

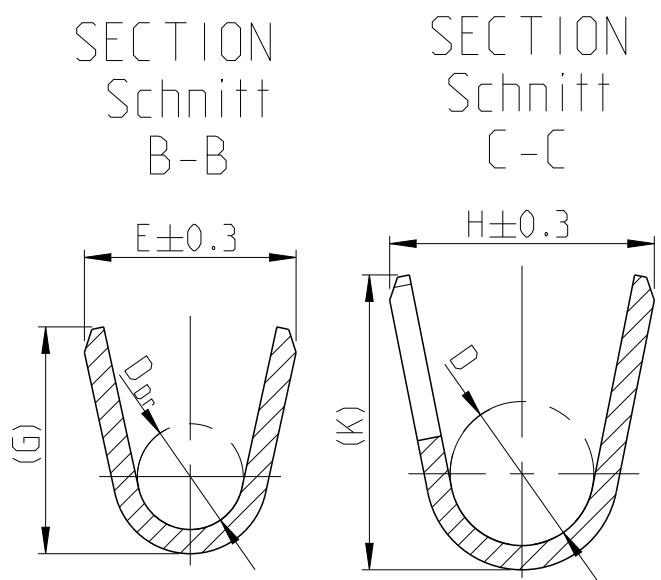
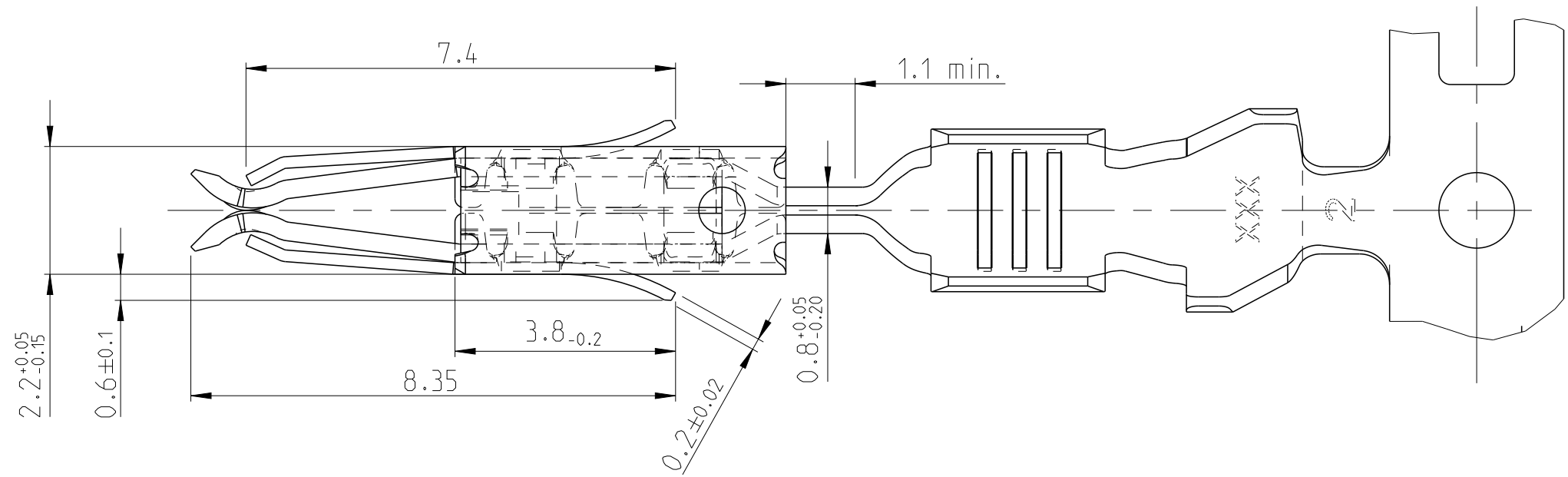
