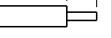


8		7	
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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2151011-1	H	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2151011-2	H	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
5-2151011-1	H	SEAL STRIPPER CRIMPER TERMINATING UNIT	MECHANICAL
5-2151011-2	H	SEAL STRIPPER CRIMPER TERMINATING UNIT	PNEUMATIC
7-2151011-1	H	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2151011-2	H	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2151011-7	A	CRIMP TOOLING KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.07 mm [.042]	F
INSUL	1.78 mm [.070]	F
APPLICATOR INSTRUCTIONS 408-35042		

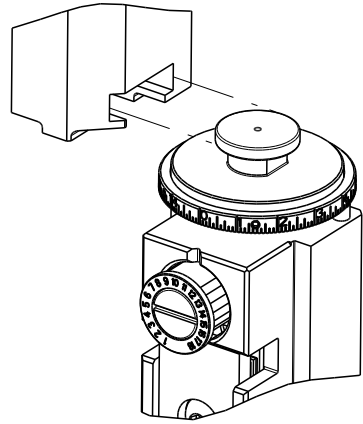
TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: RECEPTACLE, CST-100			
WIRE STRIP LENGTH 2.54-3.18 mm [.100-.125 IN]			INSULATION DIAMETER RANGE Ø0.89-1.65 mm [.035-.065 IN]
TERMINAL APPLICATION SPECIFICATION	114-13036	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1375819-1	1375819-2	1375819-3	647607-1
1-1375819-1	1-1375819-2	1-1375819-3	1-1375819-4
1-1375819-5			

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
22 AWG	0.86+/-0.05 [.034+/- .002]	6.4
24 AWG	0.81+/-0.05 [.032+/- .002]	6.9
26 AWG	0.76+/-0.05 [.030+/- .002]	7.4



- 1 RECOMMENDED SPARE PARTS
- 2 REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- 3 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- 4 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 5 TERMINAL LUBRICANT IS RECOMMENDED.
7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER

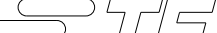


*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

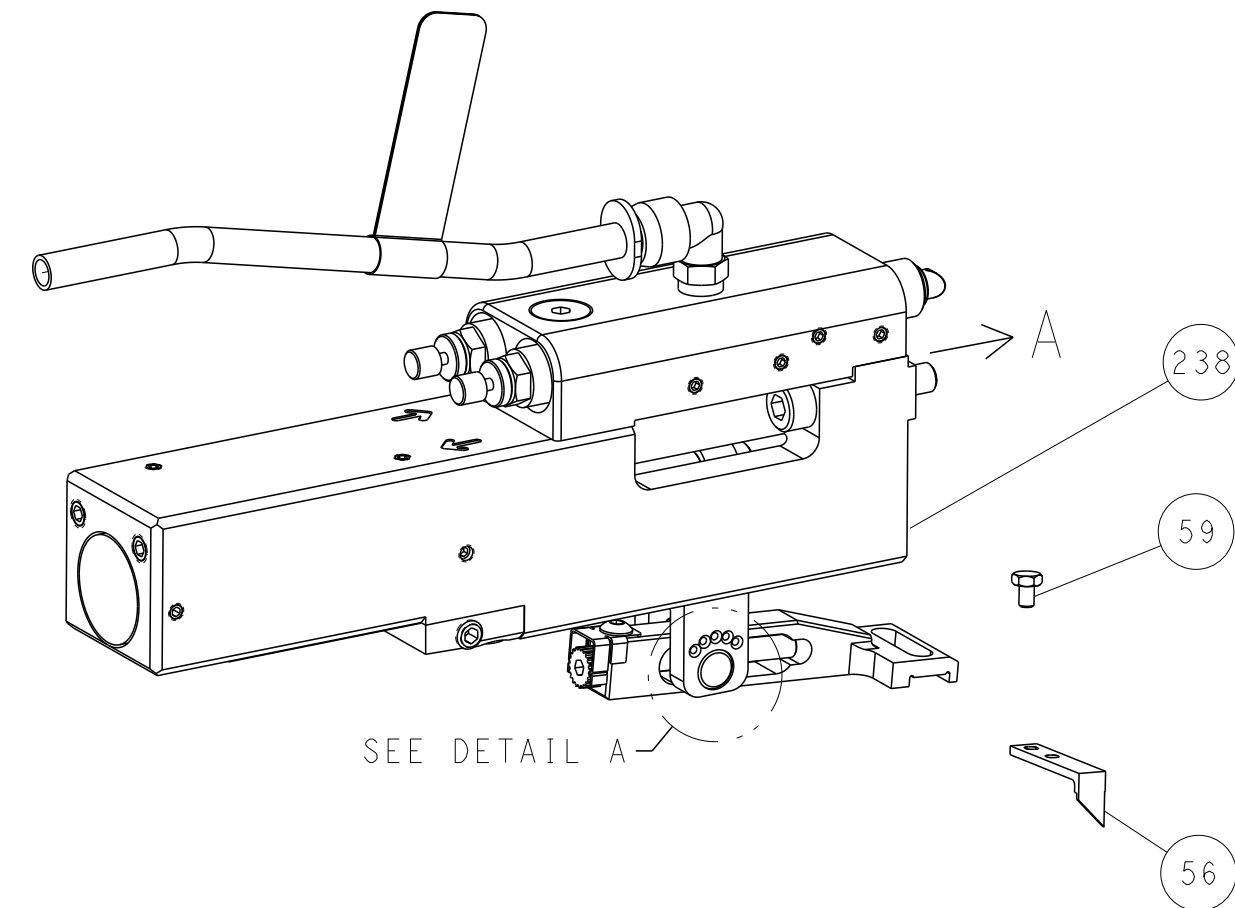
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2				1			
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		F		ECR-16-002768	24FEB2016	XZ	TE
		G		ECR-18-008443	04JUN2018	JAH	TE
		H		ECR-20-013395	21SEP2020	TB	RK

