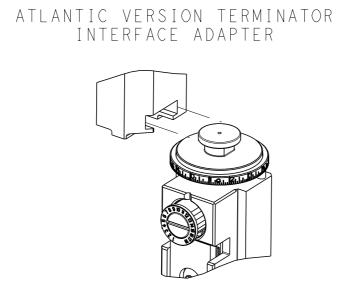
THIS DRAWING IS UNPUBLIS	SHED.	RELEASED FOR PUBLICATION	20
C COPYRIGHT 20	BY TYCO ELECTRO	NICS CORPORATION. ALL RIGHTS RESERVED.	
P A R T N U M B E R	REVISION	DESCRIPTION	FEED TYPE
2150760-1	С	FINE CRIMP HEIGHT ADJUST	MECHANICAL
2150760-2	С	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7 - 21 50 760 - 1	С	MECHANICAL AND CRIMP TOOLING KIT	MECHANICAL
7-2150760-2	С	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC

CRIMP TOOLING KIT

-



7-2150760-7

WIRE       2.54 mm [.100]       F         INSUL       3.56 mm [.140]       F         APPL INSTRUCTIONS       Image: Comparison of the system	AP       SIZE       TYPE         E       2.54 mm [.100]       F         JL       3.56 mm [.140]       F         PPL INSTRUCTIONS 408-35043       Image: Composition of the second se				
WIRE       2.54 mm       [.100]       F         INSUL       3.56 mm       [.140]       F         APPL INSTRUCTIONS       Image: Addression of the state of the	E       2.54 mm [.100]       F         JL       3.56 mm [.140]       F         PPL INSTRUCTIONS       Image: Comparison of the system of the	APPLICAT	OR DATA		
INSUL       3.56 mm [.140]       F         APPL INSTRUCTIONS 408-35043       Image: Composition of the state of the	JL     3.56     mm     [.140]     F       PL     INSTRUCTIONS     Image: Additional state of the state of t	CRIMP SIZ	E TYPE		
APPL INSTRUCTIONS 408-35043 TERMINAL DATA: TE TERMINAL TE CRIMP SPECIFICA TERMINAL NAME: RING TOUGUE WIRE STRIP LENGTH 3.56-4.36 mm [.140172 IN] TERMINAL APPLICATION SPECIFICATION 	PPL INSTRUCTIONS         408-35043         MINAL DATA: TE TERMINAL       TE CRIMP SPECIFICATION         MINAL NAME: RING TOUGUE         IRE STRIP LENGTH       INSULATION DIAMETER RANGE         3.56-4.36 mm [.140172 IN]       Ø1.52-2.79 mm [.060110 IN]         INAL       114-2084         ICATION       -         IFICATION       -         MINALS       APPLIED 5         E TERMINAL       TE TERMINAL	WIRE 2.54 mm [	.100] F		
408-35043 TERMINAL DATA: TE TERMINAL TERMINAL NAME: RING TOUGUE WIRE STRIP LENGTH 3.56-4.36 mm [.140172 IN] TERMINAL APPLICATION SPECIFICATION 	408-35043         MINAL DATA: TE TERMINAL       TE CRIMP SPECIFICATION         MINAL NAME: RING TOUGUE       INSULATION DIAMETER RANGE         GIRE STRIP LENGTH       Image: Comparison of the system of	INSUL 3.56 mm [	.140] F		
TERMINAL DATA:       TE TERMINAL       TE CRIMP SPECIFICATION         TERMINAL NAME:       RING TOUGUE         WIRE STRIP LENGTH       INSULATION DIAMETER RANG         3.56-4.36 mm [.140172 IN]       Ø1.52-2.79 mm [.060110 IN]         TERMINAL       114-2084       -         APPLICATION       -       -         SPECIFICATION       -       -	MINAL DATA: TE TERMINAL       TE CRIMP SPECIFICATION         MINAL NAME: RING TOUGUE       INSULATION DIAMETER RANGE         IRE STRIP LENGTH       Image: Comparison of the system of the				
