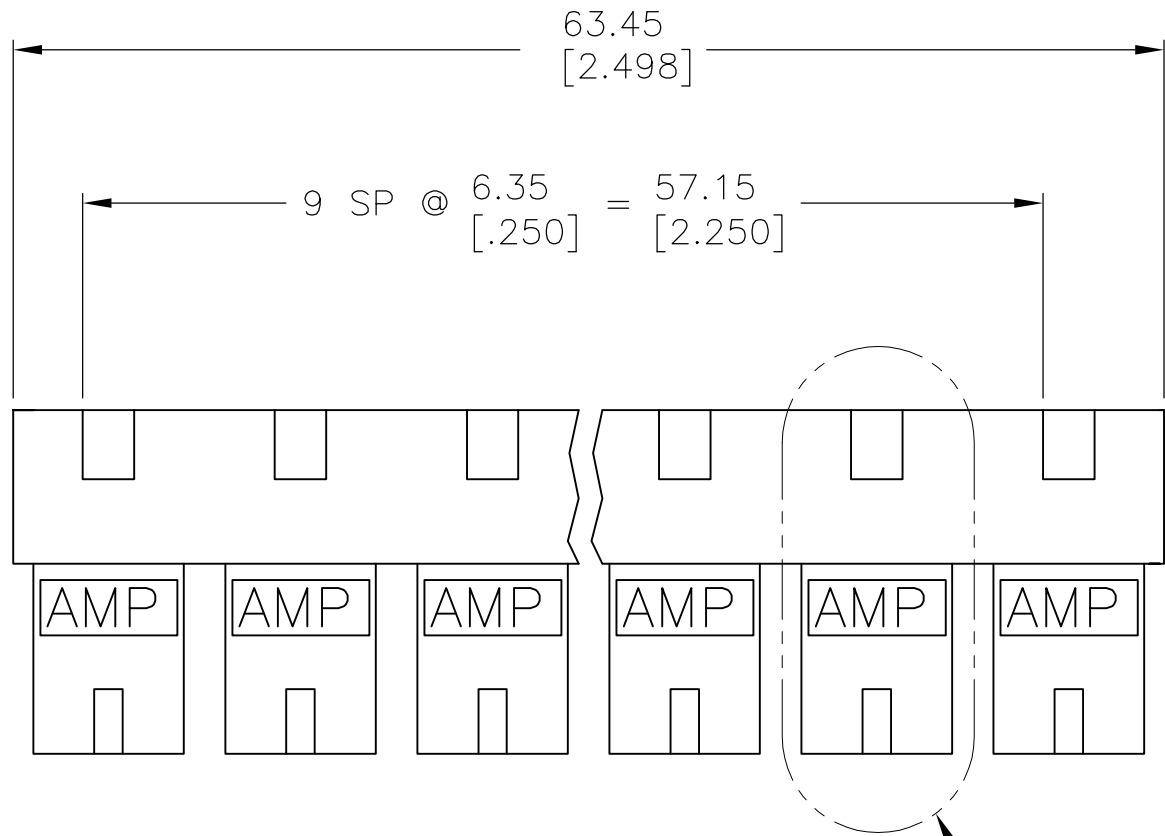
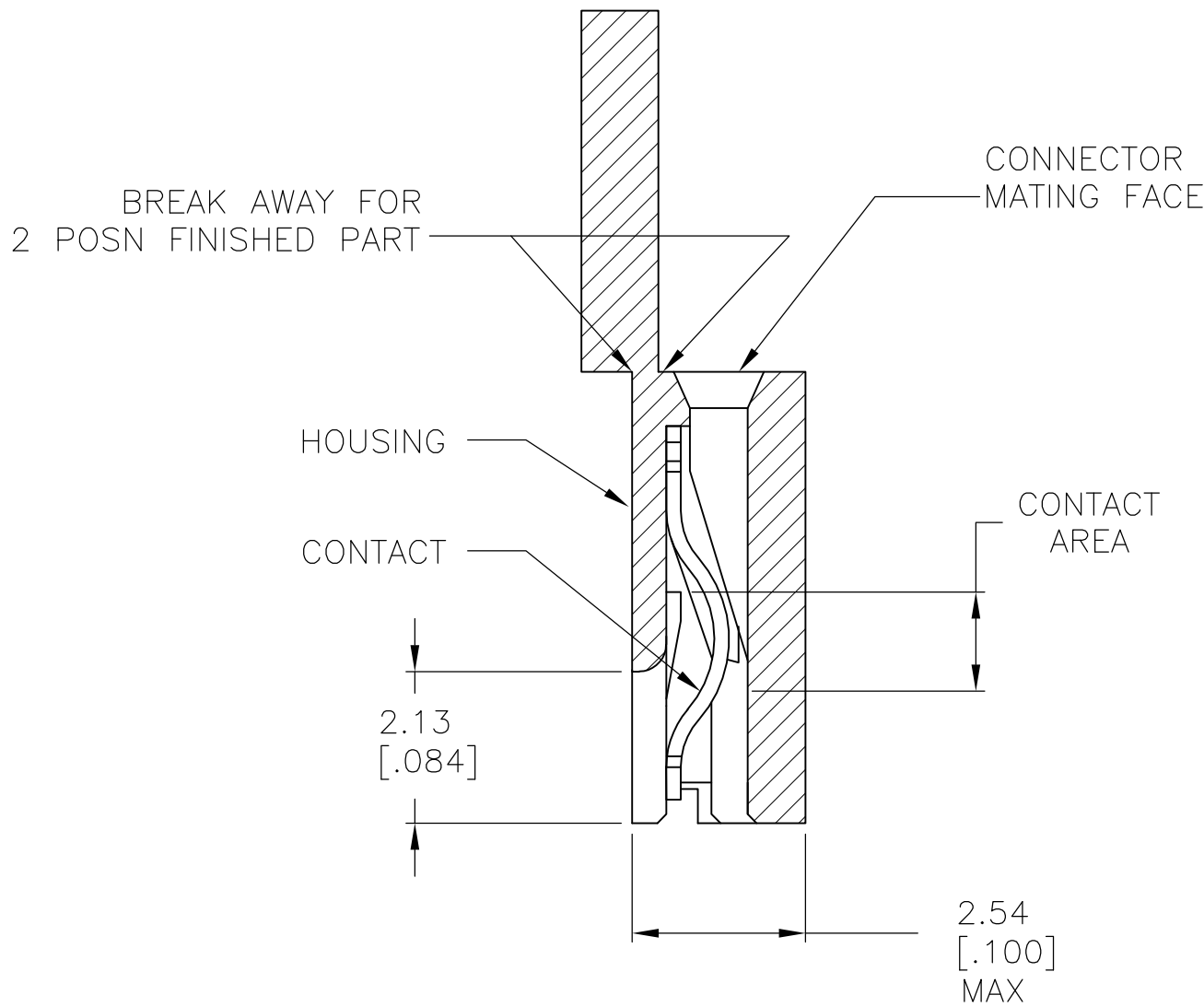