-	-	-	1	1	-	-	1803515-3	RAM ASSEMBLY, SF ATLANTIC	293
-	-	-	1	1	-	-	2-1803583-1	APPLICATOR BASIC ASSEMBLY, SF	292
-	1	-	1	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	1	-	1	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	1	-	1	-	1	-	2844940-1	AIR FEED MODULE	238
-	-	-	1	1	-	-	4-1722335-3	STRIPPER, SIDE FEED	182
-	-	-	1	1	-	-	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
3	-	-	-	1	1	-	2-1752354-2	STANDOFF,HOLD-DOWN	180
-	-	-	1	1	-	-	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	-	-	1	1	-	-	5-22280-0	SPRING, COMPRESSION	176
-	-	-	1	1	-	-	1752353-3	GUIDE PIN,HOLDDOWN	175
-	-	-	1	1	-	-	1901680-2	GUIDE PIN,HOLDDOWN	174
5	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	1	1	1	1	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
-	1	1	1	1	1	1	2844908-1	SCREW, LOCKING	99
-	1	1	1	1	1	1	2844907-1	POST, LOCKING	98
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	1	1803607-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
-	1	1	1	1	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	54
-	2	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	2	1	2	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	1	-	1	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	1	-	1	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	-	-	1	1	1803583-9	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	1	-	-	1	1	1803515-1	RAM ASSEMBLY, SF ATLANTIC	44
-	1	1	1	1	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	1	1	1752356-5	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	2	2	2	2	2	2	2-2844962-3	SPACER, CYLINDRICAL, STRIP GUIDE	30
-	1	1	1	1	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	28
-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	-	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	2	2	1	1	2	2	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	-	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	2	2	1	1	1	1	1338689-1	ANVIL, COMBINATION .042	8
-	1	1	1	1	1	1	4-240641-3	SPACER	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	238011-7	BLOCK, CRIMPER SPACER	4
1	2	2	1	1	1	1	2-2119582-0	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
1	2	2	1	1	1	1	456401-7	CRIMPER, WIRE .042 F PREMIUM	1

-77 -72 -71 -52 -51 -2 -1						PART NO		DESCRIPTION				ITEM NO	
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TWO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST EDITION.						DWN	HOFFNER	03NOV2011	 TE Connectivity Harrisburg, PA 17105-3608				
DIMENSIONS: mm 						CHK	T.ELBIN	04NOV2011					
						APVD	T.ELBIN	04NOV2011					
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH - -						NAME	O	cean Side Feed	Applicator	-			
						PRODUCT SPEC	-						
						APPLICATION SPEC	-						
MATERIAL	-	-	-	-	-	WEIGHT	-	A1	00779	C=2151011	RESTRICTED TO	-	
Customer Accessible Production Drawing						SCALE	1:2	SHEET	1	OF	4	REV	H

