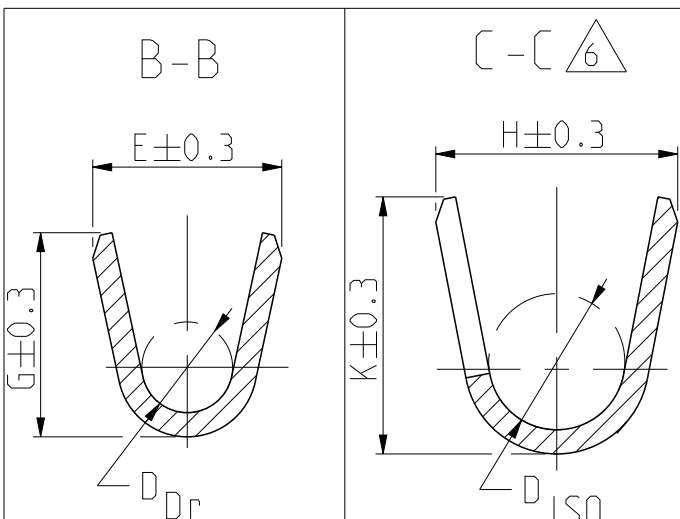
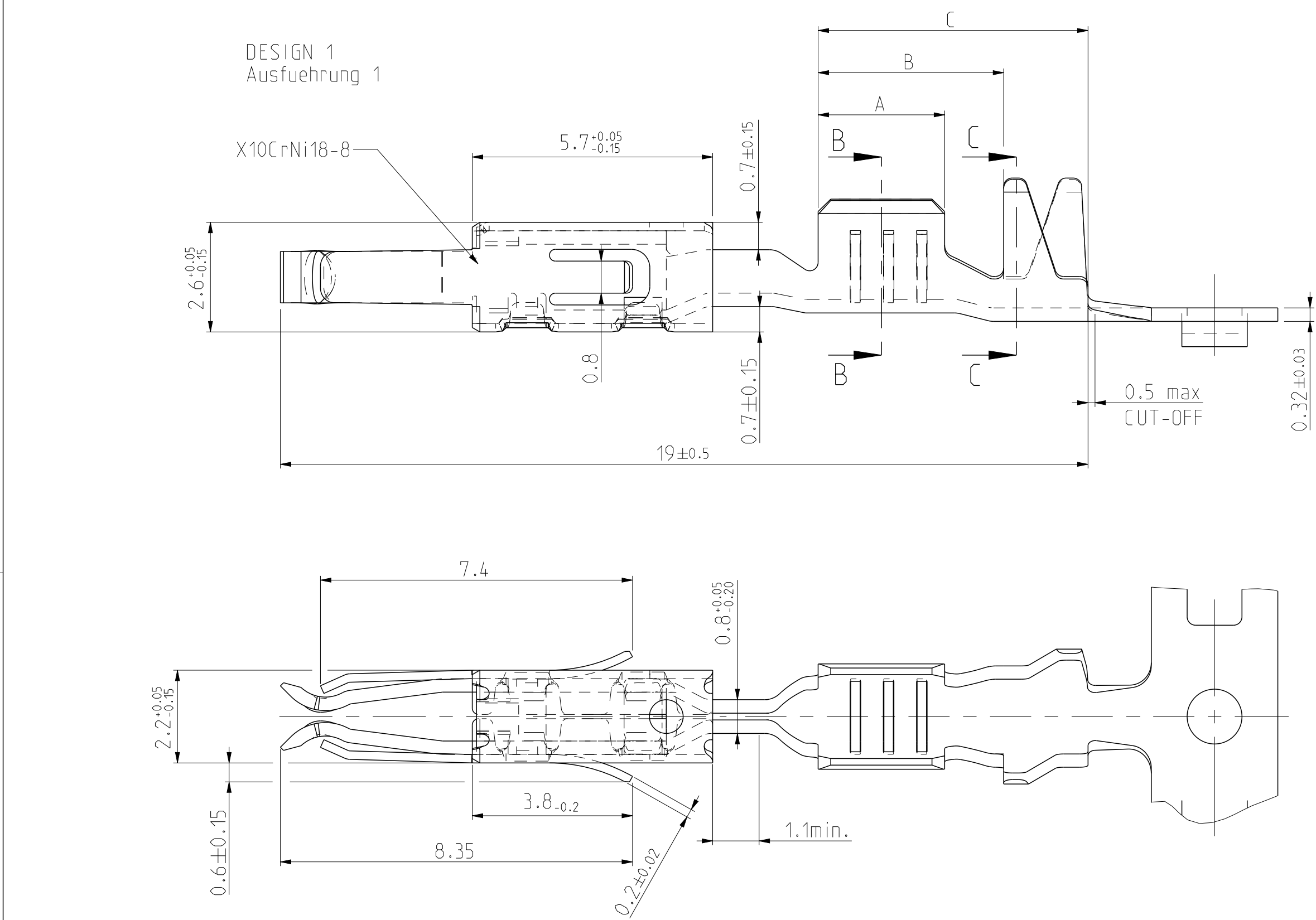
