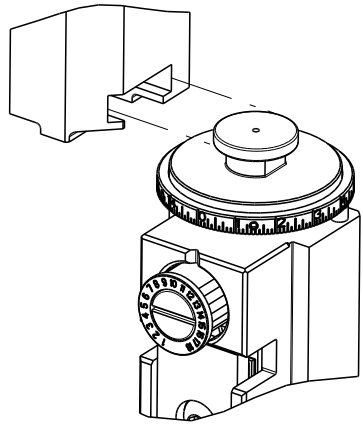


|                                                                      |          |                                     |            |
|----------------------------------------------------------------------|----------|-------------------------------------|------------|
| 8                                                                    |          | 7                                   |            |
| THIS DRAWING IS UNPUBLISHED.                                         |          | RELEASED FOR PUBLICATION            |            |
| 20                                                                   |          | 20                                  |            |
| © COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED. |          |                                     |            |
| PART<br>NUMBER                                                       | REVISION | DESCRIPTION                         | FEED TYPE  |
| 2150348-1                                                            | B        | FINE CRIMP HEIGHT ADJUST            | MECHANICAL |
| 2150348-2                                                            | B        | FINE CRIMP HEIGHT ADJUST            | PNEUMATIC  |
| 7-2150348-1                                                          | B        | MECHANICAL AND CRIMP<br>TOOLING KIT | MECHANICAL |
| 7-2150348-2                                                          | B        | PNEUMATIC AND CRIMP<br>TOOLING KIT  | PNEUMATIC  |
| 7-2150348-7                                                          | A        | CRIMP TOOLING KIT                   | -          |

ATLANTIC VERSION TERMINATOR  
INTERFACE ADAPTER



|                                      |                |      |
|--------------------------------------|----------------|------|
| APPLICATOR DATA                      |                |      |
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 3.94 mm [.155] | F    |
| INSUL                                | -              | -    |
| APPLICATOR INSTRUCTIONS<br>408-35043 |                |      |

|                                                                                                     |             |                                  |             |
|-----------------------------------------------------------------------------------------------------|-------------|----------------------------------|-------------|
| TERMINAL DATA: TE TERMINAL                                                                          |             | TE CRIMP SPECIFICATION           |             |
| TERMINAL NAME: SPLICE                                                                               |             |                                  |             |
| WIRE STRIP LENGTH<br>4.32-5.33 mm [.170-.210 IN]                                                    |             | INSULATION DIAMETER RANGE<br>Ø - |             |
| TERMINAL APPLICATION SPECIFICATION                                                                  | 114-2088    | -                                | -           |
| TERMINALS APPLIED  |             |                                  |             |
| TE TERMINAL                                                                                         | TE TERMINAL | TE TERMINAL                      | TE TERMINAL |
| 485020-1                                                                                            |             |                                  |             |

|           |  |                            |  |                                   |  |
|-----------|--|----------------------------|--|-----------------------------------|--|
| WIRE SIZE |  | CRIMP HEIGHT<br>mm [INCH]  |  | CRIMP HEIGHT<br>REFERENCE SETTING |  |
| 8000 CMA  |  | 2.31+/-0.05 [.091+/-0.002] |  | 4.0                               |  |
| 6000 CMA  |  | 2.11+/-0.05 [.083+/-0.002] |  | 5.7                               |  |



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- REFER TO TERMINAL CUSTOMER DRAWING FOR SPECIFIC CRIMP HEIGHT.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

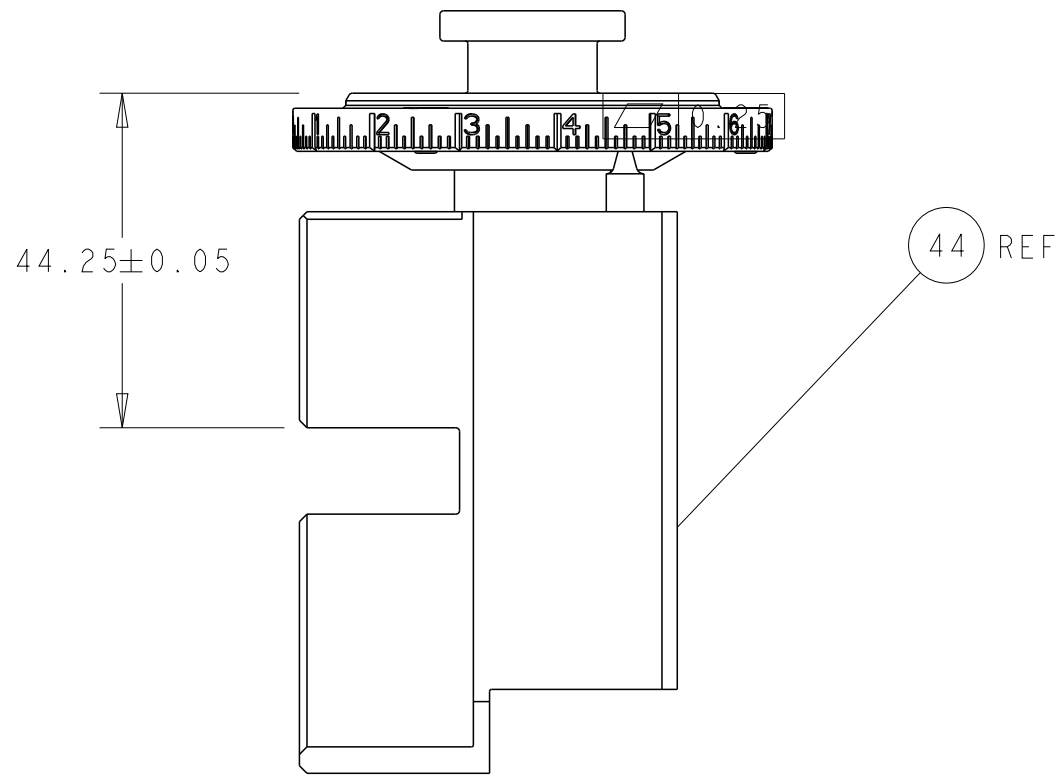
|     |      |           |     |               |           |     |      |
|-----|------|-----------|-----|---------------|-----------|-----|------|
| 2   |      | 1         |     |               |           |     |      |
| LOC | DIST | REVISIONS |     |               |           |     |      |
| A   | 66   | P         | LTR | DESCRIPTION   | DATE      | DWN | APVD |
|     |      |           | A   | RELEASED      | 14AUG2013 | RK  | GB   |
|     |      |           | B   | ECR-19-012410 | 06AUG2019 | TB  | RK   |
|     |      |           |     |               |           |     |      |
|     |      |           |     |               |           |     |      |

