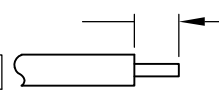
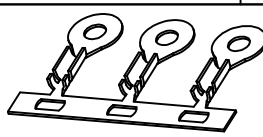
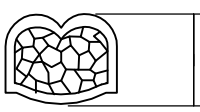


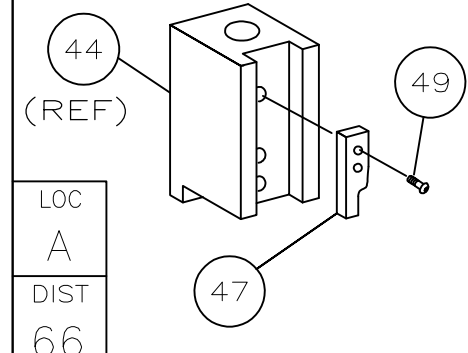
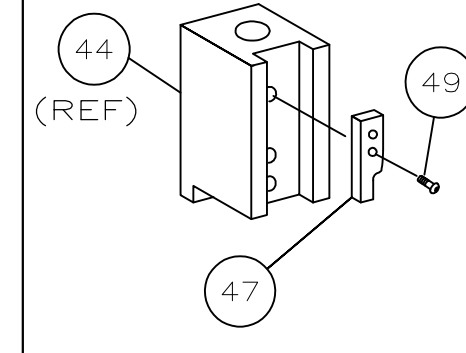
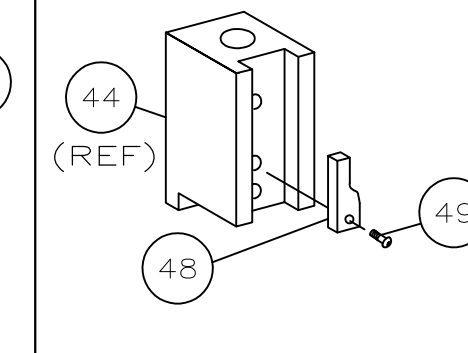
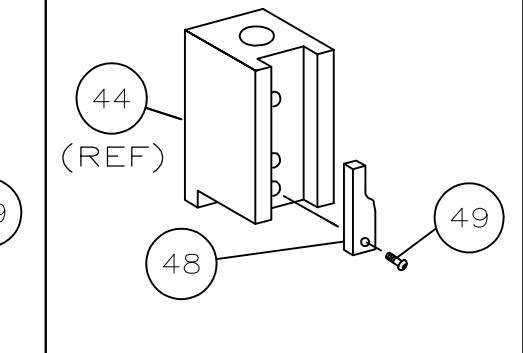
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PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528439-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528439-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528439-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528439-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528439-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528439-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528439-7	A	-	-	-	SPARE PARTS KIT

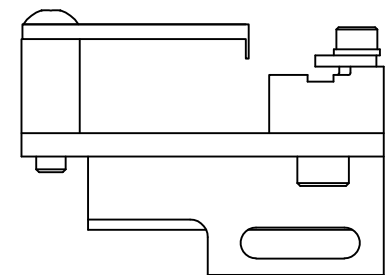
CRIMP DATA					AMP TERMINAL		AMP CRIMP SPECS	
TERMINAL NAME: TAB 5.8 X 0.8 ASSEMBLY.								
CRIMP		SIZE		TYPE		RANGE		
WIRE		3.30 [.130 IN]		F		>2.5mm ² – 4.0mm ²		
INSUL		6.60 [.260 IN]		0		6.00 MAX [.236 IN MAX]		
WIRE STRIP LENGTH						APPL INSTRUCTION		
5.05–6.05 [.199–.238 IN]						408–8322 & 408–8490		
TERMINAL		—		—				FEED
APPL SPEC		114–18052		—				19.50 [.768 IN]
TERMINALS APPLIED								
TERMINAL		SEAL		—		—		—
964314		963245		—		—		—
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WIRE SIZE				CRIMP HEIGHT				REF SETTING
mm ² AWG				*				*
4.0mm ²				2.34 ±0.05 [.092 ±.002 IN]				C 9
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1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. FULL TERMINAL INSULATION DIA RANGE 3.4-4.5mm[.134-.177IN]. SEAL P/N 963245 INSULATION DIA RANGE 3.4-3.7mm[.134-.146IN].
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. CUT TO LENGTH AT ASSY.