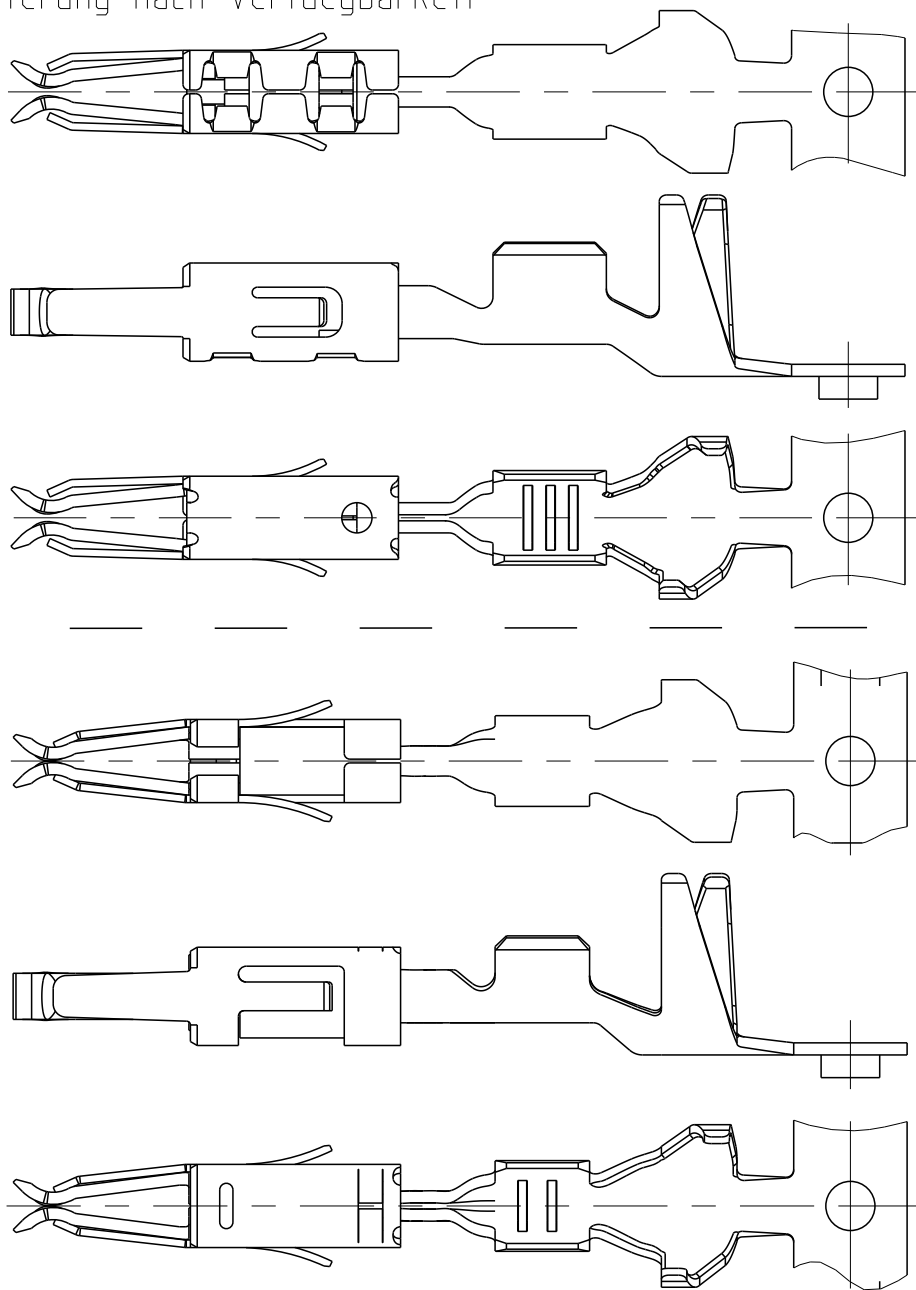




