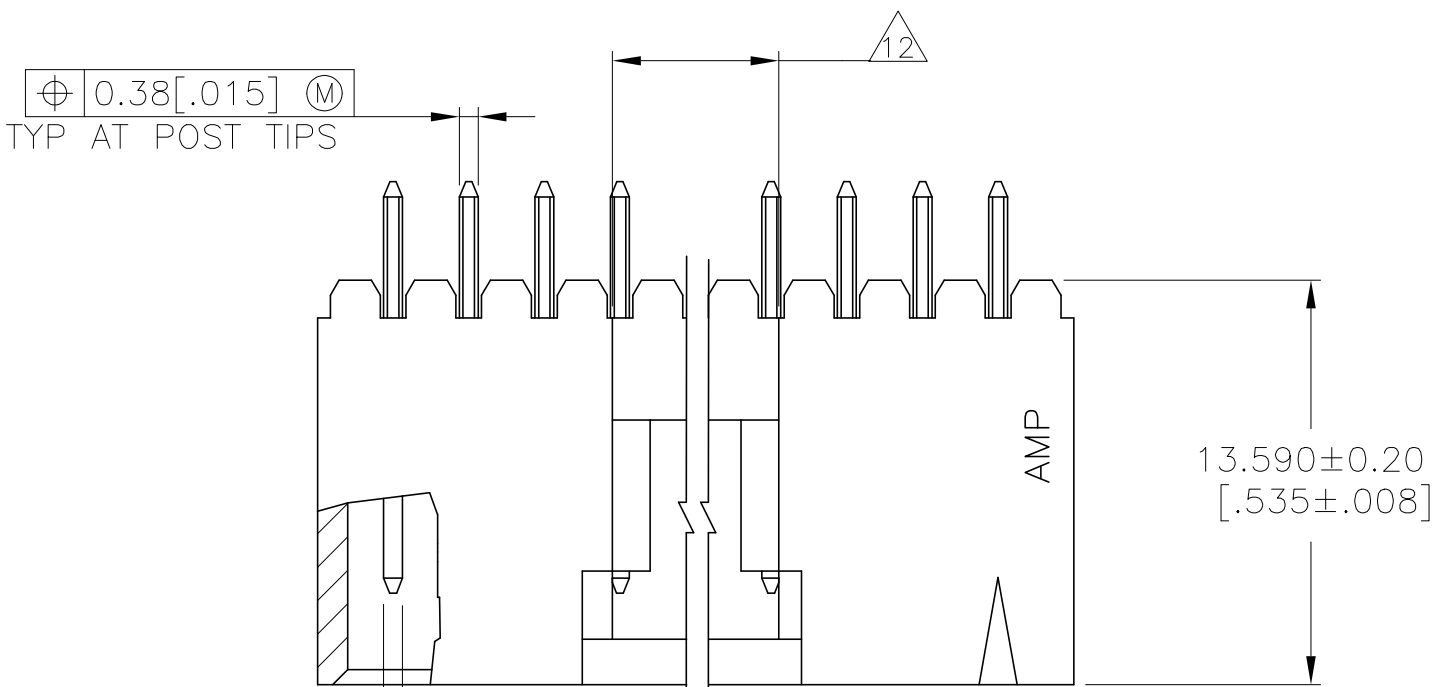


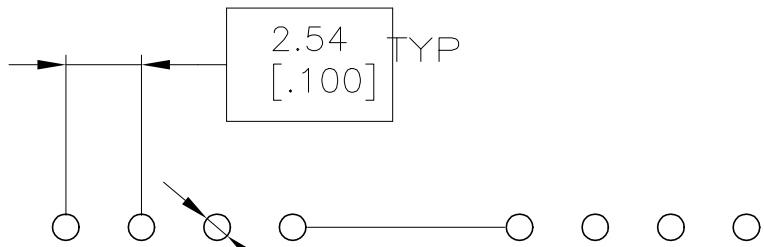
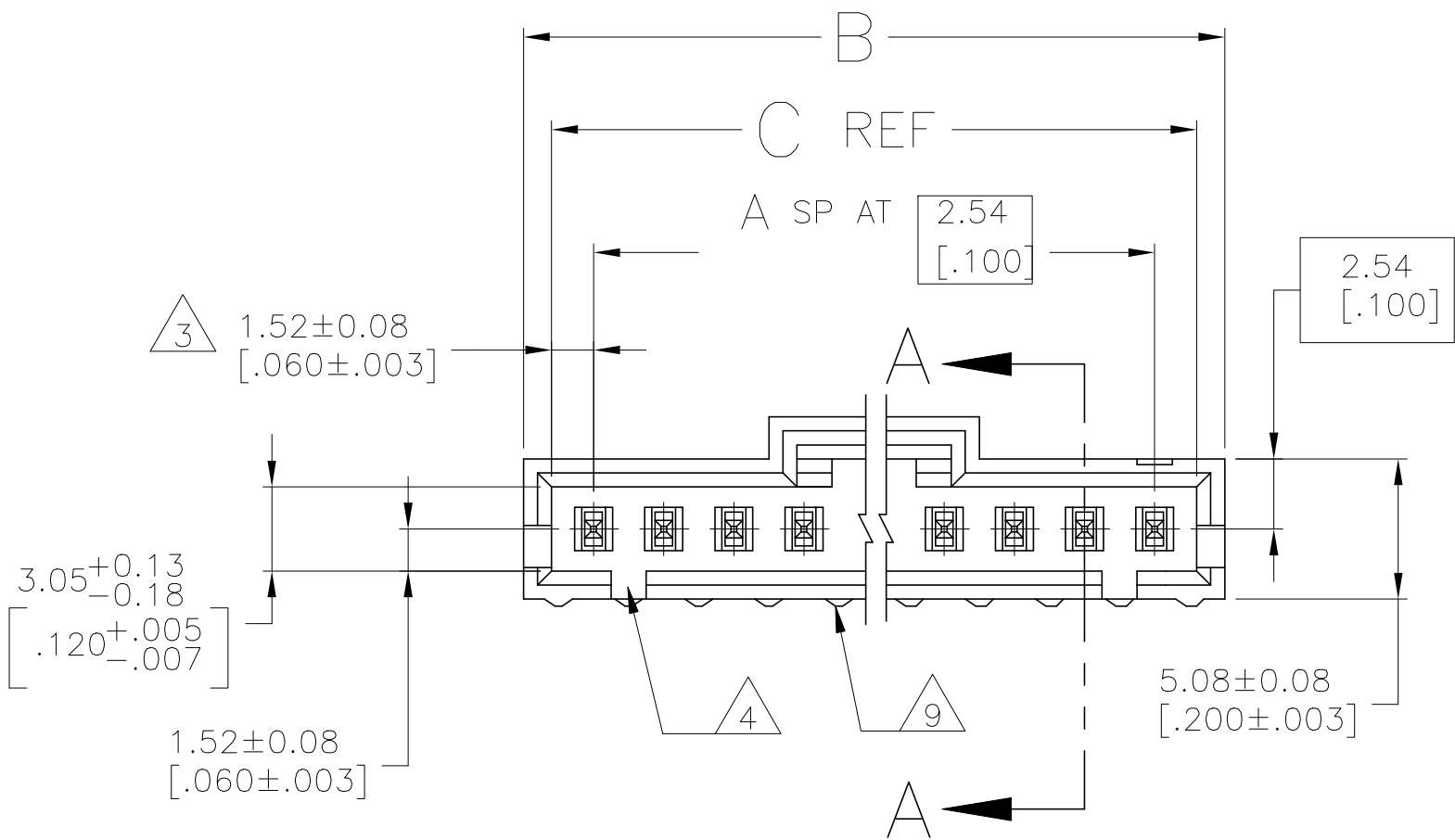
REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	Z	REVISED PER ECO-17-015890	31OCT2017	RS	MM
	AA	REVISED PER ECO-20-001323	17JUN2020	SM	JO



0.64 ± 0.02 [$.025 \pm .001$]

$0.38[.015]$ (M)