|   |        |     |     |     |         |             |                                  |     |
|---|--------|-----|-----|-----|---------|-------------|----------------------------------|-----|
|   | -      | 1   | 1   | 1   | 1       | 1803078-1   | SPACER, PRECISION                | 259 |
|   | -      | 1   | -   | 1   | -       | 2119641-1   | FEED CAM, AIR FEED               | 248 |
|   | -      | -   | 1   | -   | 1       | 2119580-1   | MECHANICAL FEED ASSEMBLY         | 239 |
|   | -      | 1   | -   | 1   | -       | 2844940-4   | AIR FEED MODULE                  | 238 |
|   | -      | REF | REF | REF | REF     | 994970-2    | COUNTER, MAGNETIC                | 164 |
| 5 | -      | 1   | 1   | 1   | 1       | 2119955-2   | ASSY, LUBRICATOR, END FEED       | 84  |
|   | -      | 1   | 1   | 1   | 1       | 1-455888-1  | SPACER, CRIMPER                  | 82  |
|   | -      | 1   | 1   | 1   | 1       | 1803607-4   | DOCUMENTATION PACKAGE            | 71  |
|   | -      | 2   | 2   | 2   | 2       | 2-18032-2   | SCR, SET, FLT PNT, M3 X 10.0     | 70  |
|   | -      | 1   | 1   | 1   | 1       | 2119740-1   | TAG, IDENTIFICATION              | 67  |
|   | -      | 2   | 2   | 2   | 2       | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188 | 66  |
|   | -      | 2   | 2   | 2   | 2       | 2168400-5   | SHCS, LOW HEAD, RoHS, M4 X 20    | 64  |
|   | -      | 1   | 1   | 1   | 1       | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0        | 59  |
|   | -      | -   | 1   | -   | 1       | 2063961-1   | FEED FINGER                      | 58  |
|   | -      | 3   | 3   | 3   | 3       | 2168400-4   | SHCS, LOW HEAD, RoHS, M4 X 8     | 57  |
|   | -      | 2   | 2   | 2   | 2       | 5018030-1   | NUT, HEX, REG, RoHS, M3          | 54  |
|   | -      | 2   | 2   | 2   | 2       | 986965-8    | NUT, LOCK, HEX, TORQUE (M4)      | 53  |
|   | -      | 1   | -   | 1   | -       | 2063961-9   | FEED FINGER                      | 51  |
|   | -      | 1   | 2   | 1   | 2       | 18023-9     | SCR, SKT HD CAP M4 X 6.0         | 49  |
|   | -      | -   | 1   | -   | 1       | 2119652-1   | FEED CAM, PRE FEED               | 48  |
|   | -      | -   | 1   | -   | 1       | 2119653-1   | FEED CAM, POST FEED              | 47  |
|   | -      | 1   | 1   | 1   | 1       | 1-2119655-7 | APPLICATOR BASIC ASSEMBLY, EF    | 46  |
|   | -      | 1   | 1   | 1   | 1       | 1803517-2   | RAM ASSEMBLY, EF ATLANTIC        | 44  |
|   | -      | 1   | 1   | 1   | 1       | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)        | 41  |
|   | -      | 7   | 7   | 7   | 7       | 1-18028-2   | WASHER, FLAT, REG M4             | 33  |
|   | -      | 2   | 2   | 2   | 2       | 2168083-9   | SCR, SKT HD CAP, RoHS, M4 X 20   | 31  |
|   | -      | 2   | 2   | 2   | 2       | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0  | 29  |
|   | -      | 1   | 1   | 1   | 1       | 240639-1    | STRIPPER (MACHINING)             | 27  |
|   | -      | 2   | 2   | 2   | 2       | 1-2168083-5 | SCR, SKT HD CAP, RoHS, M4 X 30   | 25  |
|   | -      | 1   | 1   | 1   | 1       | 1752371-5   | PLATE, STRIP GUIDE               | 24  |
|   | -      | 1   | 1   | 1   | 1       | 240825-6    | PLATE, STRIP HOLD DOWN           | 23  |
|   | -      | 2   | 2   | 2   | 2       | 2-22281-3   | SPRING, COMPRESSION              | 22  |
|   | -      | 1   | 1   | 1   | 1       | 1803292-4   | DRAG                             | 20  |
|   | -      | 2   | 2   | 2   | 2       | 1901259-6   | GUIDE, LOWER STRIP               | 18  |
|   | -      | 4   | 4   | 4   | 4       | 1-2079383-1 | SCR, BHSC, RoHS (M6 X 12)        | 17  |
| 1 | -      | 1   | 1   | 1   | 1       | 240644-1    | PLATE, REAR SHEAR                | 11  |
| 1 | -      | 2   | 2   | 2   | 2       | 240645-7    | SPACER, SHEAR PLATE              | 10  |
| 1 | 1      | 2   | 2   | 1   | 1       | 1-690618-4  | ANVIL, SPLICE TYPE               | 8   |
|   | -      | 1   | 1   | 1   | 1       | 690619-4    | PLATE, RETAINING                 | 7   |
|   | -      | -   | -   | -   | -       | -           | -                                | 6   |
|   | -      | -   | -   | -   | -       | -           | -                                | 4   |
| 1 | 1      | 2   | 2   | 1   | 1       | 459722-2    | BLADE, SHEAR                     | 3   |
|   | -      | -   | -   | -   | -       | -           | -                                | 2   |
| 1 | 1      | 2   | 2   | 1   | 1       | 5-459736-0  | CRIMPER, WIRE                    | 1   |
|   | -77-72 | -71 | -2  | -1  | PART NO | DESCRIPTION | ITEM NO                          |     |

|                                                                                                                                             |  |  |  |            |           |                                                  |               |
|---------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|------------|-----------|--------------------------------------------------|---------------|
| THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND THE USER'S ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST EDITION. |  |  |  | DWN        | 09JUL2013 | STE TE Connectivity<br>Harrisburg, PA 17105-3608 |               |
| CHK                                                                                                                                         |  |  |  | BOB HIGMAN | 09JUL2013 | NAME<br>Ocean End Feed<br>Applicator<br>-        |               |
| APVD                                                                                                                                        |  |  |  | G.BAILEY   | 09JUL2013 |                                                  |               |
| PRODUCT SPEC                                                                                                                                |  |  |  | M.CLIFFORD | 09JUL2013 |                                                  |               |
| APPLICATION SPEC                                                                                                                            |  |  |  | -          | -         |                                                  |               |
| MATERIAL                                                                                                                                    |  |  |  | -          | -         | SIZE                                             | RESTRICTED TO |
| FINISH                                                                                                                                      |  |  |  | -          | -         | CAGE CODE                                        | DRAWING NO    |
| -                                                                                                                                           |  |  |  | -          | -         | 00779                                            | 2150348       |
| Customer Accessible Production Drawing                                                                                                      |  |  |  | SCALE      | 1:1       | SHEET                                            | REV           |
|                                                                                                                                             |  |  |  |            |           | 1                                                | B             |