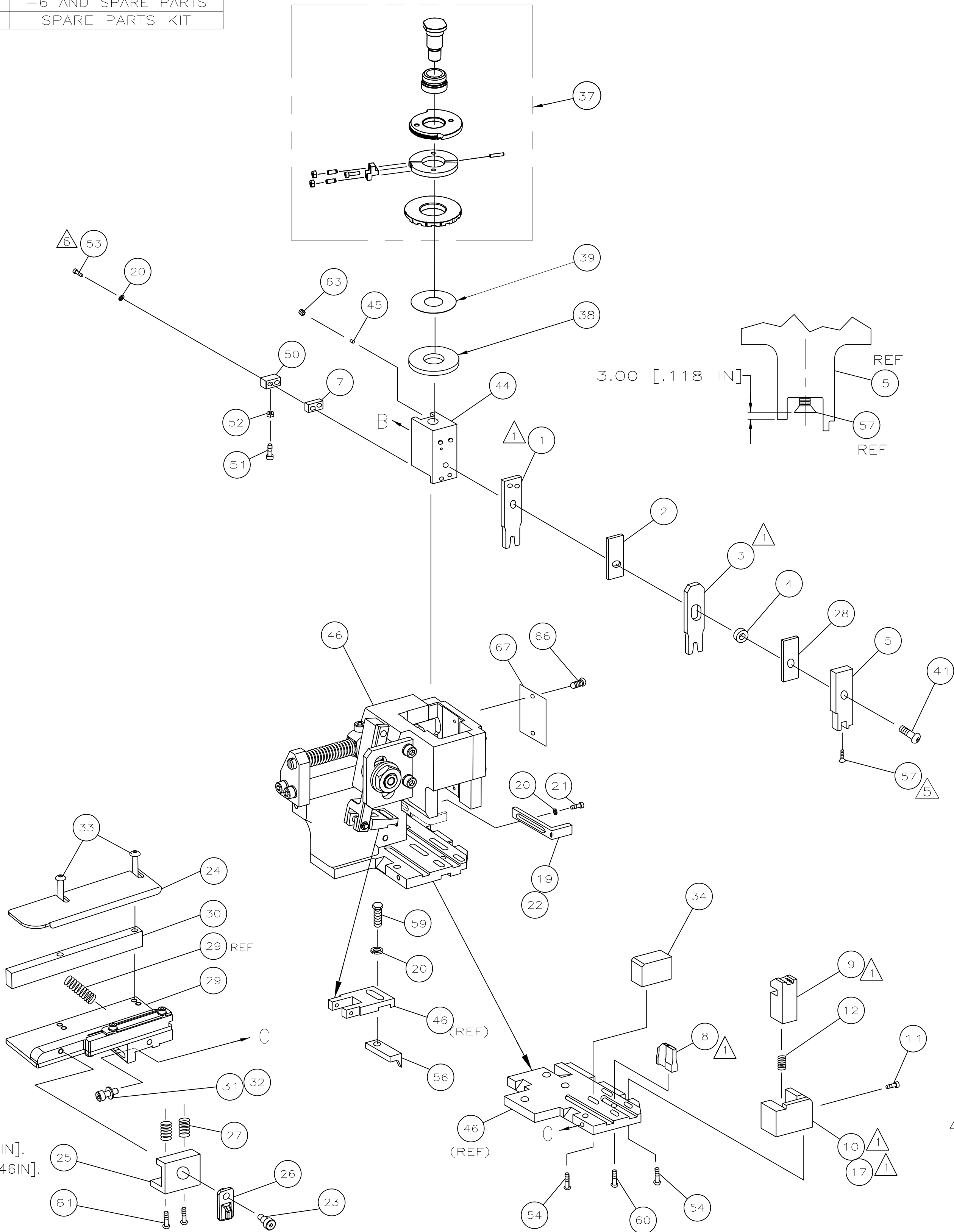
VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
			
LOC A			
DIST 66			

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



LONG POSITION GUIDE OFF WIRE BARREL



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							CHK: -	-	-
							APVD: F.BACKHURST 15JUL04	STE TE Connectivity	
							NAME: -	FINE ADJ SIDE FD HD-I APPL	
							SCALE: -	SIZE: A1	DRAWING NO: 1528439
								SHEET 1 of 1	REV B

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