													SEE APPLICATION - SPECIFICATION siehe Verarbeitungsspezifikation 114-18081
SINGLE WIRE SEAL/ Einzelichtungssystem	B		4	CuNiSi		0.5-1.0 FLR	1.4-2.0	$E = 2.5$ $G = 2.7$ $D_{Dr} = 1.2$	$H = 4.3$ $K = 4.8$ $D_{ISO} = 2.7$	3.0	4.4	6.4	
		B		CuFe 2	PRETINNED vorverzinnt								
		B	3	CuFe 2	PRETINNED vorverzinnt	0.2-0.5 FLR	1.15-1.6	$E = 2.1$ $G = 2.1$ $D_{Dr} = 0.8$	$H = 4.3$ $K = 4.8$ $D_{ISO} = 2.6$	2.5	4.4	6.4	
UNSEALED/ ungedichtet		A	1	CuNi12Zn24	PLAIN Blank	0.5-1.0 FLR	1.4-2.1	$E = 2.5$ $G = 2.7$ $D_{Dr} = 1.2$	$H = 3.2$ $K = 3.4$ $D_{ISO} = 1.8$	3.0	4.4	6.4	
		A		CuFe 2	PRETINNED vorverzinnt								
		A	2	CuFe 2	PRETINNED vorverzinnt	0.2-0.5 FLR	1.15-1.6	$E = 2.1$ $G = 2.1$ $D_{Dr} = 0.8$	$H = 2.9$ $K = 2.9$ $D_{ISO} = 1.4$	2.5	4.4	6.4	
		B	1	CuFe 2	PRETINNED vorverzinnt	0.5-1.0 FLR	1.4-2.1	$E = 2.5$ $G = 2.7$ $D_{Dr} = 1.2$	$H = 3.2$ $K = 3.4$ $D_{ISO} = 1.8$	3.0	4.6	7	
		B	1	CuFe 2		0.5-1.0 FLR	1.4-2.1	$E = 2.5$ $G = 2.7$ $D_{Dr} = 1.2$	$H = 3.2$ $K = 3.4$ $D_{ISO} = 1.8$	3.0	4.6	7	
		B	2	CuFe 2	PRETINNED vorverzinnt	0.2-0.5 FLR	1.15-1.6	$E = 2.1$ $G = 2.1$ $D_{Dr} = 0.8$	$H = 2.9$ $K = 2.9$ $D_{ISO} = 1.4$	2.5	4.6	7	
		B		CuFe 2									
TE ORDER NO. STRIP FORM Bandware	REV.	DESIGN Ausfuehrung	MATERIAL Oberflaeche	SURFACE Oberflaeche	WIRE RANGE Drahtgroessen Bereich [mm²]	INSULATION Isolations Ø [mm]	STRIP FROM WIRE CRIMP Drahtcrimp Iso.-Crimp Bandware		A	B	C	CRIMP DATA AND CRIMP TOOL Crimpdaten u. Crimpwerkzeuge	
							CRIMP DIMENSION mm Crimpabmessungen mm						

