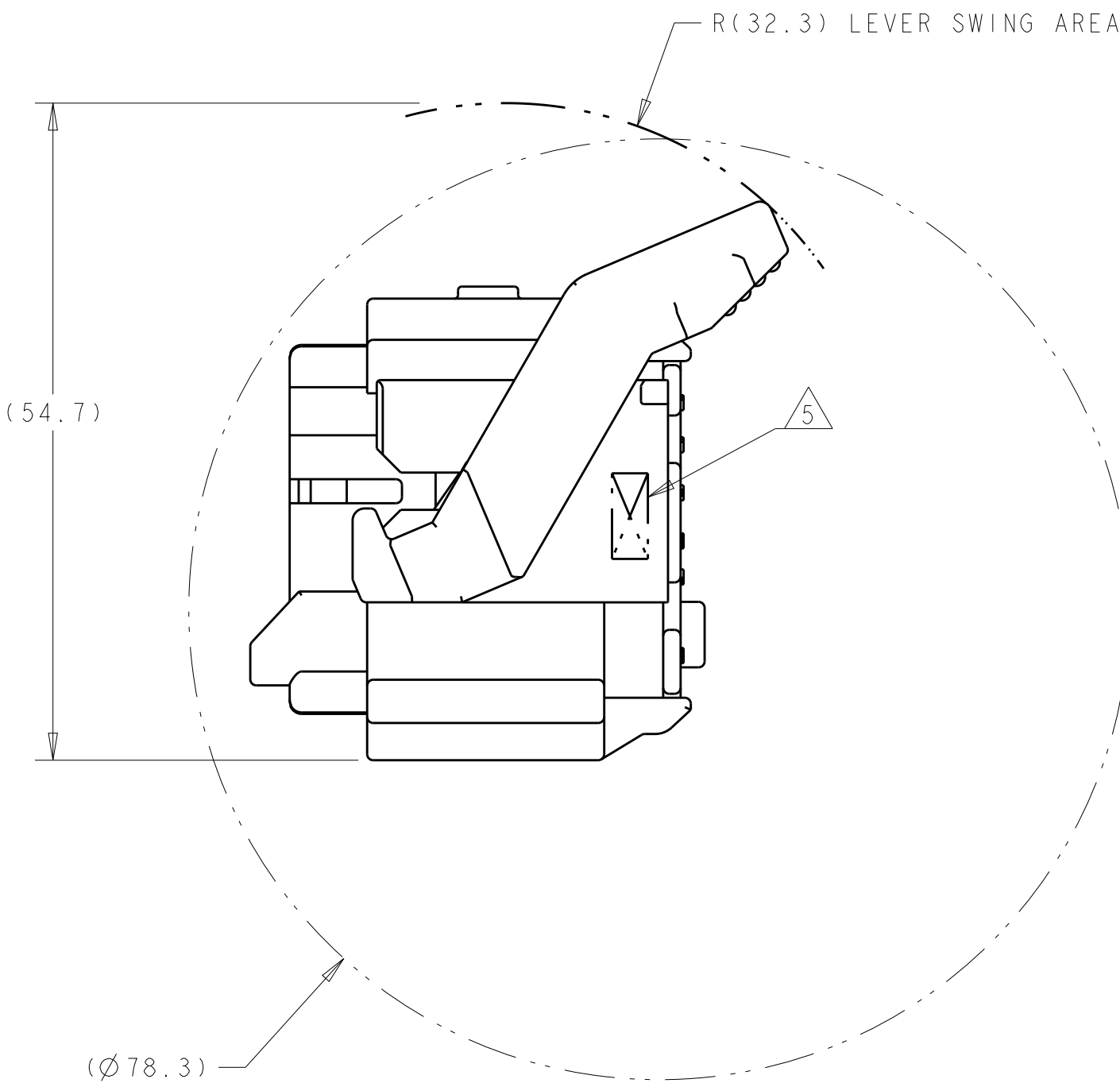
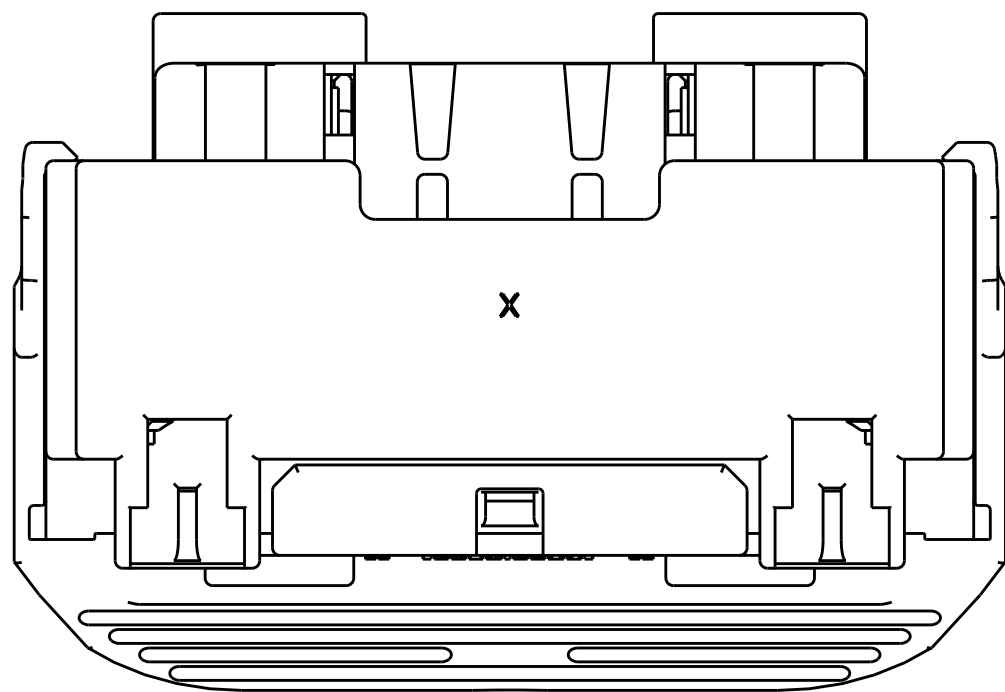
△ OBSOLETE PART.



SECTION A-A
SPACER AND LEVER
IN PRE-SEATED POSITION
(DELIVERY POSITION)