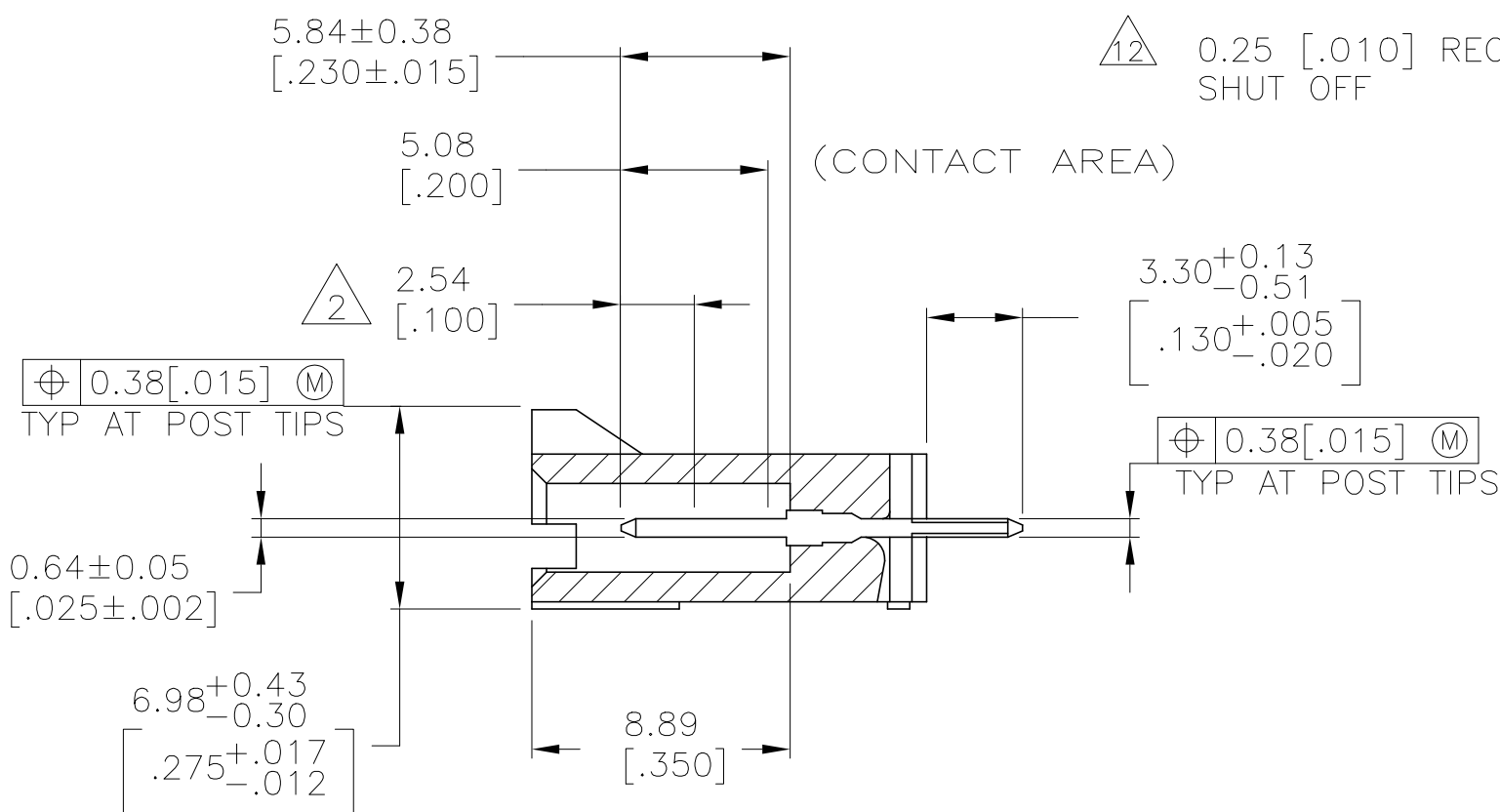
TYP AT POST TIPS



$\phi 0.89 \pm 0.08$ [$\phi 0.035 \pm .003$] TYP

$\phi 0.08[.003]$ (S)

RECOMMENDED HOLE LAYOUT



SECTION A-A

- 1 .000100 BRIGHT TIN-LEAD OVER .000050 NICKEL.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 4 ON ASSEMBLIES WITH FOUR OR MORE POSITIONS, TWO POLARIZATION SLOTS. ON ASSEMBLIES WITH TWO OR THREE POSITIONS, ONE POLARIZATION SLOT.
- 5 .000100 BRIGHT TIN OVER .000050 NICKEL.
- 6 PRELIMINARY PART-NOT RELEASED FOR PRODUCTION.
- 7 .000100 MATTE TIN OVER .000050 NICKEL.
- 8 HIGH TEMPERATURE CONFIGURATION
- 9 STANDOFFS NOT PRESENT ON UNDERSIDE OF ASSEMBLY
- 10 SUPERSEDED BY P/N 5-103639-2.
- 11 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 12 0.25 [.010] RECESS PERMISSIBLE IN THIS AREA FOR MOLD SHUT OFF

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S.SHUEY 05MAR91	TE Connectivity			
DIMENSIONS: mm [INCHES]		CHK L.CASTAGNA 27MAR93				
		APVD L.CASTAGNA 27MAR93	NAME			
		PRODUCT SPEC 108-25034	HDR ASY,VERT,SNGL ROW 2.54[.100] C/L 0.64[.025] SQ PST, WITH PLZN<CHNG,AMP MODU MTE			
MATERIAL HOUSING:		FINISH SEE TABLE	WEIGHT -	SIZE A2	CAGE CODE -	DRAWING NO 103639
		CUSTOMER DRAWING		SCALE 4:1	SHEET 1 of 2	REV AA

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[TE Connectivity:](#)

[5-103639-4](#)