TERMINAL NAME: RING TOUGUE         WIRE STRIP LENGTH         3.56-4.36 mm [.140172 IN]         MIRE STRIP         114-2084         -	MINAL NAME: RING TOUGUE         IRE STRIP LENGTH       INSULATION DIAMETER RANGE         3.56-4.36 mm [.140172 IN]       Ø1.52-2.79 mm [.060110 IN]         INAL       114-2084       -         ICATION       -       -         IFICATION       -       -         MINALS       APPLIED       5         E TERMINAL       TE TERMINAL       TE TERMINAL	400 3304			
TERMINAL NAME: RING TOUGUE         WIRE STRIP LENGTH         3.56-4.36 mm [.140172 IN]         MIRE STRIP         114-2084         -	MINAL NAME: RING TOUGUE         IRE STRIP LENGTH       INSULATION DIAMETER RANGE         3.56-4.36 mm [.140172 IN]       Ø1.52-2.79 mm [.060110 IN]         INAL       114-2084       -         ICATION       -       -         IFICATION       -       -         MINALS       APPLIED       5         E TERMINAL       TE TERMINAL       TE TERMINAL				
TERMINAL NAME: RING TOUGUE         WIRE STRIP LENGTH         3.56-4.36 mm [.140172 IN]         MIRE STRIP         114-2084         -	MINAL NAME: RING TOUGUE         IRE STRIP LENGTH       INSULATION DIAMETER RANGE         3.56-4.36 mm [.140172 IN]       Ø1.52-2.79 mm [.060110 IN]         INAL       114-2084       -         ICATION       -       -         IFICATION       -       -         MINALS       APPLIED       5         E TERMINAL       TE TERMINAL       TE TERMINAL			<b>TC OD D D</b>	
WIRE STRIP LENGTH INSULATION DIAMETER RANG 3.56-4.36 mm [.140172 IN] Ø1.52-2.79 mm [.060110 IN] TERMINAL 114-2084 APPLICATION	IRE STRIP LENGTH       INSULATION DIAMETER RANGE         3.56-4.36 mm [.140172 IN]       91.52-2.79 mm [.060110 IN]         INAL       114-2084       -         ICATION       -       -         IFICATION       -       -         MINALS       APPLIED       5         E TERMINAL       TE TERMINAL       TE TERMINAL			IE CRIM	P SPECIFICATION
3.56-4.36 mm [.140172 IN]       Ø1.52-2.79 mm [.060110 IN]         TERMINAL       114-2084       -       -         APPLICATION       -       -       -         SPECIFICATION       -       -       -	3.56-4.36 mm [.140172 IN]       Ø1.52-2.79 mm [.060110 IN]         INAL       114-2084       -         ICATION       -       -         IFICATION       -       -         MINALS       APPLIED       5         E TERMINAL       TE TERMINAL       TE TERMINAL	TERMINAL NAME:	RING TOUGUE		
TERMINAL 114-2084	INAL 114-2084 ICATION MINALS APPLIED 5 E TERMINAL TE TERMINAL TE TERMINAL	WIRE STRIP LE	NGTH -	INSULATION D	IAMETER RANGE
APPLICATION	ICATION IFICATION MINALS APPLIED 5 E TERMINAL TE TERMINAL TE TERMINAL	3.56-4.36 mm [	.140172 [N]	Ø1.52-2.79 mm	[.060110 [N]
SPECIFICATION	IFICATION MINALS APPLIED 5 E TERMINAL TE TERMINAL TE TERMINAL	TERMINAL	114-2084	-	-
	MINALS APPLIED 5 TERMINAL TE TERMINAL TE TERMINAL TE TERMINAL			_	_
TERMINALS APPLIED 5	TERMINAL TE TERMINAL TE TERMINAL				
		TERMINALS AP	$PLIED_{5}$		
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40697 40698 40732		40697	40698	40732	
WIRE SIZE CRIMP HEIGHT REFERENCE SETT		WIRE SIZE 🛞 🕇			
	E mm [INCH] REFERENCE SETTING	SIZE I F	) mm [INCH]	REF	ERENCE SETTÍNG
SIZE 🖤 🔎 mm [INCH] 🕮 REFERENCE SETT	E       Imm       [INCH]       REFERENCE       SETTING         18 AWG       1.50+/-0.05 [.059+/002]       3.5	SIZE W T	) mm [INCH] 1.50+/-0.05 [.05	89+/002]	ERENCE SETTÍNG 3.5