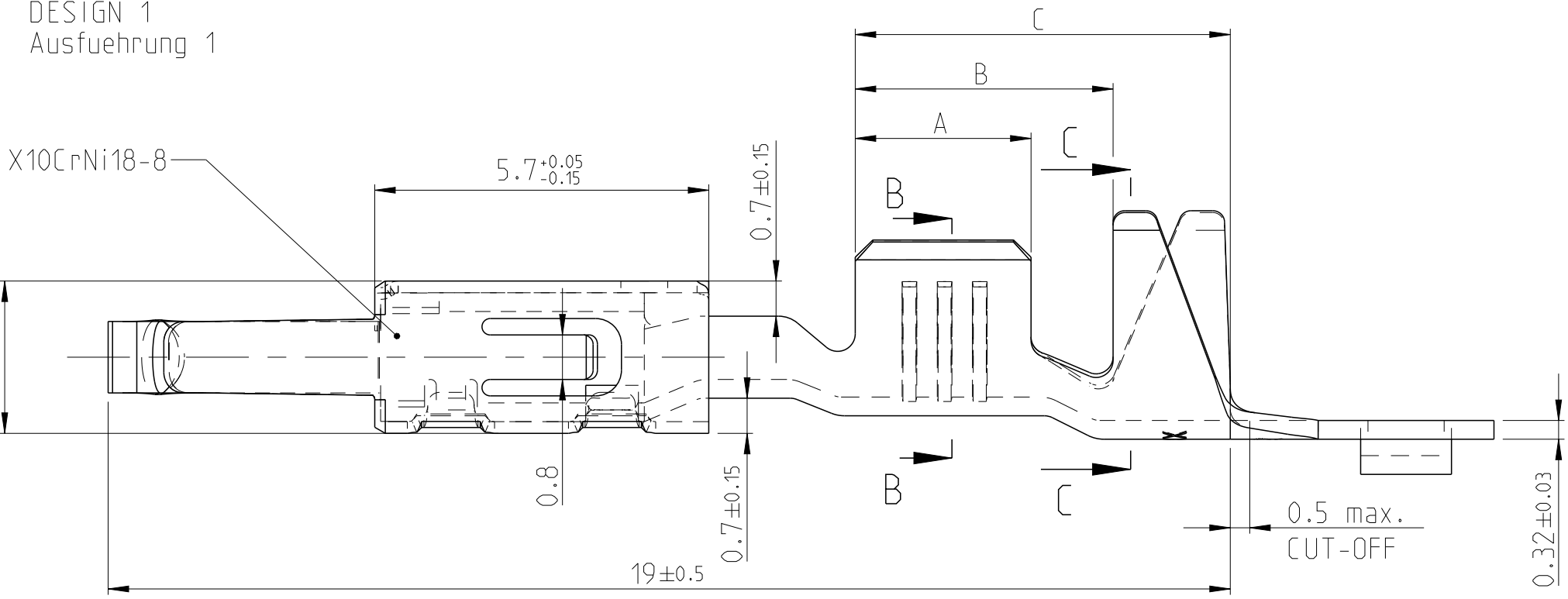
D