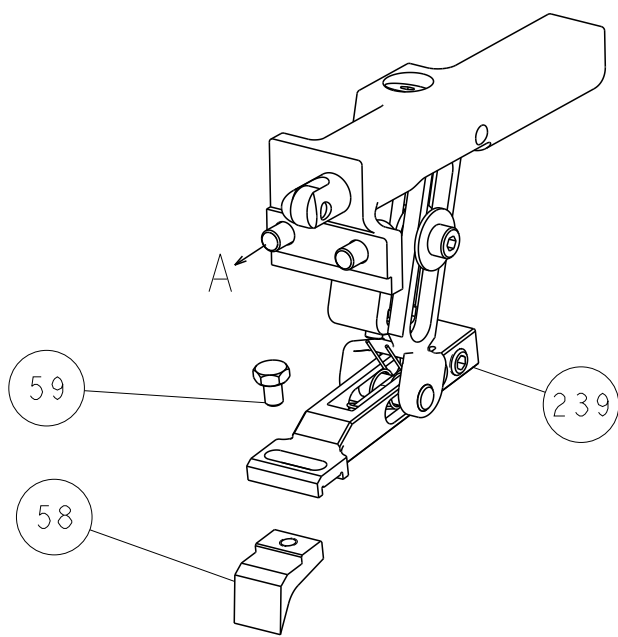
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

| LOC |  | DIST |  | REVISIONS |     |             |      |     |      |
|-----|--|------|--|-----------|-----|-------------|------|-----|------|
| A   |  | 66   |  | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
|     |  |      |  |           | -   | SEE SHEET 1 | -    | -   | -    |
|     |  |      |  |           |     |             |      |     |      |
|     |  |      |  |           |     |             |      |     |      |
|     |  |      |  |           |     |             |      |     |      |
|     |  |      |  |           |     |             |      |     |      |