SHOWN WITH CAM
LEVER AND SPACER
IN LOADED POSTION



MIN. FEED THRU CONDITION
WITH 1mm CLEARANCE ALL AROUND
SHOWN WITH SPACER IN SEATED POSTION

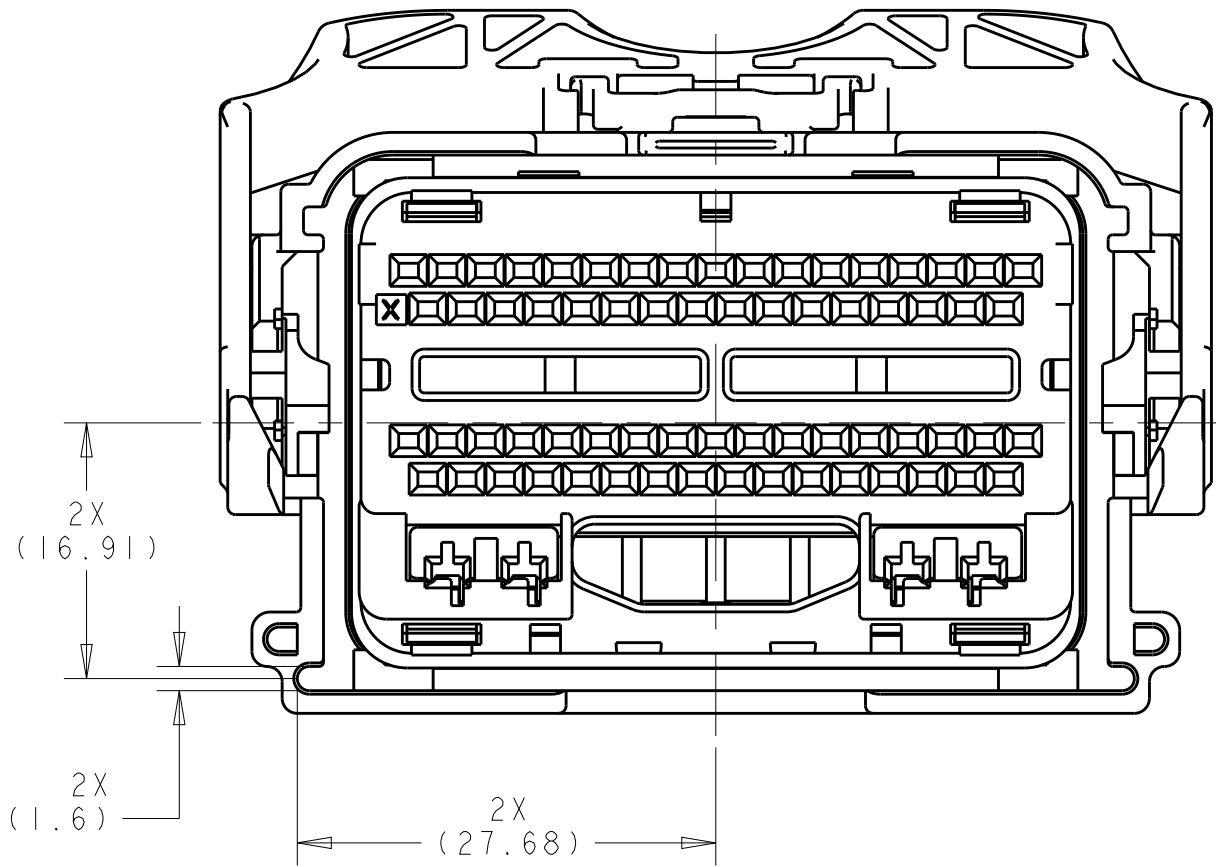
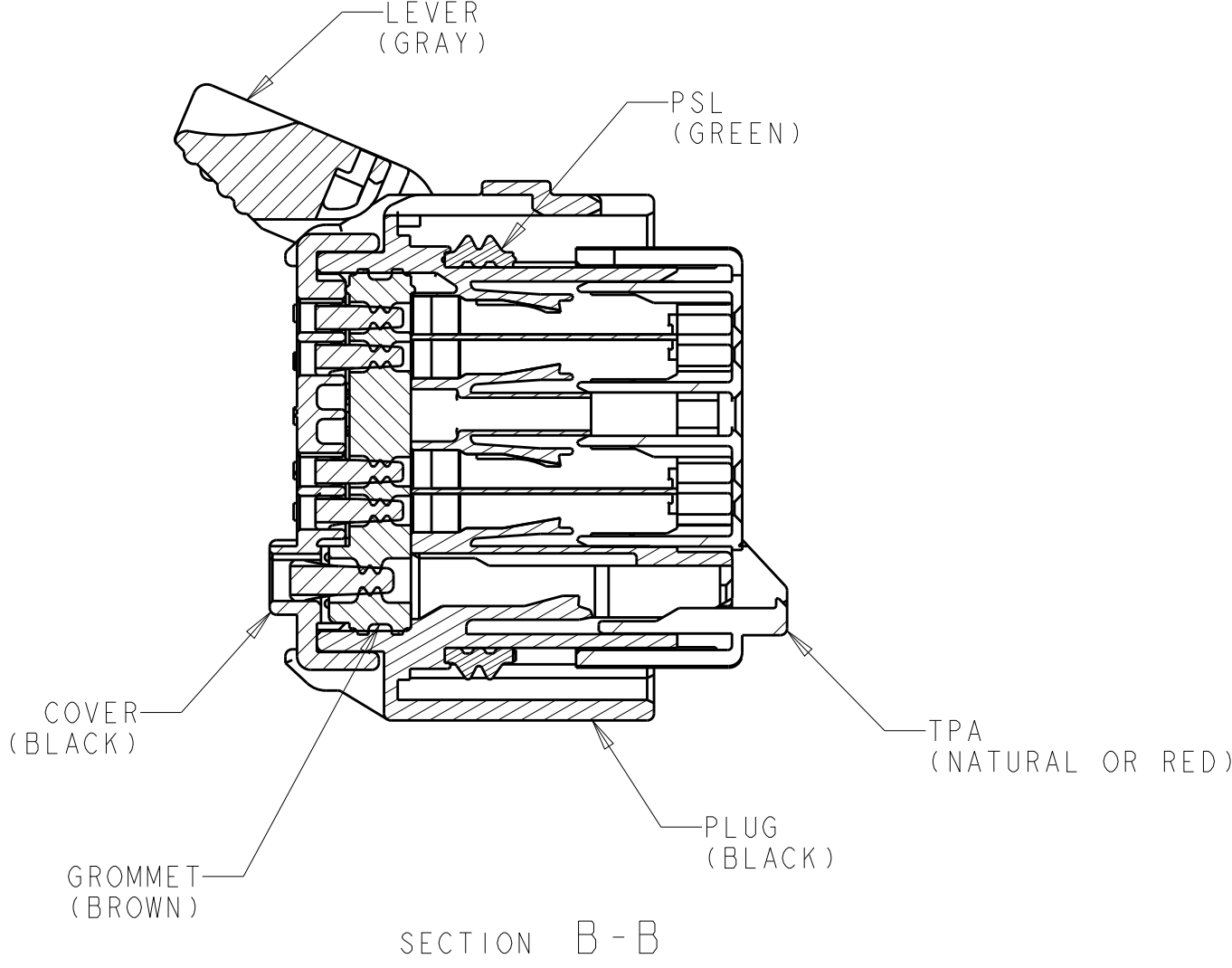
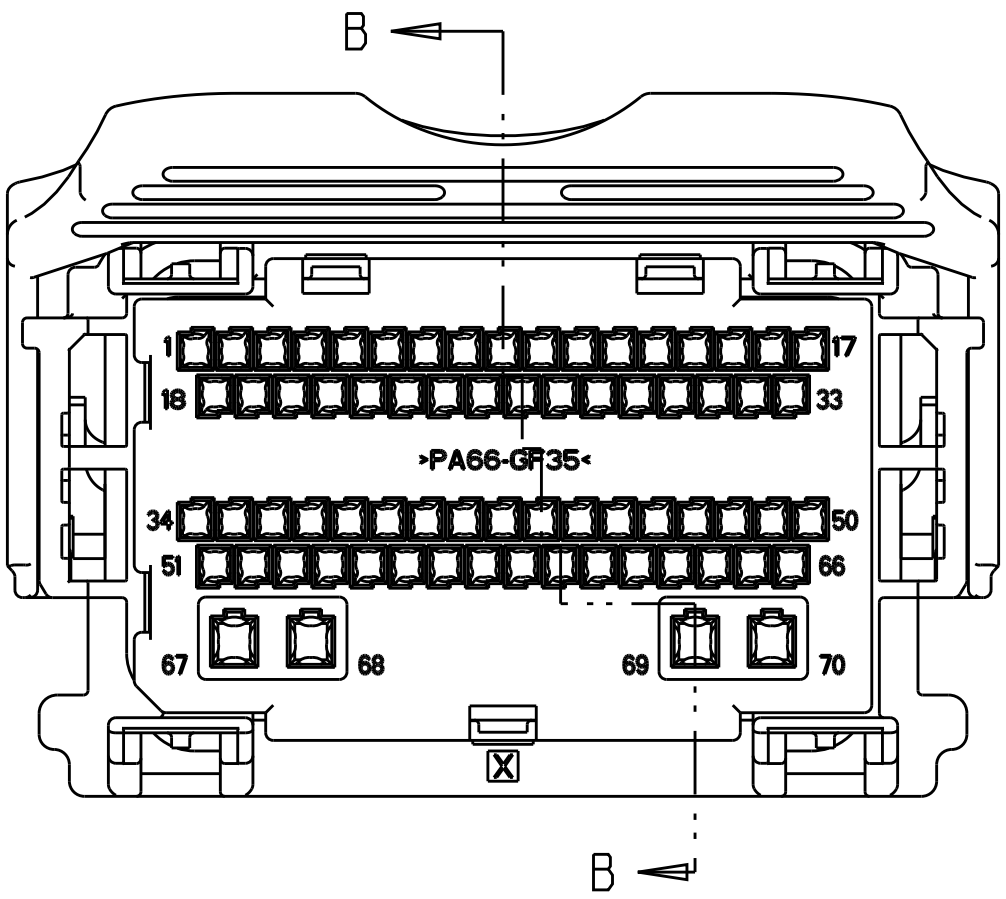
APPLICABLE COMPONENTS (FOR REFERENCE ONLY)

DESCRIPTION	NOMINAL TERMINAL SIZE	COLOR/ PLATING	FORD COMPONENT PART NUMBER	SUPPLIER PART NUMBER	MATERIAL/SPECIFICATION NUMBER	SAE WIRE SIZE
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-AA	1393366-2	COPPER ALLOY/SILVER PLATE	20AWG 18AWG
TERMINAL - FEMALE (Ag)	0.64 (CAT. 0)	SILVER	7S4T-14474-BA	1393367-2	COPPER ALLOY/SILVER PLATE	22AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-AA	1393366-1	COPPER ALLOY/TIN PLATE	20AWG 18AWG
TERMINAL - FEMALE (Sn)	0.64 (CAT. 0)	TIN	1L2T-14474-BA	1393367-1	COPPER ALLOY/TIN PLATE	22AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-CA	1393365-1	COPPER ALLOY/GOLD PLATE	20AWG 18AWG
TERMINAL - FEMALE (Au)	0.64 (CAT. 0)	GOLD	1L2T-14474-DA	1393364-1	COPPER ALLOY/GOLD PLATE	22AWG

