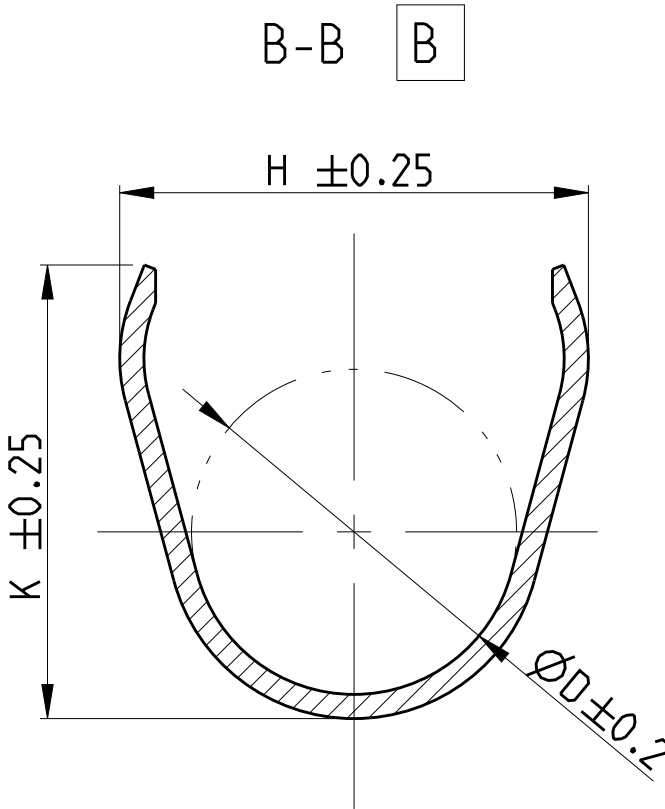
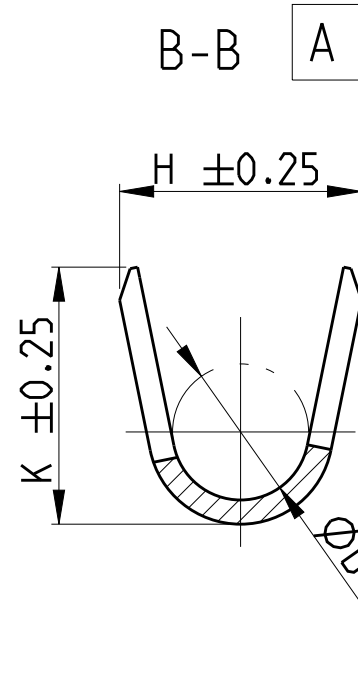
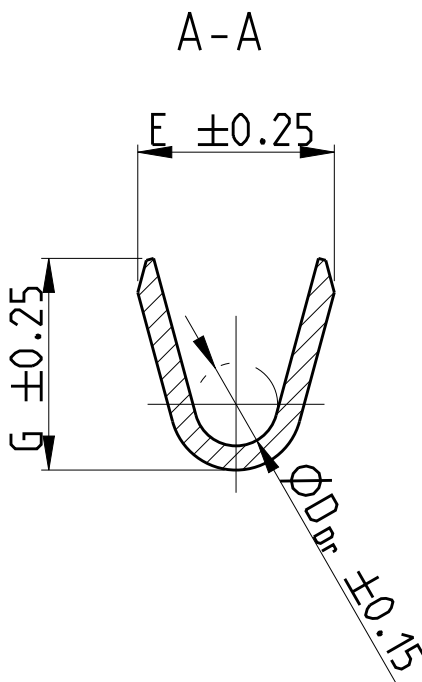


