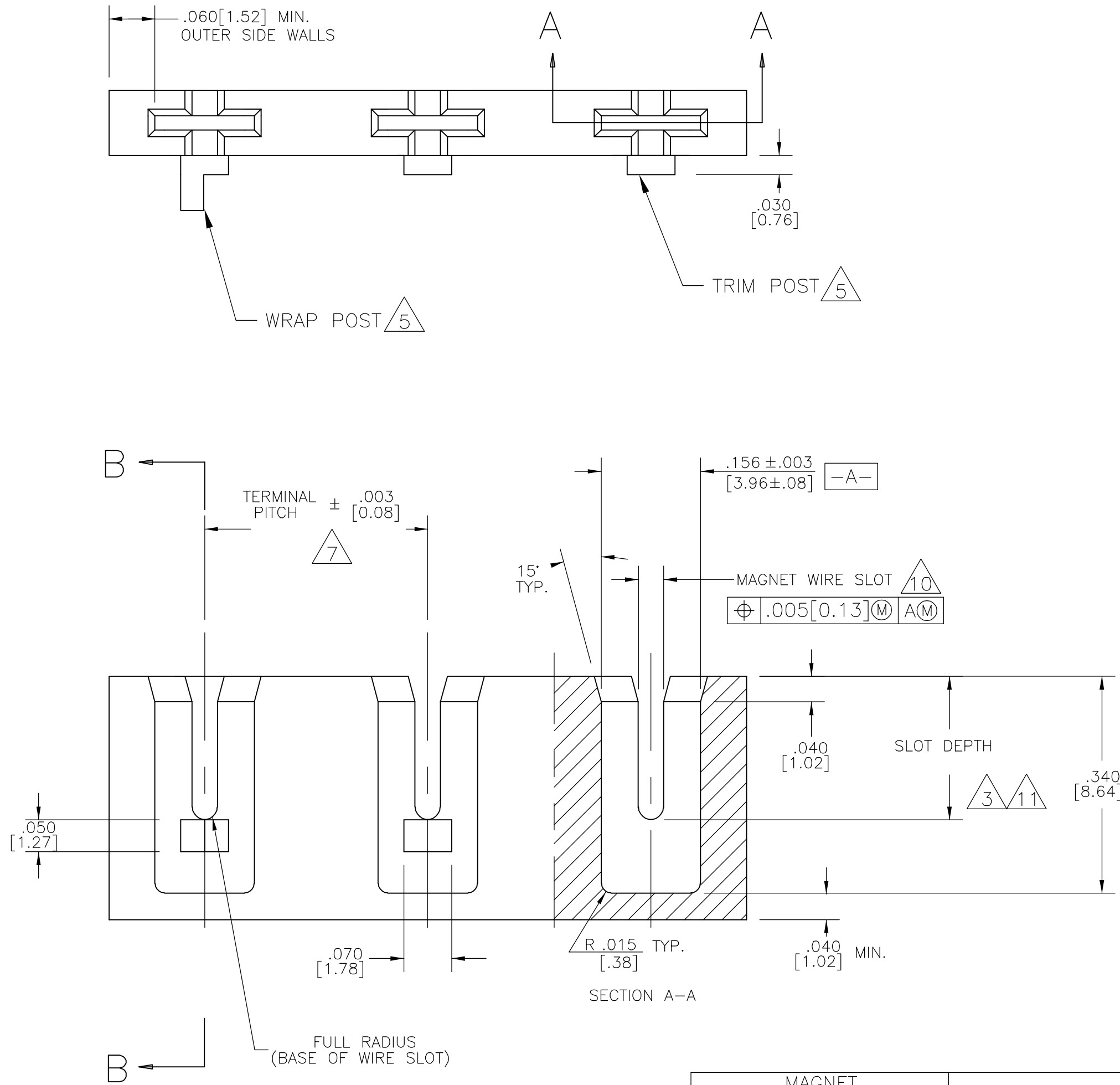
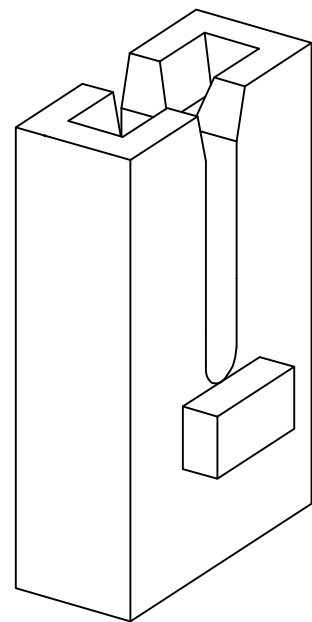
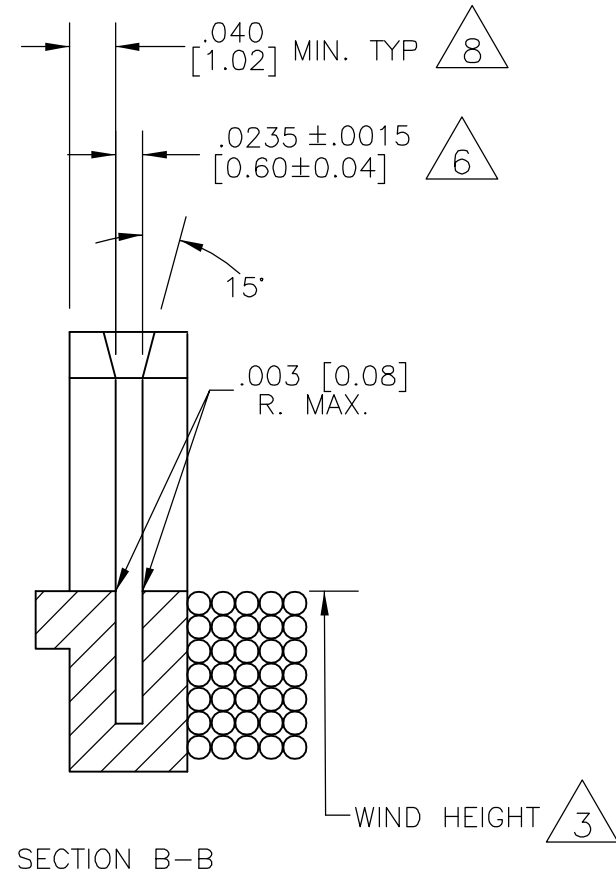