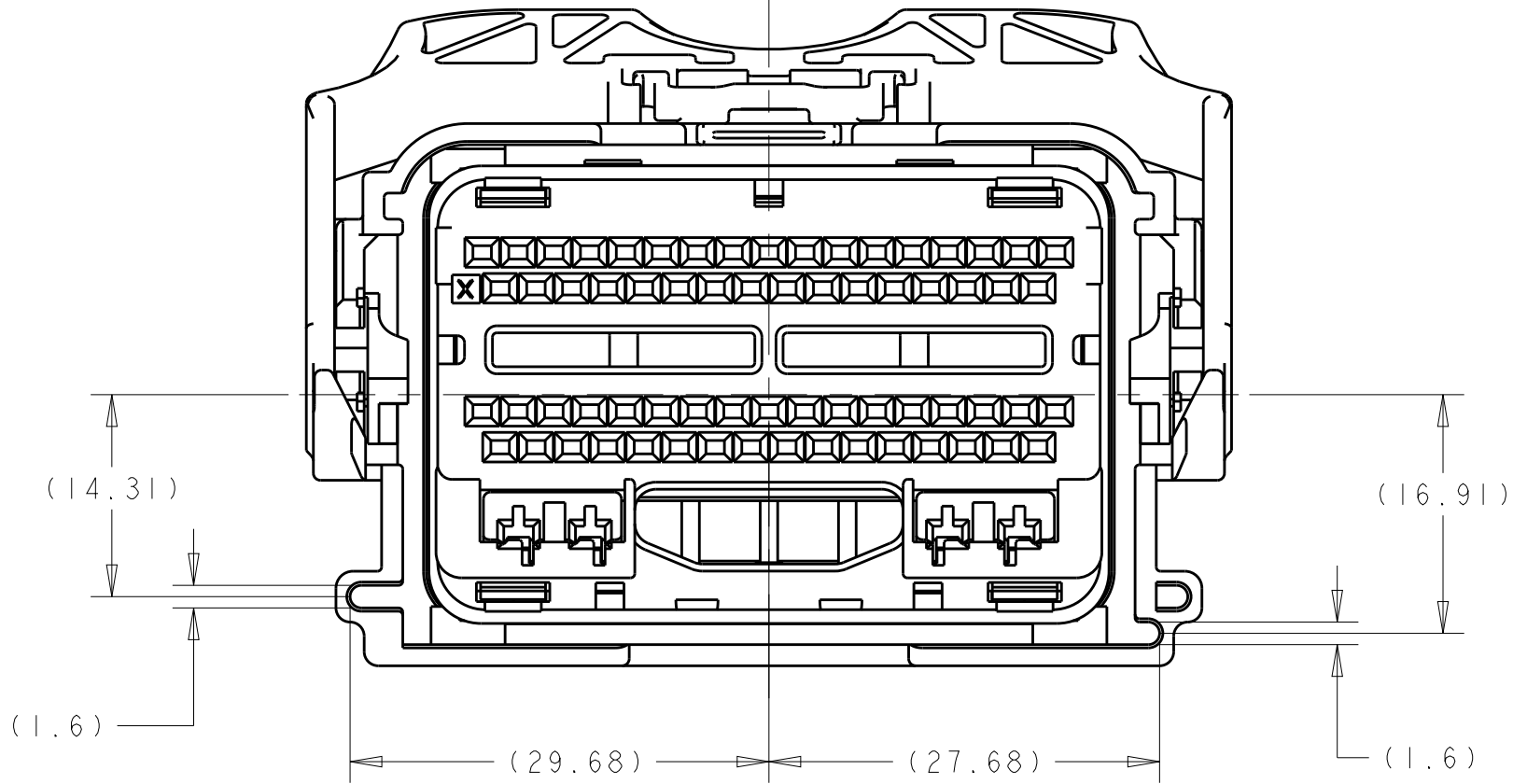
SEE SHEETS 3 THRU 7
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL	15APR2005	TE Connectivity	
		CHK T. VALASEK	15APR2005		
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 PLC ±.3 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±. 4 PLC ±. ANGLES ±1°		PRODUCT SPEC	
				APPLICATION SPEC	
MATERIAL				WEIGHT	
				CUSTOMER DRAWING	
				SIZE CAGE CODE DRAWING NO	
				A100779C=1438136	
				RESTRICTED TO	
				SCALE 2:1 SHEET 1 OF 11 REV G48	

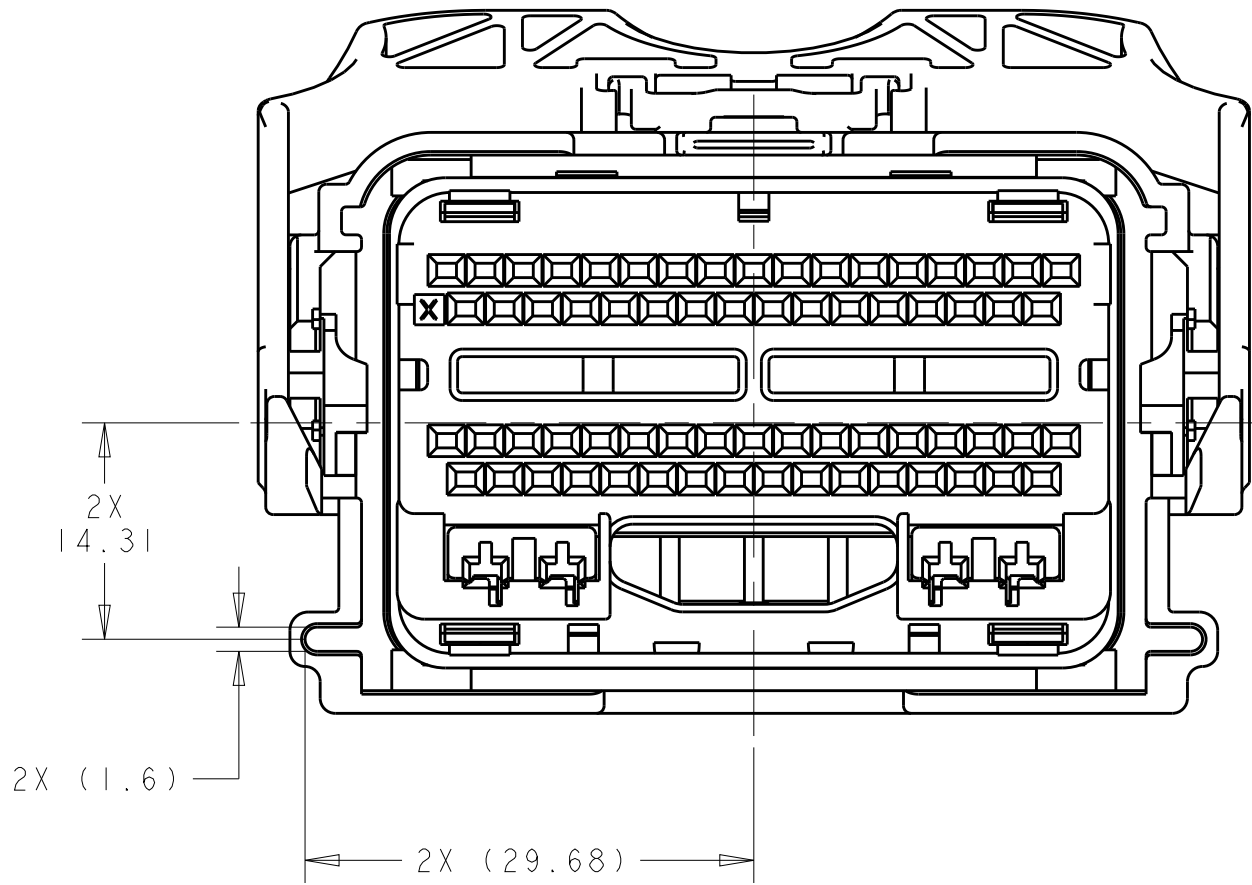
REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-



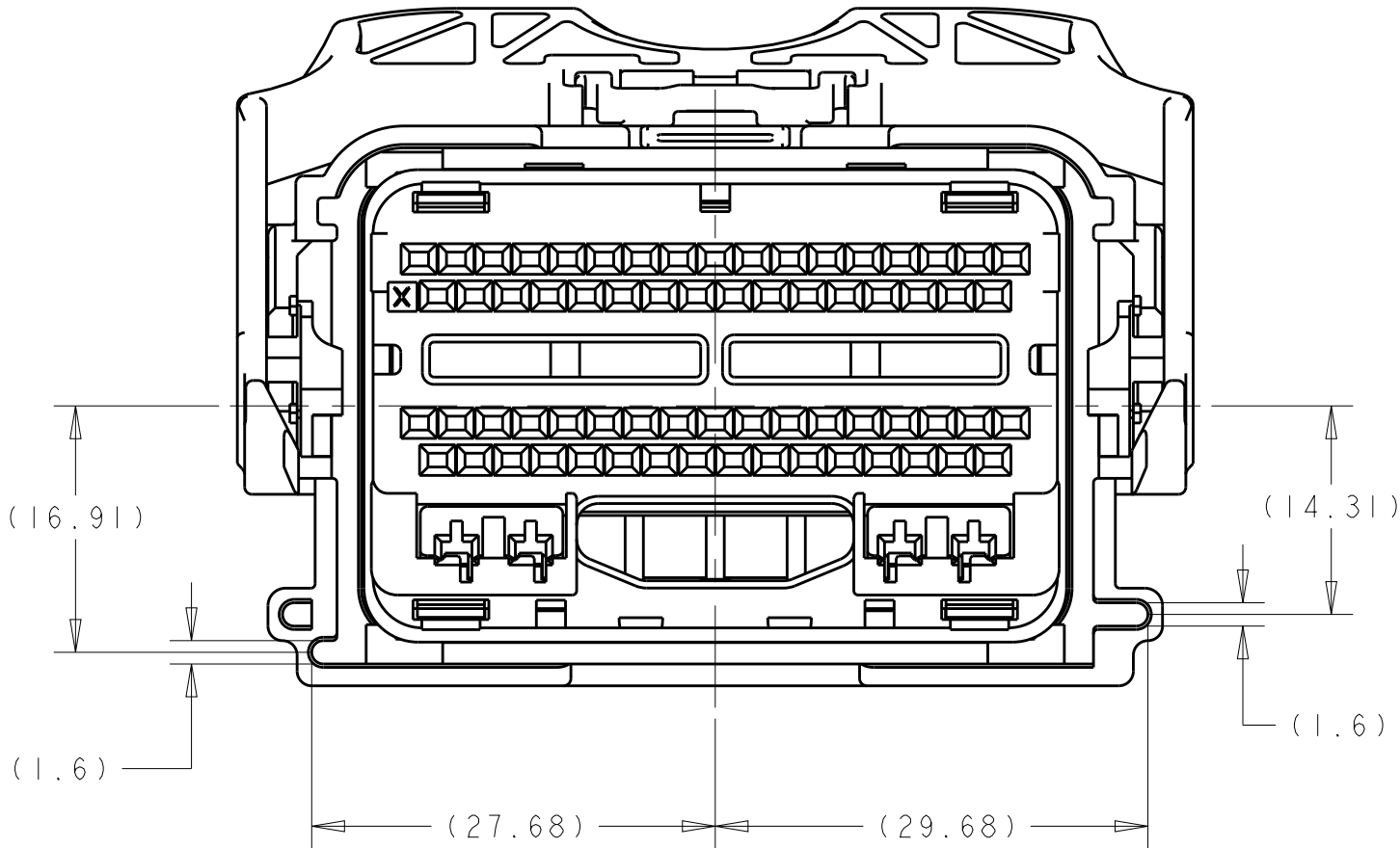
KEYING OPTION "A"