STRIP FORM
Bandware

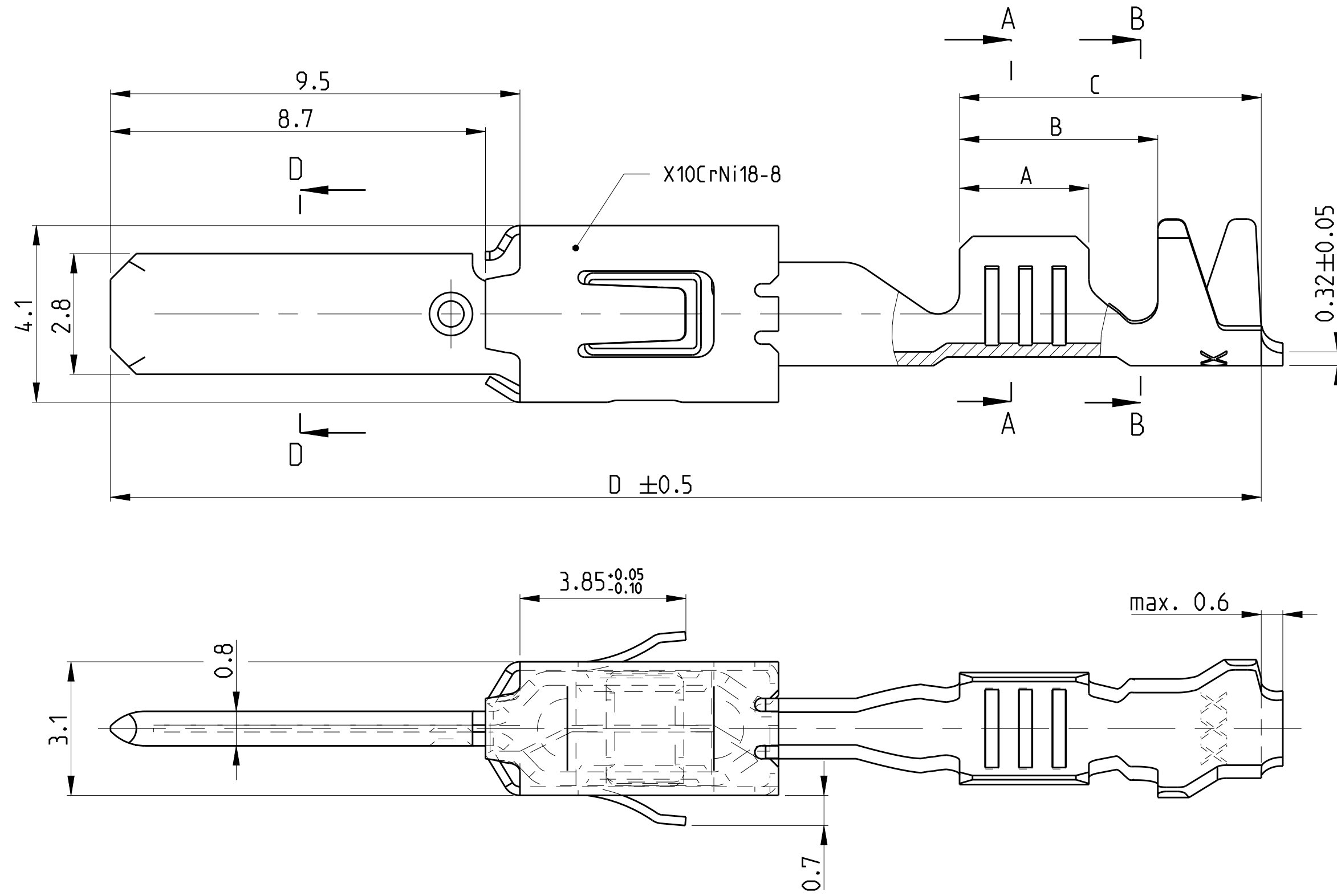
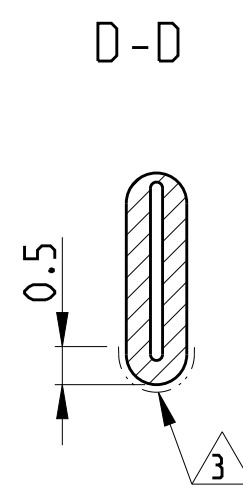


- 1 CONTACT AREA PRE SILVER MIN. 3µm
CANTILEVER SPRING PLAIN
Kontaktzone vorversilbert min. 3µm
Ueberfeder blank
- 2 CONTACT BODY NI-PLATING MIN. 0.5µm; CONTACT AREA PRE-GOLD MIN. 0.6µm
OVER NICKEL; CRIMP AREA PRE-TIN
CANTILEVER SPRING PLAIN
Kontaktkoerper vernickelt min. 0.5µm; Kontaktzone vorvergoldet min. 0.6µm ueber Nickel
Crimpzone vorverzinkt; Ueberfeder blank
- 3 IN THIS AREA CRACK SHAPING AT THE SURFACE PERMISSIBLE
In diesem Bereich Rissbildung in der Oberflaeche zulaessig
- 4 PRE-TIN MIN. 1µm; CANTILEVER SPRING PLAIN
vorverzinkt min. 1µm; Ueberfeder blank