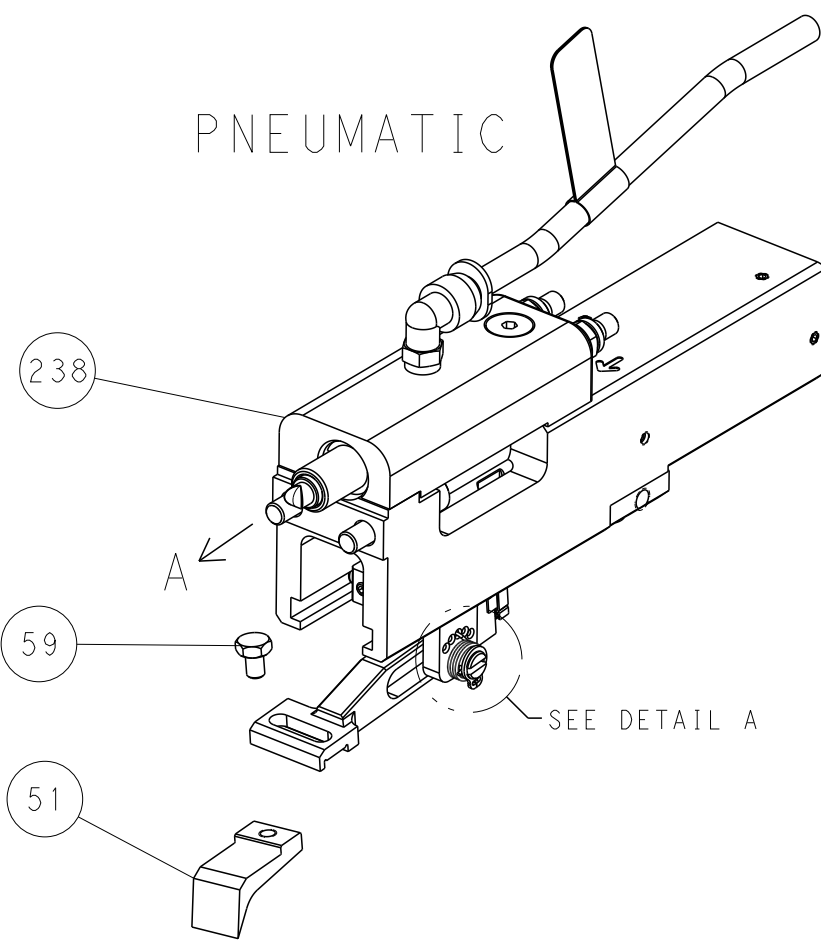


RAM SET-UP

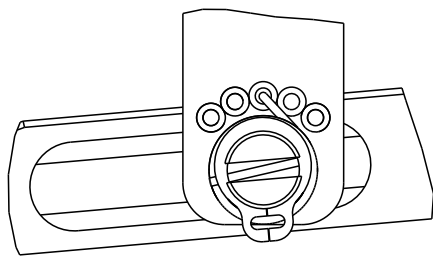
FEED TYPE  
MECHANICAL



PNEUMATIC

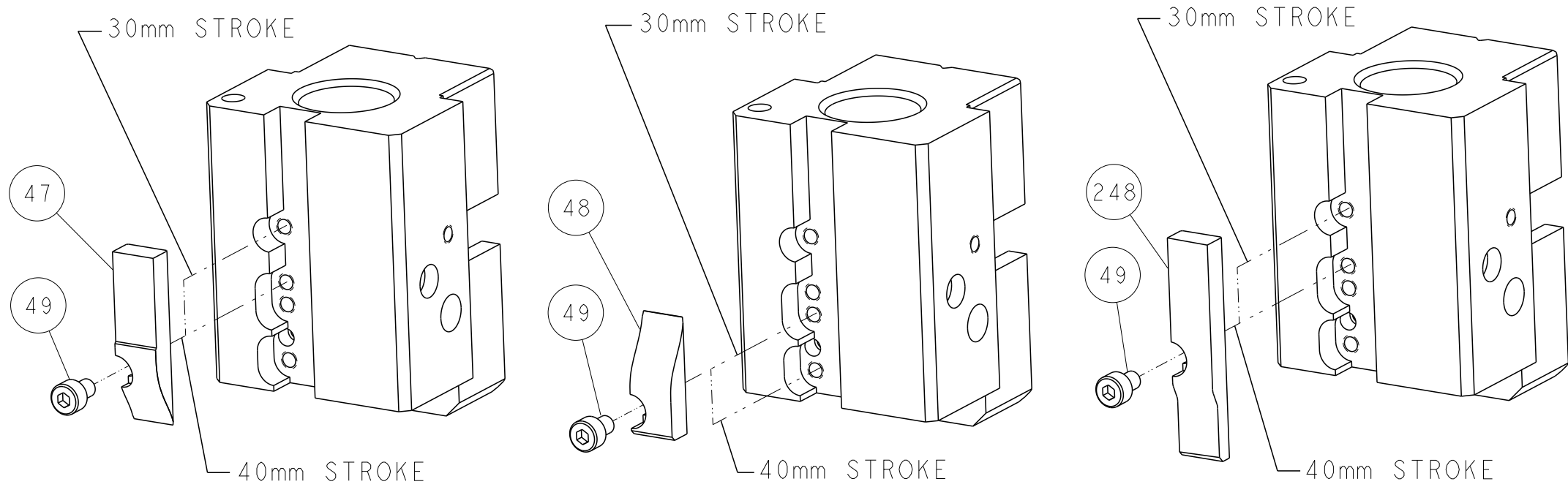


FEED SPRING  
SETTING POSITION



DETAIL A

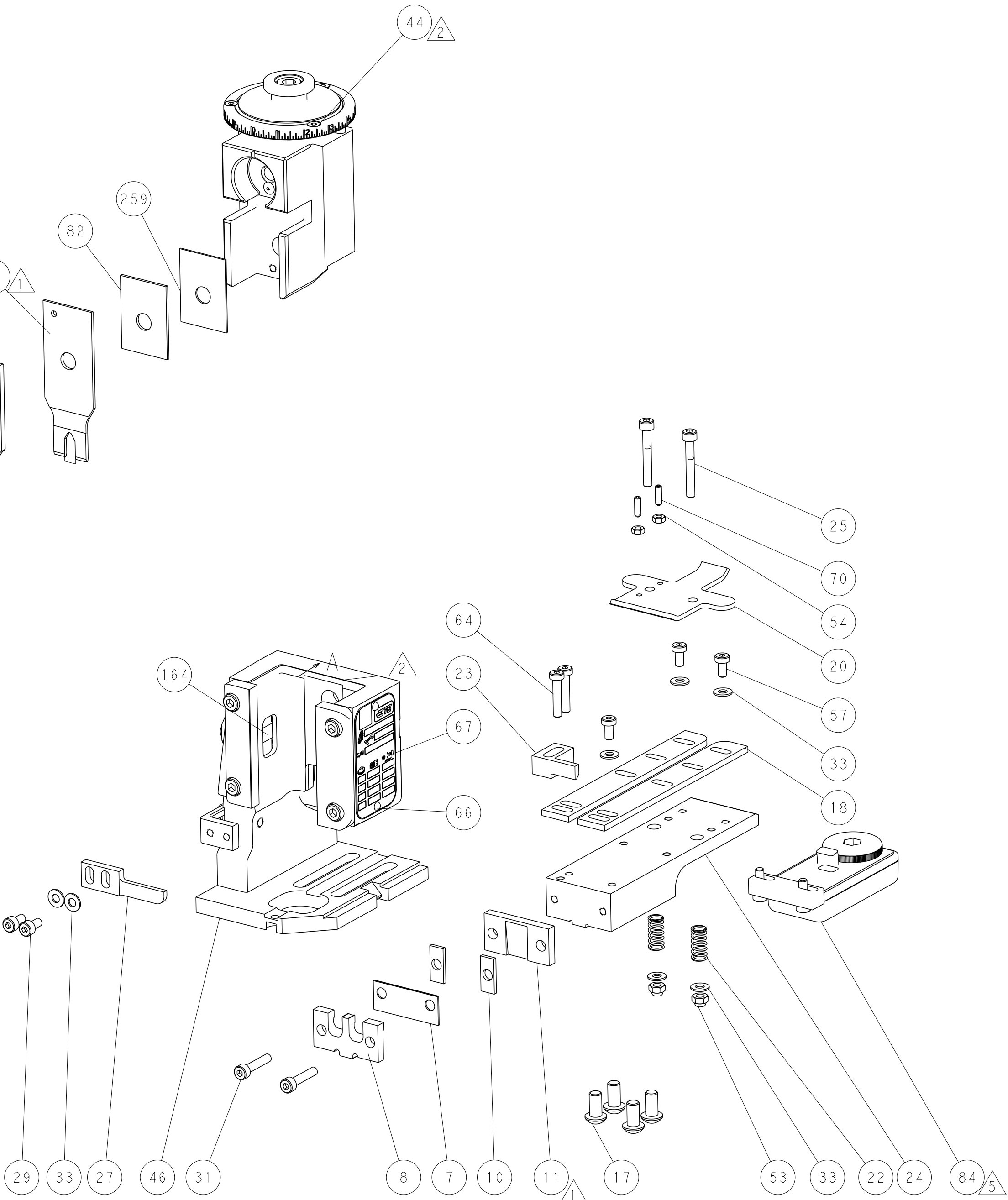
CAM POSITIONS



MECHANICAL  
POST FEED

MECHANICAL  
PRE FEED

AIR FEED



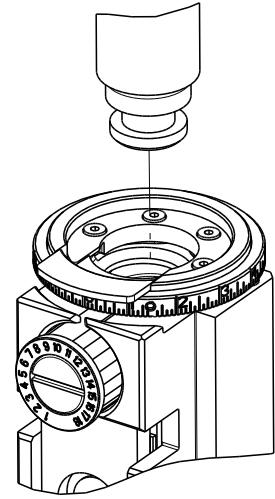
ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|                                                                                                                                                                                                   |  |  |  |                                        |            |           |                                              |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|----------------------------------------|------------|-----------|----------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO COMPANY POLICY AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION. |  |  |  | DWN                                    | BOB HIGMAN | 09JUL2013 | TE Connectivity<br>Harrisburg, PA 17105-3608 |  |
|                                                                                                                                                                                                   |  |  |  | CHK                                    | G.BAILEY   | 09JUL2013 |                                              |  |
|                                                                                                                                                                                                   |  |  |  | APVD                                   | M.CLIFFORD | 09JUL2013 | NAME                                         |  |
|                                                                                                                                                                                                   |  |  |  | PRODUCT SPEC                           |            |           | Ocean End Feed<br>Applicator                 |  |
|                                                                                                                                                                                                   |  |  |  | APPLICATION SPEC                       |            |           | -                                            |  |
|                                                                                                                                                                                                   |  |  |  | WEIGHT                                 |            |           | RESTRICTED TO                                |  |
|                                                                                                                                                                                                   |  |  |  | Customer Accessible Production Drawing |            |           | -                                            |  |
|                                                                                                                                                                                                   |  |  |  | SCALE                                  |            |           | SHEET 2 OF 4                                 |  |
|                                                                                                                                                                                                   |  |  |  | REV                                    |            |           | B                                            |  |

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

|                              |          |                                                       |            |
|------------------------------|----------|-------------------------------------------------------|------------|
| 8                            |          | 7                                                     |            |
| THIS DRAWING IS UNPUBLISHED. |          | RELEASED FOR PUBLICATION                              |            |
| 20                           |          | 20                                                    |            |
| COPYRIGHT 20                 |          | BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED. |            |
| PART NUMBER                  | REVISION | DESCRIPTION                                           | FEED TYPE  |
| 2-2150348-1                  | B        | FINE CRIMP HEIGHT ADJUST                              | MECHANICAL |
| 2-2150348-2                  | B        | FINE CRIMP HEIGHT ADJUST                              | PNEUMATIC  |
| 7-2150348-7                  | A        | CRIMP TOOLING KIT                                     | -          |