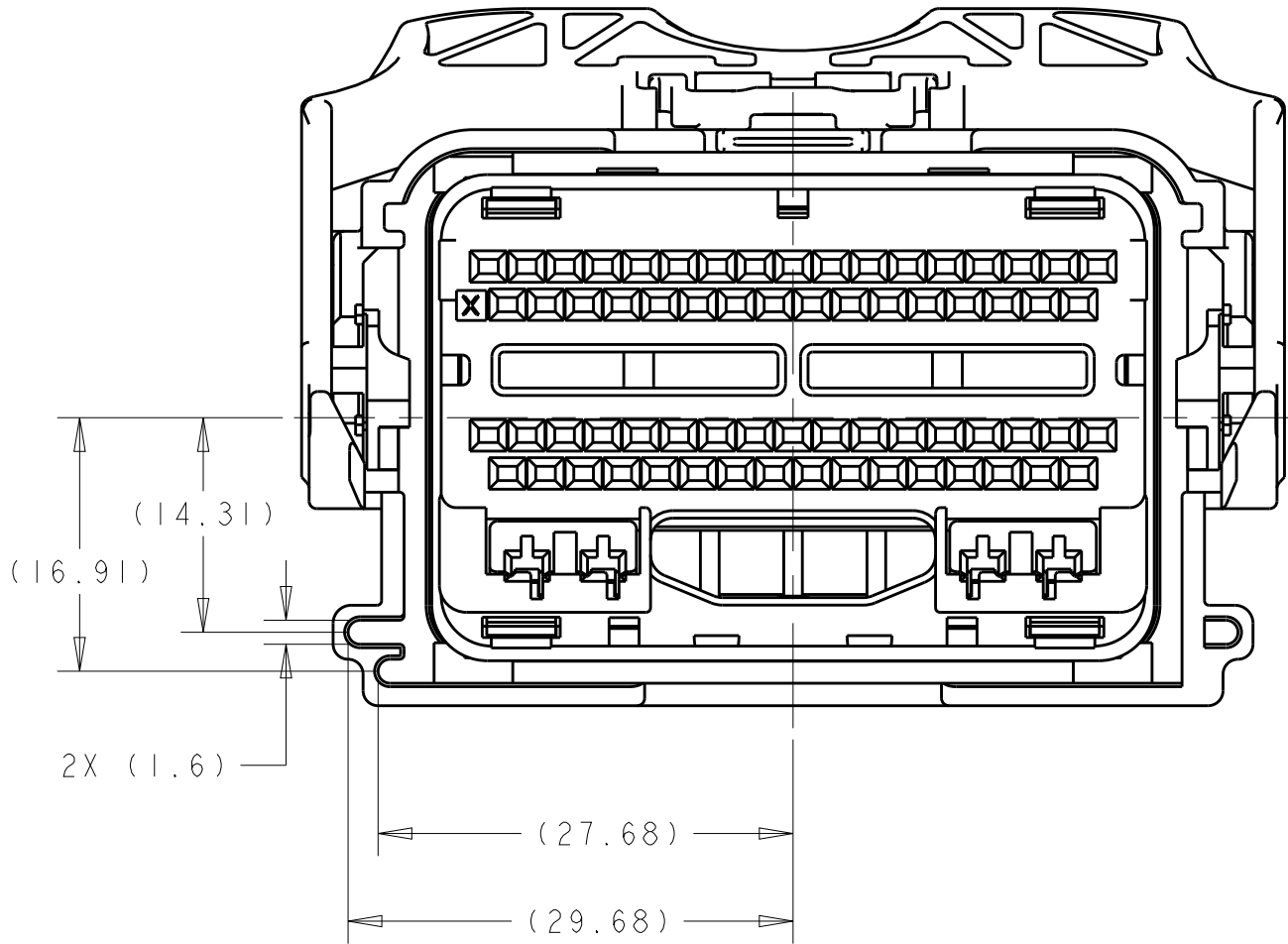
KEYING OPTION "B"



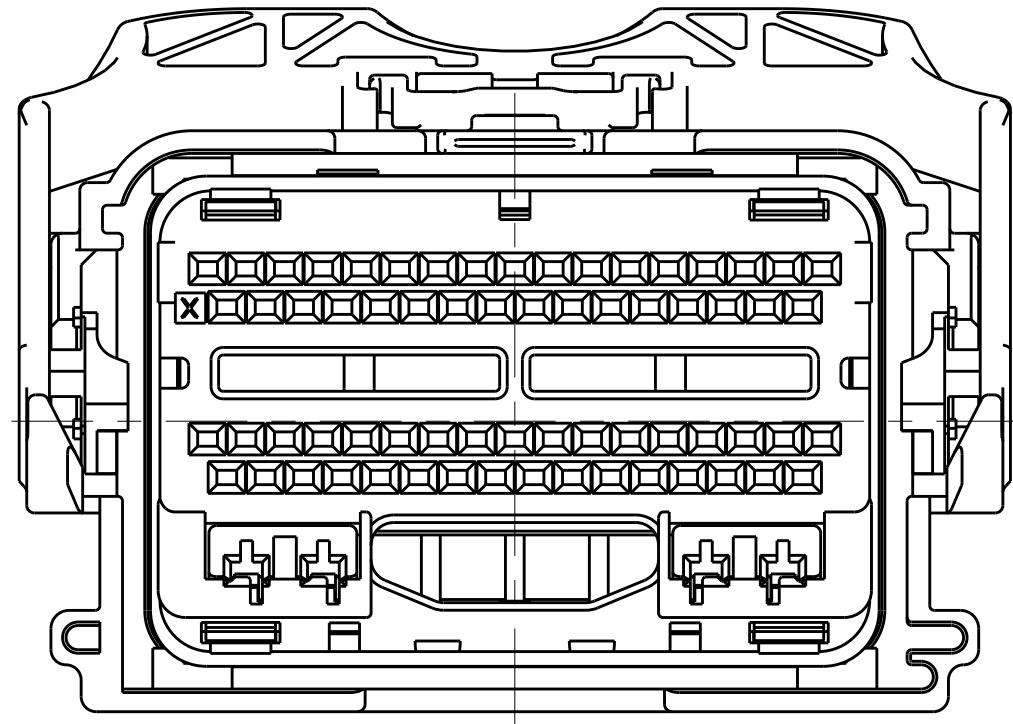
KEYING OPTION "C"



KEYING OPTION "D"



KEYING OPTION "E"



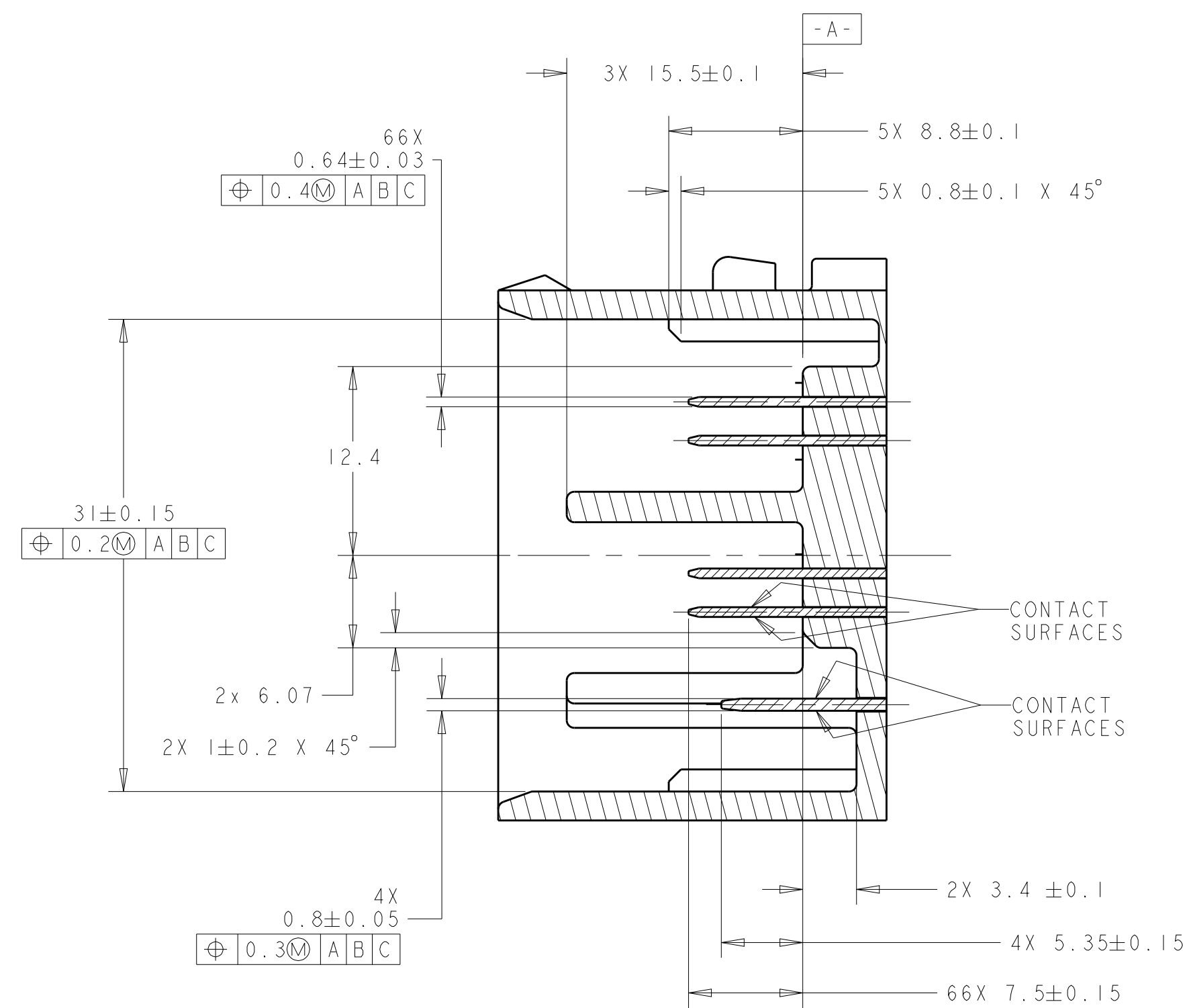
KEYING OPTION "F"