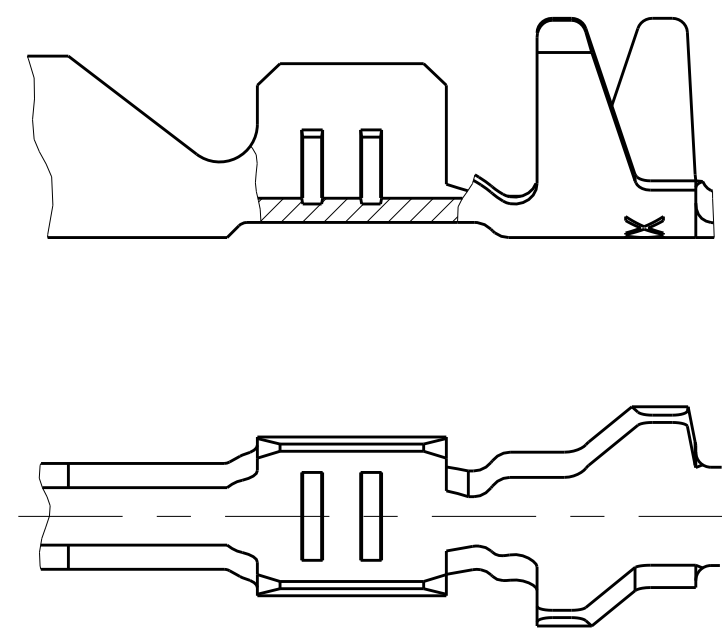
- AWG 12 TXL 828905-1 OR / oder 282536-1
AWG 12 GXL 638865-1
- ATTENTION! CONSTRUCTION OF THE CONTACT CAVITY IN THE AREA
OF THE SINGLE WIRE SEAL IS Ø6.4^{+0.1}_{-0.05}
Achtung! Die Kammer ist im Bereich der Einzeldichtung
auf Ø6.4^{+0.1}_{-0.05} auszulegen
- PUNCHED WITH VOLATILIZING STAMPING-OIL
Gestanzl mit verfluechtigendem Stanzoel

