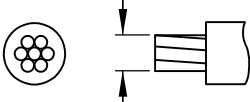


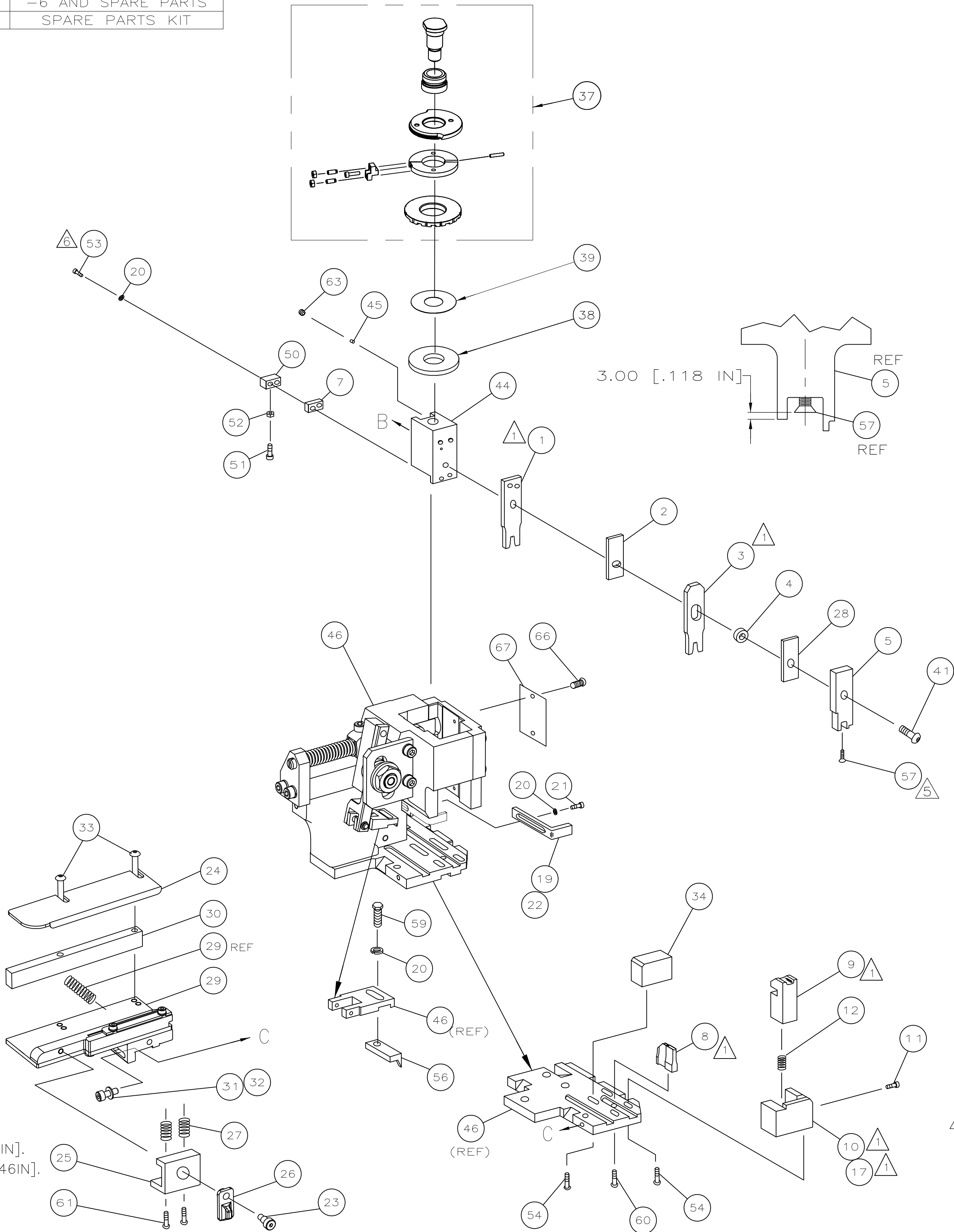
THIS DRAWING IS A CONTROLLED DOCUMENT.
PART NO 1528439

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528439-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528439-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528439-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528439-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528439-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528439-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528439-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: TAB 5.8 X 0.8 ASSEMBLY.				
CRIMP	SIZE	TYPE	RANGE	
WIRE	3.30 [.130 IN]	F	>2.5mm ² – 4.0mm ²	
INSUL	6.60 [.260 IN]	0	6.00 MAX [.236 IN MAX]	
WIRE STRIP LENGTH		APPL INSTRUCTION		
5.05–6.05 [.199–.238 IN]		408–8322 & 408–8490		
TERMINAL	–	–		FEED
APPL SPEC	114–18052	–		19.50 [.768 IN]
TERMINALS APPLIED				
TERMINAL	SEAL	–	–	–
964314	963245	–	–	–
–	–	–	–	–
–	–	–	–	–
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–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
–	–	–	–	–
WIRE SIZE		CRIMP HEIGHT		REF SETTING
mm ² AWG		*		*
4.0mm ²		2.34 ±0.05 [.092 ±.002 IN]		C 9
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SET UP GAGE	LAYOUT			
458637–3	L1426465			

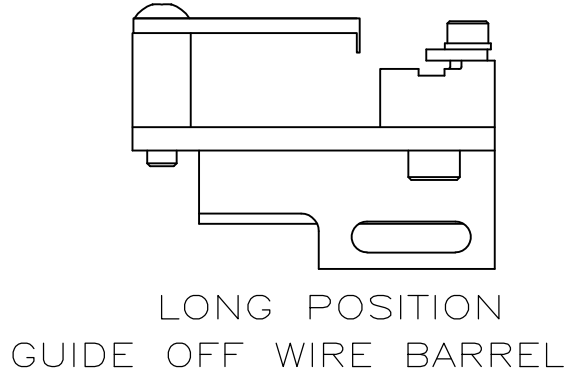
1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. FULL TERMINAL INSULATION DIA RANGE 3.4-4.5mm[.134-.177IN]. SEAL P/N 963245 INSULATION DIA RANGE 3.4-3.7mm[.134-.146IN].
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
6. CUT TO LENGTH AT ASSY.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC A			
DIST 66			



* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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									65
									64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
									62
-	2	2	2	2	2	2	1-18024-5	SCR,BHC(M5X25)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
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-	1	1	1	1	1	1	985575-3	SCR,FHC(M3X10)DEP	57
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-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-5	SPACER, FRONT SHEAR DEP	28
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-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
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1	2	2	2	1	1	1	1-456410-7	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY							PARTS LIST		
							DWN: M.CLIFFORD 15JUL04	MATERIAL: -	HEAT TREAT: -
							CHK: -	-	-
							APVD: F.BACKHURST 15JUL04	STE TE Connectivity	
							NAME: -	FINE ADJ SIDE FD HD-I APPL	
							SCALE: -	SIZE: A1	DRAWING NO: 1528439
								SHEET 1 of 1	REV B

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