C

B

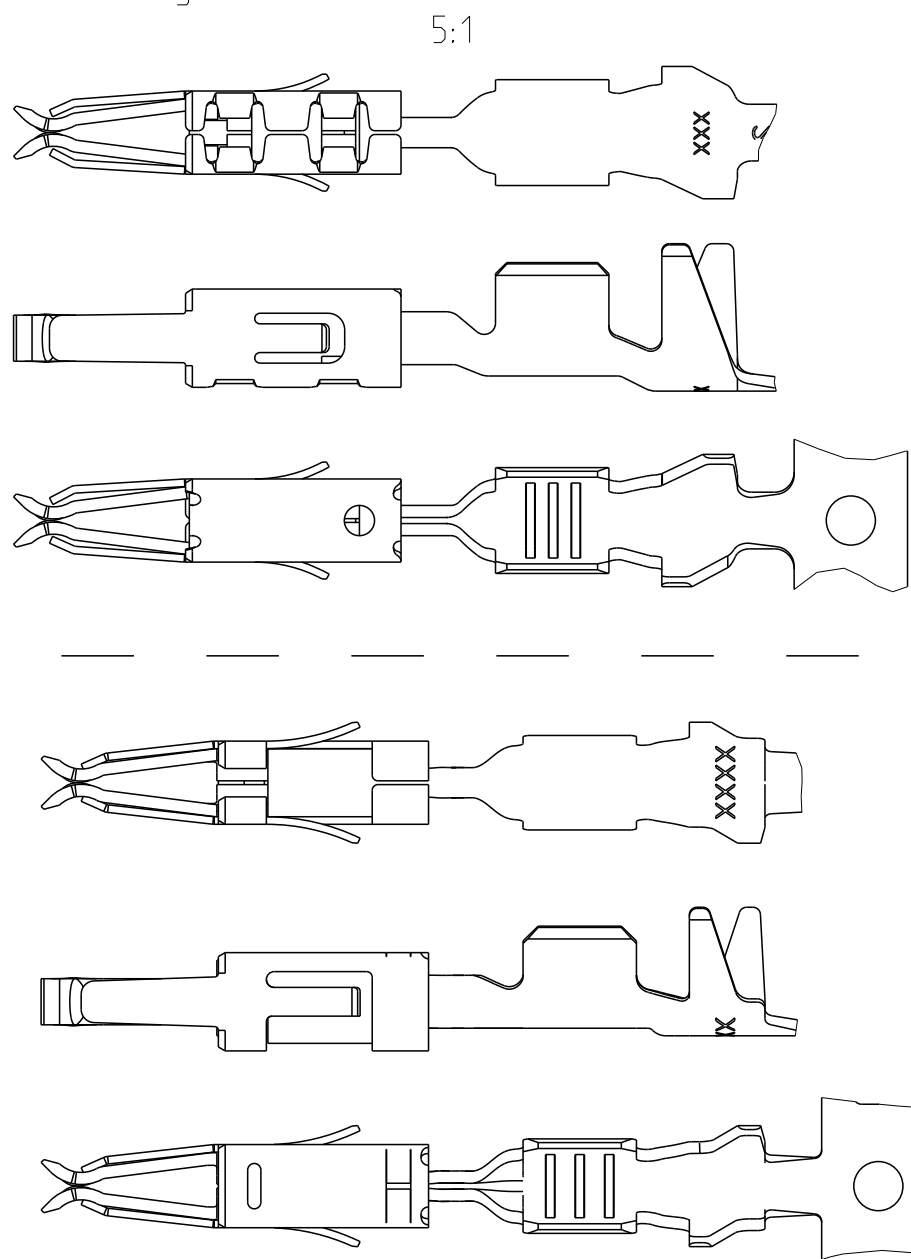
A

DESIGN 1
Ausfuehrung 1



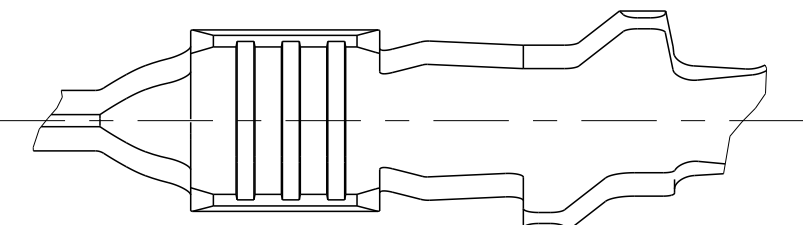
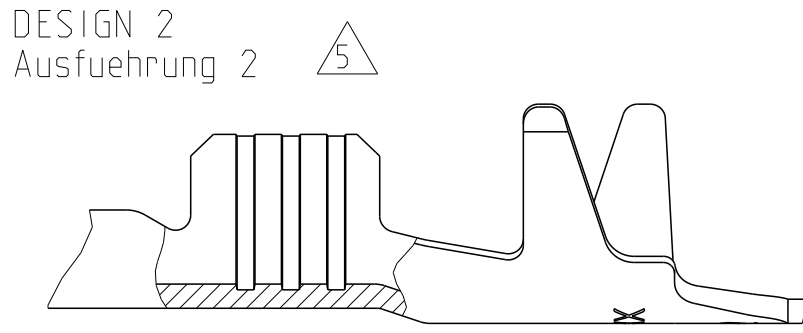
SPRING / Ueberfeder

