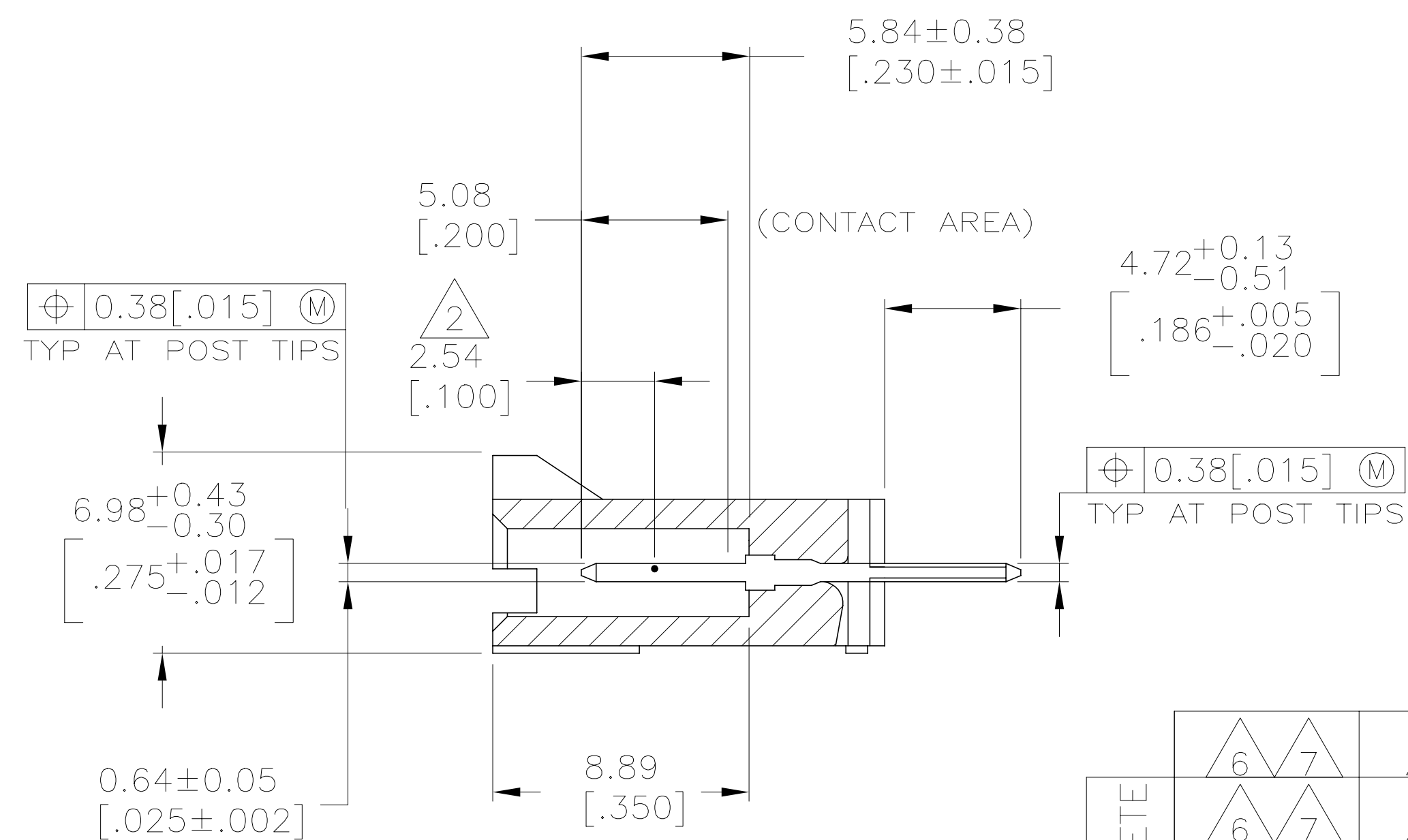
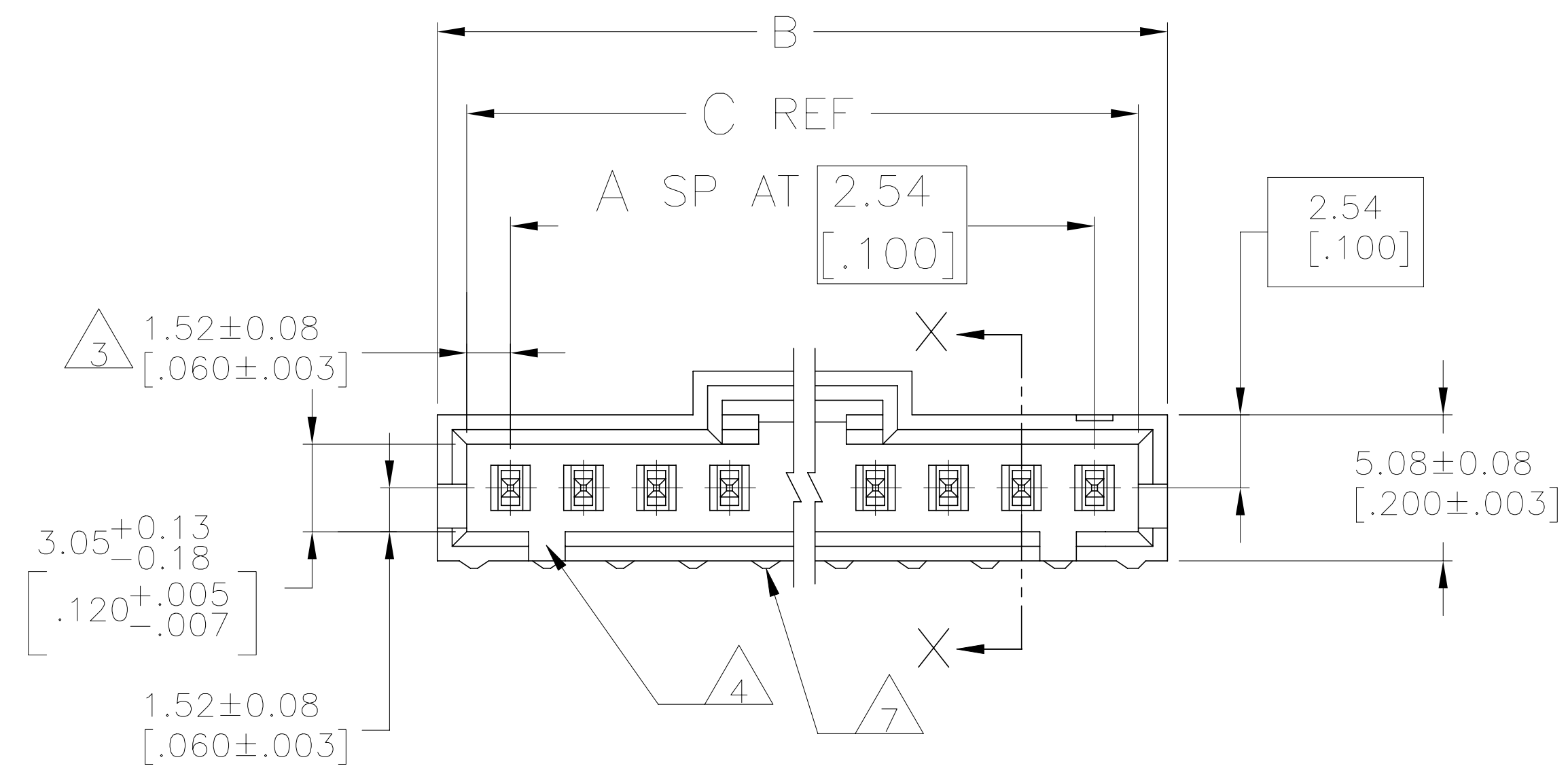
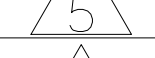
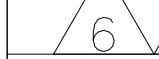
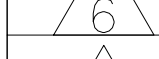