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL	15APR2005	TE Connectivity	
DIMENSIONS:		CHK'd T. VALASEK	15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T. VALASEK	15APR2005	NAME	
	0 PLC	±		PRODUCT SPEC	
	1 PLC	±0.3		APPLICATION SPEC	
	2 PLC	±0.10		WEIGHT	
MATERIAL		3 PLC	±	CUSTOMER DRAWING	
		4 PLC	±	SCALE	
		ANGLES	±1°	SHEET	
		FINISH	-	OF	
			-	REV	
			-	G48	

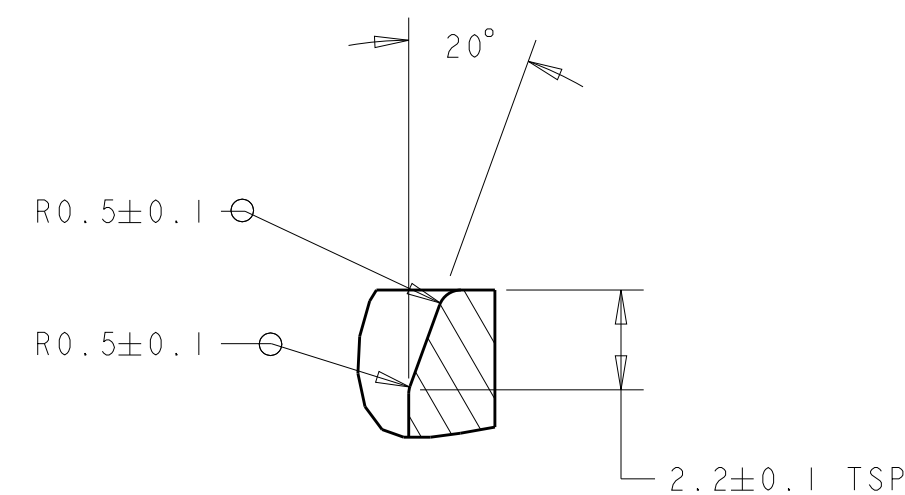
CAVITIES WITH A NUMERIC SYMBOL INDICATES CLOSED TERMINAL LOCATIONS
BLANK CAVITIES INDICATES OPEN TERMINAL HOLE LOCATIONS

ASSEMBLY PART NUMBER	FORD PART NUMBER
----------------------------	---------------------

4805 (3/13)