DIFFERENT TOOL DETAILS
Verschiedene Werkzeugausfuehrungen
FUNCTION AND HANDLING WITH
ALL DETAILS CONTINUOUSLY
Funktion und Handhabung
bei allen Ausfuehrungen gleich
SUPPLY BASED ON AVAILABILITY
Lieferung nach Verfuegbarkeit

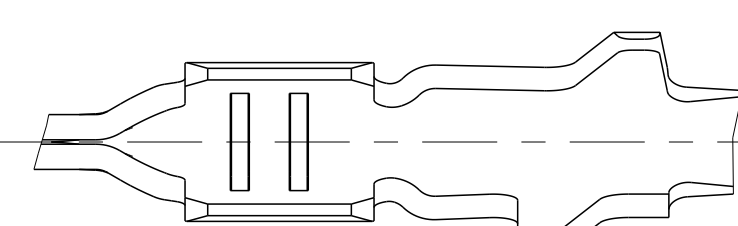
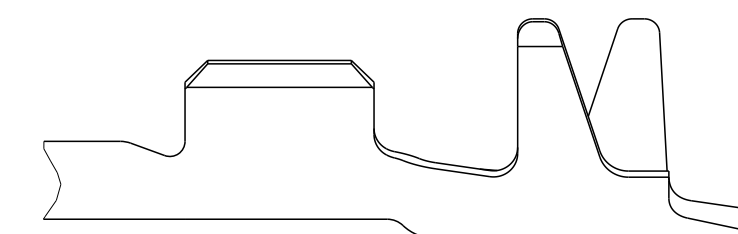


FLR-WIRE
FLR-Leitung

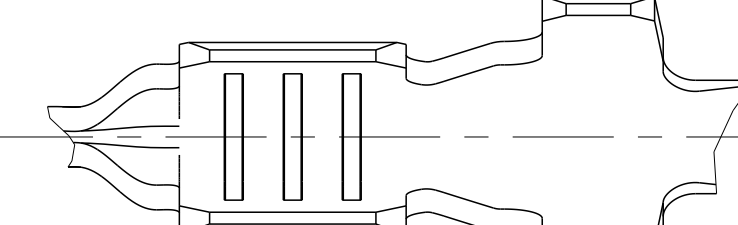
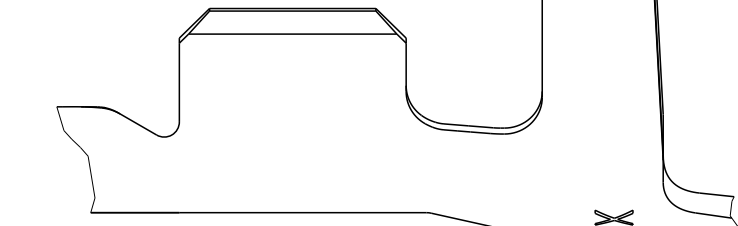
DESIGN 2
Ausfuehrung 2



DESIGN 3
Ausfuehrung 3



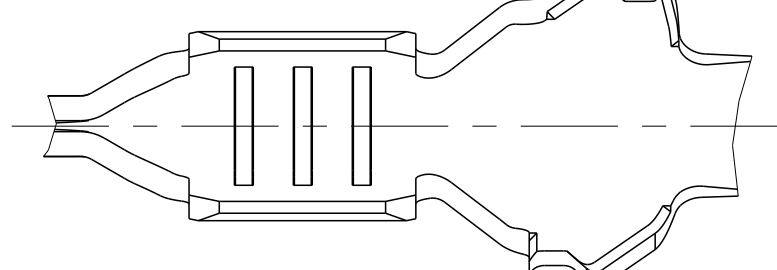
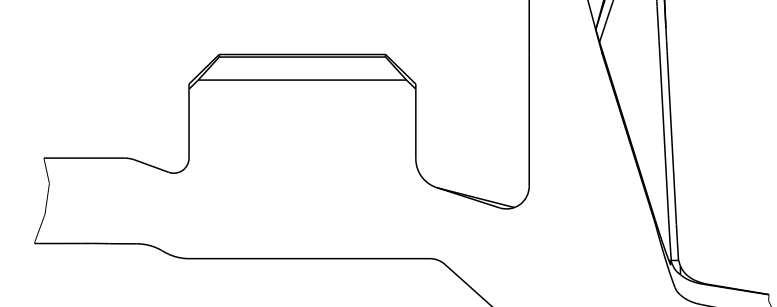
DESIGN 4
Ausfuehrung 4



