

8		7	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151057-1	H	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151057-2	J	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2151057-1	H	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2151057-2	J	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2151057-1	H	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2151057-2	J	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151057-7	B	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	3.30 mm [.130]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: TAB 1.6 X 0.6 MM TYP A			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
3.70-4.30 mm [.146-.169 IN]			Ø 2.60mm MAX [.102 IN MAX]
TERMINAL APPLICATION SPECIFICATION	(A)114-18082	-	-
	(B)114-18081	-	-

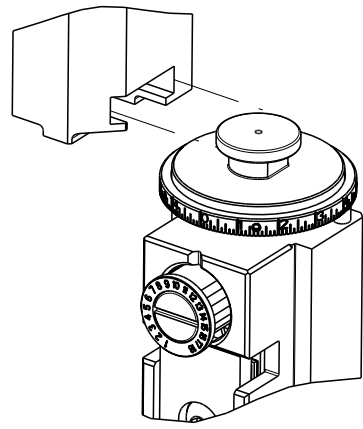
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL	CABLE Ø
(A) 964269-2	(B) 964274-2	1394133-1		1.2-1.6mm
(A) 964269-3	(B) 964274-3	963530-1		1.4-1.9mm
(A) 964269-5	(B) 964274-8	964972-1		1.9-2.4mm
	(B) 4-964274-1	964971-1		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.00mm2	1.20+/-0.05 [.047+/- .002]	4.4
0.75mm2	1.18+/-0.05 [.046+/- .002]	4.6
0.5mm2	1.15+/-0.05 [.045+/- .002]	4.8



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 TERMINAL LUBRICANT IS RECOMMENDED.
- 6 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO TIMER 2 CONTACT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.70-4.30 mm [.146-.169 IN]		Ø 2.60mm MAX [.102 IN MAX]	
TERMINAL APPLICATION SPECIFICATION			
	(B)114-18081		

TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL	CABLE Ø
(B) 1241732-2		964971-1		1.2-1.6mm
(B) 4-1241732-1		963530-1		1.4-1.9mm
		964972-1		1.9-2.4mm

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.00mm2	1.36+/-0.05 [.054+/- .002]	3.5
0.75mm2	1.27+/-0.05 [.050+/- .002]	4.4
0.5mm2	1.18+/-0.05 [.046+/- .002]	5.3