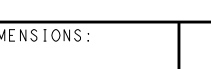
SECTION C-C



DETAIL F
SCALE 6:1

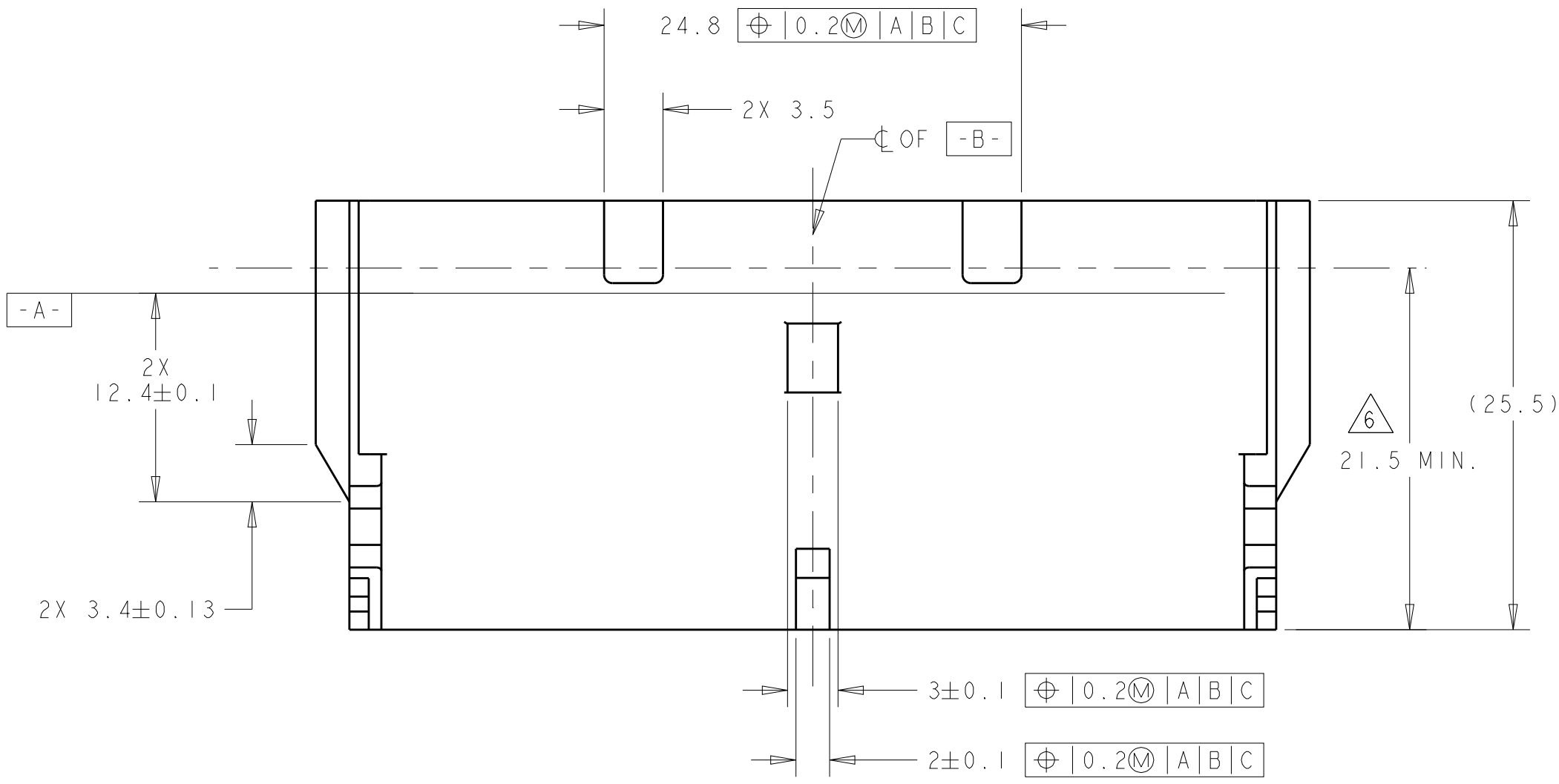
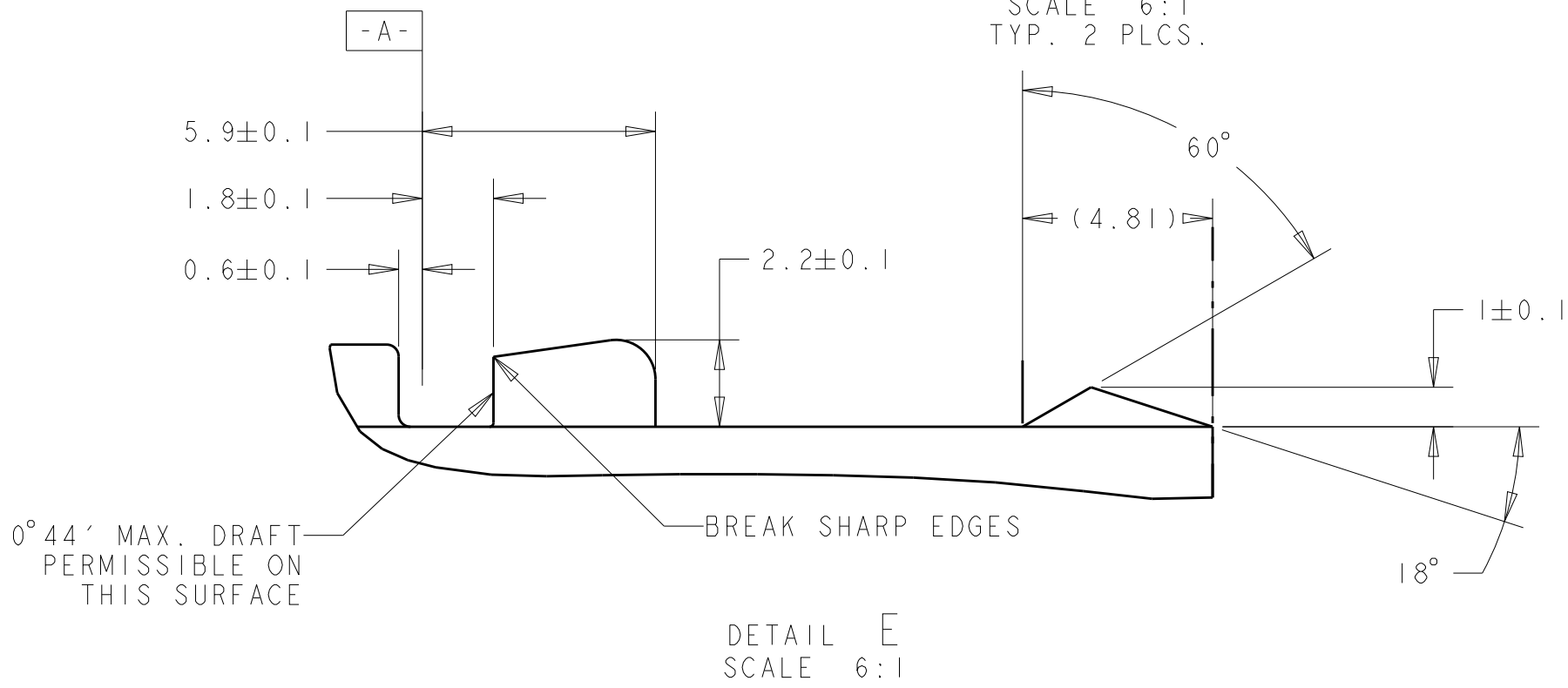
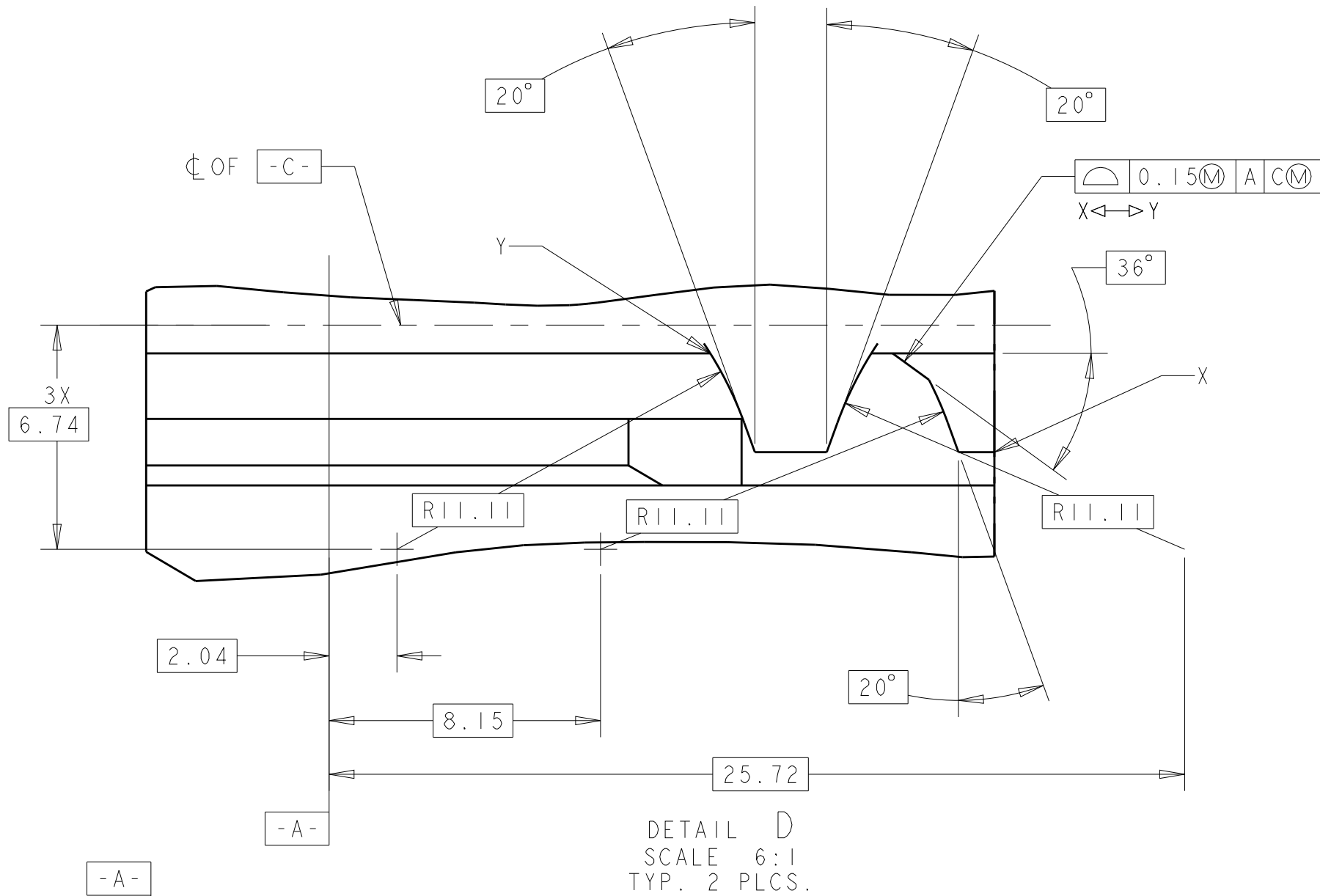
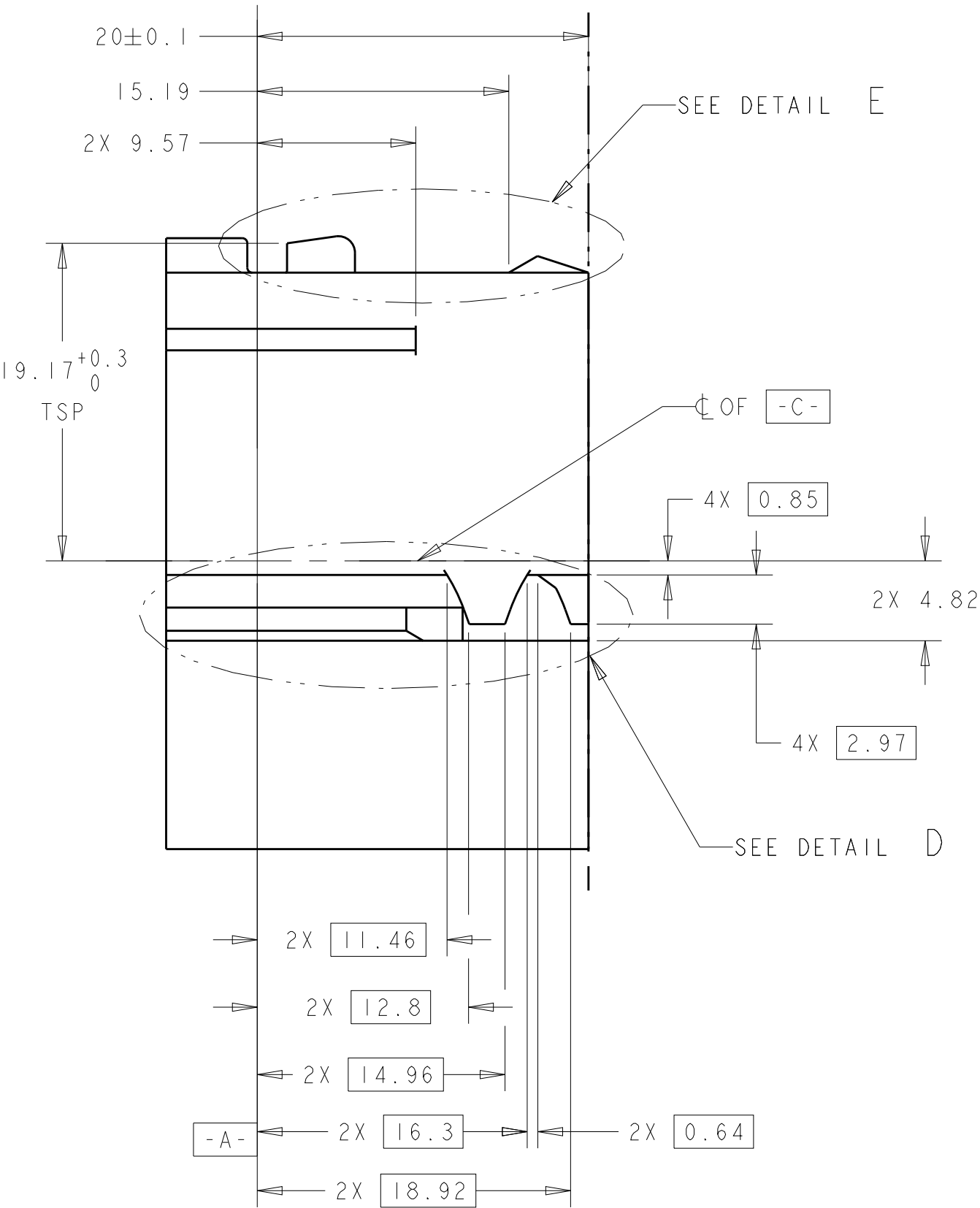
