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LOCAD

DIST39

REV

DESCRIPTION

DATE

OWN

APVD

0

DP 4633-96-22

3/8/96

TH

GD

A

REV PER 0430-0257-97

19AUG99

BH

JG

B

REV PER 0621-0071-98

25AUG99

BH

JG

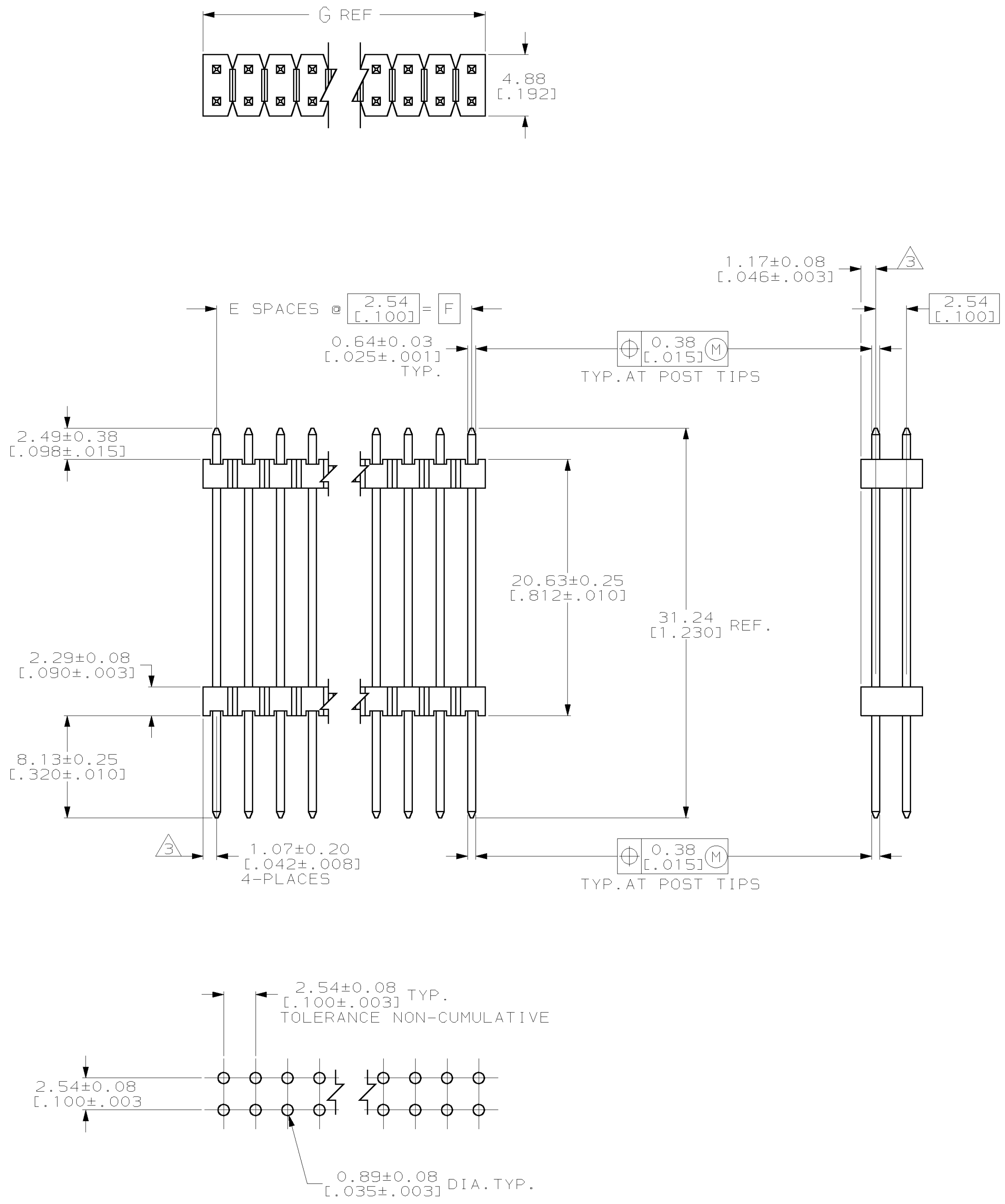
1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS

2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD

3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING

4. HOUSING: PPA, COLOR-BLACK.

5. 0.00254-0.00508 [.000100-.000200] BRIGHT TIN-LEAD, OVER 0.00127 [.000050] NICKEL.



RECOMMENDED HOLE LAYOUT

|                  |                  |    |                  |             |
|------------------|------------------|----|------------------|-------------|
| 32.51<br>[1.284] | 30.48<br>[1.200] | 12 | 25               | 146515-2    |
| 12.29<br>[.484]  | 10.16<br>[.400]  | 4  | 10               | 146515-1    |
| G                | F                | E  | NO. OF POSITIONS | PART NUMBER |

|                                                                                                                                                                              |  |                                 |                                               |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------|-----------------------------------------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHALL BE CONTACTED FOR THE LATEST REVISION. |  | DWN<br>T. HOFFMAN<br>3/8/96     | AMP Incorporated<br>Harrisburg, PA 17105-3608 |  |
| DIMENSIONS:                                                                                                                                                                  |  | CHK:<br>G. DUBNICKI<br>3/25/96  | NAME                                          |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:                                                                                                                                       |  | APVD:<br>G. DUBNICKI<br>3/25/96 | PRODUCT SPEC                                  |  |
| 0 PLC ±—                                                                                                                                                                     |  | APPLICATION SPEC                |                                               |  |
| 1 PLC ±—                                                                                                                                                                     |  | —                               |                                               |  |
| 2 PLC ±0.51 [.023]                                                                                                                                                           |  | —                               |                                               |  |
| 3 PLC ±0.127 [.005]                                                                                                                                                          |  | —                               |                                               |  |
| 4 PLC ±0.0127 [.0005]                                                                                                                                                        |  | —                               |                                               |  |
| ANGLES                                                                                                                                                                       |  | —                               |                                               |  |
| FINISH                                                                                                                                                                       |  | —                               |                                               |  |
| MATERIAL                                                                                                                                                                     |  | —                               |                                               |  |
| FINISH                                                                                                                                                                       |  | —                               |                                               |  |
| CUSTOMER DRAWING                                                                                                                                                             |  | —                               |                                               |  |

|              |                    |                       |
|--------------|--------------------|-----------------------|
| SIZE<br>A1   | CAGE CODE<br>00779 | DRAWING NO.<br>146515 |
| SCALE<br>4:1 |                    | SHEET<br>1 OF 1       |
| REV<br>B     |                    |                       |

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