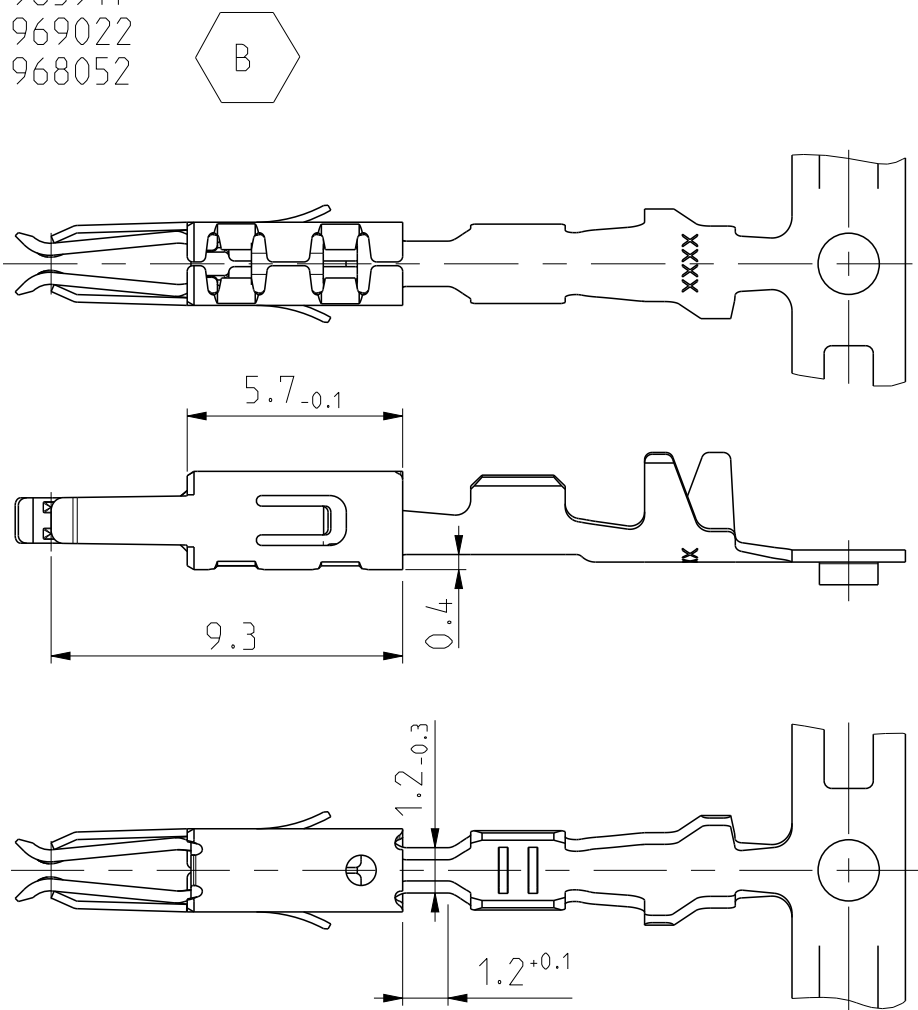
SPRING / Ueberfeder

DIFFERENT TOOL DETAILS
Verschiedene Werkzeugausfuehrungen
FUNCTION AND HANDLING WITH
ALL DETAILS CONTINUOUSLY
Funktion und Handhabung
bei allen Ausfuehrungen gleich
SUPPLY BASED ON AVAILABILITY
Lieferung nach Verfuegbarkeit