AMP 4805 REV 31MAR2000

1 RECOMMENDED SPARE PARTS

REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

5 TERMINAL LUBRICANT IS RECOMMENDED.

6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

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REF	E	2		Τ	$\bigcirc$		Τ	Н

ATLANTIC VERSION Shown on sheets 1 of 4 & 2 of 4 (Pacific version shown on sheets 3 of 4 & 4 of 4)





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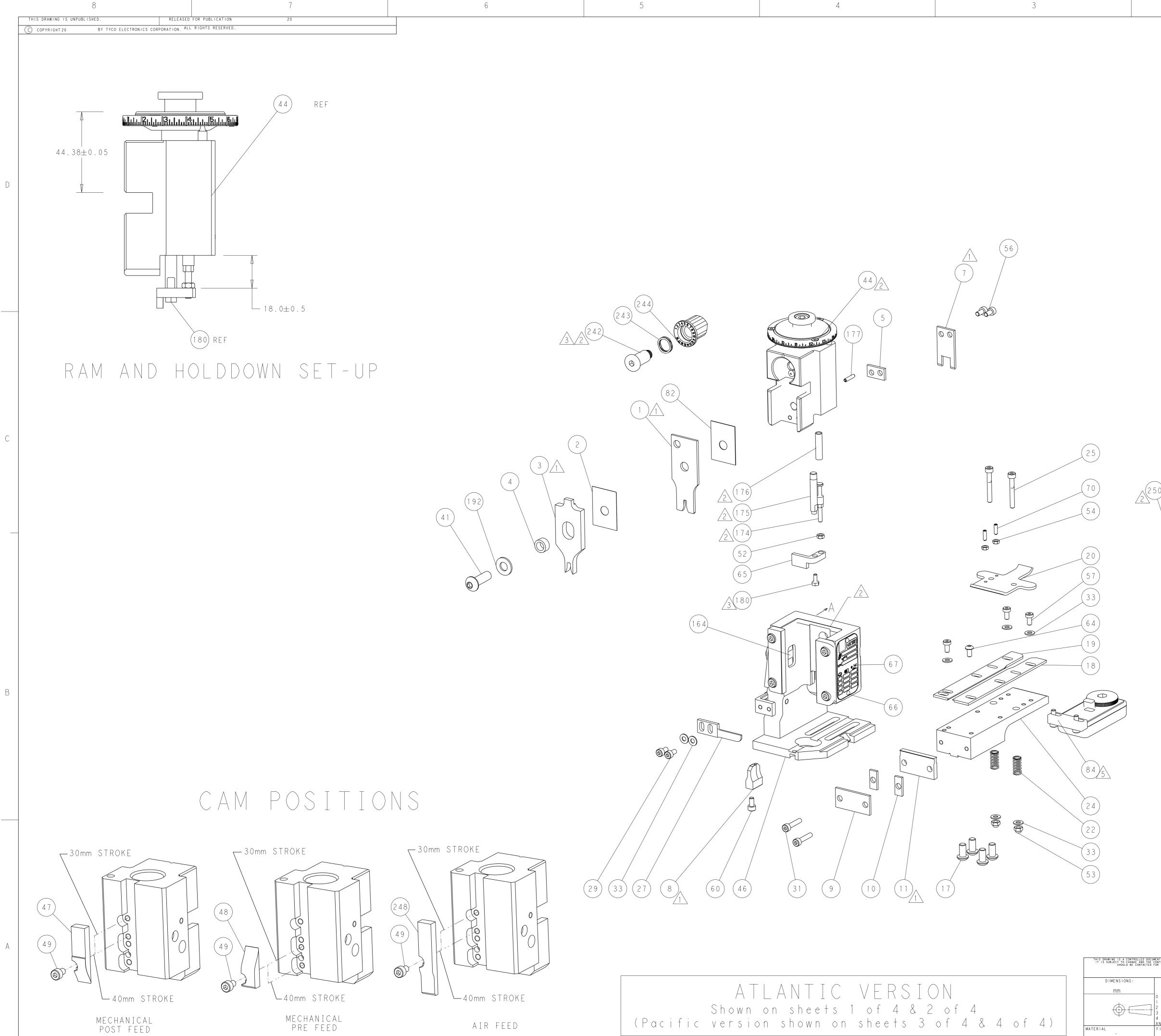
DIMENSIONS:

MATERIAL

	2			1			
LOC							
А	66	Р	LTR	DESCRIPTION	DATE	DWN	APVD
			1	DEVELOPMENT	17NOV2016	ΜZ	ΚZ
			A	RELEASED	06JAN2017	ТB	GB
			В	ECR-17-005891	25APR2017	КН	СТ
			С	ECR-19-006660	25APR2019	JAH	ΤE