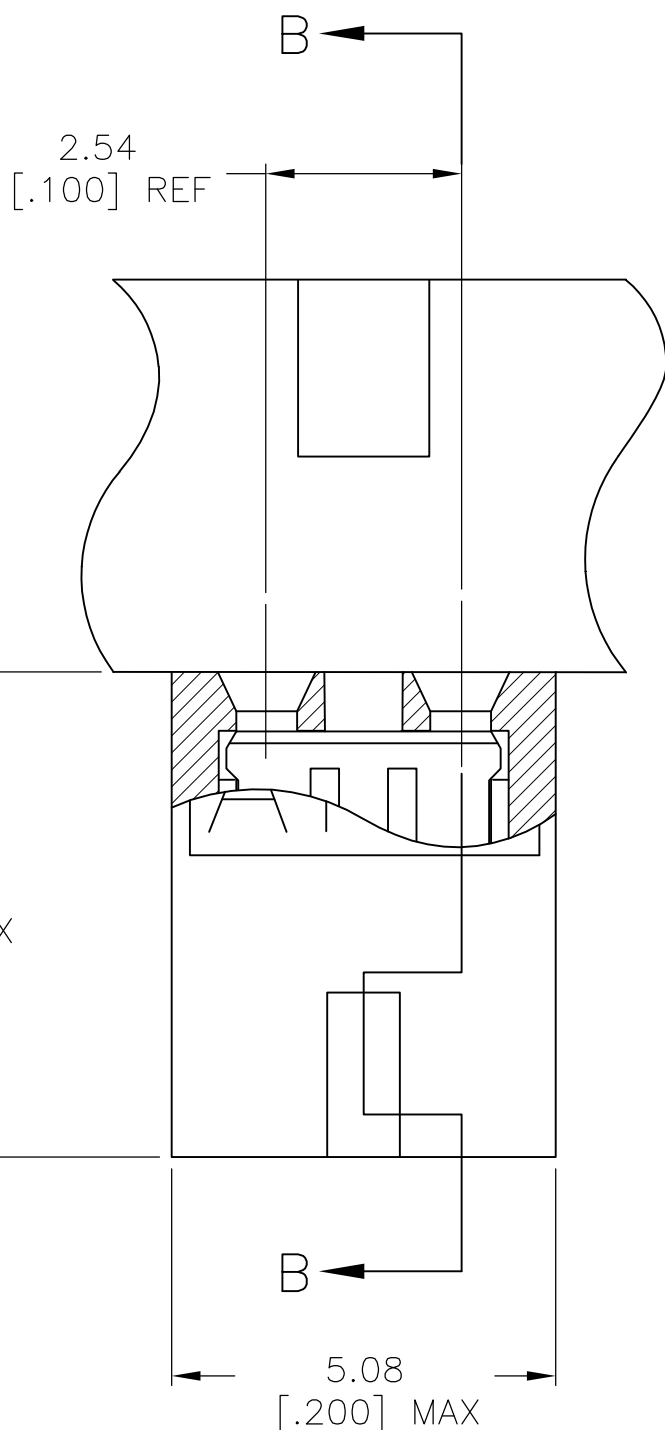