1. .00254[.000100] BRIGHT TIN—LEAD OVER
.00127[.000050] NICKEL.
2. POINT OF MEASUREMENT FOR PLATING THICKNESS.
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION
OF THE POST AND THE HOUSING.
4. ON ASSEMBLIES WITH FOUR OR MORE POSITIONS,
TWO POLARIZATION SLOTS.
ON ASSEMBLIES WITH TWO OR THREE POSITIONS,
ONE POLARIZATION SLOT.
5. .00254[.000100] MATTE TIN OVER
.00127[.000050] NICKEL.
6. HIGH TEMPERATURE CONFIGURATION.
7. STANDOFF NOT PRESENT ON UNDERSIDE OF ASSEMBLY
8. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
9. 0.25 [.010] RECESS PERMISSIBLE IN THIS AREA FOR MOLD SHUT OFF



SECTION X-X

8	OBSOLETE			15.75 [.620]	17.65 [.695]	5	6	5-104904-4
				10.67 [.420]	12.57 [.495]	3	4	5-104904-3
				8.13 [.320]	10.03 [.395]	2	3	5-104904-2
				5.59 [.220]	7.49 [.295]	1	2	5-104904-1
	OBSOLETE			15.75 [.620]	17.65 [.695]	5	6	104904-4
				10.67 [.420]	12.57 [.495]	3	4	104904-3
				8.13 [.320]	10.03 [.395]	2	3	104904-2
				5.59 [.220]	7.49 [.295]	1	2	104904-1
		REMARKS	PLATING	C	B	A	NO. OF POSN	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J.HERRINGTON 12-10-93		 TE Connectivity	
		CHK J.GESFORD 12-10-93			
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME HDR ASSY,VERT,SINGLE ROW 2.54[.100]CL,0.64[.025]SQPOST. WITH PLZN&LATCHING, AMPMODU MTE	
		APVD J.GESFORD 12-10-93			
0 PLC ± - 1 PLC ± - 2 PLC ± 0.13[.005] 3 PLC ± - 4 PLC ± - 4 ANGLES ± -		PRODUCT SPEC 108-25034 APPLICATION SPEC 114-25026			
MATERIAL HOUSING:FLAME RETARDANT LCP COLOR = BLACK CONTACTS: BRASS		FINISH SEE TABLE			
		WEIGHT -		SIZE A2	
				GAGE CODE 00779	
				DRAWING NO C=104904	
				RESTRICTED TO -	
		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV K	

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