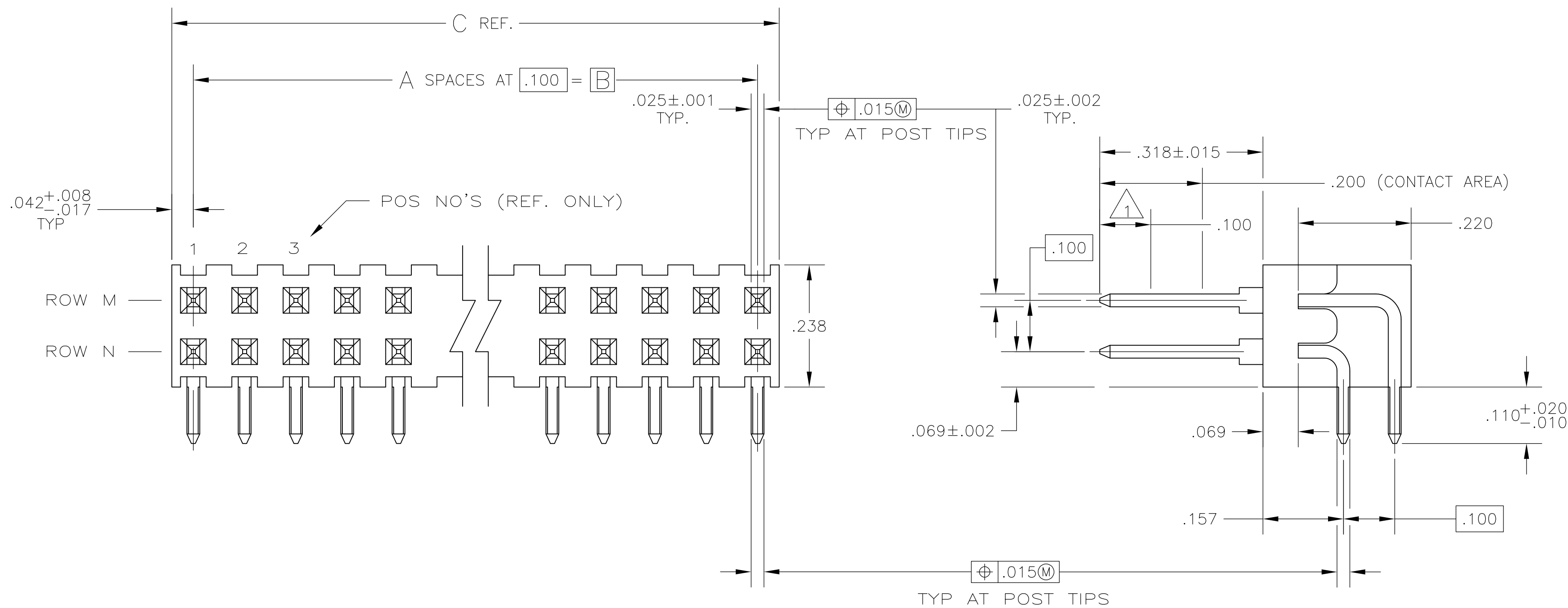
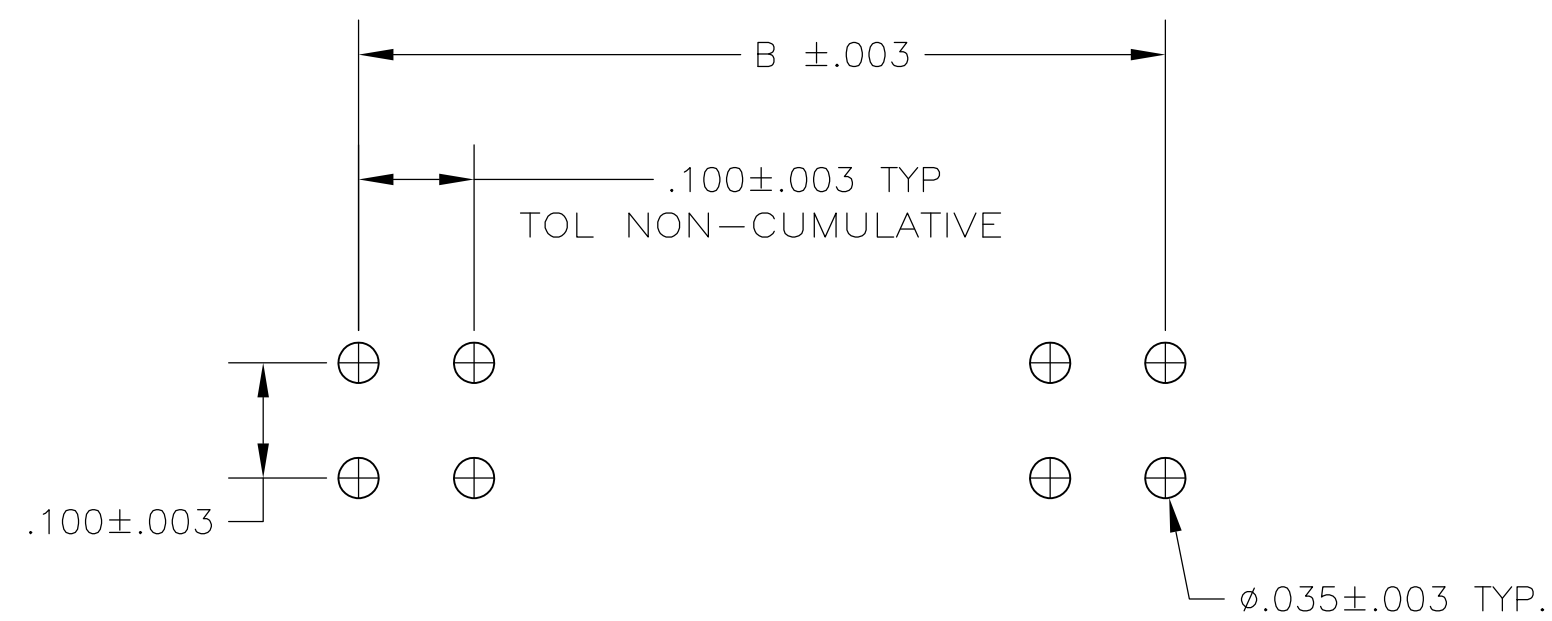