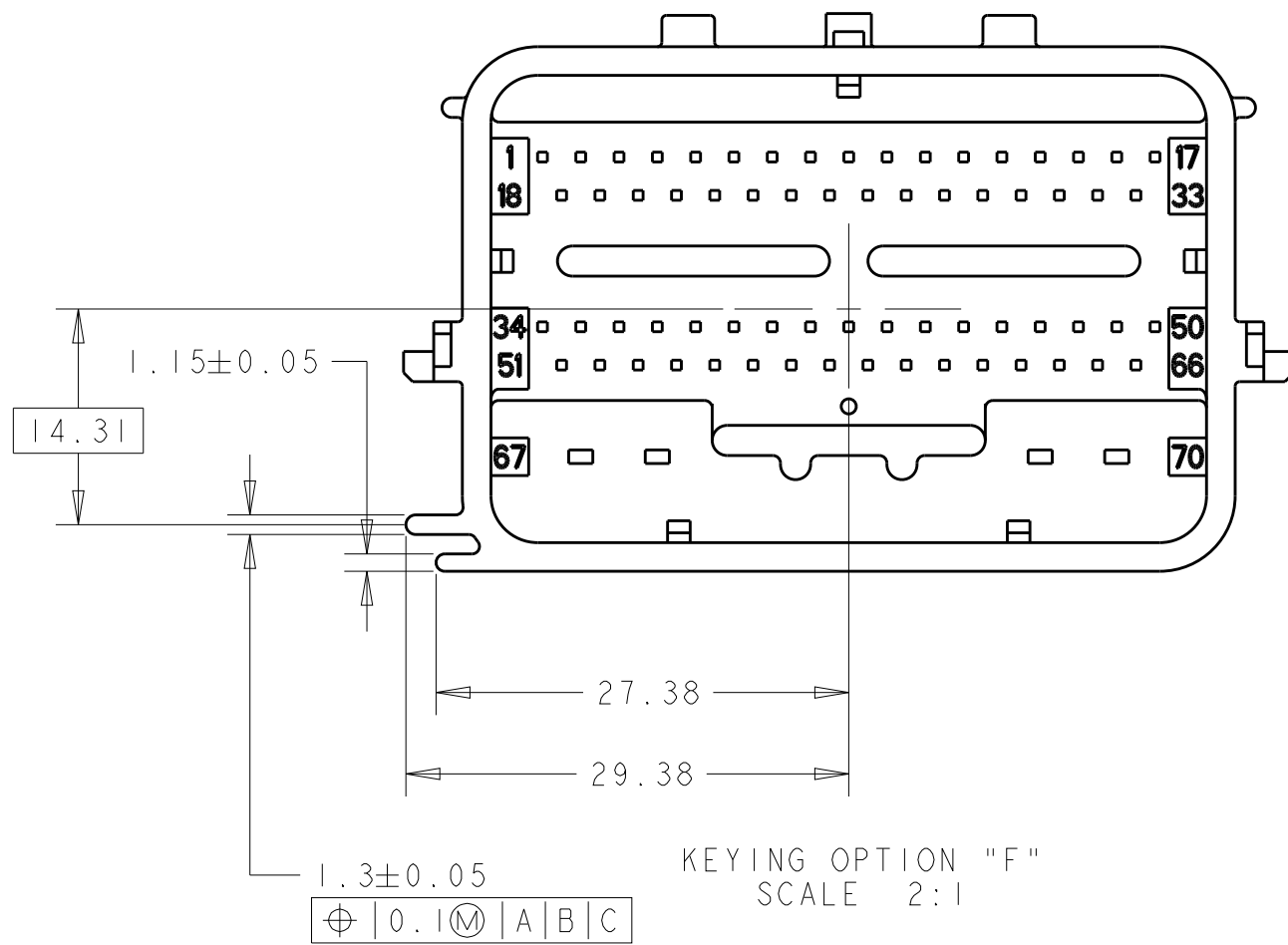
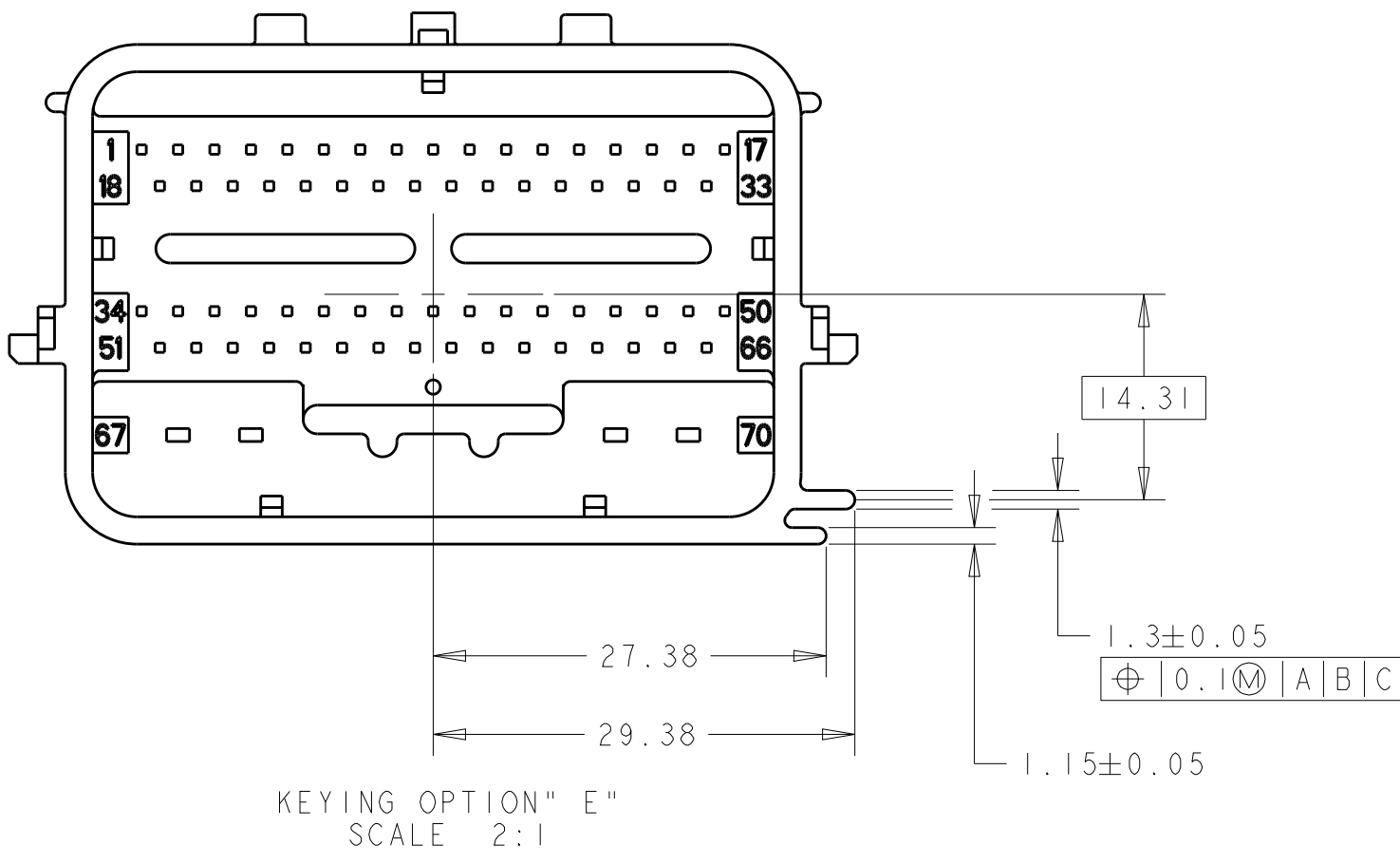
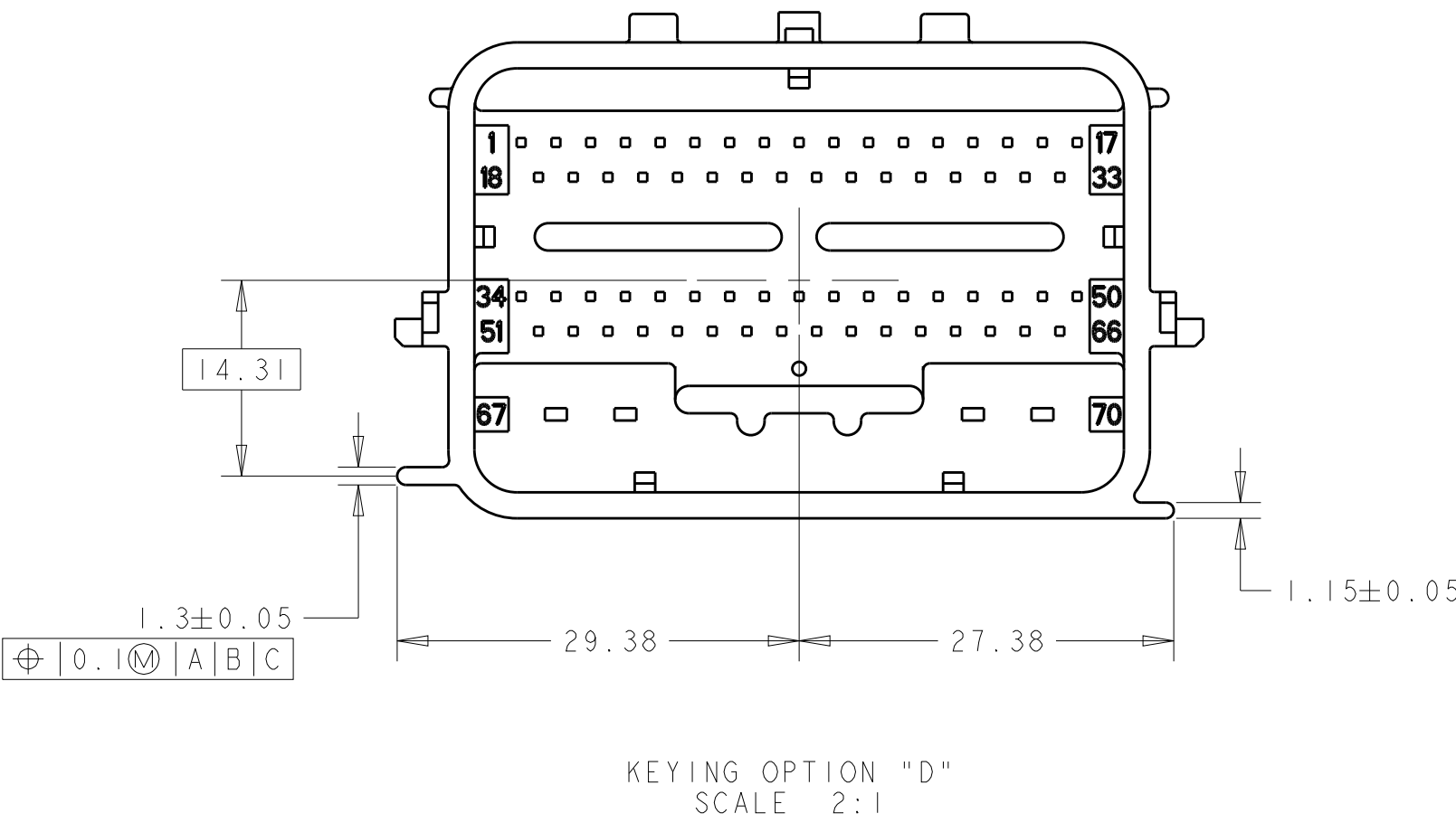
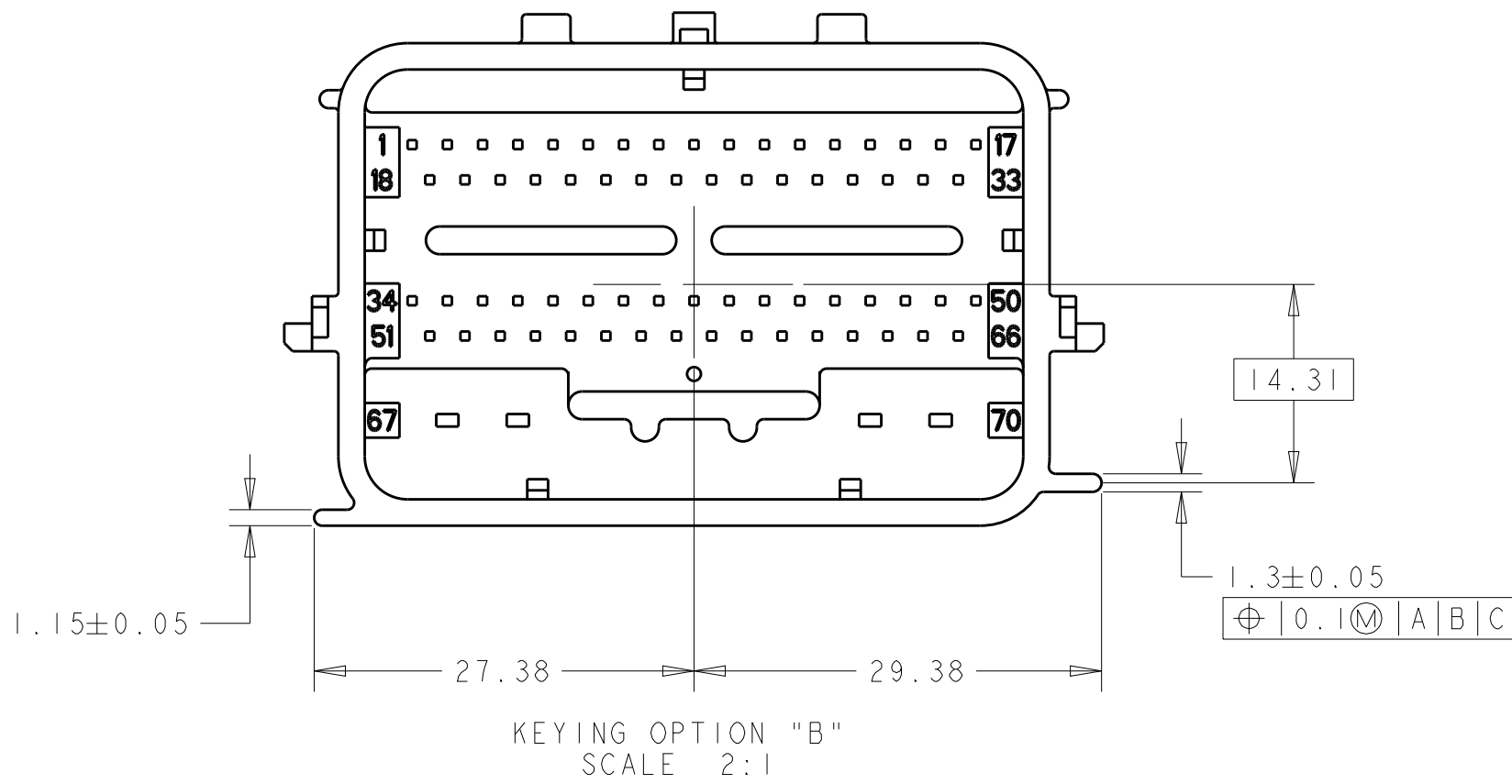
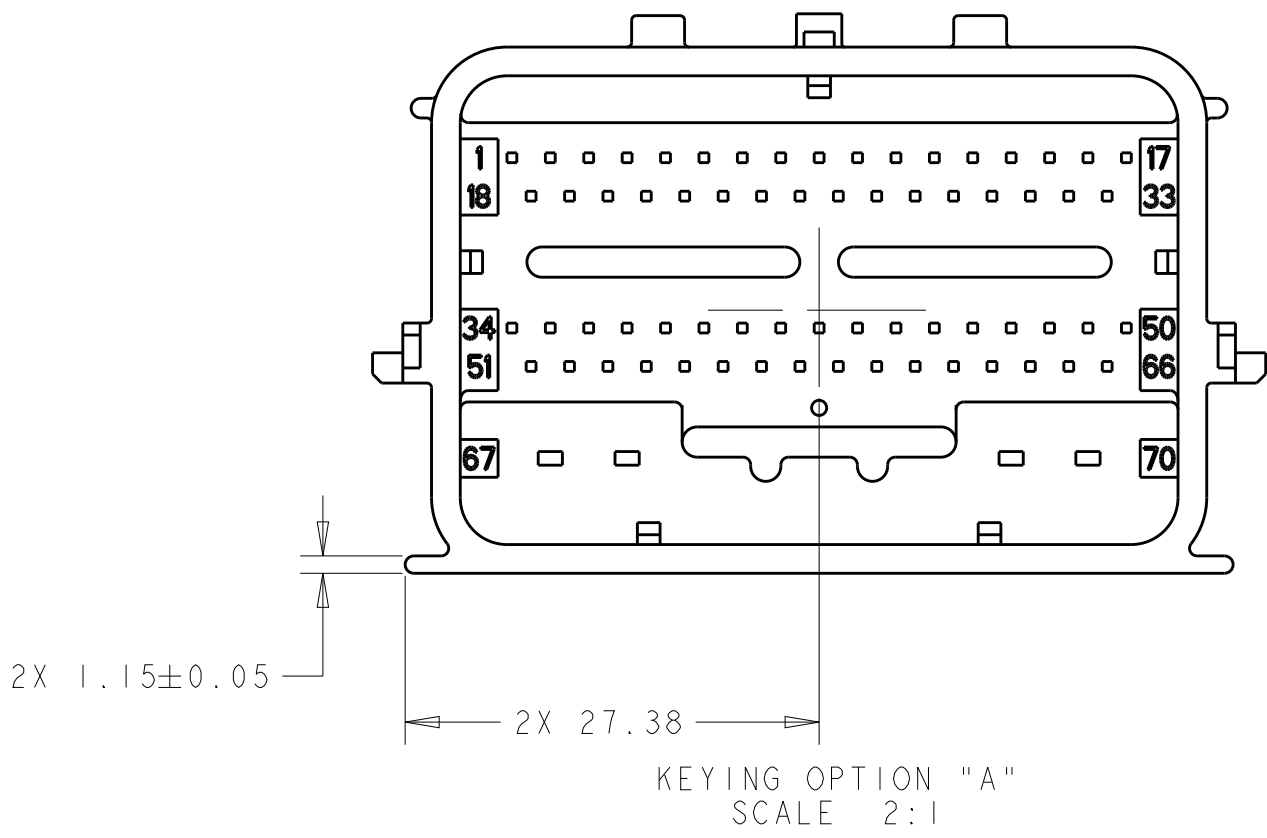
8. MATES WITH TYCO ELECTRONICS PART# 1438136-*