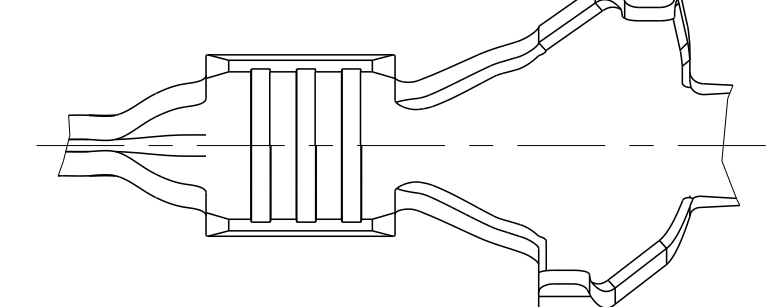
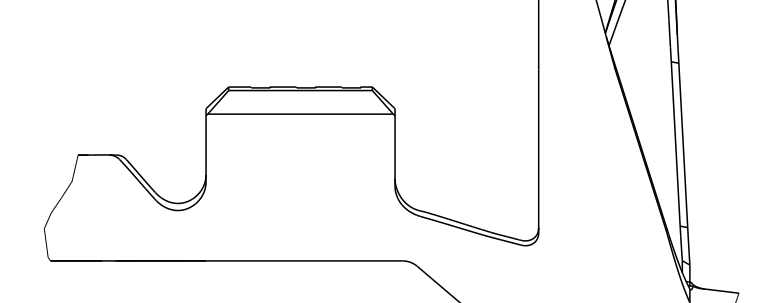
REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN APVD
B9		New Creo drawing created and PN's obsoleted	16APR2014	Homolke M. Eder
B10		964274-8 and 2141902-8 added	12FEB2015	Mahrke Schen.
B11		ADD PRODUCT WEIGHT	10JUN2016	Homolke Schen.
B12		DRAWING VIEW CORRECTED	17JUN2016	HO. SCHI

FLR- AND FLK-CABLE
FLR- und FLK- Leitung

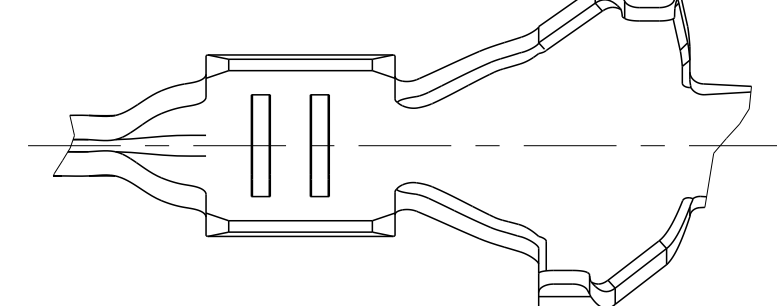
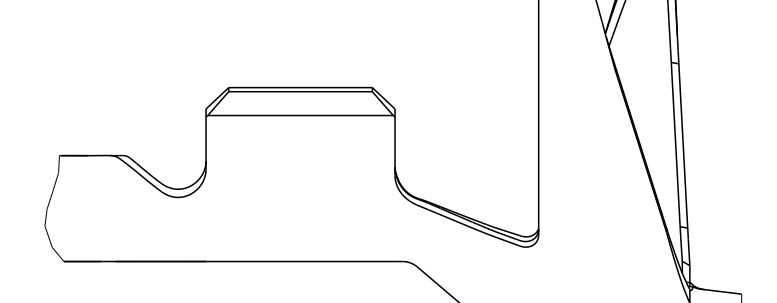
DESIGN 5
Ausfuehrung 5