1	-	1	_	2119640-1	PUSH ROD, AIR FEED	250
1	-	1	-	1803259-1	BUSHING, FLANGED	249
1	-	1	_	2119641-1	FEED CAM, AIR FEED	248
1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
1	1	1	1			242
	1		1			239
1	_	1	_			238
1	1	1	1			192
1	1	1	1			180
		1				177
		1				
		1				176
1	1					175
1	1	1	1			174
2	-					172
REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
1	-	1	-	240638-1	SPRING, FEED FINGER	163
1	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
1	1	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84
1	1	1	1	455888-4	SPACER, CRIMPER	82
1	1	1				71
2	2	2	2			70
1	1	1				67
	) つ	2	2			66
	1	1				65
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1	-					51
1	2					49
-	1	-				48
-	1	-				47
1	1					46
1	1					44
1	1					41
7	7	/				33
2	2					31
2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29
1	1	1	1	240639-3	STRIPPER (MACHINING)	27
2	2	2	2	1-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 30	25
1	1	1	1	1752371-2	PLATE, STRIP GUIDE	24
2	2	2	2	2 - 2 2 2 8 1 - 3		22
1	1	1	1		DRAG	20
1	1	1	1	1901696-3	STRIP GUIDE, REAR	19
1	1	1	1	1901695-3		18
4	4	4	4	1 - 2079383 - 1		17
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1	1	1	1	1 - 2 4 0 6 4 1 - 6	SPACER	5
1	1	1		4 - 238011 - 4	BLOCK, CRIMPER SPACER	4
1 1	2	1		7-1803187-6	CRIMPER, INSULATION F	3
	1 4	1		455888-1	SPACER, CRIMPER	2
1 2 1	1			456407-1	CRIMPER, WIRE PREMIUM	1
$\begin{array}{c c} 1 \\ 2 \\ \hline 1 \\ 2 \end{array}$	1	1	1	, +JV+VI		
1 2 1 2 7	1 2	1	1			$      \vdash M$
1 2 1 2 7 - 7 2	1 2 - 7 1	1	- 1	PART NO	DESCRIPTION	I T E M N O
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1 2 1 2 7 - 7 2 0LLED DOCUMEN E AND THE CON CONTACTED FOR		ELECTRONIC GINEERING REVISION.		О <sup>№</sup> Dwn 17NOV <u>M.ZHAO</u> снк 17NOV К.ZHANG	Z2016 Z2016 Z2016 Harrisburg, PA 17105-3608	
1 2 1 2 7 - 7 2 DLLED DOCUMEN E AND THE CON CONTACTED FOR		ELECTRONIC GINEERING REVISION.	UNLESS	ОМ ДИИN 17NOV <u>М. ZHAO</u> Снк 17NOV	Z2016 Z2016 Z2016 Z2016 NAME	
		ELECTRONIC GINEERING REVISION.		ОМ 17NOV М. ZHAO Снк 17NOV К. ZHANG АРVD 17NOV	Z2016 Z2016 Z2016 Harrisburg, PA 17105-3608	
0	TOLE OTHERV PLC PLC PLC PLC	ELECTRONIC GINEERING REVISION. RANCES VISE SPE ±- ±- ±- ±- ±-		ОМ 17NOV <u>M.ZHAO</u> СНК 17NOV <u>K.ZHANG</u> АРVD 17NOV <u>K.ZHANG</u>	Z2016 Z2016 Z2016 Z2016 NAME Ocean End Feed	
0     2 3 4 4 A	TOLE OTHERV PLC PLC PLC PLC PLC NGLES	ELECTRONIC GINEERING REVISION. RANCES VISE SPE ±- ±- ±-		NN DWN 17NOV M.ZHAO CHK 17NOV K.ZHANG APVD 17NOV K.ZHANG PRODUCT SPEC - APPLICATION SPEC -	12016       TE Connectivity         12016       Harrisburg, PA 17105-3608         12016       NAME         Ocean End Feed         Applicator         size       Cage code         Drawing no	
0     2 3 4 4 A	TOLE OTHERV PLC PLC PLC PLC PLC PLC	ELECTRONIC GINEERING REVISION. RANCES VISE SPE ±- ±- ±- ±- ±-		N DWN 17NOV M.ZHAO CHK 17NOV K.ZHANG APVD 17NOV K.ZHANG PRODUCT SPEC -	Z2016 Z2016 Z2016 Z2016 NAME Ocean End Feed Applicator -	NO
	1         1         1         1         1         2         1         2         1         1         1         2         1         1         -         3         2         1         -         3         2         2         1         1         1         1         1         1         1         1         2         1           1          1 <td>REF       REF         1       -         1       1         1       1         1       1         1       1         1       1         1       1         1       1         2       2         1       1         2       2         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         1       1         2       2         1       1         2       2         1       1         1       1         1       1         1       1         2       2         &lt;</td> <td>REF       REF       REF       REF       REF         1       - 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        1         -         2119671-1         FEED CAM, AIR FEED           1         1         1         1         2019764-1         WASHER, WAVE SPRING, CREST-TO-CREST           1         1         1         1         2119080-1         RECHANICAL RED ASSEMUY           1         -         1         -         1         1.1         1.1           1         1         1         1.1         1.1         1.1         1.1           1         1         1         1.1         1.1         1.1         1.1           1         1         1         1.1         1.1         1.1         1.1         1.1           1         1         1         1.1         1.1         1.1         1.1         1.1           1         1         1.1         1.1         1.1         1.1         1.1         1.1           1         1.1         1.1         1.1         1.1         1.1         1.1         1.1           1         1.1         1.1         1.1         1.1         1.1         1.1         1.1</td></td>	REF       REF         1       - 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    1     -       1     -     1     -       1     1     1     1       1     1     1       1     1 <td>1-1-1803259-1111-2119641-111112079764-111112119083-1-1-12119580-11-1-2063440-111111-18028-011113-1752354-611&lt;</td> <td>1         -         1         -         18032591         BUSHING, FLANCES           1         -         1         -         2119671-1         FEED CAM, AIR FEED           1         1         1         1         2019764-1         WASHER, WAVE SPRING, CREST-TO-CREST           1         1         1         1         2119080-1         RECHANICAL RED ASSEMUY           1         -         1         -         1         1.1         1.1           1         1         1         1.1         1.1         1.1         1.1           1         1         1         1.1         1.1         1.1         1.1           1         1         1         1.1         1.1         1.1         1.1         1.1           1         1         1         1.1         1.1         1.1         1.1         1.1           1         1         1.1         1.1         1.1         1.1         1.1         1.1           1         1.1         1.1         1.1         1.1         1.1         1.1         1.1           1         1.1         1.1         1.1         1.1         1.1         1.1         1.1</td>	1-1-1803259-1111-2119641-111112079764-111112119083-1-1-12119580-11-1-2063440-111111-18028-011113-1752354-611<	1         -         1         -         18032591         BUSHING, FLANCES           1         -         1         -         2119671-1         FEED CAM, AIR FEED           1         1         1         1         2019764-1         WASHER, WAVE SPRING, CREST-TO-CREST           1         1         1         1         2119080-1         RECHANICAL RED ASSEMUY           1         -         1         -         1         1.1         1.1           1         1         1         1.1         1.1         1.1         1.1           1         1         1         1.1         1.1         1.1         1.1           1         1         1         1.1         1.1         1.1         1.1         1.1           1         1         1         1.1         1.1         1.1         1.1         1.1           1         1         1.1         1.1         1.1         1.1         1.1         1.1           1         1.1         1.1         1.1         1.1         1.1         1.1         1.1           1         1.1         1.1         1.1         1.1         1.1         1.1         1.1

