

**Electronics** 

## Versafit

# Raychem

Highly flame-retardant, low recovery temperature, heat-shrinkable tubing



Versafit heat-shrinkable tubing is a cost-effective choice for many commercial and military applications. Versafit tubing is made from a specially formulated, crosslinked polyolefin to provide high flame-retardance (VW-1), excellent flexibility, and a low shrink temperature (to reduce installation time).

Versafit tubing performs a variety of functions in commercial and military applications:

- Electrically insulates and protects in-line components, disconnect terminals, and splices.
- Bundles wires for very flexible light-duty harnesses.
- Identifies or color-codes wires, cables, terminals, and components.
   Versafit tubing hot-stamps extremely well.

Compared to noncrosslinked materials, Versafit tubing has a higher temperature rating and exhibits better

thermal stability and resistance to physical abuse.

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Unlike other typical flame-retardant tubings, Versafit tubing is free of polybrominated biphenyls (PBBs) and polybrominated biphenyl oxides and ethers (PBBOs/PBBEs). In Europe, these chemicals are classified as environmentally hazardous substances.

# Temperature rating Full recovery temperature: 90°C

Continuous operating temperature: -55°C to 135°C

| Specifications | *       | <b>.71</b>  | <b>⊕</b>     |                 |
|----------------|---------|-------------|--------------|-----------------|
| Туре           | Raychem | UL          | CSA          | Military        |
| Versafit       | RW-3009 | E35586 VW-1 | LR31929 VW-1 | AMS-DTL-23053/5 |
|                |         | 600V, 125°C | 600V, 125°C  | Classes 1 and 3 |

\*When ordering, always specify latest issue.

### Dimensions (millimeters/inches)



|       | Inside diame   | eter          |       |                     | Wall thicknes   | SS             |
|-------|----------------|---------------|-------|---------------------|-----------------|----------------|
|       | D              |               | d (ma | x.)                 | W               |                |
| Size  | Expanded as    | supplied      | Reco  | vered after heating | Recovered a     | fter heating** |
| 3/64  | 1.63 ± 0.2     | 0.064 ± 0.008 | 0.6   | 0.023               | $0.40 \pm 0.08$ | 0.016 ± 0.003  |
| 1/16  | 1.85 ± 0.2     | 0.073 ± 0.007 | 0.8   | 0.031               | 0.43 ± 0.08     | 0.017 ± 0.003  |
| 3/32  | 2.79 ± 0.2     | 0.110 ± 0.007 | 1.2   | 0.046               | 0.51 ± 0.08     | 0.020 ± 0.003  |
| 1/8   | $3.43 \pm 0.2$ | 0.135 ± 0.007 | 1.6   | 0.062               | 0.51 ± 0.08     | 0.020 ± 0.003  |
| 3/16  | 5.21 ± 0.3     | 0.205 ± 0.010 | 2.4   | 0.093               | 0.51 ± 0.08     | 0.020 ± 0.003  |
| 1/4   | 7.11 ± 0.3     | 0.280 ± 0.010 | 3.2   | 0.125               | 0.64 ± 0.08     | 0.025 ± 0.003  |
| 3/8   | 10.16 ± 0.4    | 0.400 ± 0.015 | 4.8   | 0.187               | $0.64 \pm 0.08$ | 0.025 ± 0.003  |
| 1/2   | 13.72 ± 0.4    | 0.540 ± 0.015 | 6.4   | 0.250               | 0.64 ± 0.08     | 0.025 ± 0.003  |
| 5/8   | 16.90 ± 0.4    | 0.665 ± 0.015 | 8.0   | 0.315               | 0.76 ± 0.08     | 0.030 ± 0.003  |
| 3/4   | 20.45 ± 0.4    | 0.805 ± 0.015 | 9.5   | 0.375               | 0.76 ± 0.08     | 0.030 ± 0.003  |
| 1     | 25.53 ± 0.4    | 1.055 ± 0.015 | 12.7  | 0.500               | 0.89 ± 0.13     | 0.035 ± 0.005  |
| 1 1/4 | 33.40 ± 0.7    | 1.315 ± 0.025 | 15.9  | 0.625               | 1.02 ± 0.15     | 0.040± 0.006   |
| 1 1/2 | 39.88 ± 0.8    | 1.570 ± 0.030 | 19.1  | 0.750               | 1.02 ± 0.15     | 0.040 ± 0.006  |
| 2     | 52.83 ± 1.0    | 2.080 ± 0.040 | 25.4  | 1.000               | 1.14 ± 0.16     | 0.045 ± 0.007  |
| 3     | 78.49 ± 1.0    | 3.090 ± 0.040 | 38.1  | 1.500               | 1.27 ± 0.20     | 0.050 ± 0.008  |
| 4     | 104.14 ± 1.3   | 4.100 ± 0.050 | 50.8  | 2.000               | 1.40 ± 0.23     | 0.055 ± 0.009  |
| ***** |                |               |       |                     |                 |                |

<sup>\*\*</sup>Wall thickness will be less if tubing recovery is restricted during shrinkage.