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

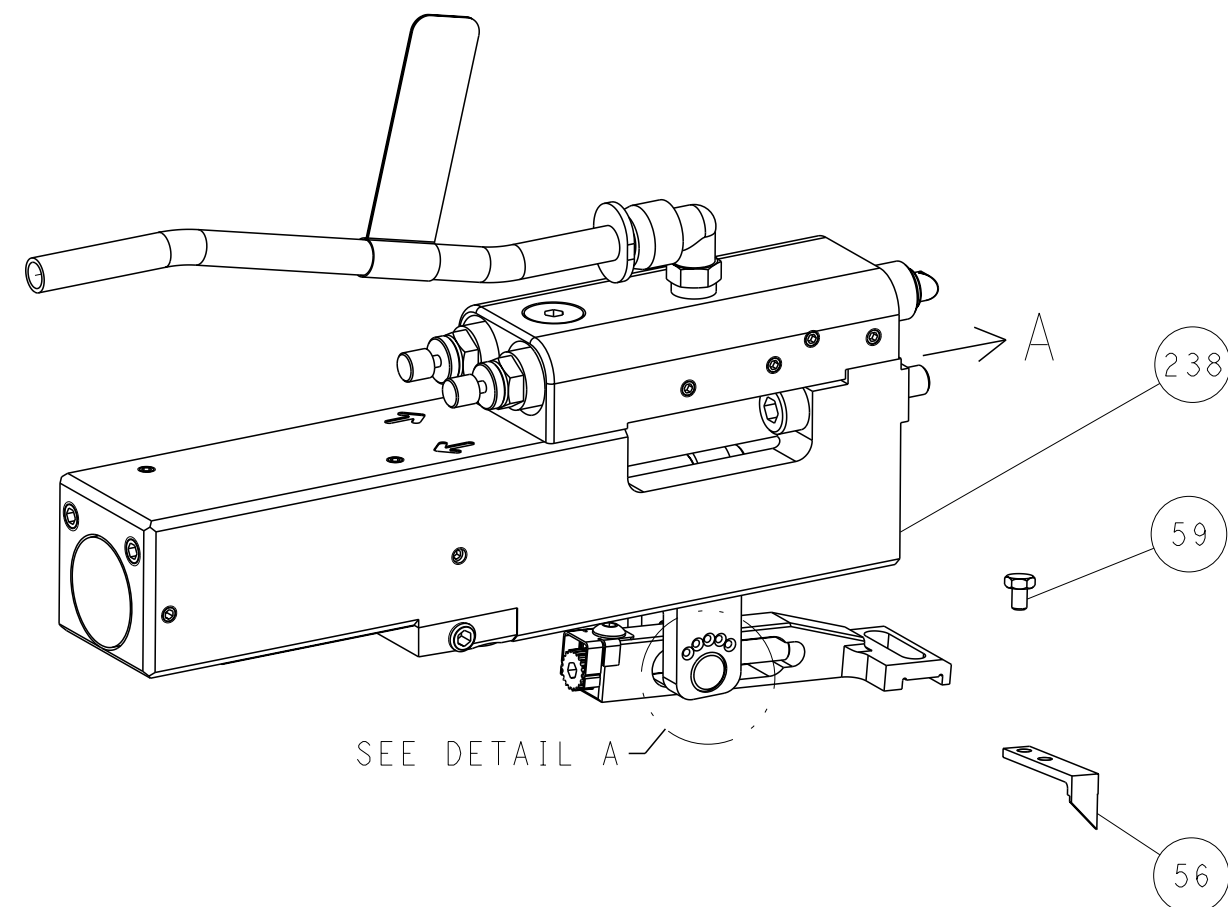
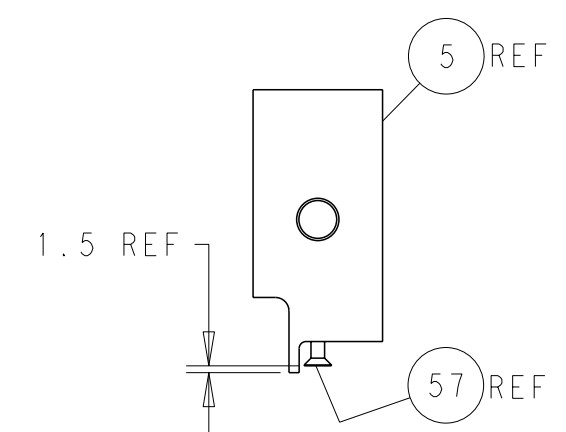
2		1					
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		H		ECR-18-005038	05APR2018	JAH	JDG
		H1		ECR-18-014236	07SEP2018	MZ	KZ
		J		ECR-19-005396	03APR2019	LG	TE
		J1		ECR-20-012746	09SEP2020	JWC	GB

-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
-	-	-	1	1	-	-	1-1752354-9	STANDOFF,HOLD-DOWN	180
-	-	-	1	1	-	-	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	2	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	1	1	1-1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2	2	2	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	1	1	1	1	2844992-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1	1-455888-8	SPACER, CRIMPER	28
-	1	1	1	1	1	1	1320928-6	STRIP GUIDE	24
-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
-	1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
-	1	2	2	1	1	1	1333204-6	ANVIL, COMBINATION	8
-	1	1	1	1	1	1	1-240641-1	SPACER	7
-	1	1	1	1	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
-	1	2	2	1	1	1	2119784-4	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
-	1	2	2	1	1	1	1-456405-6	CRIMPER, WIRE PREMIUM	1

-77 -72 -71 -52 -51 -2 -1						PART NO		DESCRIPTION			ITEM NO		
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO BE OBSOLETE WITHOUT NOTICE. ANY REVISIONS TO THIS DRAWING SHOULD BE CONTACTED FOR THE LATEST REVISION.						DWN B. WEAVER	03OCT2011		TE Connectivity Harrisburg, PA 17105-3608				
DIMENSIONS: mm 						CHK L. GROSS	03OCT2011						NAME
						APVD G. BAILEY	03OCT2011						
						TOLERANCES UNLESS OTHERWISE SPECIFIED:	PRODUCT SPEC						
									Ocean Side Feed Applicator -				
MATERIAL		FINISH				WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO		
								A1	00779	C=2151057			
Customer Accessible Production Drawing								SCALE	1:2	SHEET	1 OF 4	REV J1	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