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION



AMP 4805 REV 31MAR2000

2	I			
LOC DIST REVISIONS A 66 PLTR DESCRIPTION - SEE SHEET 1	DATE -	DWN -	APVD -	
		<u> </u>	<u> </u>	
FEED TYPE				
MECHANICAL	_			D
A CO 239 59 C 239 58 C 239				
PNEUMATIC	To			
	(137)			C
				В
				A
0     PLC     ±-     PRODUCT SPEC     A       1     PLC     ±-     -     A       2     PLC     ±-     -     A       3     PLC     ±-     A       4     PLC     ±-     SIZE     CAGE CODE       ANGLES     ±-     -     SIZE     CAGE CODE	an End Feed pplicator -	RESTRIC -	CTED TO	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

	8			7	6
	THIS DRAWING IS UNPUBLISHED		RELEASED FOR PUBLICATION ICS CORPORATION. ALL RIGHTS RESERVED.	20	PACIFIC VERSION TERMINATOR
	PART NUMBER RI	EVISION	DESCRIPTION	FEED TYPE	INTERFACE ADAPTER
	2 - 2150760 - 1	С	FINE CRIMP HEIGHT ADJUST	MECHANICAL	
	2-2150760-2	С	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	
	7-2150760-7	A	CRIMP TOOLING KIT	-	
)					
	APPLICA				
	CRIMP SI WIRE 2.54 mm	ZE [.100]	TYPE F		
	INSUL 3.56 mm APPL INSTRU(		F		
	408-3504				
		TE TEDI	MINAL TE CDIMD SE		
	TERMINAL DATA: TERMINAL NAME:			PECIFICATION	
	WIRE STRIP L		INSULATION DIAME		
	3.56-4.36 mm I TERMINAL		IN] Ø1.52-2.79 mm [.06 -2084 -		
	APPLICATION SPECIFICATION			-	
	TERMINALS A	PPLIED			
	TE TERMINAL 40697		RMINALTE TERMINAL69840732	TE TERMINAL	
	WIRE SIZE 🛞 🕇	1 \	PHEIGHT CRIMPH INCHJ REFEREN	NCE SETTING	
	18 AWG 20 AWG		-0.05 [.059+/002] -0.05 [.056+/002]	3.5 4.2	
	22 AWG	1.35+/	-0.05 [.053+/002]	4.9	
	A RECOMMEND	ED SPARE	PARTS		
	2 REFER TO	SUPPLIED	INSTRUCTION SHEET FOR CLEAN	ING, LUBRICATION AND	*WARNING
3	STORAGE OF		1-23419-5 LOCTITE TO THREAD	S OF ITEMS 180	ON INSTAL
	APPLY PART	T NUMBER	2-23419-6 LOCTITE TO THREADS	S OF ITEM 242.	FOR LARGE Than the
	APPLICATOF	R WAS QUA	RENCE SETTING WAS THE SETTIN ALIFIED AT THE FACTORY. ADJUS NNING APPLICATOR IN THE FIELI	STMENT MAY BE	REFER TO
			T IS RECOMMENDED.	).	
	6. UNLESS SPE DOCUMENT,		OTHERWISE TORQUE VALUES SHALI	BE USED PER	
	DOCOMENT,	101-3300			
4					

AMP 4805 REV 31MAR2000

Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

PACIFIC VERSION

## ALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING GEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER E VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING, THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

DIST			REVISIONS			
66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	SEE SHEET 1	-	-	-

PUSH ROD, AIR FEED

CAM, SNAIL, INSULATION ADJUSTMENT

RETAINER, INSULATION DIAL

SCR, BHSC, RoHS (M6 X 20)

PIN, SLOTTED SPRING 3.0 X 14.0

SCR, SKT HD CAP, RoHS, M4 X 16

APPLICATOR BASIC ASSEMBLY, EF

PIN, RETAIN, GRVD, 3/16 X .854

SCR, SET, FLT PNT, M3 X 10.0

SCREW, DRIVE, RH, RoHS, 2 x .188

RAM ASSEMBLY, EF PACIFIC

DOCUMENTATION PACKAGE

TAG, IDENTIFICATION

HOLDDOWN, TERMINAL

FEED FINGER

PAWL, EF, AIR

SCR, BHSC, RoHS (M4 X 8)

SCR, HEX HD CAP, M4 X 6.0

NUT, HEX, REG, RoHS, M3

NUT, LOCK, HEX, TORQUE (M4)

NUT, HEX, REG, RoHS, M3.5

SCR, SKT HD CAP M4 X 6.0

SCR, BHSC, RoHS (M8 X 25)