PACIFIC VERSION TERMINATOR  
INTERFACE ADAPTER



| APPLICATOR DATA                      |                |      |
|--------------------------------------|----------------|------|
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 3.94 mm [.155] | F    |
| INSUL                                | -              | -    |
| APPLICATOR INSTRUCTIONS<br>408-35043 |                |      |

|                                                                                                     |                                                                                   |                                  |             |
|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|----------------------------------|-------------|
| TERMINAL DATA: TE TERMINAL                                                                          |                                                                                   | TE CRIMP SPECIFICATION           |             |
| TERMINAL NAME: SPLICE                                                                               |                                                                                   |                                  |             |
| WIRE STRIP LENGTH<br>4.32-5.33 mm [.170-.210 IN]                                                    |  | INSULATION DIAMETER RANGE<br>Ø - |             |
| TERMINAL APPLICATION SPECIFICATION                                                                  | 114-2088                                                                          | -                                | -           |
|                    | -                                                                                 | -                                | -           |
| TERMINALS APPLIED  |                                                                                   |                                  |             |
| TE TERMINAL                                                                                         | TE TERMINAL                                                                       | TE TERMINAL                      | TE TERMINAL |
| 485020-1                                                                                            |                                                                                   |                                  |             |

|           |  |                            |  |                                   |  |
|-----------|--|----------------------------|--|-----------------------------------|--|
| WIRE SIZE |  | CRIMP HEIGHT<br>mm [INCH]  |  | CRIMP HEIGHT<br>REFERENCE SETTING |  |
| 8000 CMA  |  | 2.31+/-0.05 [.091+/- .002] |  | 4.0                               |  |
| 6000 CMA  |  | 2.11+/-0.05 [.083+/- .002] |  | 5.7                               |  |



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- REFER TO TERMINAL CUSTOMER DRAWING FOR SPECIFIC CRIMP HEIGHT.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.

\*WARNING  
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

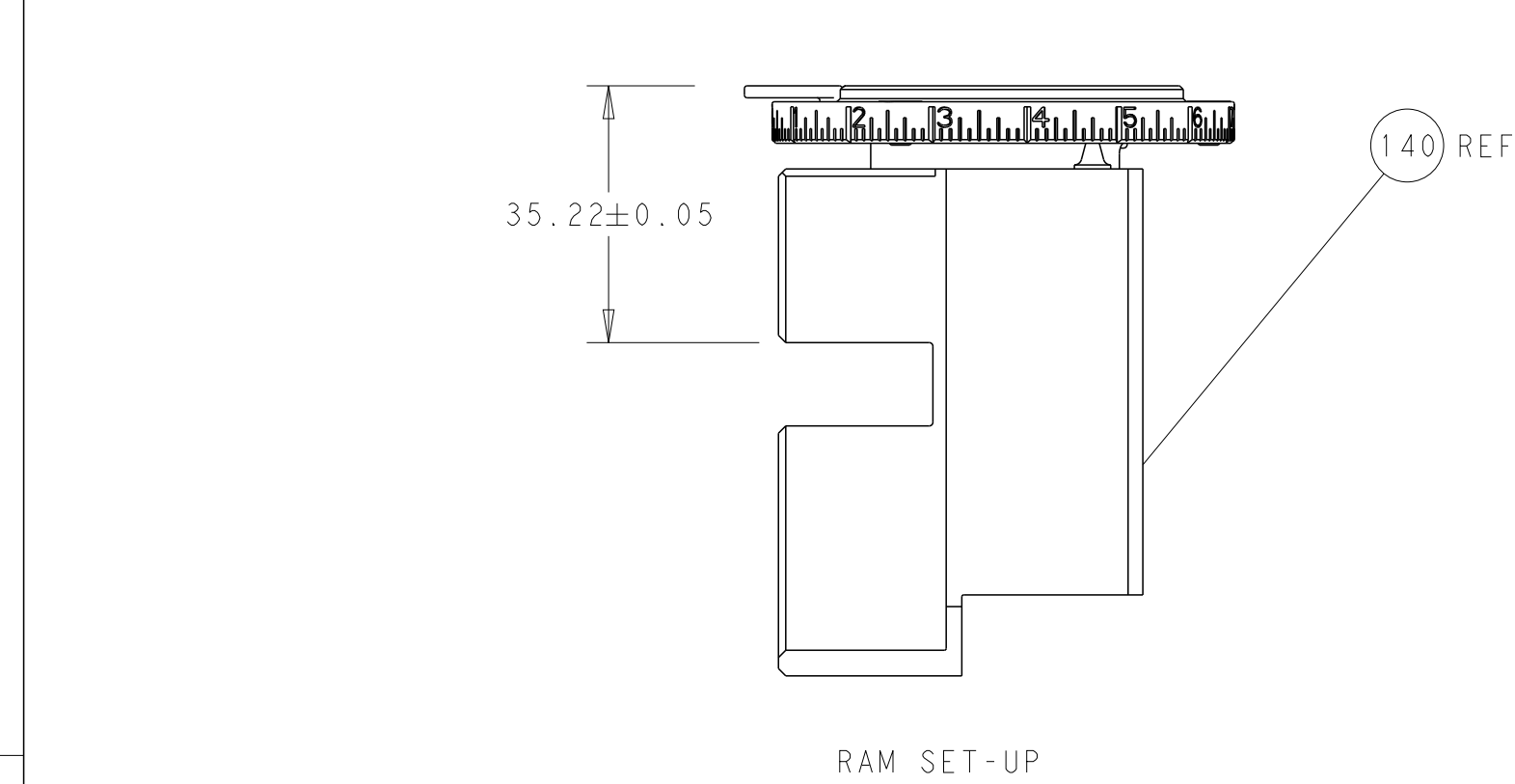
| LOC |  | DIST |  | REVISONS |     |             |      |
|-----|--|------|--|----------|-----|-------------|------|
| A   |  | 66   |  | P        | LTR | DESCRIPTION | DATE |
|     |  |      |  |          |     | SEE SHEET 1 | -    |
|     |  |      |  |          |     |             | -    |
|     |  |      |  |          |     |             | -    |
|     |  |      |  |          |     |             | -    |