PNEUMATIC

[illegible]

44.61 ± 0.05

16.8 ± 0.5

(44) REF

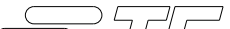
(180) REF

RAM AND HOLDDOWN SET-UP

The diagrams illustrate the installation of the mechanical post feed assembly for three different machine configurations:

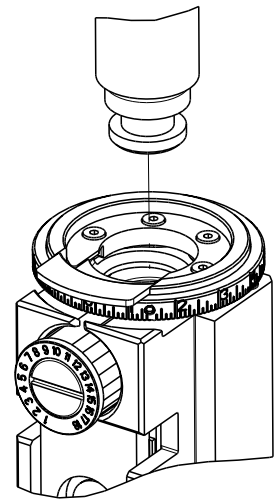
- MECHANICAL POST FEED:** Shows the assembly with a 30mm STROKE and a 40mm STROKE. Callouts 47 and 49 are present.
- MECHANICAL PRE FEED:** Shows the assembly with a 30mm STROKE and a 40mm STROKE. Callouts 48 and 49 are present.
- AIR FEED:** Shows the assembly with a 30mm STROKE and a 40mm STROKE. Callout 248 is present.

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

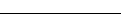
*THIS DRAWING IS A CONTROLLED DOCUMENT FOR ISO-9001 ELECTRONICS CORPORATION IT IS SUBJECT TO THE SAME CONTROLS AS ALL OTHERS OF THIS ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION						DWN 030C2011 CHK B. WEAVER G. GROSS 030C2011 APVD G. BAILEY 030C2011		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		Ocean Side Feed Applicator			
mm				PRODUCT SPEC					
		0 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		APPLICATION SPEC					
MATERIAL	FINISH	WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO	
	-	-		A I		00779	G=2151057	-	
Customer Accessible Production Drawing						SCALE	1:2	SHEET	2 of 4
						REV J1			

8		7	
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2011		2011	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2-2151057-1	H	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2-2151057-2	J	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2151057-7	B	CRIMP TOOLING KIT	-

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	3.30 mm [1.30]	O
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: TAB 1.6 X 0.6 MM TYP A			
WIRE STRIP LENGTH 3.70-4.30 mm [1.46-.169 IN]			INSULATION DIAMETER RANGE Ø 2.60mm MAX [1.02 IN MAX]
TERMINAL APPLICATION SPECIFICATION	(A)114-18082	-	-
	(B)114-18081	-	-

TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL	CABLE Ø
(A) 964269-2	(B) 964274-2	1394133-1		1.2-1.6mm
(A) 964269-3	(B) 964274-3	963530-1		1.4-1.9mm
(A) 964269-5	(B) 964274-8	964972-1		1.9-2.4mm
	(B) 4-964274-1	964971-1		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.00mm2	1.20+/-0.05 [1.047+/-0.002]	4.4
0.75mm2	1.18+/-0.05 [1.046+/-0.002]	4.6
0.5mm2	1.15+/-0.05 [1.045+/-0.002]	4.8

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO TIMER 2 CONTACT			
WIRE STRIP LENGTH 3.70-4.30 mm [1.46-.169 IN]		 INSULATION DIAMETER RANGE Ø 2.60mm MAX [1.02 IN MAX]	
TERMINAL APPLICATION SPECIFICATION  (B)114-18081		-	-

TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL	CABLE Ø
(B) 1241732-2		964971-1		1.2-1.6mm
(B) 4-1241732-1		963530-1		1.4-1.9mm
		964972-1		1.9-2.4mm

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.00mm2	1.36+/-0.05 [1.054+/-0.002]	3.5
0.75mm2	1.27+/-0.05 [1.050+/-0.002]	4.4
0.5mm2	1.18+/-0.05 [1.046+/-0.002]	5.3



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL LUBRICANT IS RECOMMENDED.
- APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

