

SECTION A-A

RECOMMENDED HOLE LAYOUT

4805 (1/15)

.00038[.000015] GOLD IN THE CONTACT AREA, .00254[.000100] MATTE TIN-LEAD ON REMAINDER OF CONTACT, ALL OVER .00127[.000050] NICKEL.

POINT OF MEASUREMENT FOR PLATING THICKNESS.

THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.

ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS.

ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.

AMP TRADEMARK MOLDED ON THIS SURFACE.

6. FOR USE WITH 1.57±0.20[.062±.008] PRINTED CIRCUIT BOARD.

.00038[.000015] GOLD IN THE CONTACT AREA,
.00254[.000100] MATTE TIN ON REMAINDER OF CONTACT,
ALL OVER .00127[.000050] NICKEL.

PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.

HIGH TEMPERATURE CONFIGURATION.

OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

0.25 [.010] RECESS PERMISSIBLE IN THIS AREA FOR MOLD SHUT OFF

SEE SHEET 2 FOR PART NUMBER TABLES

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION - ,- .

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4805 (1/15)

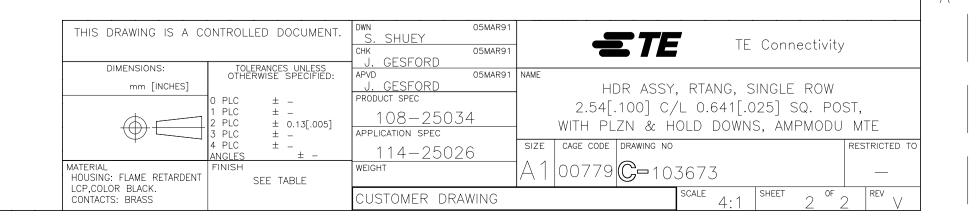
REVISIONS

P LTR DESCRIPTION DATE DWN APVD

SEE SHEET 1 - - -

^	^	64.01	65.01				
9	7	[2.520]	65.91 [2.595]	24	25	7-103673-4	OBSOLETE /10
9	7	61.47	63.37 [2.495]	23	24	7-103673-3	
<u> </u>	<u></u>	58.93 [2.320]	60.83 [2.395]	22	23	7-103673-2	OBSOLETE /10
9	<u></u>	56.39	58.29 [2.295]	21	22	7-103673-1	OBSOLETE /
9	7	53.85	55.75 [2.195]	20	21	7-103673-0	OBSOLETE 1
9	/7	51.31	53.21 [2.095]	19	20	6-103673-9	V
9	/7	48.77 [1.920]	50.67 [1.995]	18	19	6-103673-8	OBSOLETE /10
9	<u></u>	46.23 [1.820]	48.13 [1.895]	17	18	6-103673-7	OBSOLETE 1
9	/7	43.69 [1.720]	45.59 [1.795]	16	17	6-103673-6	V
9	<u></u>	41.15	43.05 [1.695]	15	16	6-103673-5	
9	<u></u>	38.61 [1.520]	40.51 [1.595]	14	15	6-103673-4	
9	<u></u>	36.07 [1.420]	37.97 [1.495]	13	14	6-103673-3	
9	<u></u>	33.53 [1.320]	35.43 [1.395]	12	13	6-103673-2	OBSOLETE /10
9	<u></u>	30.99 [1.220]	32.89 [1.295]	1 1	12	6-103673-1	,
9	<u></u>	28.45 [1.120]	30.35 [1.195]	10	1 1	6-103673-0	
9	<u></u>	25.91 [1.020]	27.81 [1.095]	9	10	5-103673-9	
<u> </u>	<u></u>	23.37	25.27 [0.995]	8	9	5-103673-8	
9	<u></u>	20.83	22.73 [.895]	7	8	5-103673-7	
<u>/9</u>	<u></u>	18.29 [.720]	20.19 [.795]	6	7	5-103673-6	
9	7	15.75 [.620]	17.65 [.695]	5	6	5-103673-5	
9	7	13.21	15.11 [.595]	4	5	5-103673-4	
9	7	10.67	12.57 [.495]	3	4	5-103673-3	
9	7	8.13	10.03	2	3	5-103673-2	
9	7	5.59 [.220]	7.49 [.295]	1	2	5-103673-1	
REMARKS	PLATING	C	В	$\triangle$	NO. OF POSN	PART NO.	

	7	41.15	43.05 [1.695]	15	16	2-103673-6	
	7	18.29	20.19	6	7	2-103673-5	
	1	64.01	65.91 [2.595]	24	25	2-103673-4	
	1	61.47	63.37 [2.495]	23	24	2-103673-3	
	1	58.93 [2.320]	60.83 [2.395]	22	23	2-103673-2	OBSOLETE /
	1	56.39 [2.220]	58.29 [2.295]	21	22	2-103673-1	
	1	53.85 [2.120]	55.75 [2.195]	20	21	2-103673-0	OBSOLETE /
	1	51.31 [2.020]	53.21 [2.095]	19	20	1-103673-9	
	1	48.77 [1.920]	50.67 [1.995]	18	19	1-103673-8	OBSOLETE /1
	1	46.23 [1.820]	48.13 [1.895]	17	18	1-103673-7	
	1	43.69 [1.720]	45.59 [1.795]	16	17	1-103673-6	
^	1	41.15 [1.620]	43.05 [1.695]	15	16	1-103673-5	
9	1	38.61 [1.520]	40.51 [1.595]	14	15	1-103673-4	
	1	36.07 [1.420]	37.97 [1.495]	13	14	1-103673-3	
	1	33.53 [1.320]	35.43 [1.395]	12	13	1-103673-2	OBSOLETE /
		30.99	32.89 [1.295]	1 1	12	1-103673-1	
		28.45 [1.120]	30.35 [1.195]	10	1 1	1-103673-0	
	1	25.91 [1.020]	27.81 [1.095]	9	10	103673-9	
		23.37	25.27 [0.995]	8	9	103673-8	
		20.83	22.73 [.895]	7	8	103673-7	
	1	18.29	20.19 [.795]	6	7	103673-6	
	1	15.75	17.65 [.695]	5	6	103673-5	
	1	13.21	15.11 [.595]	4	5	103673-4	
	1	10.67	12.57 [.495]	3	4	103673-3	
	1	8.13	10.03	2	3	103673-2	
		5.59	7.49 [.295]	1	2	103673-1	
REMARKS	PLATING	C	В	$\triangle$	NO. OF POSN	PART NO.	



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