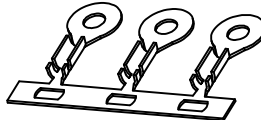


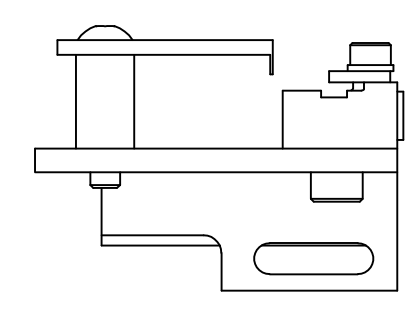
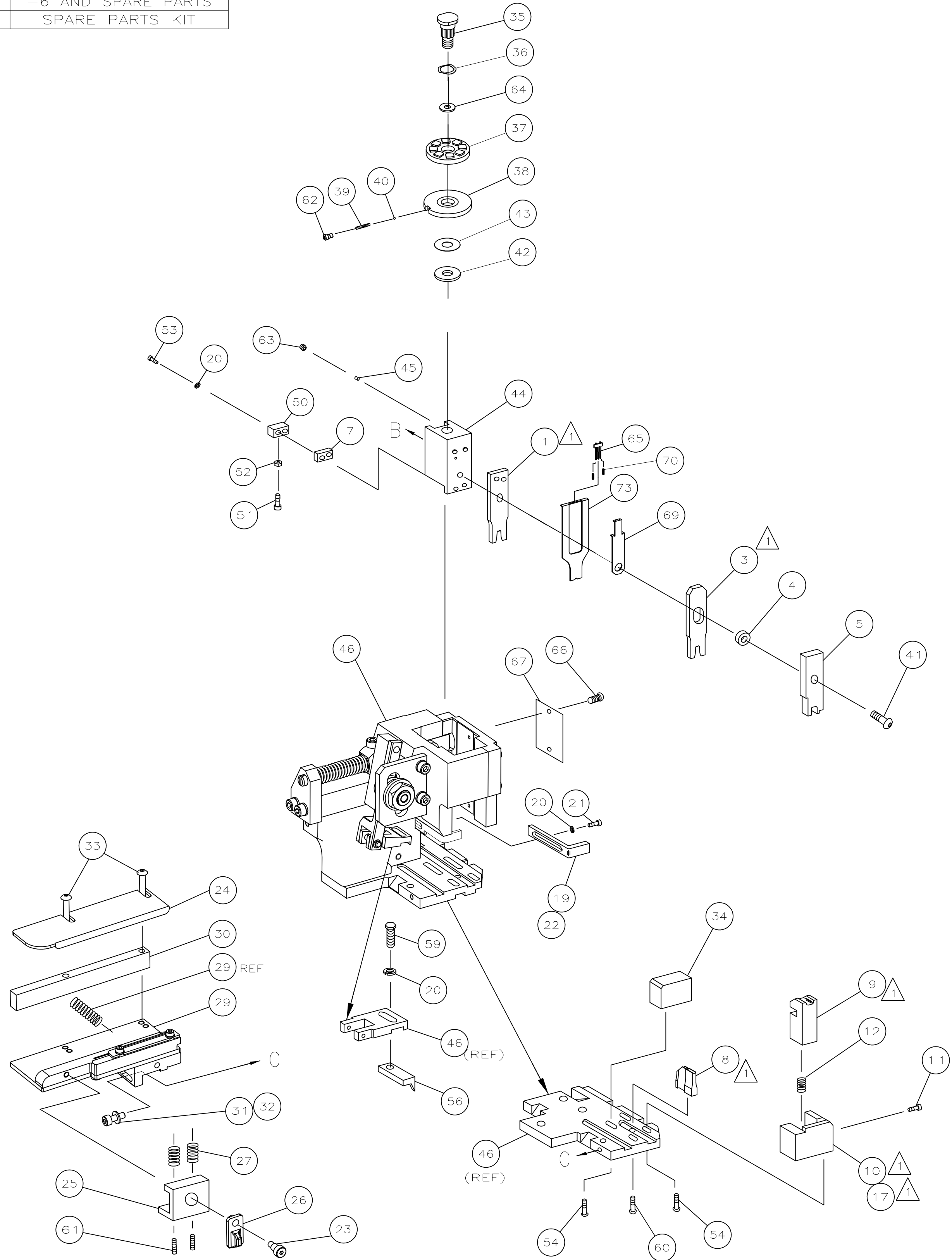
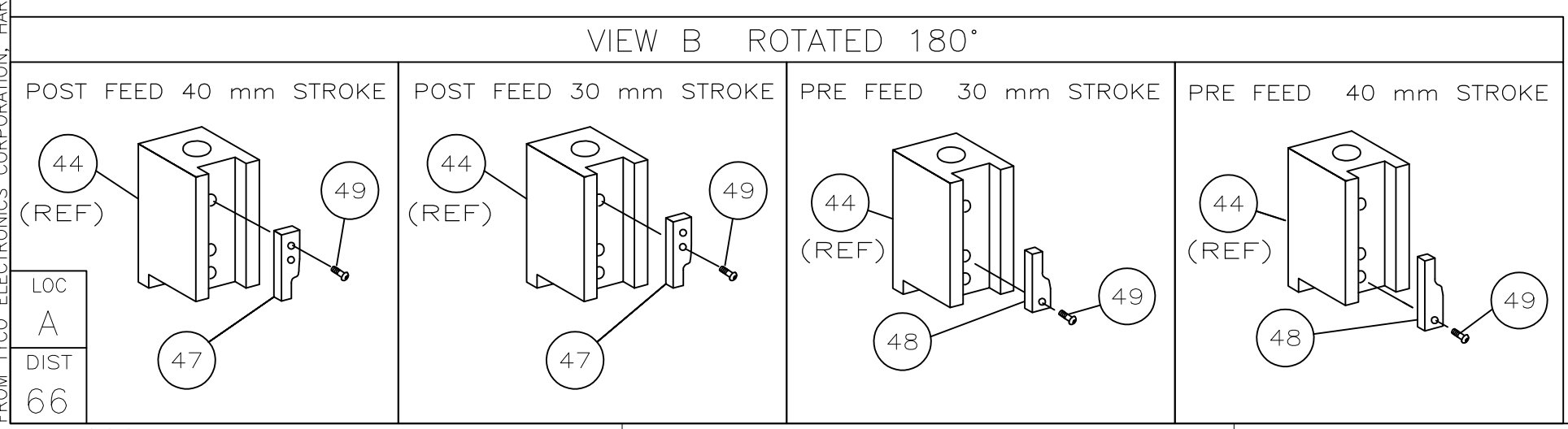
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 3308-8 (1/08)