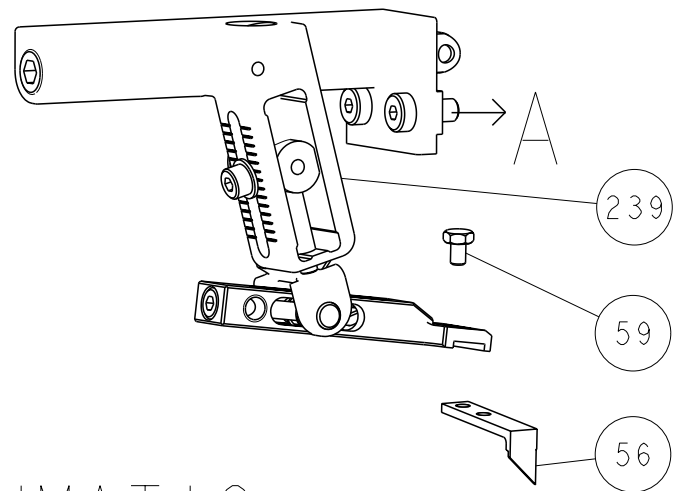
LOC		DIST		REVISIONS				
A		66		P	LYR	DESCRIPTION	DATE	DWN
					-	SEE SHEET 1	-	-

-	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	2844940-1	AIR FEED MODULE	238
-	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
5	-	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	2844907-1	POST, LOCKING	98
-	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	2119740-1	TAG, IDENTIFICATION	67
-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
6	-	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	1	1	1338685-1	PAWL, FEED	56
-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1803382-6	HOLD DOWN, SPRING LOADED	50
-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1-1752356-3	SUPPORT, TERMINAL	34
-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	3-2844962-0	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	2844992-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1-455888-8	SPACER, CRIMPER	28
-	1	1	1320928-6	STRIP GUIDE	24
-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	2119806-1	INSERT, SHEAR	13
-	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1333204-6	ANVIL, COMBINATION	8
-	1	1	1-240641-1	SPACER	7
-	1	1	2119781-1	DEPRESSOR, SHEAR	5
-	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	2119784-4	CRIMPER, INSULATION O PREMIUM	3
-	1	1	455888-5	SPACER, CRIMPER	2
1	1	1	1-456405-6	CRIMPER, WIRE PREMIUM	1