|   |     |     |             |                                  |             |         |
|---|-----|-----|-------------|----------------------------------|-------------|---------|
| - | 1   | 1   | 1803078-1   | SPACER, PRECISION                | 259         |         |
| - | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY         | 239         |         |
| - | 1   | -   | 2844940-4   | AIR FEED MODULE                  | 238         |         |
| - | 4   | 4   | 2079383-9   | SCR, BHSC, RoHS (M6 X 20)        | 186         |         |
| - | REF | REF | 994970-2    | COUNTER, MAGNETIC                | 164         |         |
| - | 1   | -   | 2119641-2   | FEED CAM, AIR FEED               | 152         |         |
| - | -   | 1   | 2119653-2   | FEED CAM, POST FEED              | 142         |         |
| - | 1   | 1   | 1-2119655-8 | APPLICATOR BASIC ASSEMBLY, EF    | 141         |         |
| - | 1   | 1   | 1803518-2   | RAM ASSEMBLY, EF PACIFIC         | 140         |         |
| - | 1   | 1   | 2119955-2   | ASSY, LUBRICATOR, END FEED       | 84          |         |
| - | 1   | 1   | 1-455888-1  | SPACER, CRIMPER                  | 82          |         |
| - | 1   | 1   | 1803607-4   | DOCUMENTATION PACKAGE            | 71          |         |
| - | 2   | 2   | 2-18032-2   | SCR, SET, FLT PNT, M3 X 10.0     | 70          |         |
| - | 1   | 1   | 2119740-1   | TAG,IDENTIFICATION               | 67          |         |
| - | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188 | 66          |         |
| - | 2   | 2   | 2168400-5   | SHCS, LOW HEAD, RoHS, M4 X 20    | 64          |         |
| - | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0        | 59          |         |
| - | -   | 1   | 2063961-1   | FEED FINGER                      | 58          |         |
| - | 3   | 3   | 2168400-4   | SHCS, LOW HEAD, RoHS, M4 X 8     | 57          |         |
| - | 2   | 2   | 5018030-1   | NUT, HEX, REG, RoHS, M3          | 54          |         |
| - | 2   | 2   | 986965-8    | NUT, LOCK, HEX, TORQUE (M4)      | 53          |         |
| - | 1   | -   | 2063961-9   | FEED FINGER                      | 51          |         |
| - | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0         | 49          |         |
| - | -   | 1   | 2119652-1   | FEED CAM, PRE FEED               | 48          |         |
| - | 1   | 1   | 1803602-1   | SCR, BHSC, RoHS (M8 X 25)        | 41          |         |
| - | 7   | 7   | 1-18028-2   | WASHER, FLAT, REG M4             | 33          |         |
| - | 2   | 2   | 2168083-9   | SCR, SKT HD CAP, RoHS, M4 X 20   | 31          |         |
| - | 2   | 2   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0  | 29          |         |
| - | 1   | 1   | 240639-1    | STRIPPER (MACHINING)             | 27          |         |
| - | 2   | 2   | 1-2168083-5 | SCR, SKT HD CAP, RoHS, M4 X 30   | 25          |         |
| - | 1   | 1   | 1752371-5   | PLATE, STRIP GUIDE               | 24          |         |
| - | 1   | 1   | 240825-6    | PLATE, STRIP HOLD DOWN           | 23          |         |
| - | 2   | 2   | 2-22281-3   | SPRING, COMPRESSION              | 22          |         |
| - | 1   | 1   | 1803292-4   | DRAG                             | 20          |         |
| - | 2   | 2   | 1901259-6   | GUIDE, LOWER STRIP               | 18          |         |
| - | 1   | 1   | 240644-1    | PLATE, REAR SHEAR                | 11          |         |
| - | 2   | 2   | 240645-7    | SPACER, SHEAR PLATE              | 10          |         |
| 1 | 1   | 1   | 1-690618-4  | ANVIL, SPLICE TYPE               | 8           |         |
| - | 1   | 1   | 690619-4    | PLATE, RETAINING                 | 7           |         |
| - | -   | -   | -           | -                                | 6           |         |
| - | -   | -   | -           | -                                | 4           |         |
| 1 | 1   | 1   | 459722-2    | BLADE, SHEAR                     | 3           |         |
| - | -   | -   | -           | -                                | 2           |         |
| 1 | 1   | 1   | 5-459736-0  | CRIMPER, WIRE                    | 1           |         |
| - | 77  | -   | 22          | PART NO                          | DESCRIPTION | ITEM NO |

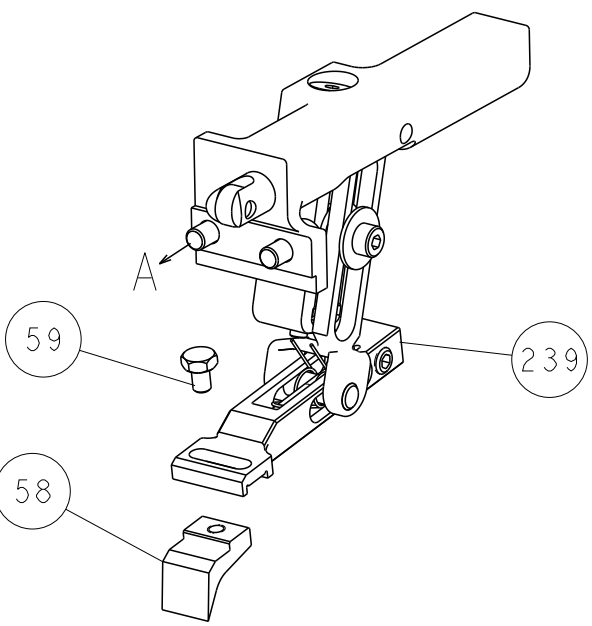
|                                                                                                                                                                                    |  |                                                                                                                     |                                     |                                              |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------------------------------------|-------------------------------------|----------------------------------------------|--|
| THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST REVISION. SHOULD BE CONTACTED FOR THE LATEST REVISION. |  | OWN<br>BOB HIGMAN<br>CHK<br>G.BAILEY<br>APVD<br>M.CLIFFORD                                                          | 09JUL2013<br>09JUL2013<br>09JUL2013 | TE Connectivity<br>Harrisburg, PA 17105-3608 |  |
| DIMENSIONS:<br>mm                                                                                                                                                                  |  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±<br>1 PLC ±<br>2 PLC ±<br>3 PLC ±<br>4 PLC ±<br>ANGLES ±<br>FINISH |                                     | NAME<br>Ocean End Feed Applicator            |  |
|                                                                                                                                                                                    |  | APPLICATION SPEC                                                                                                    |                                     | SIZE<br>A                                    |  |
| MATERIAL<br>-                                                                                                                                                                      |  | WEIGHT<br>-                                                                                                         |                                     | CAGE CODE<br>00779                           |  |
|                                                                                                                                                                                    |  |                                                                                                                     |                                     | DRAWING NO<br>2150348                        |  |
|                                                                                                                                                                                    |  |                                                                                                                     |                                     | RESTRICTED TO<br>-                           |  |
|                                                                                                                                                                                    |  |                                                                                                                     |                                     | Customer Accessible Production Drawing       |  |
|                                                                                                                                                                                    |  |                                                                                                                     |                                     | SCALE<br>1:1                                 |  |
|                                                                                                                                                                                    |  |                                                                                                                     |                                     | SHEET<br>3 of 4                              |  |
|                                                                                                                                                                                    |  |                                                                                                                     |                                     | REV<br>B                                     |  |