FLR-/FLK-WIRE
FLR-/FLK-Leitung

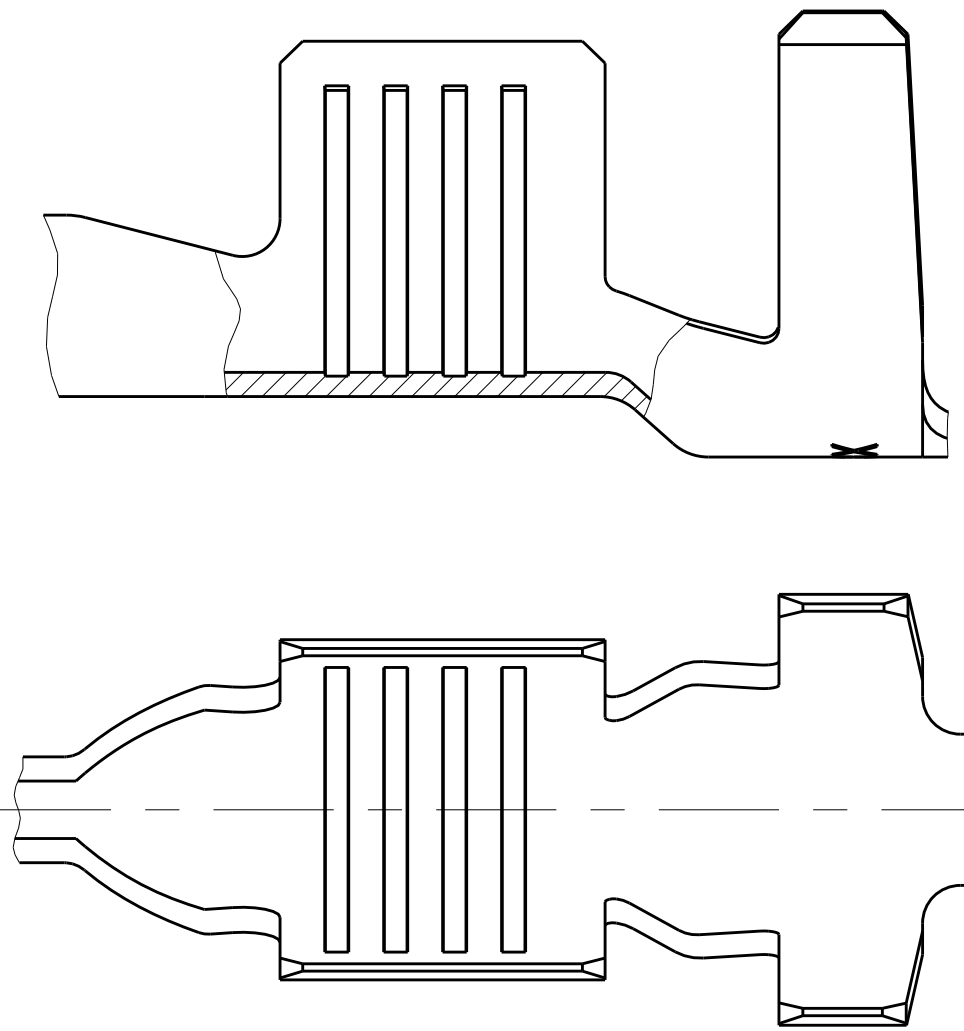
DESIGN 1
Ausfuehrung 1



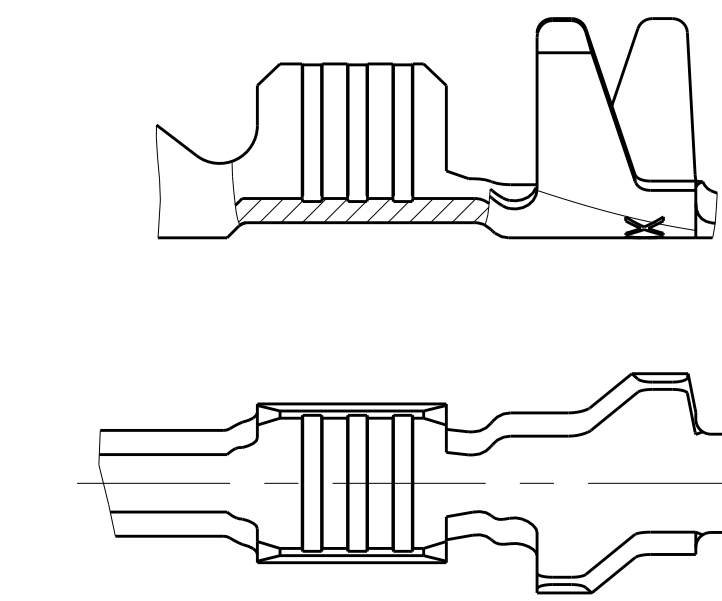
DESIGN 2
Ausfuehrung 2



DESIGN 3
Ausfuehrung 3

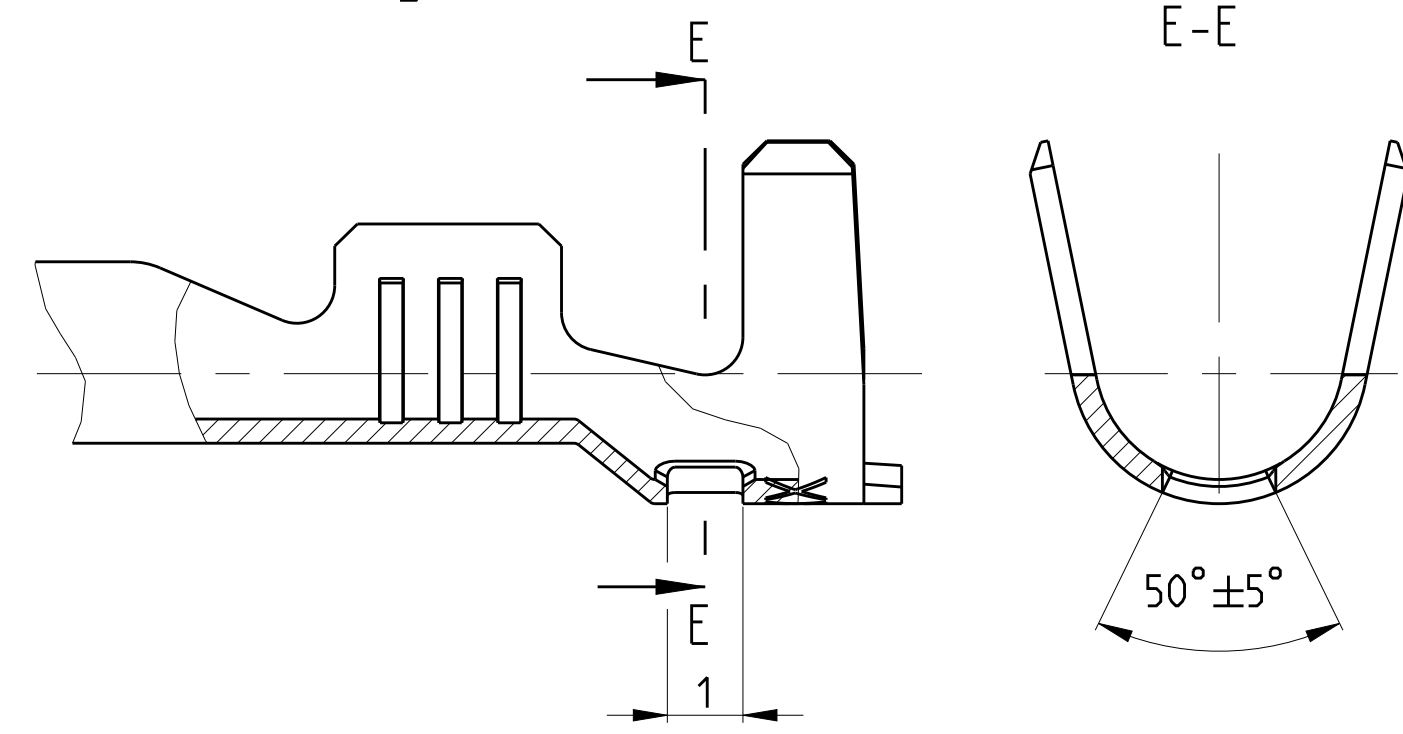


A18 DESIGN 7
Ausfuehrung 7

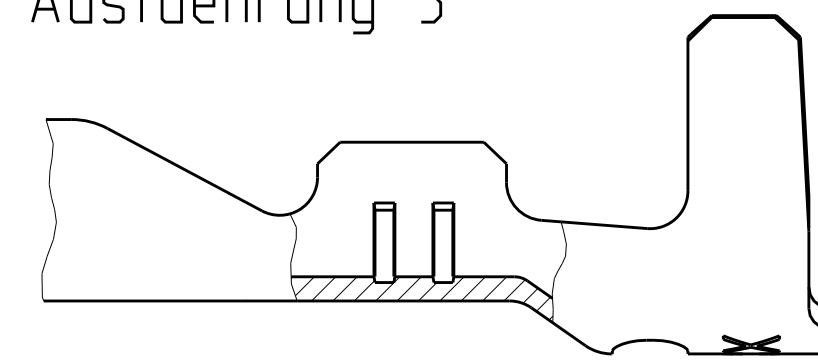


SINGLE WIRE SEAL
Einzeldichtungssystem

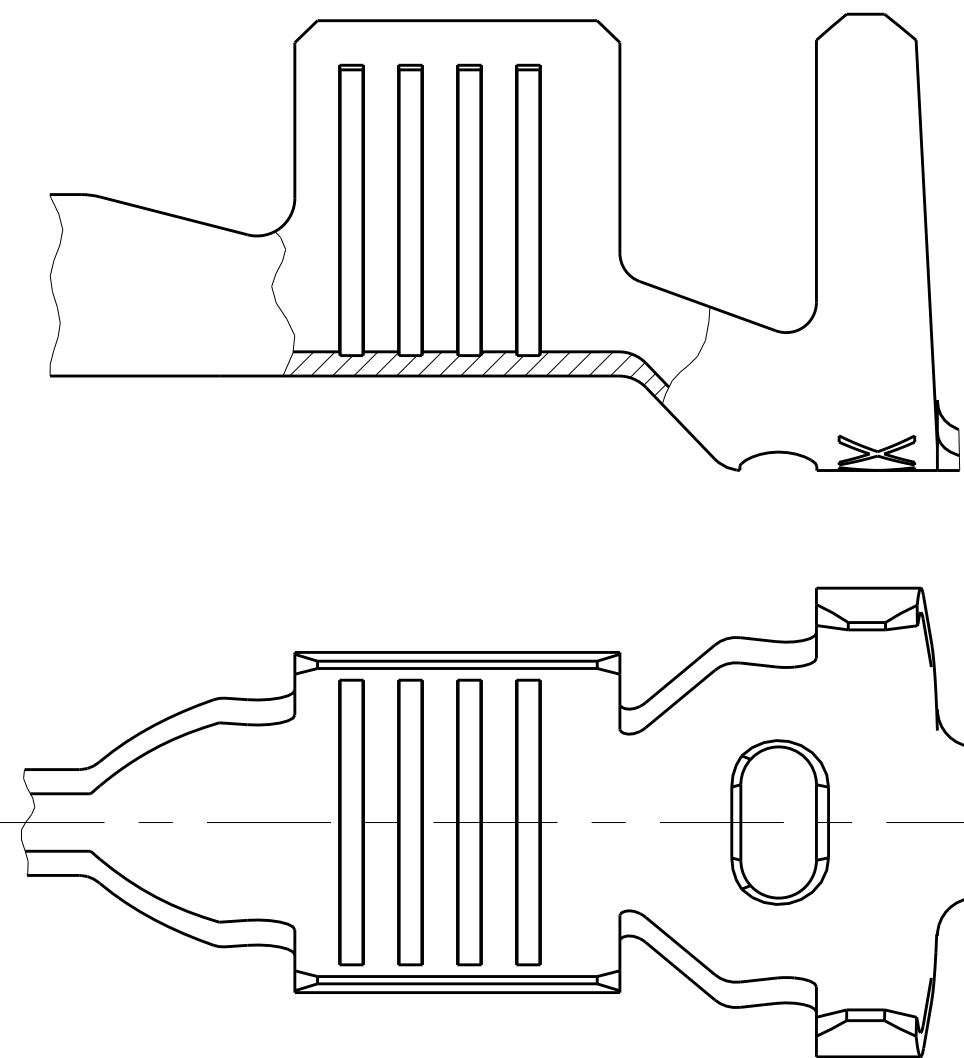
DESIGN 4
Ausfuehrung 4



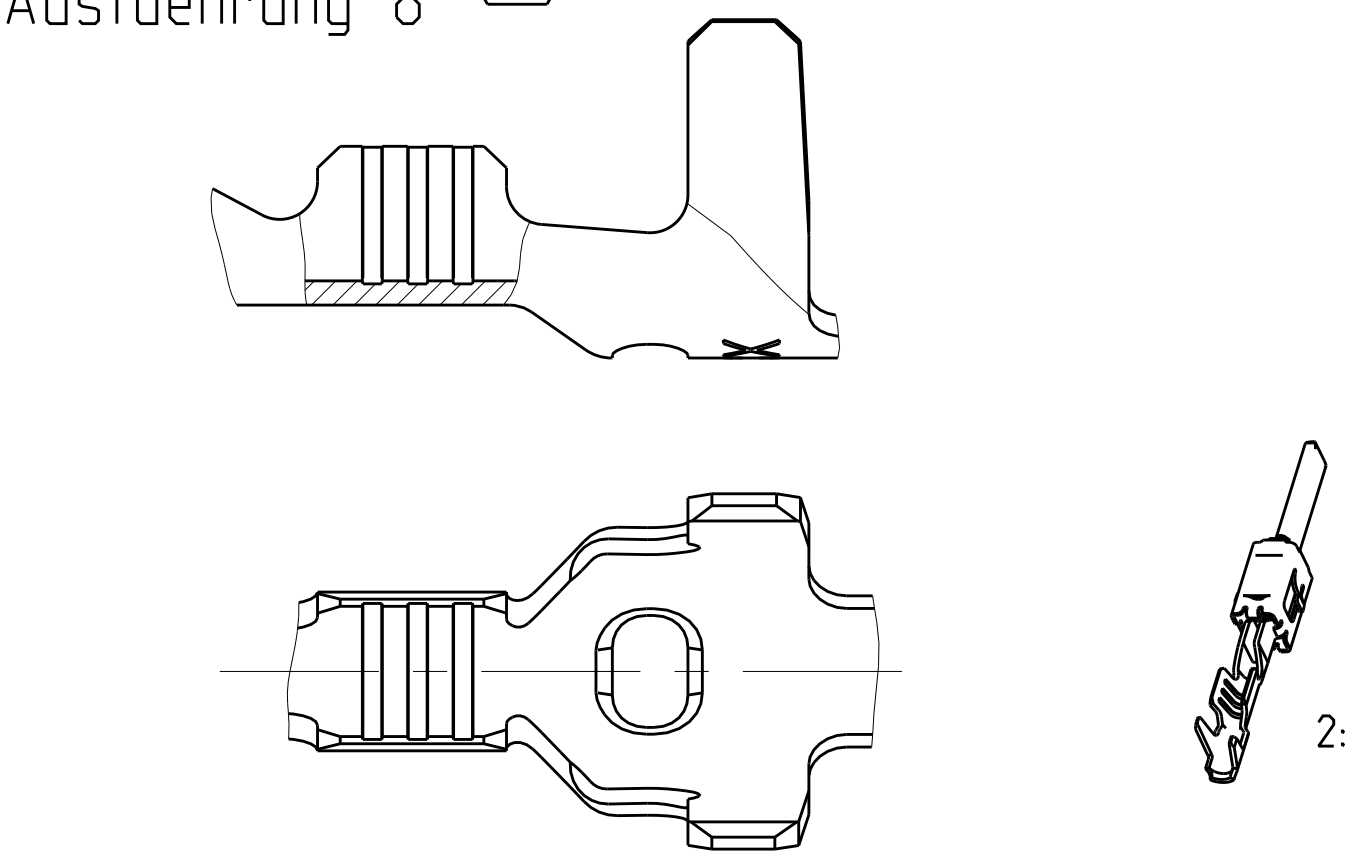
DESIGN 5
Ausfuehrung 5



DESIGN 6
Ausfuehrung 6



A18 DESIGN 8
Ausfuehrung 8



SINGLE WIRE SEAL / Einzeldichtungssystem		SEE / siehe SECTION A-A Schnitt A-A		SEE / siehe SECTION B-B Schnitt B-B													
UNSEALED / ungedichtet	1-1719504-2	A	4	CuSn4	12 AWG	max. 3.0	E = 4.0 G = 4.2 D _{Dr} = 2.0	A	H = 5.3 K = 5.0 D = 3.6	1852291-3	-	3.5	6.0	7.6	26.8	828922-1	
	1-1719504-1	A	4	CuSn0.20													