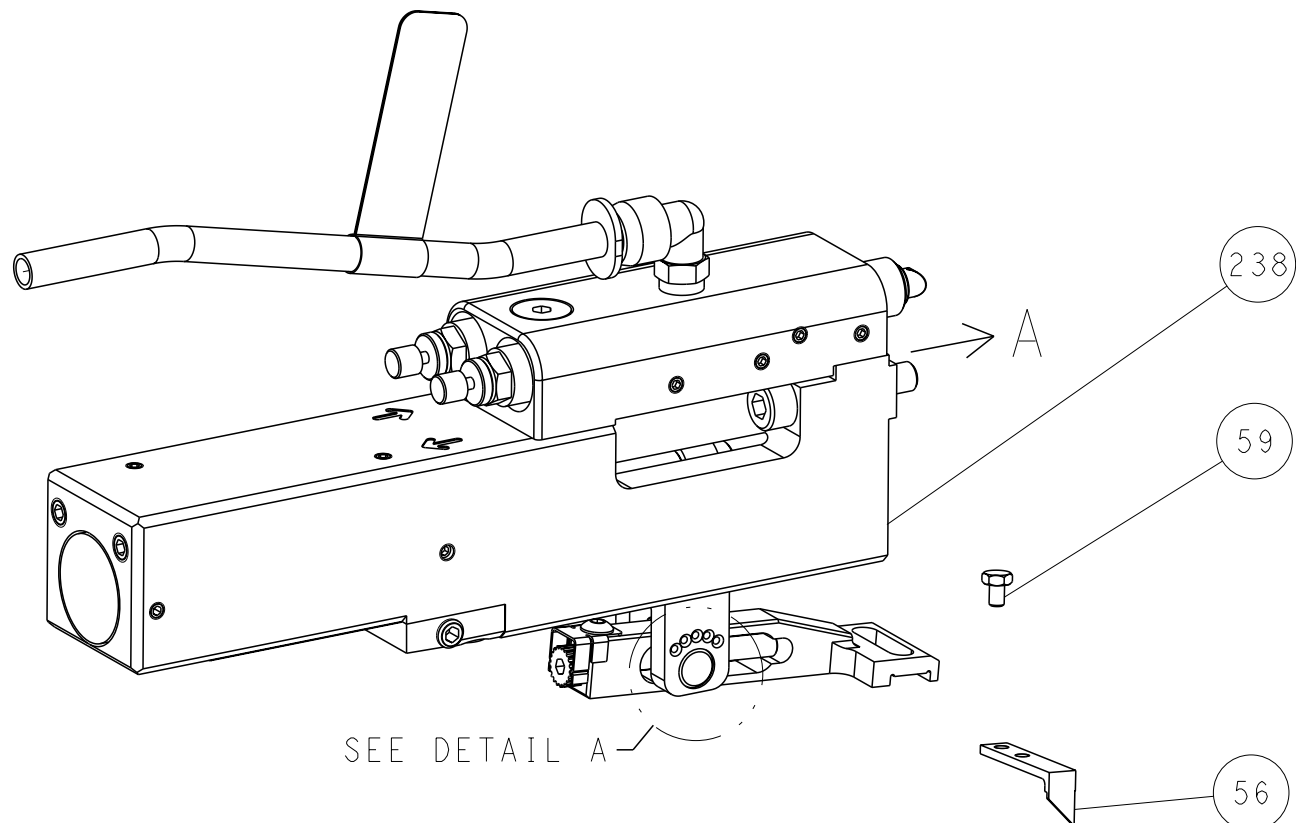
THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND TO THE TERMS OF THE INSTRUCTIONS. IT IS SUBJECT TO CHANGE AND TO THE TERMS OF THE INSTRUCTIONS. IT IS SUBJECT TO CHANGE AND TO THE TERMS OF THE INSTRUCTIONS.		OWN D. WEAVER CHK L. GROSS APVD G. RILEY		03OCT2011 03OCT2011 03OCT2011	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME Ocean Side Feed Applicator	
0 PLC 1 PLC 2 PLC 3 PLC 4 PLC		± ± ± ± ±		SIZE CAGE CODE DRAWING NO	
MATERIAL		FINISH		RESTRICTED TO	
-		-		-	
Customer Accessible Production Drawing		SCALE 1:2		SHEET 3	
				OF 4	
				REV J1	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

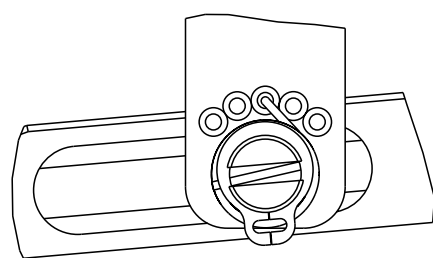
FEED TYPE MECHANICAL



PNEUMATIC

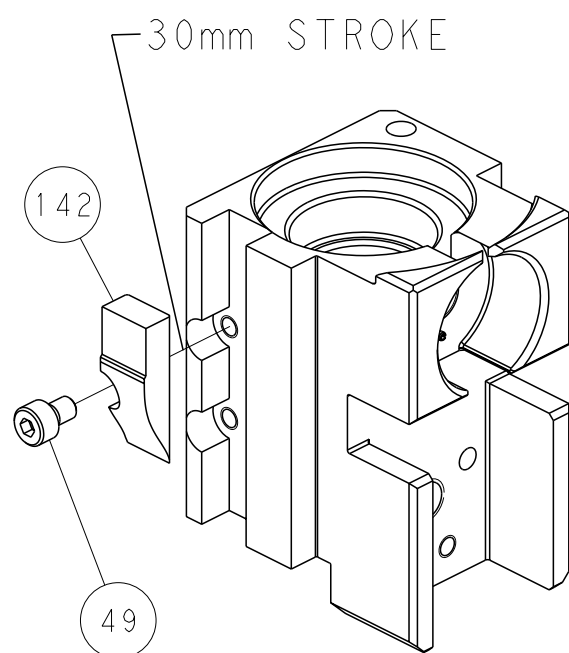


FEED SPRING SETTING POSITION (SHOWN FROM REAR SIDE)