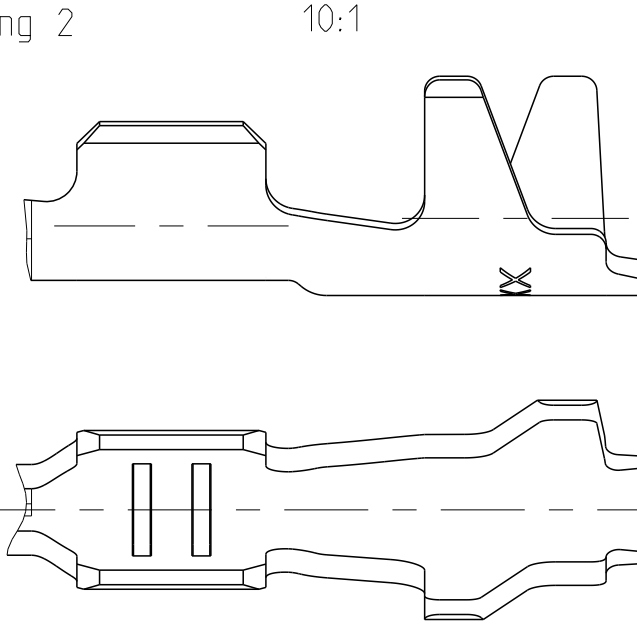
SPRING / Ueberfeder

USED ONLY FOR/ Nur verwendet fuer
PN 965914
PN 969022
PN 968052

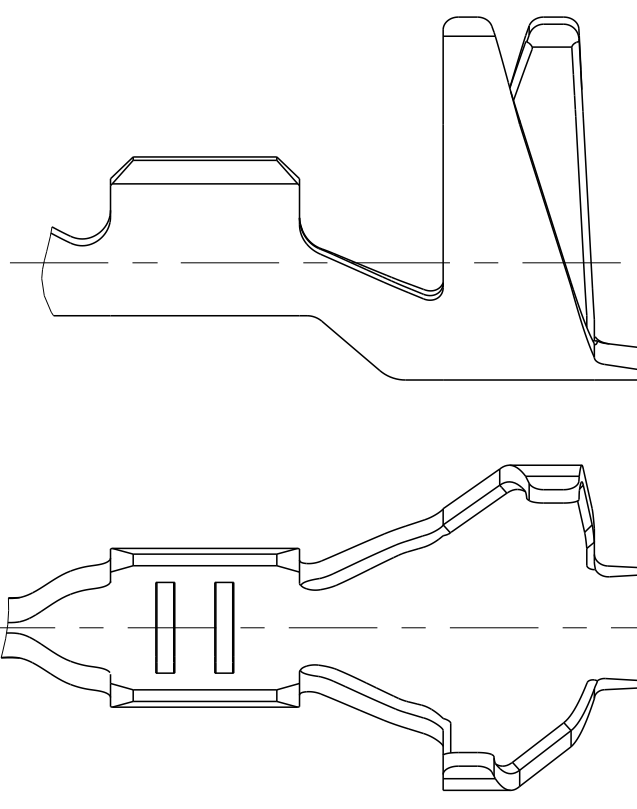


REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN
A6		SET PN's TO OBSOLETE	17MAR2014	Ho. Eder
A7		NEW CREO DRAWING	25JUL2014	Ho. Eder
A8		CORRECTED VIEW, ADDED NECK DIMENSION	03APR2018	JP JC
B		CORRECTED VIEWS ACC. PART CHANGES	09OCT2019	JB.J JC