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

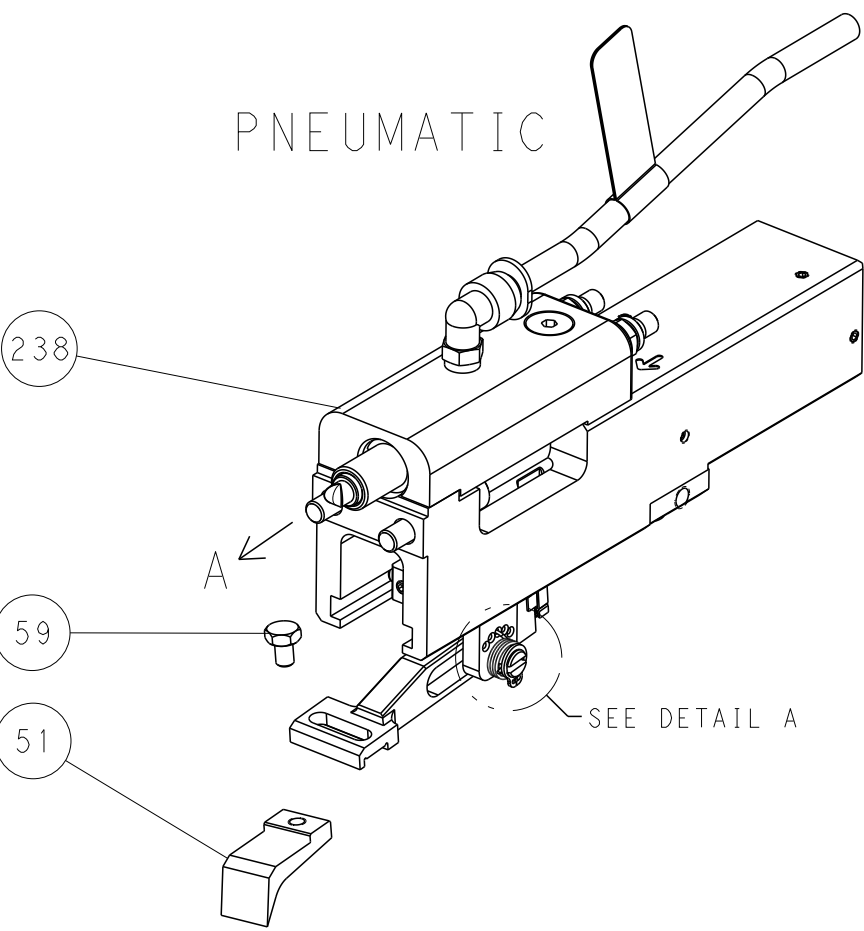
| LOC |    | DIST |     | REVISONS    |      |     |      |
|-----|----|------|-----|-------------|------|-----|------|
| A   | 66 | P    | LTR | DESCRIPTION | DATE | DWN | APVD |
|     |    | -    | -   | SEE SHEET 1 | -    | -   | -    |
|     |    |      |     |             |      |     |      |
|     |    |      |     |             |      |     |      |



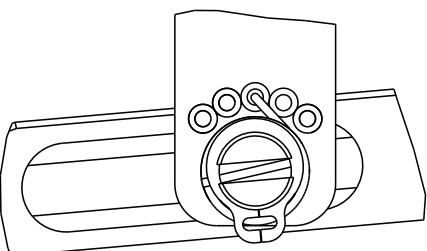
FEED TYPE  
MECHANICAL



PNEUMATIC

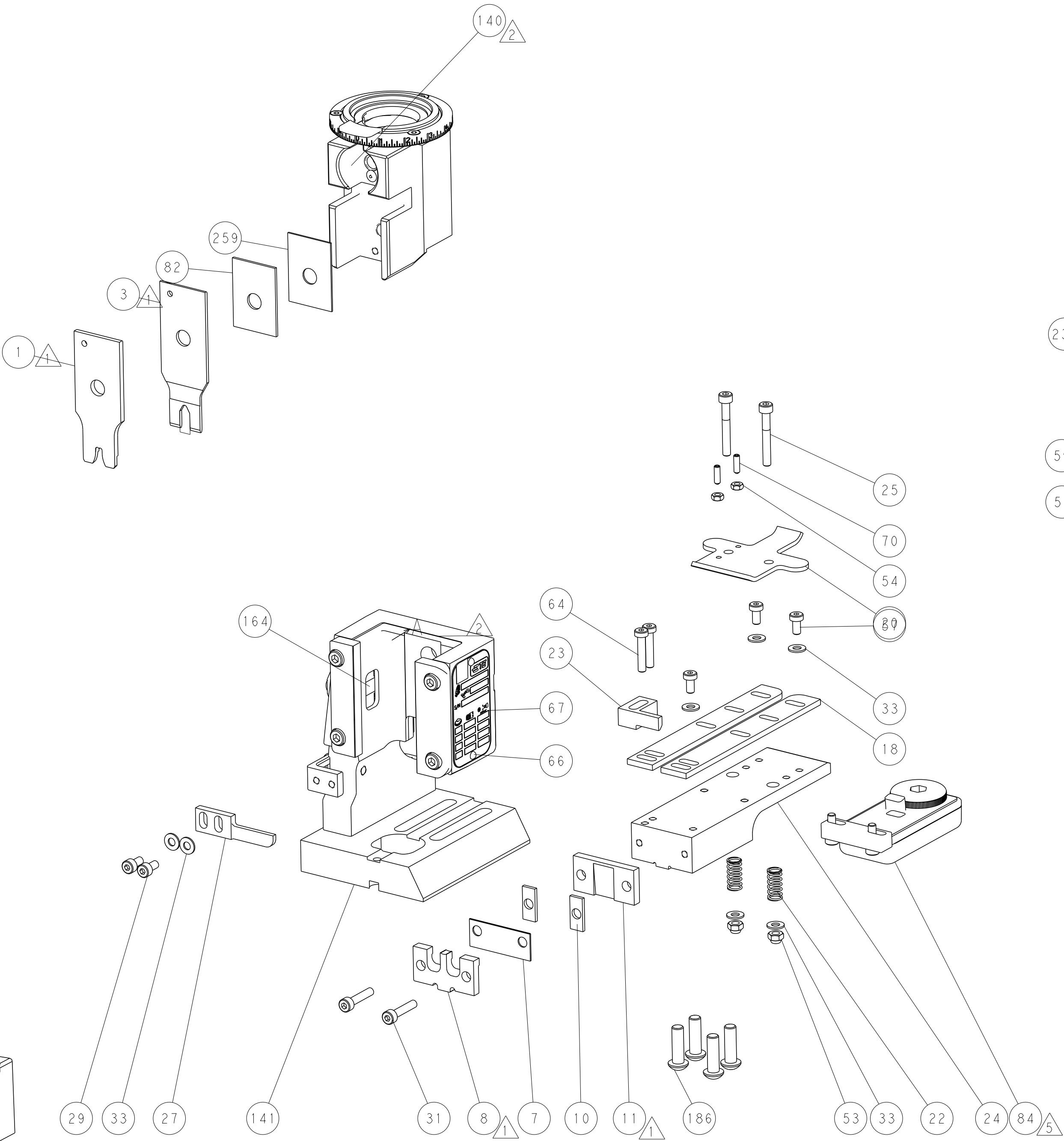
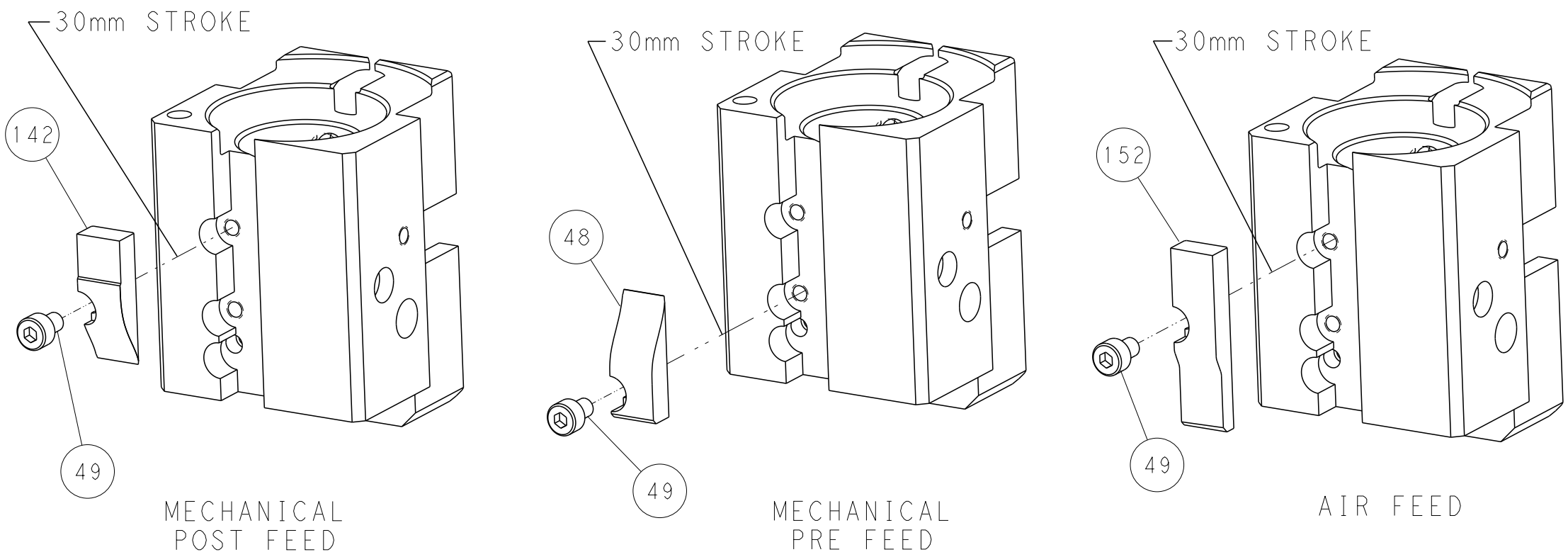


