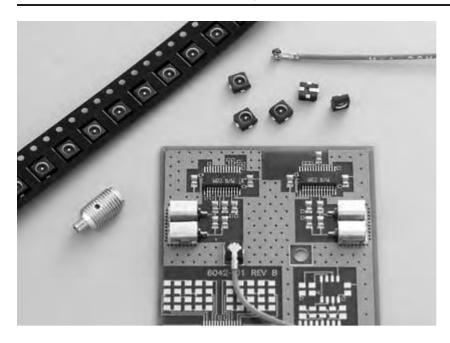


SSMT Surface Mount Interconnect System

Microminiature Surface Mount RF Connectors Product Facts

- 3.0 [.118] mated height
- **■** Excellent interface retention
- Flexible micro-coax cable
- 360 degree mated rotation
- Tape and Reel packaging available



The Tyco Electronics SSMT surface mount Interconnect System is designed to provide superior electrical and mechanical performance for wireless communication applications. The SSMT system occupies less printed circuit board (PCB) real estate than conventional through hole coaxial connectors. An innovative microstrip mounting pattern and plug receptacle design ensure reliable grounding and PCB retention characteristics. The SSMT Interconnect System allows closer pitch/spacing, standing 3.0 [.118] (fully mated height) off the board. The mated SSMT interface allows 360 degrees of rotation providing maximum PCB design flexibility. It has been designed to provide optimal retention for

applications where shock, vibration or cable flexure may be encountered. Force to disengage by cable load (cam-out) exceeds 300 grams.

The SSMT system is designed to provide the performance of much larger industry standard connectors. The SSMT Interconnect System consistently achieves broad band electrical performance through 6 GHz with a maximum VSWR of 1.20:1 at 2 GHz. This broad band performance establishes a reliable interface that can be utilized for future system upgrades without concern for performance degradation.

The SSMT utilizes a common plug receptacle, part number 1251802-1, which is designed for high volume

assembly using surface mount technology and is available in tape and reel packaging for automatic pick and place board assembly. The mating cable jack is available terminated to a highly flexible microcoax cable as either a pigtail, jumper or standard interseries connector assembly to meet your needs.

The SSMT Interconnect System can be manually mated, facilitating high volume assembly and eliminating the need for special engagement tooling. The SSMT interface design aligns the center contacts prior to full mating to ensure a robust mechanical engagement. Interface durability is rated at 100 mating cycles.

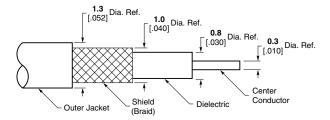
Insertion Loss (Cable Only)

Center Conductor Resistance



SSMT Surface Mount Interconnect System (Continued)

Specifications General Materials Polyphenylene Sulfide (PPS) SMT Plug Housing: Contacts Copper Alloy Beryllium Copper Beryllium Copper Polypropylene, GF SSMT Cable Jack Outer Contact: Inner Contact: Dielectric: Finish Plug and cable jack - Contacts: Gold plate over nickel plate Electrical dc - 6 GHz Frequency Nominal Impedance 50 Ohms Voltage Rating 250 Volts (VRMS Maximum) @ Sea Level 1.20:1 Maximum @ 2 GHz 1.40:1 Maximum @ 6 GHz VSWR (Mated Pair) Insulation Resistance 5000 Megohms Minimum Dielectric Withstanding Voltage 500 Volts (VRMS Minimum) @ Sea Level Contact Resistance (Connectors Only) Center Contact 15 milliohms Maximum **Outer Contact** 10 milliohms Maximum .15dB Max. @ 6 GHz Insertion Loss (Connectors Only) Mechanical Connector Durability 100 mating cycles Tape/Reel Packaging (Plug) 12mm per EIA-481 Force to Engage 5.5 lbs. Max. (3.5 lbs. typ.) Force to Disengage (2.0 lbs. typ.) 4.0 lbs. Max. (2.0 lbs. typ.) Force to Disengage by 300 Grams Min. (800 Grams typ. initial mate) Cable Load (camout) **Environmental** Temperature Rating (Mated Pair) -40°C (-40°F) to +125°C (257°F) Infrared, convection and vapor phase solderable (plug only). Maximum reflow time/temperature not to exceed 260°C for 3 minutes Resistance to Solder Heat **Cable Specifications** Materials FEP (polytetrafluoroethylene) Jacket: Shield: Silver plated copper wire, 44 AWG, 90% min. coverage Dielectric: PTFE (polytetrafluoroethylene) Center Conductor: Silver plated copper clad steel, 30 AWG 6.35mm (.250 inch) Minimum Bend Radius