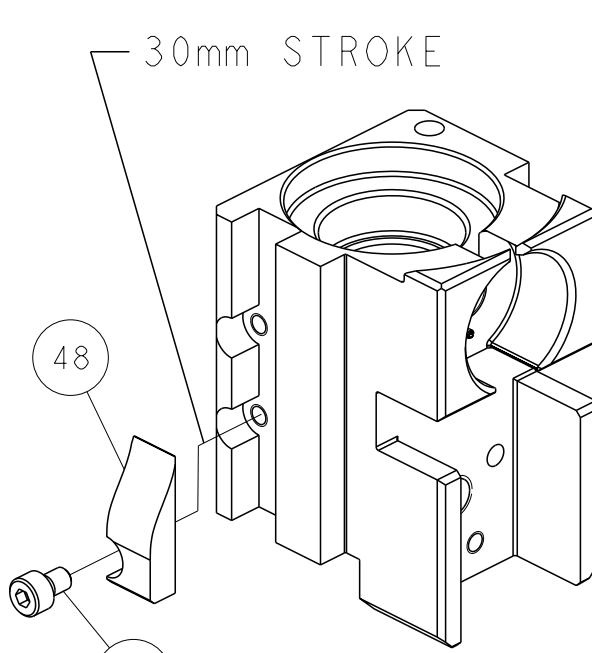


DETAIL A

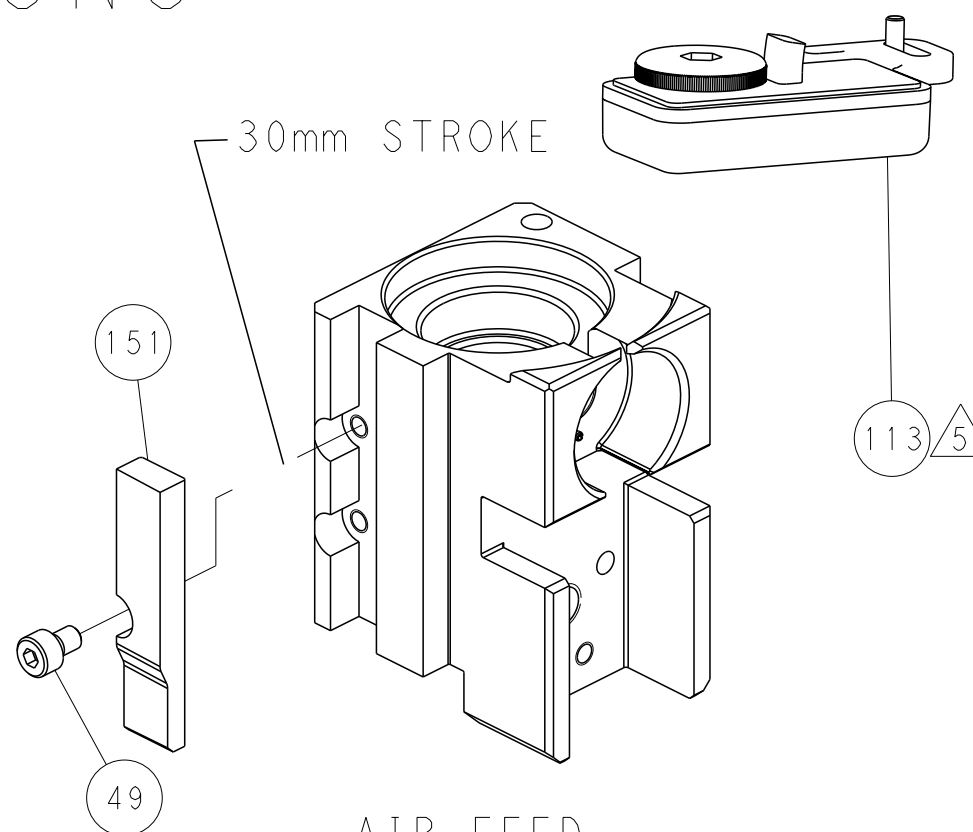
CAM POSITIONS



MECHANICAL
POST FEED

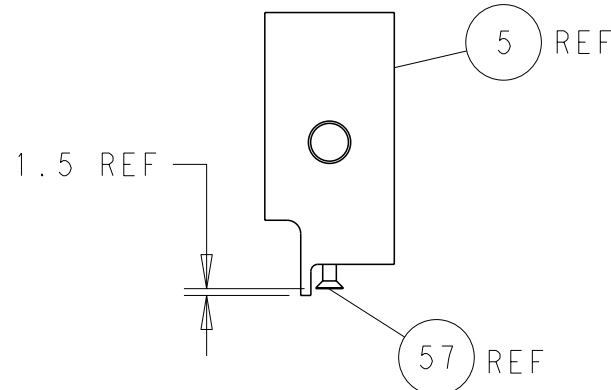


MECHANICAL
PRE FEED

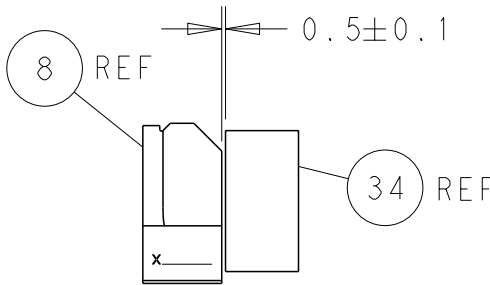


AIR FEED

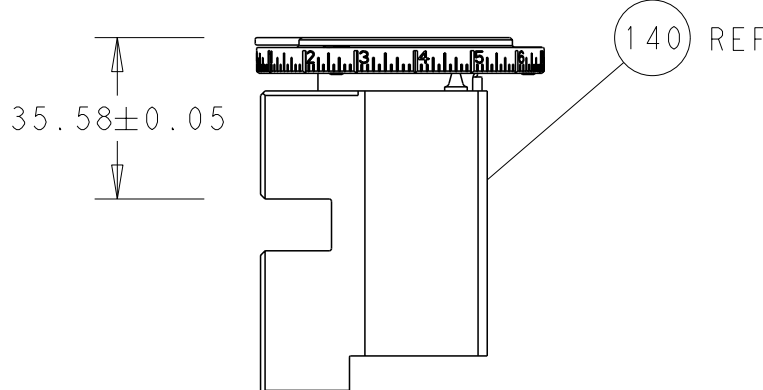
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



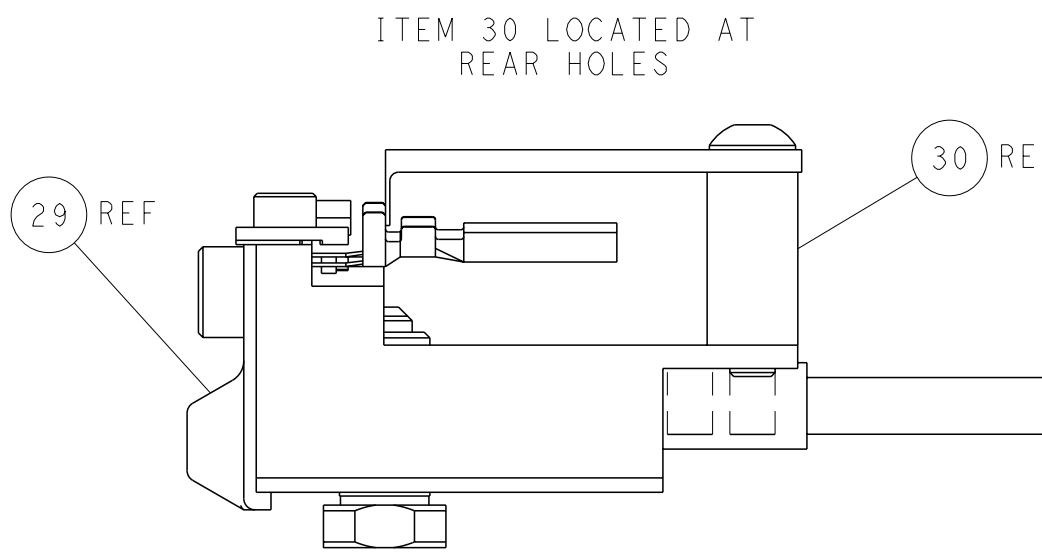
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



RAM SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

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DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	PRODUCT SPEC	APPLICATION SPEC	SIZE A1
MATERIAL -	FINISH -	WEIGHT -	SCALE 1:2	RESTRICTED TO -
Customer Accessible Production Drawing		SCALE 1:2	SHEET 4	REV J1

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