### Ordering information

| <b>3</b>             |   |  |
|----------------------|---|--|
| Colors               | Standard  | Black, white, red, blue, yellow and green                    |
|                      | Nonstandard   | Brown, orange, violet, and gray                              |
| Size selection       | selection Always order the largest size that will shrink snugly over the component being covered. |  |
|                      | A variety of specia   | al order sizes are available.                                |
| Standard packaging   | On spools.  |  |
| Ordering description | Specify product na  | ame, size, and color; for example, Versafit 1/4-0 (0=Black). |

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### Specification values

|            | Property   | Unit              | Requirement   | Method of test |
|------------|--|-------------------|---|----------------|
| Physical   | Dimensions   | mm (inches)       | See reverse   | ASTM D 2671    |
|            | Longitudinal change                                  |                   |   |                |
|            | ASTM D 2671  | percent           | +1, -5  | ASTM D 2671    |
|            | UL 224   | percent           | +3, -3  | UL224          |
|            | Eccentricity (recovered)                             | percent           | 30 maximum  | ASTM D 2671    |
|            | Tensile strength                                     | psi <i>(MPa)</i>  | 1500 <i>(10.3)</i> minimum  | ASTM D 2671    |
|            | Ultimate elongation                                  | percent           | 200 minimum   | ASTM D 2671    |
|            | Secant modulus (expanded)                            | psi <i>(MPa)</i>  | 2.5 X 10 <sup>4</sup> <i>(172)</i> maximum  | ASTM D 2671    |
|            | Low-temperature flexibility (1 hour at -45°C/-49°F)  |                   | No cracking   | UL 224         |
|            | Heat shock<br>(1 hour at 136°C/277°F)                |                   | No cracking   | UL 224         |
|            | Heat resistance<br>(7 days at 158°C/316°F)           |                   |   | ASTM D 2671    |
|            | Followed by tests for:                               |                   |   |                |
|            | Tensile strength                                     | psi <i>(MPa)</i>  | 70% minimum of unaged specimens   | UL 224         |
|            | Ultimate elongation                                  | percent           | 100 minimum   | UL 224         |
|            | Flexibility  |                   | No cracking   | UL 224         |
|            | Dielectric withstand at 2500 V                       | seconds           | 60 minimum  | UL 224         |
|            | Dielectric breakdown                                 | volts             | 50% minimum of unaged specimens   | ASTM D 2671    |
|            | Dielectric strength                                  | volts/mil (kV/mm) | 500 <i>(19.7)</i> minimum   | ASTM D 2671    |
|            | Restricted shrinkage                                 |                   | Pass  | UL 224         |
| Electrical | Dielectric strength                                  | volts/mil (kV/mm) | 500 <i>(19.7)</i> minimum   | ASTM D 2671    |
|            | Dielectric withstand at 2500 V                       | seconds           | 60 minimum  | UL 224         |
|            | Volume resistivity                                   | ohm-cm            | 10 <sup>14</sup> minimum  | ASTM D 2671    |
| Chemical   | Corrosive effect<br>(7 days at 158°C/316°F)          |                   | No corrosion  | ASTM D 2671    |
|            | Copper stability (7 days at 158°C/316°F)             |                   | No brittleness, glazing, cracking,<br>or severe discoloration of tubing.<br>No pitting or blackening of copper. | ASTM D 2671    |
|            | Followed by test for:                                |                   |   |                |
|            | Ultimate elongation                                  | percent           | 100 minimum   | ASTM D 2671    |
|            | Flammability   |                   | Pass  | UL 224, VW-1   |
|            | Water absorption (recovered) (24 hours at 23°C/73°F) | percent           | 0.5 maximum   | ASTM D 2671    |
|            | Fungus resistance                                    |                   |   | ISO 846        |
|            | Followed by tests for:                               |                   |   | Method B       |
|            | Tensile strength                                     | psi (MPa)         | 1500 <i>(10.3)</i> minimum  | ASTM D 2671    |
|            | Ultimate elongation                                  | percent           | 200 minimum   | ASTM D 2671    |
|            | Dielectric strength                                  | volts/mil (kV/mm) | 500 <i>(19.7)</i> minimum   | ASTM D 2671    |

Note: Consult RW-3009 for specific details about test procedures.

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### Users should independently evaluate the suitability of the product for their application.

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