SPECIFICATION CONTROL DRAWING 55PC0716 TITLE Date Revision WIRE, RADIATION-CROSSLINKED, MODIFIED, ETFE-INSULATED, 4-16-93 В NICKEL-COATED HIGH STRENGTH COPPER ALLOY, HEAVY DUTY, 1000 VOLT This specification sheet forms a part of the latest issue of Raychem Specification 55PC. CONDUCTOR - NICKEL-COATED HIGH STRENGTH INSULATION - RADIATION-CROSSLINKED, COPPER ALLOY MODIFIED ETFE CONSTRUCTION DETAILS **FINISHED WIRE** CONDUCTOR DIAMETER (in.) DIAMETER WEIGHT MAXIMUM WIRE CONDUCTOR (in.) (lbs/1000 ft.) PART NUMBER RESISTANCE SIZE · STRANDING UPPER LOWER TARGET AT 20°C SPEC LOWER SPEC (AWG) (number x AWG) SPEC TARGET UPPER SPEC TARGET UPPER SPEC VALUE (ohms/1000 ft.) LIMIT LIMIT LIMIT VALUE LIMIT VALUE LIMIT 55PC0716-26-* 19 x 38 .0175 26 .0183 .0191 49.4 .0505 .0482 .0528 2.18 2.28 55PC0716-24-* 24 19 x 36 .0225 .0233 .0241 30.1 0532 .0555 .0578 2.87 3.08 55PC0716-22-* 22 .0285 19 x 34 0293 0301 18.6 .0592 .0615 3.89 .0638 4.13 55PC0716-20-* 20 19 x 32 .0365 .0375 .0385 11.4 .0671 .0695 .0719 5.49 5.78 55PC0716-18-* 18 19 x 30 .0452 .0464 .0476 7.1 .0795 .0769 7.93 .0821 8.34 55PC0716-16-* 16 19 x 29 .0514 .0527 .0538 5.5 .0844 .0870 0896 9.84 10.28 WIRE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C Maximum continuous conductor temperature VOLTAGE RATING: 1000 volts (rms) COLOR: White preferred CROSSLINKING PROOF TEST: 300 ± 3°C for 1 hour IDENTIFICATION AND COLOR STRIPING DURABILITY: 125 cycles (250 strokes) (minimum), 500 g weight INSULATION ELONGATION AND TENSILE STRENGTH: Total Insulation, Elongation, 50% (minimum) Tensil Strength, 5000 lbf/in² (minimum)

INSULATION FLAWS: Spark Test, 3.0 kV (rms), 60 Hz Impulse Dielectric Test, 8.0 kV (peak) INSULATION THICKNESS: .015 in. (nominal) total insulation SHRINKAGE: 230 ± 3°C for 1 hour, 0.125 in.(maximum) in 12 in. VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL): 2500 volts (rms)

PART NUMBER: The *** in the part numbers above shall be replaced by color code designators. Example: AWG 22, white: 55PC0716-22-9 AWG 22, white with black stripe: 55PC0716-22-90

COLOR AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HERIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF MILLING FOR BID.

Raychem Baychem Corporation

(415) 361 3333 TWX 910 373 1728

300 Constitution Drive, Menio Park, California 94025

Page 1 of 1

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