LOC	DIST	REVISIONS				
AF	50	P	LTR	DESCRIPTION	DATE	APVD
			B	REVISED PER ECR-07-006768	05APR07	GJ

- 1
- DIMENSIONS SPECIFIED MAY VARY PER CUSTOMER APPLICATION, DO NOT TOOL WITHOUT TYCO ELECTRONICS REVIEW AND APPROVAL.
- 2
- TYCO ELECTRONICS REQUIRES THE FOLLOWING INFORMATION IN ORDER TO APPROVE THE CUSTOMERS APPLICATION DRAWINGS, WIRE RANGE AND INSULATION THICKNESS.
- 3
- MAGNET WIRE COIL MUST NOT EXCEED HEIGHT OF MAGNET WIRE SLOT AS SHOWN UNLESS PROVISIONS ARE MADE TO KEEP "FINISH" WIRE FLAT AGAINST BASE OF WIRE SLOT.
- 4
- MATERIAL RECOMMENDED: NYLON 6/6 AND NYLON 6/6 30% GLASS FILLED. OTHER MATERIALS ARE ACCEPTABLE HOWEVER, CONSULT TYCO ELECTRONICS FOR SPECIFICATIONS.
- 5
- 30 AWG. (ø .01 [0.26]) WIRE AND FINER REQUIRES WIRE WRAP POST INSTEAD OF TRIM POST. SEE SPEC. DRW. #1601447.
- 6
- MUST MAINTAIN SLOT THICKNESS (.0235) [0.60] INCLUDING DRAFT ANGLE FROM BOTTOM OF POCKET TO .015[0.38] MINIMUM ABOVE BASE OF WIRE SLOT. (.028[0.71] MAX.THICKNESS AT TOP).
- 7
- WHENEVER POSSIBLE, POCKET PITCH TO MATCH TERMINAL PITCH. MINIMUM PITCH TO BE .197 [5.00].
- 8
- .060 [1.52] MIN. WALL THICKNESS RECOMMENDED ON TRIM POST SIDE WHEN WIRE TRIMMING IS REQUIRED.
- 9
- FOR BUSSED TAB SIAMEZE TERMINALS A BUSSED TAB POCKET PER DRAWING #1601426 MAY BE REQUIRED. CUSTOMER SHOULD CONSULT TYCO ELECTRONICS FOR EACH PARTICULAR APPLICATION.
- 10
- SIZE THIS SLOT FOR LARGEST WIRE DIA. CONSULT MOLD VENDOR IF SMALLER THAN .020 [0.51] IS TO BE SPECIFIED.
- 11
- REFER TO TABLE. CONSULT TYCO ELECTRONICS IF WIRE SIZE TO BE USED, OVERLAP THE RANGES SHOWN.
- 12
- SLOT DEPTH DIMENSIONS ARE FOR CONNECTING ONE MAGNET WIRE WITH A MOVING BEAM SIAMEZE CONTACT. CONSULT TYCO ELECTRONICS FOR BIFILAR (2 WIRE) CONNECTIONS.



MAGNET WIRE SIZE AWG [mm DIA]	SLOT DEPTH "X" ±.003 [±0.08]
#18-#21.5 [1.02-0.69]	.245 [6.22]
#22-#25.5 [0.65-0.43]	.233 [5.92]
#26-#29.5 [0.41-0.27]	.225 [5.72]
#30-#33.5 [0.25-0.17]	.220 [5.59]
#34-#36 [0.16-0.13]	.217 [5.51]



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN MICHAEL S. FEHER 05APR2002	<b>tyco</b> Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608			
DIMENSIONS: INCHES		CHK GENE JACONO 05APR2002				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD KURT A. RANDOLPH 05APR2002	NAME STANDARD TAB SIAMEZE POCKET SPECIFICATION			
MATERIAL		PRODUCT SPEC 114-13166	SIZE CAGE CODE DRAWING NO RESTRICTED TO			
FINISH		WEIGHT -	A2 00779 C=1601425			
CUSTOMER DRAWING		SCALE 4:1	SHEET 1 OF 1 REV B			

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