	3-968947-1	A	6	CuFe	2.5 - 4.0	max. 3.7	E = 4.5 G = 4.7 D _{Dr} = 2.3	B	H = 6.2 K = 6.0 D = 4.3	MQC APPLICATOR 2-541537-2	539635-1 MATRIZE : 539727-2	4.3	6.9	8.5	28.5	828985 (Ø6.4)	828986-1
	2-968947-2	A	6	CuFe													
	2-968947-1	A	6	CuSn4													
	1-968947-2	A	6	CuSn4													
	1-968947-1	A	6	CuSn4													
	2-962916-3	E	4	CuFe	1.0 - 2.5	max. 3.0	E = 3.6 G = 3.8 D _{Dr} = 1.7	A	H = 5.3 K = 5.0 D = 3.6	MQC APPLICATOR 2-878560-2	734440-1	3.5	6.0	7.6	26.8	828905 (Ø5.0)	828922-1
	2-962916-2	E	4	CuFe													
	2-962916-1	E	4	CuFe													
	1-962916-3	E	4	CuSn4													
	1-962916-2	E	4	CuSn4													
	1-962916-1	E	4	CuFe													
	2-962915-3	E	4	CuFe													
	2-962915-2	E	4	CuFe													
	2-962915-1	E	4	CuFe													
	6-962915-6	E	4	CuSn4													
	1-962915-3	E	4	CuSn4													