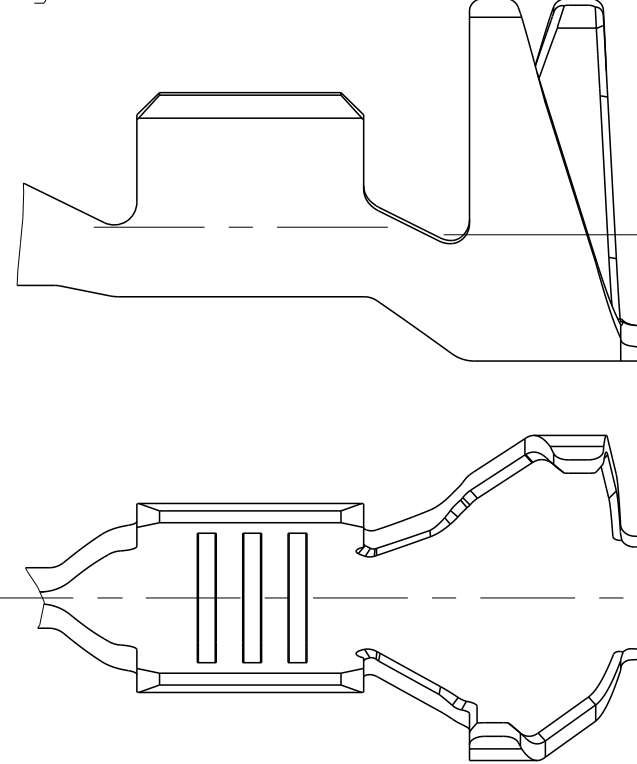
DESIGN 2
Ausfuehrung 2



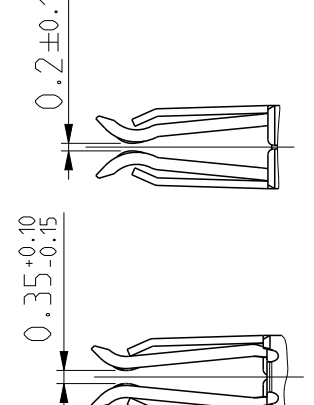
DESIGN 3
Ausfuehrung 3



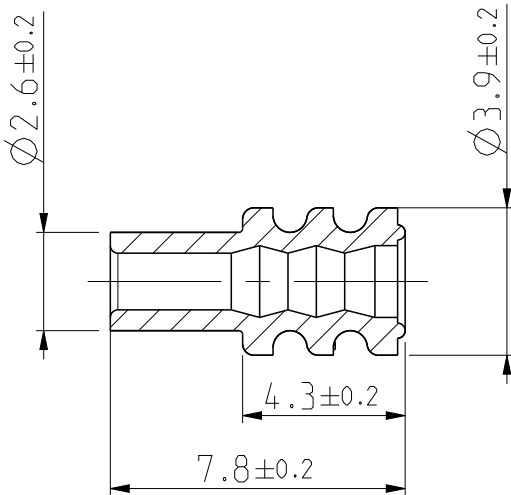
DESIGN 4
Ausfuehrung 4



- 1 BODY ELECTRO TIN PLATED OVER NICKEL 0.2 µm min.
Kontaktkoerper galv. verzinkt ueber Nickel 0.2 µm min.
CONTACT AREA SELECTIV GOLD OVER NICKEL 0.8 µm min.
Kontaktzone selectiv vergoldet ueber Nickel 0.8 µm min.
WIRE CRIMP AREA ELECTRO TIN PLATED 1 µm min.
Drahtcrimpbereich galv. verzinkt 1 µm min.
- 2 ACCORDING INSULATION DIA IS TO CHOOSE THE SINGLE WIRE SEAL
Entsprechend dem Isolationsdurchmesser ist die Einzel-Dichtung auszuwaehlen
- 3 VARIANTS WITH GAP-SIZE 0.2mm
Varianten mit Gap-Size 0.2mm
- 4 VARIANTS WITH GAP-SIZE 0.35mm
Varianten mit Gap-Size 0.35mm
- 5 BODY ELECTRO TIN PLATED OVER NICKEL 0.2µm min.
Kontaktkoerper galv. verzinkt ueber Nickel 0.2µm min.
CONTACT AREA SELECTIV GOLD OVER NICKEL 0.8 µm min.
Kontaktzone selectiv vergoldet ueber Nickel 0.8µm min.
WIRE CRIMP AREA ELECTRO TIN PLATED 1µm min.
Drahtcrimpbereich galv. verzinkt



SINGLE WIRE SEAL Einzel-Dichtung		
964972-1	1.9-2.1	YELLOW gelb
963530-1	1.4-1.9	GREY grau
964971-1	1.2-1.6	RED rot
ORDER No. Bestell-Nr.	INSULATION Isolations Ø	COLOUR Farbe



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN G. Abraham	12NOV2001	TE Connectivity	
DIMENSIONS: mm		CHK T. Meierhoefer	12NOV2001	PRODUCT GROUP DRAWING FOR MICRO TIMER 3 CONTACT	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. Bleicher	16NOV2001	Produkt-Gruppen-Zeichnung fuer Micro Timer 3	
MATERIAL		SIZE		RESTRICTED TO	
-		116-18081		-	
-		Customer Drawing		B	

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