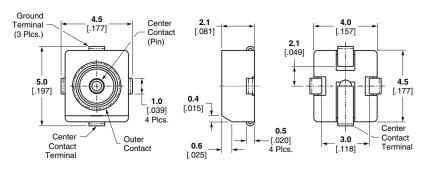


0.5 dB/ft., 2.0 dB/m @ 1 GHz 0.9 dB/ft., 3.0 dB/m @ 2 GHz

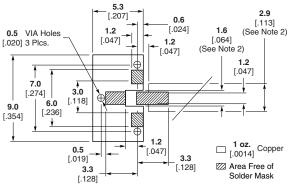
.25 Ohms per foot average. 819 milliohm/meter Nom.; 250 milliohm/Ft. Nom.



Straight SMT PCB Mount Plug Receptacle



Packaging	Quantity	Part No.
Bulk	Multiple of 100	1251802-1
178 7.0 Dia. Taping	800 pcs/reel	1083946-1
330 13.3 Dia. Taping	3000 pcs/reel	1055689-1



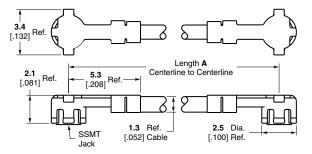
Recommended Mounting Pattern for Microstrip Line

Notes:

- 1. Printed wiring board material: glass epoxy. FR-4 or similar, relative permittivity: 4.8, 1 oz. copper clad both sides.
- 2. These dimensions valid for 1.6 [.062] board thickness.

Right-Angle Jack to Jack Cable Assembly

Assembly Length (A)	Part No.
100 [4.0]	1064524-1
200 [8.0]	1064530-1
305 [12.0]	1064533-1



Notes:

1. Consult Tyco Electronics for non-standard cable lengths.

Length A Tolerances.

Length A Tolerance
50 To 100 [3.94] ± 3 [± .12]
101 To 500 [3.98 to 19.69] ± 5 [± .20]

Over 500 [19.69] ± 10 [± .39]

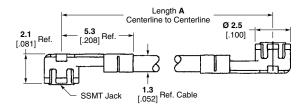
2. Connector centerlines align \pm 30° as shown for lengths of 165 [6.5] or less. Cable assemblies over 165 [6.5] have randomly aligned connectors.

 $\textbf{Note:} \ \mathsf{Part} \ \mathsf{Numbers} \ \mathsf{are} \ \mathsf{RoHS} \ \mathsf{compliant} \ \mathsf{except:} \ \blacklozenge \ \mathsf{Indicates} \ \mathsf{non-RoHS} \ \mathsf{compliant}.$



Right-Angle Jack to Jack Cable Assembly (180° Offset)

Assembly Length (A)	Part No.
100 [4.0]	1082845-1



Notes:

Consult Tyco Electronics for non-standard cable lengths.
 Cable length tolerance:

Length A Tolerances.

 Length A
 Tolerance

 50 To 100 [3.94]
 ± 3 [± .12]

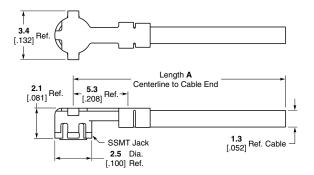
 101 To 500 [3.98 to 19.69]
 ± 5 [± .20]

 Over 500 [19.69]
 ± 10 [± .39]

To avoid damaging the cable, minimize time at temperature while soldering and/or applying heat to unterminated end of cable.

Right-Angle Jack Cable Pigtail

Assembly Length (A)	Part No.
100 [4.0]	1064535-1
200 [8.0]	1064538-1
305 [12.0]	1064540-1
510 [20.0]	1064542-1



Notes:

Consult Tyco Electronics for non-standard cable lengths.
 Cable length tolerance:

Length A Tolerances

Length A Tolerance 50 To 100 [3.94] ± 3 [± .12] 101 To 500 [3.98 to 19.69] ± 5 [± .20] Over 500 [19.69] ± 10 [± .39]

To avoid damaging the cable, minimize time at temperature while soldering and/or applying heat to unterminated end of cable

Note: Part Numbers are RoHS compliant except: ♦ Indicates non-RoHS compliant.