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AG	53		L	REVISED PER ECO-15-006927	17JUN2015	NK	MM



- 7 PART NO. DENOTES INDIVIDUAL TWO POSITION SHUNT WHICH IS PACKAGED LOOSE PIECE.
- 8 CONTACT PLATED WITH 0.00076[.000030] GOLD IN CONTACT AREA OVER 0.00127[.000050] NICKEL OVERALL.
- 9 CONTACT PLATED WITH 0.00254[.000100] MATTE TIN OVER ALL.




- 1 MATERIAL:
HOUSING: GLASS-FILLED POLYESTER, COLOR-SEE TABLE.
- 2 CONTACT PLATED WITH 0.00254[.000100] TIN-LEAD OVER ALL.
- 3 CONTACT PLATED WITH 0.00038[.000015] GOLD IN CONTACT AREA OVER 0.00127[.000050] NICKEL OVER ALL.
- 4 PART NO. DENOTES INDIVIDUAL TWO POSITION SHUNT, WHICH IS PACKAGED ON BREAKAWAY COMBS OF TEN SHUNTS.
- 5 CONNECTOR MATES WITH WIRE WRAP POSTS, 0.64[.025] SQUARE OR ROUND AND 0.56[.022] X 0.66[.026] POSTS. LENGTH 5.08[.200] MINIMUM.
- 6 CONTACT PLATED WITH 0.00013[.000005] GOLD IN CONTACT AREA OVER 0.00127[.000050] NICKEL OVER ALL.



SECTION B-B
SCALE 10:1

DETAIL A
SCALE 10:1

	PHOSPHOR BRONZE	BLACK	<div>9</div>	2-382811-1	<div>4</div>
		BLACK	<div>8</div>	2-382811-0	<div>4</div>
		BLACK	<div>2</div>	1-382811-9	<div>7</div>
		BLACK	<div>6</div>	1-382811-8	<div>7</div>
		RED	<div>2</div>	1-382811-7	<div>4</div>
		BLACK	<div>3</div>	1-382811-6	<div>7</div>
		BLACK	<div>8</div>	1-382811-5	<div>7</div>
		RED	<div>8</div>	1-382811-4	<div>4</div>
		BLUE	<div>8</div>	1-382811-3	<div>4</div>
		BLACK	<div>9</div>	1-382811-2	<div>7</div>
		BLUE	<div>9</div>	1-382811-1	<div>4</div>
OBSOLETE	BERYLLIUM COPPER	BLACK	<div>3</div>	1-382811-0	<div>4</div>
	PHOSPHOR BRONZE	RED	<div>3</div>	382811-9	<div>4</div>
		BLACK	<div>6</div>	382811-8	<div>4</div>
		RED	<div>9</div>	382811-7	<div>4</div>
		BLACK	<div>3</div>	382811-6	<div>4</div>
		BLACK	<div>2</div>	382811-5	<div>4</div>
		BLUE	<div>6</div>	382811-4	<div>4</div>
		RED	<div>6</div>	382811-3	<div>4</div>
		BLUE	<div>3</div>	382811-2	<div>4</div>
		BLUE	<div>2</div>	382811-1	<div>4</div>
CONTACT MATERIAL		HOUSING COLOR	FINISH	PART NO	

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN W. SORAH 8-18-93		 TE Connectivity					
			CHK R. TALLEY 8-23-93							
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. HUFFMAN 8-23-93		NAME				
		0 PLC ± -		PRODUCT SPEC		ECONOMY SHUNT ASSEMBLY				
		1 PLC ± -		108-1476						
		2 PLC ± 0.26 [.010]		APPLICATION SPEC						
		3 PLC ± -		114-1059						
4 PLC ± -		ANGLES ± -		WEIGHT -		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
MATERIAL		FINISH		A2		00779		C=382811		
HOUSING CONTACT: SEE TABLE		SEE TABLE		CUSTOMER DRAWING				SCALE	SHEET	REV
								4:1	1 of 1	L

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[2-382811-1](#)