	1-962915-2	E	4	CuSn4													
	1-962915-1	E	4	CuSn4													
UNSEALED / ungedichtet	5-965982-1	A	8	CuSn4	0.2 - 0.5	max. 2.1	E = 2.1 G = 2.1 D _{Dr} = 0.8	A	H = 4.7 K = 4.5 D = 3.2	MQC APPLICATOR 2-878558-2	539635-1 MATRIZE : 539737-2	2.5	4.9	6.5	26.8	828904 (Ø5.0)	
	1-965982-3	A	5	CuSn4													
	1-965982-1	A	5	CuSn4													
	3-968946-1	A	3	CuSn0.20	2.5 - 4.0	2.7 - 3.7	E = 4.5 G = 4.7 D _{Dr} = 2.3	A	H = 5.7 K = 5.9 D = 3.3	MQC APPLICATOR 2-541534-2	539635-1 MATRIZE : 539723-2	4.3	6.6	8.5	28.5		
	2-968946-2	A	3	CuFe													
	2-968946-1	A	3	CuFe													
	1-968946-2	A	3	CuSn4													
	1-968946-1	A	3	CuSn4													
	2-962843-3	C	1	CuFe	1.0 - 2.5	2.4 - 3.7	E = 3.6 G = 3.8 D _{Dr} = 1.7	A	H = 5.5 K = 5.7 D = 3.2	MQC APPLICATOR 2-878552-2	734417-3	3.6	5.2	8.9	28.6		
	2-962843-2	C	1	CuFe													