Inter-Series Cable Assemblies



Notes:

Consult Tyco Electronics for non-standard cable lengths:
 Length A Tolerances.

 Length A
 Tolerance

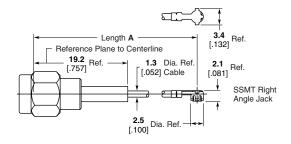
 50 To 100 (3.94)
 ± 3 (± .12)

 101 To 500 (3.98 to 19.69)
 ± 5 (± .20)

 Over 500 (19.69)
 ± 10 (± .39)

2. Connectors are randomly aligned unless otherwise noted.

SMA Straight Plug

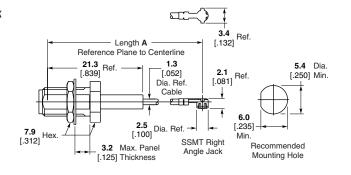


Assembly Length (A)	Part No.
100 [4.0]	1064543-1
200 [8.0]	1064552-1
305 [12.0]	1064560-1

Note:

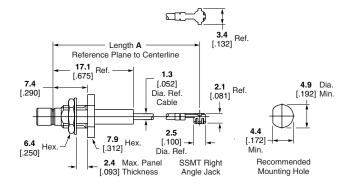
1064552-1 recommended for customer system verification.

SMA Bulkhead Jack



Assembly Length (A)	Part No.
100 [4.0]	1064544-1
200 [8.0]	1064553-1
305 [12.0]	1064561-1

SMB Bulkhead Jack



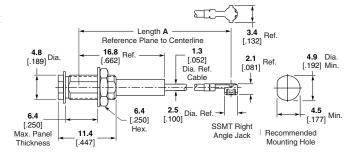
Assembly Length (A)	Part No.
100 [4.0]	1064546-1
200 [8.0]	1064555-1
305 [12.0]	1064563-1

 $\textbf{Note:} \ \mathsf{Part} \ \mathsf{Numbers} \ \mathsf{are} \ \mathsf{RoHS} \ \mathsf{compliant} \ \mathsf{except:} \ \blacklozenge \ \mathsf{Indicates} \ \mathsf{non-RoHS} \ \mathsf{compliant}.$



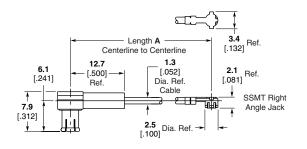
Inter-Series Cable Assemblies (Continued)

MCX Bulkhead Jack



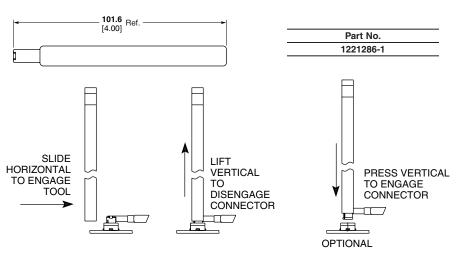
Assembly Length (A)	Part No.
100 [4.0]	1064549-1
200 [8.0]	1064558-1
305 [12.0]	1064566-1

MCX Right-Angle Plug



Assembly Length (A)	Part No.
100 [4.0]	1064550-1
200 [8.0]	1064559-1
305 [12.0]	1064567-1

SSMT Disengagement Tool

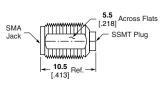


Use of Engagement/Disengagement Tool

Note: The SSMT disengagement tool can be utilized as an optional engagement tool versus manual hand installation.

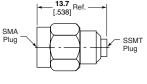
SSMT to SMA Between Series Adapters

SSMT Plug to SMA Jack Adapter



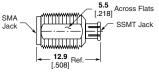
Part No. 1055696-1

SSMT Plug to SMA Plug Adapter



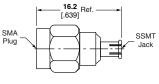
Part No. 1055695-1

SSMT Jack to SMA Jack Adapter



Part No. 1055694-1

SSMT Jack to SMA Plug



Part No. 1055697-1

Note: Part Numbers are RoHS compliant except: ♦ Indicates non-RoHS compliant.

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