SCR, SKT HD CAP, RoHS, M4 X 20

SCR, SKT HD CAP, RoHS, M4 X 8.0

FEED CAM, PRE FEED

WASHER, FLAT, REG M4

SHCS, LOW HEAD, RoHS, M4 X 8

SCR, SKT HD CAP, RoHS, M4 X 8.0

ASSY, LUBRICATOR, END FEED

RING, RETAIN, EXTERN, 3/16 CRESCENT

MECHANICAL FEED ASSEMBLY

WASHER, FLAT, REG M8

STANDOFF, HOLD-DOWN

SPRING, COMPRESSION

GUIDE PIN, HOLDDOWN

GUIDE PIN, HOLDDOWN

COUNTER, MAGNETIC

SPRING, FEED FINGER

FEED CAM, AIR FEED

FEED CAM, POST FEED

SPACER, CRIMPER

WASHER, WAVE SPRING, CREST-TO-CREST

BUSHING, FLANGED

AIR FEED MODULE

А

2119640-

1803259-1

2119082-7

2079764-1

2119083-1

2119580-

2063440-

1 - 1 8 0 2 8 - 0

2079383-9

3-1752354-6

6-993111-6

8-22280-

1752353-2

1901680-1

21045-3

994970-2

240638-1

2119641-1

2168083-8

2119653-1

2119655-

1803518-

3-23627-

2119955-1

455888-4

1803607-

2 - 1 8 0 3 2 - 1

2119740-

2168078-

1 - 1 9 0 1 6 8 1 -

2079383-4

5-18022-5

2063961-1

2168400-4

2168083-2

5018030-1

986965-8

1 - 5018030 - 0

2119792-2

18023-9

2119652-1

1803602-1

1 - 1 8 0 2 8 - 2

2168083-9

2168083-2

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2 2

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- 222

DIMENSIONS:

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152 144

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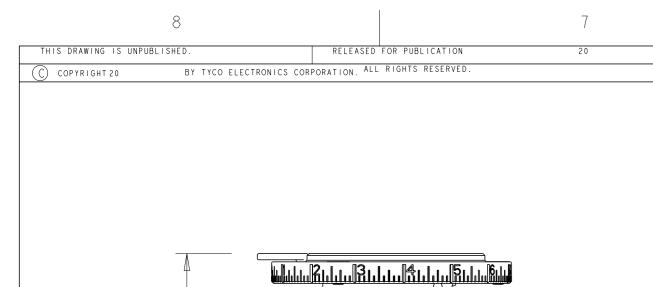
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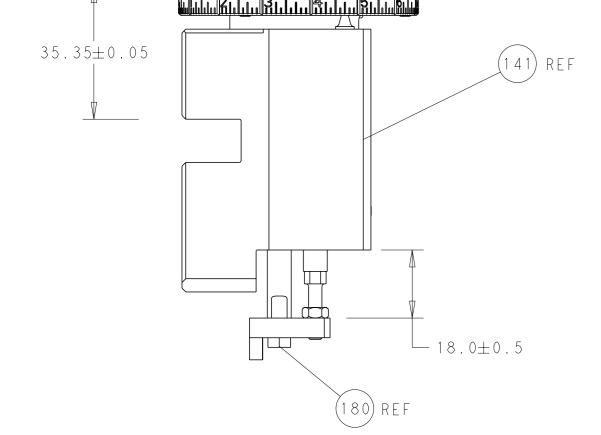
33

31

29

STRIPPER (MACHINING) 240639-3 27 - 2 2 25 1-2168083-5 | SCR, SKT HD CAP, RoHS, M4 X 30 - 1 1 - 2 2 1752371-2 PLATE, STRIP GUIDE 24 22 2-22281-3 SPRING, COMPRESSION - 1 1 1803292-4 DRAG 20 - 1 1 1901696-3 STRIP GUIDE, REAR 19 - 1 1 STRIP GUIDE, FRONT 1901695-3 18 - | 1 | 1 REAR SHEAR PLATE, REVERSIBLE 1 1 691901-2 - 2 2 SPACER, SHEAR PLATE 10 1 - 2 4 0 6 4 5 - 6 - | 1 | 1 PLATE, FRONT SHEAR 240642-8 9 1 | 1 | 1 ANVIL, COMBINATION, END FEED 2 - 1 8 0 3 2 5 7 - 1 8  $\overline{\phantom{a}}$  - | 1 | 1 2-691157-6 BLADE, SHEAR 6 - 1 1 1 - 2 4 0 6 4 1 - 6 SPACER - | 1 | 1 4 - 2 3 8 0 1 1 - 4 BLOCK, CRIMPER SPACER 4 7 - 1 8 0 3 1 8 7 - 6 CRIMPER, INSULATION F - | 1 | 1 455888-1 SPACER, CRIMPER 1 1 1 1 456407-1 CRIMPER, WIRE PREMIUM ITEM NO - 7 7 - 2 2 - 2 1 PART NO DESCRIPTION THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION. TE Connectivity Harrisburg, PA 17105-3608 17NOV2016 17NOV2016 <u>K.ZHANG</u> TOLERANCES UNLESS OTHERWISE SPECIFIED: 17NOV2016 NAME K.ZHANG PRODUCT SPEC Ocean End Feed Applicator PLC ±-±-APPLICATION SPEC 3 PLC IZE CAGE CODE DRAWING NO PLC RESTRICTED T | 00779 C-2150760 FINISH ustomer Accessible Production Drawing SCALE 1:1 SHEET 3 OF 4 REV C SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION





## RAM AND HOLDDOWN SET-UP

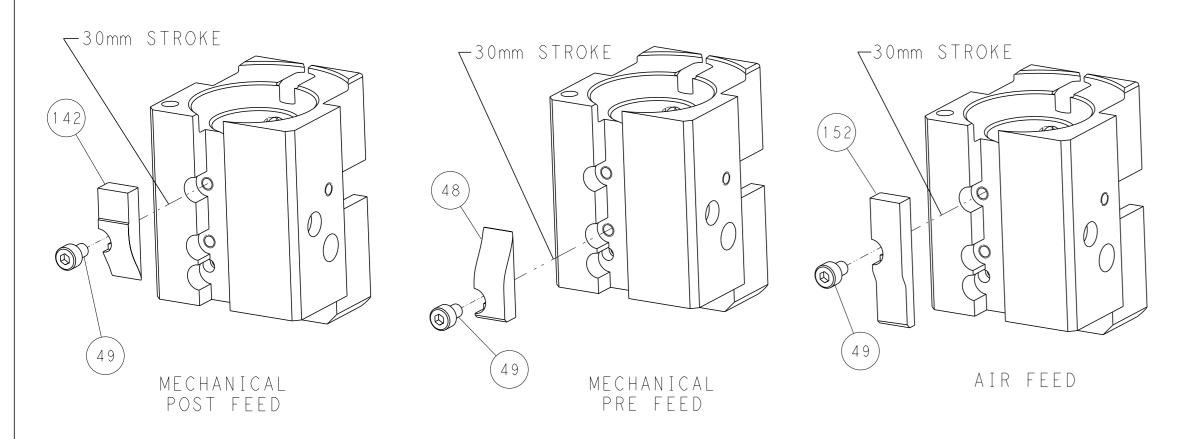


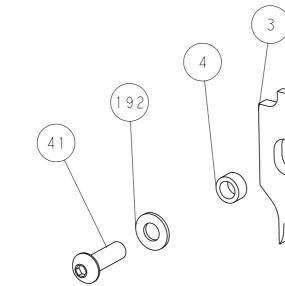




AMP 4805 REV 31MAR2000

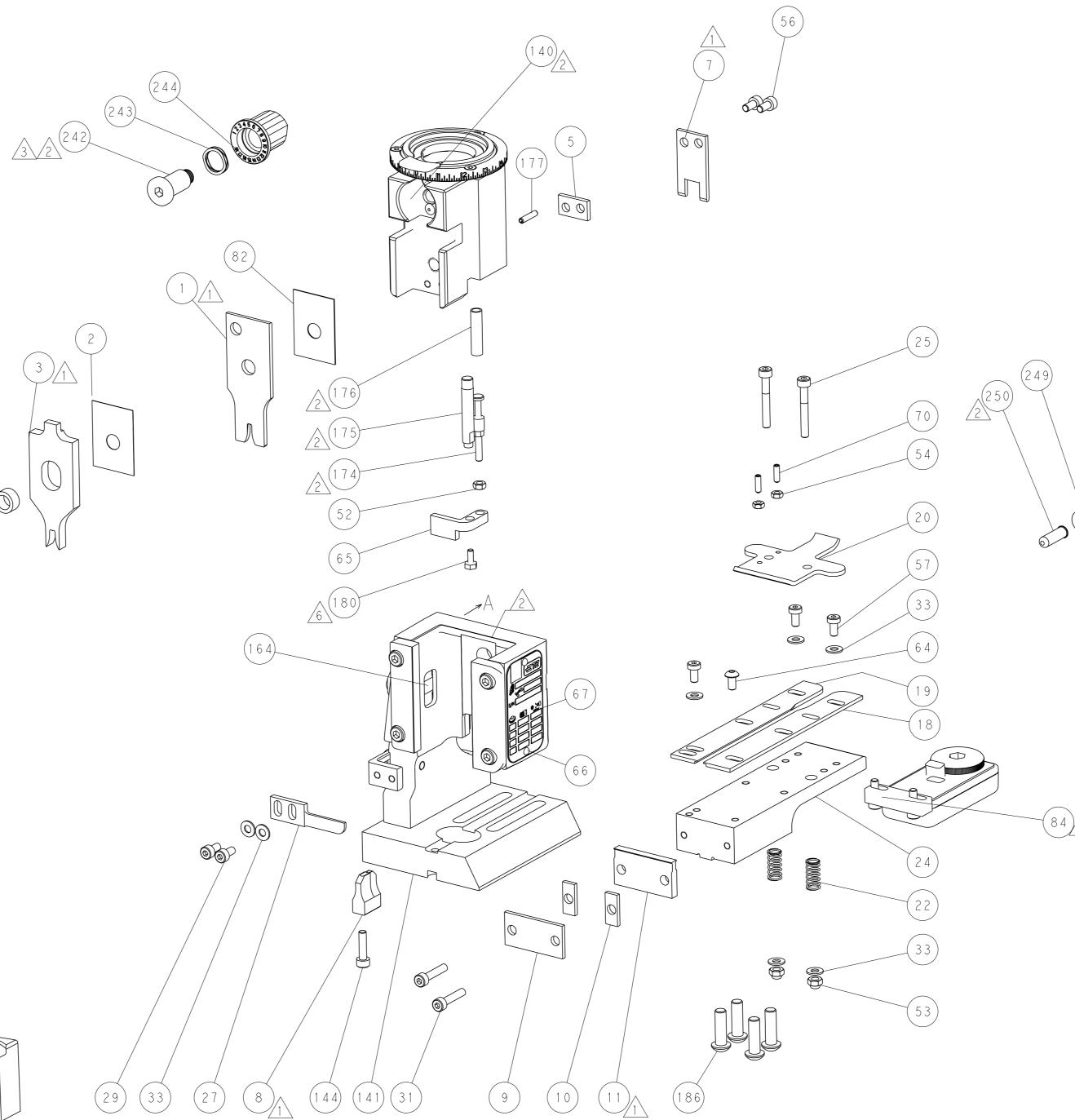






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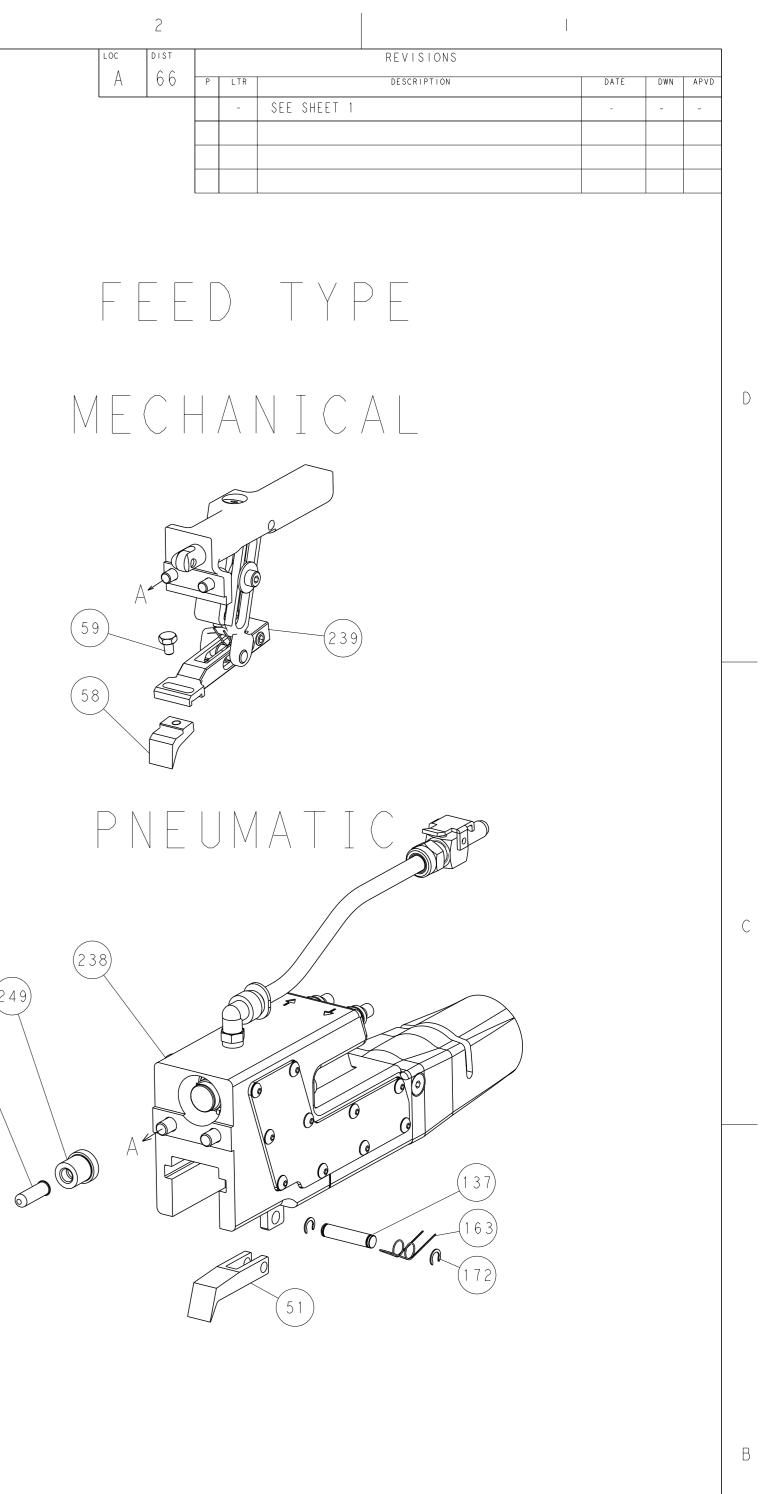
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3

THIS DRAWING IS A CONTROLLED DOC IT IS SUBJECT TO CHANGE AND THE SHOULD BE CONTACTED PACIFIC VERSION Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4) DIMENSIONS:  $\bigcirc$ MATERIAL



 $\left(84\right)_{5}$ 

HE C	MENT FOR TYCO ELECTRONICS CORPORATION CONTROLLING ENGINEERING ORGANIZATION FOR THE LATEST REVISION.	DWN 17NOV201 M.ZHAO снк 17NOV201 К.ZHANG			7/2	7 TE Connect Harrisburg	,	105-360	8
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 17NOV201 K.ZHANG PRODUCT SPEC	6 NAME			n End Fe			
7	0 PLC ±- 1 PLC ±- 2 PLC ±- 3 PLC ±-	APPLICATION SPEC	_		Арі	plicator -	·		
	4 PLC ±- ANGLES ±-	-	S I Z E	CAGE CODE	DRAWING NO				RESTRICTED TO
	FINISH -		AI	00779	$\mathbb{C}$ -21				-
		Customer Accessible	Produc	tion Draw	ing	scale 1:1	SHEET	4 <sup>OF</sup>	4 REV C
		SHEETS 1 8	. 2 A	RE NOT	REQUI	RED FOR	PAC ]	[ F I C	VERSION

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