FEED SPRING  
SETTING POSITION

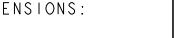


DETAIL A

CAM POSITIONS



PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|                                                                                                                                                                                             |  |  |  |  |  |  |  |  |  |                                                                                       |  |            |  |           |  |                                                                                                                                    |  |  |  |      |  |                              |  |            |  |               |  |     |  |   |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|--|--|--|--|--|---------------------------------------------------------------------------------------|--|------------|--|-----------|--|------------------------------------------------------------------------------------------------------------------------------------|--|--|--|------|--|------------------------------|--|------------|--|---------------|--|-----|--|---|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO COMPANY POLICY ON CONTROL AND ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST VERSION. |  |  |  |  |  |  |  |  |  | DWN                                                                                   |  | BOB HIGMAN |  | 09JUL2013 |  |  TE Connectivity<br>Harrisburg, PA 17105-3608 |  |  |  |      |  |                              |  |            |  |               |  |     |  |   |  |
|                                                                                                                                                                                             |  |  |  |  |  |  |  |  |  | CHK                                                                                   |  | G.BAILEY   |  | 09JUL2013 |  |                                                                                                                                    |  |  |  |      |  |                              |  |            |  |               |  |     |  |   |  |
|                                                                                                                                                                                             |  |  |  |  |  |  |  |  |  | APVD                                                                                  |  | M.CLIFFORD |  | 09JUL2013 |  |                                                                                                                                    |  |  |  |      |  |                              |  |            |  |               |  |     |  |   |  |
|                                                                                                                                                                                             |  |  |  |  |  |  |  |  |  | PRODUCT SPEC                                                                          |  |            |  |           |  |                                                                                                                                    |  |  |  |      |  |                              |  |            |  |               |  |     |  |   |  |
| DIMENSIONS:<br><br>mm<br>                                                                              |  |  |  |  |  |  |  |  |  | TOLERANCES, UNLESS OTHERWISE SPECIFIED:                                               |  |            |  |           |  |                                                                                                                                    |  |  |  | NAME |  | Ocean End Feed<br>Applicator |  |            |  |               |  |     |  |   |  |
|                                                                                                                                                                                             |  |  |  |  |  |  |  |  |  | 0 PLC ±.1<br>1 PLC ±.1<br>2 PLC ±.1<br>3 PLC ±.1<br>4 PLC ±.1<br>ANGLES ±.1<br>FINISH |  |            |  |           |  |                                                                                                                                    |  |  |  |      |  |                              |  |            |  |               |  |     |  |   |  |
| MATERIAL                                                                                                                                                                                    |  |  |  |  |  |  |  |  |  | WEIGHT                                                                                |  |            |  |           |  |                                                                                                                                    |  |  |  | SIZE |  | CAGE CODE                    |  | DRAWING NO |  | RESTRICTED TO |  |     |  |   |  |
| -                                                                                                                                                                                           |  |  |  |  |  |  |  |  |  | -                                                                                     |  |            |  |           |  |                                                                                                                                    |  |  |  | A1   |  | 00779                        |  | C=2150348  |  | -             |  |     |  |   |  |
| Customer Accessible Production Drawing                                                                                                                                                      |  |  |  |  |  |  |  |  |  | SCALE                                                                                 |  |            |  |           |  |                                                                                                                                    |  |  |  | 1:1  |  | SHEET                        |  | 4          |  | OF            |  | REV |  | B |  |
|                                                                                                                                                                                             |  |  |  |  |  |  |  |  |  |                                                                                       |  |            |  |           |  |                                                                                                                                    |  |  |  |      |  |                              |  |            |  |               |  |     |  |   |  |
|                                                                                                                                                                                             |  |  |  |  |  |  |  |  |  |                                                                                       |  |            |  |           |  |                                                                                                                                    |  |  |  |      |  |                              |  |            |  |               |  |     |  |   |  |
|                                                                                                                                                                                             |  |  |  |  |  |  |  |  |  |                                                                                       |  |            |  |           |  |                                                                                                                                    |  |  |  |      |  |                              |  |            |  |               |  |     |  |   |  |

# Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[2150348-2](#)