DESIGN 6
Ausfuehrung 6



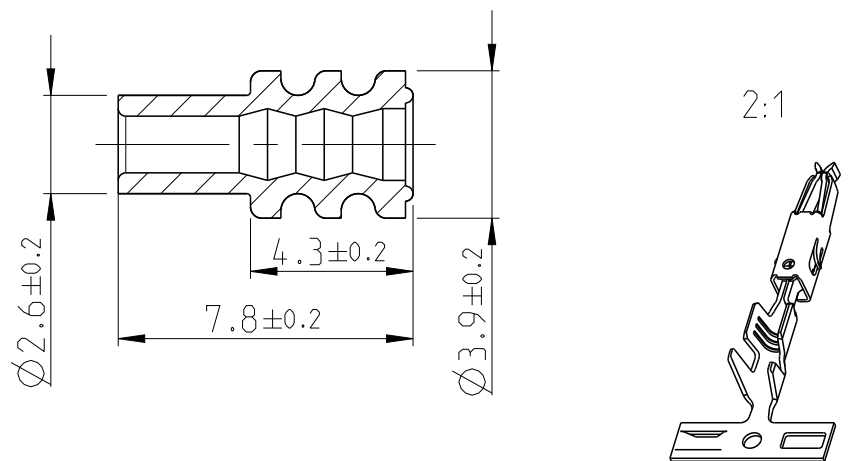
DESIGN 7
Ausfuehrung 7



NOTES
Bemerkungen

- 1 BODY ELECTRO TIN PLATED OVER NICKEL 0.2 µm min.
Kontaktkoerper gal. verzinkt ueber Nickel 0.2 µm min.
CONTACT AREA SELECTIV GOLD OVER NICKEL 0.8 µm min.
Kontaktzone selectiv vergoldet ueber Nickel 0.8 µm min.
WIRE CRIMP AREA ELECTRO TIN PLATED OVER NICKEL 1 µm min.
Drahtcrimpbereich gal. verzinkt ueber Nickel 1 µm min.
- 2 FOR DOUBLE- AND SINGLE TERMINATION
Fuer Doppel- und Einzelanschlaege
- 3 ACCORDING TO INSULATION DIA IS TO CHOOSE THE SINGLE WIRE SEAL
Entsprechend dem Isolationsdurchmesser ist die Einzel-Dichtung auszuwaehlen
- 4 BODY ELECTRO TIN PLATED OVER NICKEL 0.2µm min.
Kontaktkoerper gal. verzinkt ueber Nickel 0.2µm min.
CONTACT AREA SELECTIV GOLD OVER NICKEL 0.8 µm min.
Kontaktzone selectiv vergoldet ueber Nickel 0.8µm min.
WIRE CRIMP AREA ELECTRO TIN PLATED 1µm min.
Drahtcrimpbereich gal. verzinkt
- 5 SERRATIONS OVER THE WHOLE WIDTH OF THE WIRE CRIMP AREA
Rillen ueber die ganze Breite des Drahtcrimpbereiches

SINGLE WIRE SEAL Einzel-Dichtung		
964972-1	1.9-2.1	YELLOW gelb
963530-1	1.4-1.9	GREY grau
964971-1	1.2-1.6	RED rot
ORDER No. Bestell-Nr.	INSULATION Ø Isolations Ø	COLOUR Farbe



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M. Freilschiff	18AUG2000	TE Connectivity	
DIMENSIONS: mm		CHK V. Huhn	16NOV2001	NAME PRODUCT GROUP DRAWING FOR MICRO TIMER 2 CONTACT TYPE A	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. Bleicher	16NOV2001	PRODUCT SPEC 108-18055	
MATERIAL		APPLICATION SPEC 114-18081		Produkt-Gruppen-Zeichnung fuer Micro Timer II	
FINISH		WEIGHT 0.3g		SIZE A 1	
Customer Drawing		SCALE 5:1		SHEET 1 OF 1	
				REV B12	

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