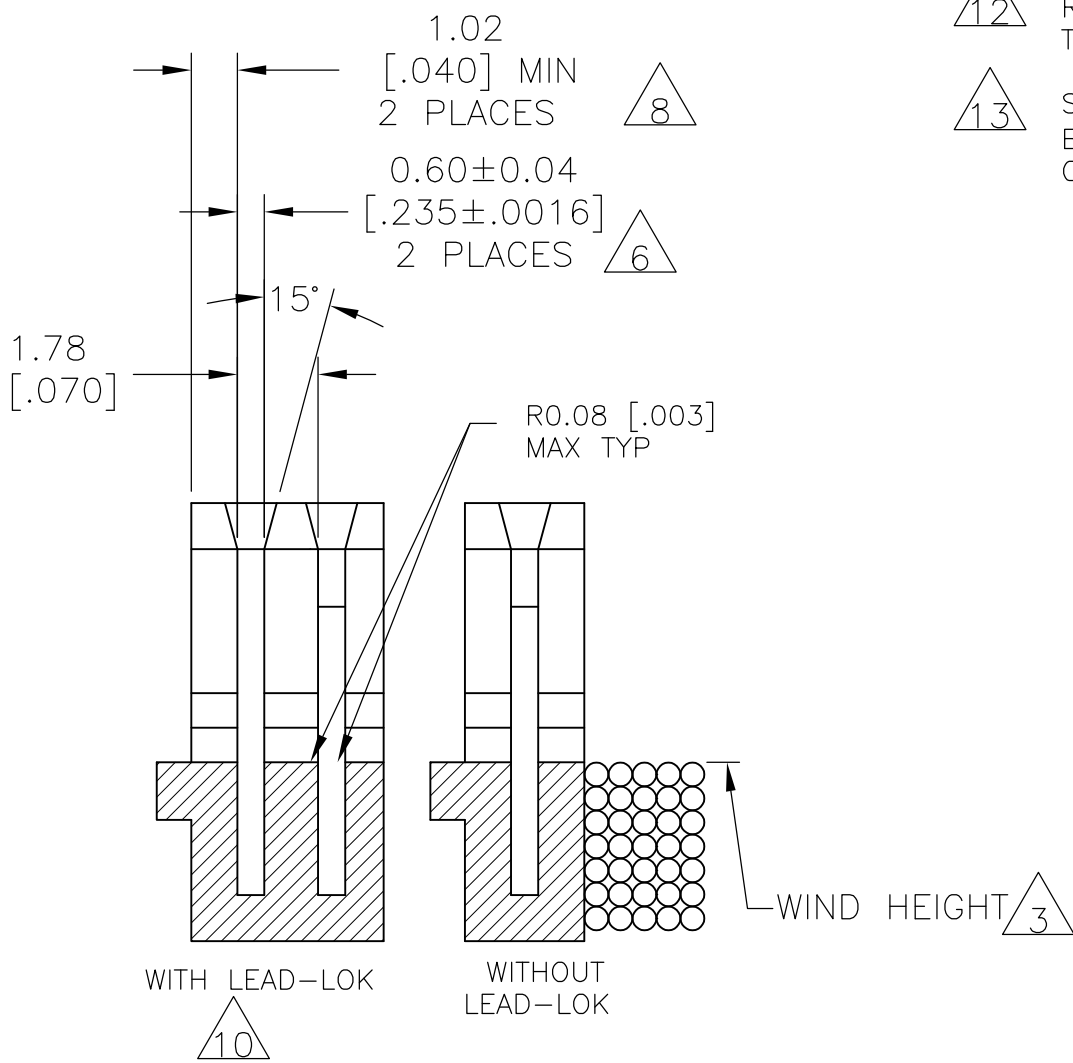
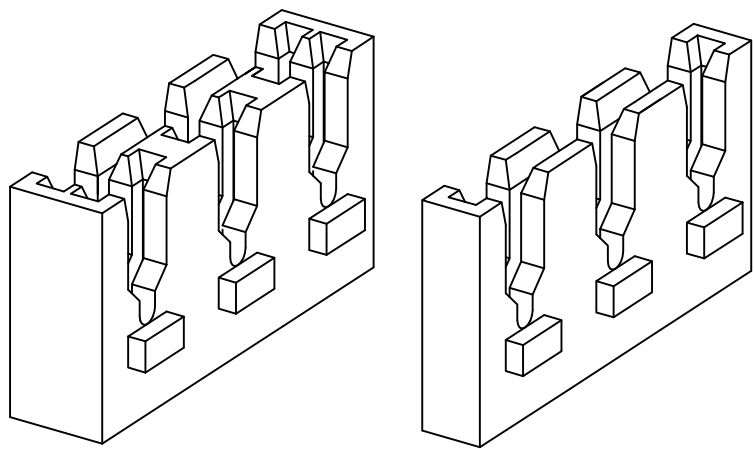





LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AF	50		B	REVISED PER ECR-09-010867	18MAY09	HMR	GJ

- 1
- DIMENSIONS SPECIFIED MAY VARY PER CUSTOMER APPLICATION, DO NOT TOOL WITHOUT TYCO ELECTRONICS REVIEW AND APPROVAL.
- 2
- TYCO ELECTRONICS REQUIRES THE FOLLOWING INFORMATION IN ORDER TO APPROVE THE CUSTOMERS APPLICATION DRAWING: MAGNET WIRE RANGE, LEAD WIRE RANGE AND INSULATION DIAMETER.
- 3
- MAGNET WIRE COIL MUST NOT EXCEED HEIGHT OF MAGNET WIRE SLOT AS SHOWN UNLESS PROVISIONS ARE MADE TO KEEP "FINISH" WIRE FLAT AGAINST BASE OF WIRE SLOT.
- 4
- MATERIAL RECOMMENDED: NYLON 6/6 AND NYLON 6/6 30% GLASS FILLED. OTHER MATERIALS ARE ACCEPTABLE HOWEVER, CONSULT TYCO ELECTRONICS FOR SPECIFICATIONS.
- 5
- 30 AWG.(ϕ 0.26 [.01]) WIRE AND FINER REQUIRES WIRE POST WRAP. SEE SPEC. DRW. #1601447.
- 6
- MUST MAINTAIN SLOT THICKNESS (0.60) [.0235] INCLUDING DRAFT ANGLE FROM BOTTOM OF POCKET TO 0.38 [.015] MINIMUM ABOVE BASE OF WIRE SLOT. (0.71 [.028] MAX. THICKNESS AT TOP).
- 7
- POCKET PITCH MUST MATCH TERMINAL PITCH, BUT WITH TOLERANCES SHOWN.
- 8
- 1.52 [.060] MIN. WALL THICKNESS RECOMMENDED ON TRIM POST SIDE WHEN WIRE TRIMMING IS REQUIRED.
- 9
- FOR DOUBLE BUSSED & SINGLE HIGH CARRIER SIAMEZE SEE POCKET #1601433.
- 10
- LEAD LOK SLOT TO BE POSITIONED ON LEAD WIRE EXIT SIDE. POSITION SHOWN IS FOR LEAD WIRE EXITING AWAY FROM WINDING.
- 11
- SIZE THIS SLOT FOR LARGEST WIRE DIA. CONSULT MOLD VENDOR IF SMALLER THAN 0.51 [.020] IS TO BE SPECIFIED.
- 12
- REFER TO TABLE. CONSULT TYCO ELECTRONICS IF WIRE SIZE TO BE USED, OVERLAP THE RANGES SHOWN.
- 13
- SLOT DEPTH DIMENSIONS ARE FOR CONNECTING ONE MAGNET WIRE WITH A MOVING BEAM SIAMEZE CONTACT. CONSULT TYCO ELECTRONICS FOR BIFILAR (2 WIRE) CONNECTIONS.



SECTION B-B

MAGNET WIRE SIZE mm DIA [AWG]	SLOT DEPTH "X" ± 0.08 [± 0.03]
1.02-0.69 [#18-#21.5]	6.22 [.245]
0.65-0.43 [#22-#25.5]	5.92 [.233]
0.41-0.27 [#26-#29.5]	5.72 [.225]
0.25-0.17 [#30-#33.5]	5.59 [.220]
0.16-0.13 [#34-#36]	5.51 [.217]

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN MICHAEL S. FEHER 05APR2002		 Tyco Electronics Corporation Harrisburg, PA 17105-3608					
DIMENSIONS: mm [INCHES]		CHK GENE JACONO 05APR2002							
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± 2°	APVD KURT A. RANDOLPH 05APR2002	NAME TRIPLE BUSSED HIGH CARRIER SIAMEZE POCKET SPECIFICATION						
		PRODUCT SPEC -							
		APPLICATION SPEC 114-13166	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO			
MATERIAL 		FINISH -	WEIGHT -	A2	00779	C=1601440	-		
CUSTOMER DRAWING				SCALE	6:1	SHEET	1 of 1	REV	B

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