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426125-1	K	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426125-2	K	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426125-6	K	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7- 1426125-1	K	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7- 1426125-2	K	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7- 1426125-6	K	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7- 1426125-7	E	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: 025 RECEPTACLE CONTACT				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.40 [.055 IN]	F	0.22 - 0.50mm ²	
INSUL	1.40 [.055 IN]	F	1.10-1.70 [.043-.067 IN]	
WIRE STRIP LENGTH		APPL INSTRUCTION		
3.00-3.50 [.118-.138 IN]		408-8322		
TERMINAL	-	-		FEED
APPL SPEC	114-5250	-		7.50 [.295 IN]
TERMINALS APPLIED				
1123343	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE		CRIMP HEIGHT		PIN PN &
mm ² AWG				LENGTH [IN]
0.50mm ²				3-354779-8 [.3180]
0.30mm ²				4-354779-6 [.3220]
0.22mm ²				5-354779-7 [.3275]
-				-
-				-
-				-
-				-
-				-
-				-
-				-
-				-
-				-
-				-
-				-
SET UP GAGE	LAYOUT			
458637-3	L1426125			

-
- 1

RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATION SPECIFICATION 114-5250 HAS AN INSULATION HEIGHT REQUIREMENT.



	-	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73
	-	1	1	1	1	1	1	1426125	PRINT, APPLICATOR LOG SHEET	72
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
	-	2	2	2	2	2	2	23147-7	SPRING, DEPRESSOR	70
	-	1	1	1	1	1	1	1490524-1	SPACER, DEPRESSOR	69
										68
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
	-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
	-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
	-	2	2	2	2	2	2	2-18032-5	SCR,SET(M5X20)DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
										58
										57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
	-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
	-	2	2	2	2	2	2	9-18023-6	SCR,SHC(M4x14)TERM HLD DWN	53
	-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-3	RAM	44
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
	-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
	-	1	1	1	1	1	1	690212-1	POST, RAM	35
	-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
										28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19
1	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
1	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	1-1333201-2	ANVIL	8
	-	1	1	1	1	1	1	240641-2	SPACER, DEPRESSOR (REAR)	7
										6
	-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4
1	1	2	2	2	1	1	1	1366753-1	CRIMPER, INSULATION	3
										2
1	1	2	2	2	1	1	1	1-456402-7	CRIMPER, WIRE	1
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

K	ECR-10-016337	8-2010	MY	GB
P	LTR	REVISION RECORD	DATE	DWN

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:
INCHES	
0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES±	-
SURFACE TEXTURE	✓

SCALE	SIZE	DRAWING NO	SHEET	OF	REV
-	A1	1426125	1	1	K

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