SECTION B-B

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 15APR2005 CHK T. LALASEK 15APR2005 APPV T. LALASEK 15APR2005	 TE Connectivity	
DIMENSIONS: mm 		NAME 70-WAY HARNESS ASSEMBLY		
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±0.3 2 PLC ±0.10 3 PLC ±.1 4 PLC ±.1 ANGLES ±1°		PRODUCT SPEC - APPLICATION SPEC -		
MATERIAL - -		SIZE A1		CAGE CODE C=1438136
FINISH - -		DRAWING NO 100779		RESTRICTED TO -
WEIGHT -		SCALE 2:1		
CUSTOMER DRAWING -		SHEET 10 OF 11 REV 648		

HEADER INTERFACE KEYING OPTIONS

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN. R. VESTAL 15APR2005	TE Connectivity	
DIMENSIONS:		CHK. T. VALASEK 15APR2005		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD. T. VALASEK 15APR2005	NAME	
0 PLC ±0.3	1 PLC ±0.10	PRODUCT SPEC	70-WAY HARNESS ASSEMBLY	
2 PLC ±0.10	3 PLC ±0.10	APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	
4 PLC ±0.10	ANGLES ±1°	WEIGHT	A100779C=1438136	
MATERIAL	FINISH	CUSTOMER DRAWING	RESTRICTED TO	
-	-	SCALE 2:1	SHEET 11 OF 11	

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