	2-962843-1	C	1	CuFe													
	1-962843-3	C	1	CuSn4													
	1-962843-2	C	1	CuSn4													
	1-962843-1	C	1	CuSn4													
	2-962842-3	E	1	CuFe	1.0 - 2.5	2.1 - 2.9	E = 3.6 G = 3.8 D _{Dr} = 1.7	A	H = 4.3 K = 4.5 D = 2.6	MQC APPLICATOR 2-878551-2	734417-2	3.6	5.2	8.2	27.9		
	2-962842-2	F	1	CuFe													
	2-962842-1	E	1	CuFe													
	1-962842-3	E	1	CuSn4													
	1-962842-2	E	1	CuSn4													
	1-962842-1	E	1	CuSn4													
	2-962841-3	F	1	CuFe	0.5 - 1.0	1.4 - 2.1	E = 2.6 G = 2.8 D _{Dr} = 1.1	A	H = 3.2 K = 3.4 D = 1.8	MQC APPLICATOR 2-878550-2	734417-1	3.0	4.6	7.0	26.7		
	2-962841-2	F	1	CuFe													
	2-962841-1	F	1	CuFe													
	1-962841-3	F	1	CuSn4													
	1-962841-2	F	1	CuSn4													
	1-962841-1	F	1	CuSn4													