PNEUMATIC



Exploded view diagram of a mechanical assembly. The diagram shows the main body (164) and various components including a base (113), a handle (11), and a trigger (10). The assembly is shown in a disassembled state to illustrate the relationship between parts. Key components and their callouts include:

- Base (113)
- Handle (11)
- Trigger (10)
- Trigger Guard (13)
- Trigger Spring (12)
- Trigger Pin (9)
- Trigger Housing (241)
- Trigger Housing Pin (21)
- Trigger Housing Pin (20)
- Trigger Housing Pin (19)
- Trigger Housing Pin (67)
- Trigger Housing Pin (66)
- Trigger Housing Pin (2)
- Trigger Housing Pin (180)
- Trigger Housing Pin (182)
- Trigger Housing Pin (181)
- Trigger Housing Pin (175)
- Trigger Housing Pin (174)
- Trigger Housing Pin (176)
- Trigger Housing Pin (51)
- Trigger Housing Pin (52)
- Trigger Housing Pin (7)
- Trigger Housing Pin (50)
- Trigger Housing Pin (53)
- Trigger Housing Pin (44)
- Trigger Housing Pin (293)
- Trigger Housing Pin (244)
- Trigger Housing Pin (243)
- Trigger Housing Pin (242)
- Trigger Housing Pin (2)
- Trigger Housing Pin (3)
- Trigger Housing Pin (1)
- Trigger Housing Pin (82)
- Trigger Housing Pin (1)
- Trigger Housing Pin (2)
- Trigger Housing Pin (3)
- Trigger Housing Pin (4)
- Trigger Housing Pin (28)
- Trigger Housing Pin (5)
- Trigger Housing Pin (41)
- Trigger Housing Pin (34)
- Trigger Housing Pin (54)
- Trigger Housing Pin (8)
- Trigger Housing Pin (60)
- Trigger Housing Pin (54)
- Trigger Housing Pin (10)
- Trigger Housing Pin (20)
- Trigger Housing Pin (11)
- Trigger Housing Pin (98)
- Trigger Housing Pin (99)
- Trigger Housing Pin (46)
- Trigger Housing Pin (292)

Assembly notes:

- 113: 5
- 11: 1
- 10: 1
- 13: 1
- 12: 1
- 9: 1
- 241: 1
- 21: 1
- 20: 1
- 19: 1
- 67: 1
- 66: 1
- 2: 1
- 180: 3
- 182: 1
- 181: 1
- 175: 2
- 174: 2
- 176: 2
- 51: 1
- 52: 1
- 7: 1
- 50: 1
- 53: 1
- 44: 1
- 293: 2
- 244: 1
- 243: 1
- 242: 2
- 2: 2
- 3: 3
- 1: 1
- 82: 1
- 1: 1
- 2: 1
- 3: 1
- 4: 1
- 28: 1
- 5: 1
- 41: 1
- 34: 1
- 54: 1
- 8: 1
- 60: 1
- 54: 1
- 10: 1
- 20: 1
- 11: 1
- 98: 1
- 99: 1
- 46: 1
- 292: 1



30mm STROKE

47

49

40mm STROKE

MECHANICAL POST FEED

30mm STROKE

48

49

40mm STROKE

MECHANICAL PRE FEED

30mm STROKE

248

49

40mm STROKE

AIR FEED

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 P L C ± 1 P L C ± 2 P L C ± 4 P L C ± ANGLES ±		NAME Ocean Side Feed Applicator		SIZE A	
		PRODUCT SPEC - APPLICATION SPEC -		DRAWING NO C=2151011		RESTRICTED TO -	
MATERIAL -		FINISH -		WEIGHT -		SCALE 1:2	
				SHEET 2 OF 4		REV H	
Customer Accessible Production Drawing							

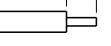
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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20			20		
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PART NUMBER		REVISION		DESCRIPTION	
FEED TYPE					
2-2151011-1		H		FINE CRIMP HEIGHT ADJUST	
2-2151011-2		H		FINE CRIMP HEIGHT ADJUST	
7-2151011-7		A		CRIMP TOOLING KIT	

PACIFIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.07 mm [.042]	F
INSUL	1.78 mm [.070]	F
APPLICATOR INSTRUCTIONS 408-35042		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: RECEPTACLE, CST-100			
WIRE STRIP LENGTH 2.54-3.18 mm [.100-.125 IN]			INSULATION DIAMETER RANGE Ø0.89-1.65 mm [.035-.065 IN]
TERMINAL APPLICATION SPECIFICATION	114-13036	-	-
TERMINALS APPLIED ⁵			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1375819-1	1375819-2	1375819-3	647607-1
1-1375819-1	1-1375819-2	1-1375819-3	1-1375819-4
1-1375819-5			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁴
22 AWG		0.86+/-0.05 [.034+/- .002]		6.4
24 AWG		0.81+/-0.05 [.032+/- .002]		6.9
26 AWG		0.76+/-0.05 [.030+/- .002]		7.4



- ¹ RECOMMENDED SPARE PARTS
- ² REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- ³ APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- ⁴ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ⁵ TERMINAL LUBRICANT IS RECOMMENDED.
7. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	OWN
A	66	-	-	SEE SHEET 1	-	-

	-	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
3	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	1	-	2844940-1	AIR FEED MODULE	238
	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	-	2119641-2	FEED CAM, AIR FEED	151
	-	1	1	2168083-8	SCR, SKT HD CAP, RoHS, M4 X 16	144
	-	4	4	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	143
	-	-	1	2119653-2	FEED CAM, POST FEED	142
	-	1	1	1-1803583-0	APPLICATOR BASIC ASSEMBLY, SF	141
	-	1	1	1803516-1	RAM ASSEMBLY, SF PACIFIC	140
5	-	1	1	2119955-1	ASSY, LUBRICATOR, SIDE FEED	113
	-	1	1	2844908-1	SCREW, LOCKING	99
	-	1	1	2844907-1	POST, LOCKING	98
	-	1	1	455888-5	SPACER, CRIMPER	82
	-	1	1	1803607-3	DOCUMENTATION PACKAGE	71
	-	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	1338685-1	PAWL, FEED	56
	-	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
	-	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	1	1	811242-5	BUMPER, HOLD DOWN	51
	-	1	1	690753-2	SPACER, TONKER	50
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	1	1752356-5	SUPPORT, TERMINAL	34
	-	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	2	2	2-2844962-3	SPACER, CYLINDRICAL, STRIP GUIDE	30
	-	1	1	2844992-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	455888-5	SPACER, CRIMPER	28
	-	1	1	1320928-2	STRIP GUIDE	24
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	2	2	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1338689-1	ANVIL, COMBINATION .042	8
	-	1	1	4-240641-3	SPACER	7
	-	-	-	-	-	6
	-	1	1	2119757-8	DEPRESSOR, SHEAR	5
	-	1	1	238011-7	BLOCK, CRIMPER SPACER	4
1	1	1	1	2-2119582-0	CRIMPER, INSULATION F PREMIUM	3
	-	1	1	455888-8	SPACER, CRIMPER	2
1	1	1	1	456401-7	CRIMPER, WIRE .042 F PREMIUM	1

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME Ocean Side Feed Applicator	
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH		PRODUCT SPEC APPLICATION SPEC	
MATERIAL -		WEIGHT -		SIZE A	CAGE CODE 00779
				DRAWING NO C=2151011	RESTRICTED TO -
				Customer Accessible Production Drawing	
				SCALE 1:2	SHEET 3 OF 4
				REV H	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

30mm STROKE

142

49

MECHANICAL POSTFEED

30mm STROKE

48

49

MECHANICAL PRE FEED

30mm STROKE

151

49

AIR FEED

113 5

ITEM 30 LOCATED AT FRONT HOLES

29 REF

30 REF

FEED TRACK POSITION GUIDE BY INSULATION BARREL

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: F 0 PLC ±. F 1 PLC ±. F 3 PLC ±. F 4 PLC ±. ANGLES ±.		NAME: Ocean Side Feed Applicator	
		APD: T.FELBIN 04NOV2011 PRODUCT SPEC APPLICATION SPEC		SIZE CASE CODE DRAWING NO A 00779 C=2151011	
MATERIAL: FINISH		WEIGHT: -		RESTRICTED TO: -	
Customer Accessible Production Drawing					
		SCALE: 1:2		SHEET: 4 OF 4 REV: H	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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[TE Connectivity:](#)

[2151011-1](#)