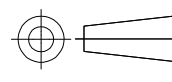


NOTES:

- | | |
|---|--|
| 1 | POINT OF MEASUREMENT FOR PLATING THICKNESS |
| 2 | .000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL |
| 3 | OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI |



RECOMMENDED HOLE LAYOUT

3	OBSOLETE	NONE	6TH	.984	.900	9	19	20	4-87230-3
	OBSOLETE	2ND	NONE	.584	.500	5	11	12	4- - -2
	OBSOLETE	4TH		.484	.400	4	9	10	4- - -1
		NONE		3.984	3.900	39	80	80	4- - -0
				3.884	3.800	38	78	78	3- - -9
				3.784	3.700	37	76	76	3- - -8
				3.684	3.600	36	74	74	3- - -7
				3.584	3.500	35	72	72	3- - -6
				3.484	3.400	34	70	70	3- - -5
				3.384	3.300	33	68	68	3- - -4
				3.284	3.200	32	66	66	3- - -3
				3.184	3.100	31	64	64	3- - -2
				3.084	3.000	30	62	62	3- - -1
				2.984	2.900	29	60	60	3- - -0
				2.884	2.800	28	58	58	2- - -9
				2.784	2.700	27	56	56	2- - -8
				2.684	2.600	26	54	54	2- - -7
				2.584	2.500	25	52	52	2- - -6
				2.484	2.400	24	50	50	2- - -5
				2.384	2.300	23	48	48	2- - -4
				2.284	2.200	22	46	46	2- - -3
				2.184	2.100	21	44	44	2- - -2
				2.084	2.000	20	42	42	2- - -1
				1.984	1.900	19	40	40	2- - -0
				1.884	1.800	18	38	38	1- - -9
				1.784	1.700	17	36	36	1- - -8
				1.684	1.600	16	34	34	1- - -7
				1.584	1.500	15	32	32	1- - -6
				1.484	1.400	14	30	30	1- - -5
				1.384	1.300	13	28	28	1- - -4
				1.284	1.200	12	26	26	1- - -3
				1.184	1.100	11	24	24	1- - -2
				1.084	1.000	10	22	22	1- - -1
				.984	.900	9	20	20	1- - -0
				.884	.800	8	18	18	- - -9
				.784	.700	7	16	16	- - -8
				.684	.600	6	14	14	- - -7
				.584	.500	5	12	12	- - -6
				.484	.400	4	10	10	- - -5
				.384	.300	3	8	8	- - -4
				.284	.200	2	6	6	- - -3
				.184	.100	1	4	4	- - -2
	NONE	NONE		.084			2	2	87230-1
	ROW N	ROW M	C	B	A	NO OF ACT POS	NO OF OF POS	ASSEMBLY PART NUMBER	
	POSTS OMITTED								
THIS DRAWING IS A CONTROLLED DOCUMENT.				OWN L. MAYER 5-15-85 CHK T. ZOLA 5-22-85 APVD T. ZOLA 5-22-85		NAME STE TE Connectivity			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100 CL RIGHT ANGLE, .025 SQ POSTS, SELECTIVELY LOADED			
		0 PLC ± - 1 PLC ± - 2 PLC ± -.005 3 PLC ± - 4. PLCS ± ± - FINISH		APPLICATION SPEC		SIZE		RESTRICTED TO	
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC, COLOR: BLACK POSTS: PHOS BRONZE				WEIGHT -		CAGE CODE		DRAWING NO	
				CUSTOMER DRAWING		A1 00779		C-87230	
				SCALE		4:1		SHEET 1 OF 1	
								REV K2	

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