	2-963860-3	B	2	CuFe	0.2 - 0.5	1.3 - 1.6	E = 2.1 G = 2.1 D _{Dr} = 0.8	A	H = 2.9 K = 2.9 D = 1.4	MQC APPLICATOR 2-878549-2	734538-1	2.5	3.7	5.8	25.5		
	2-963860-2	B	2	CuFe													
	2-963860-1	B	2	CuFe													
	5-963860-2	A	7	CuSn4													
	5-963860-1	A	7	CuSn4													
	1-963860-3	B	2	CuSn4													
	1-963860-2	B	2	CuSn4													
	1-963860-1	B	2	CuSn4													
TE	ORDER-NO.	REV	DESIGN	MATERIAL	SURFACE	DGB	INSULATION	STRIP FORM WIRE CRIMP Drahtcrimp	INSUL. Isolationscrimp	APPLICATION TOOL Anschlagwerkzeug	HAND TOOL Handzange	A	B	C	D	TE	TE
	STRIPFORM Bandware		Ausfuehrung	Werkstoff	Oberflaeche	mm ²	IsolationsØ	CRIMP DIMENSION mm Crimpabmessungen mm		EXTRACTION TOOL Ausdruckwerkzeug No. 968107-1						SINGLE WIRE SEAL Einzeldichtungssystem (CAVITY DIAMETER) (Kammerdurchmesser)	SEALING PLUG Blindstopfen

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