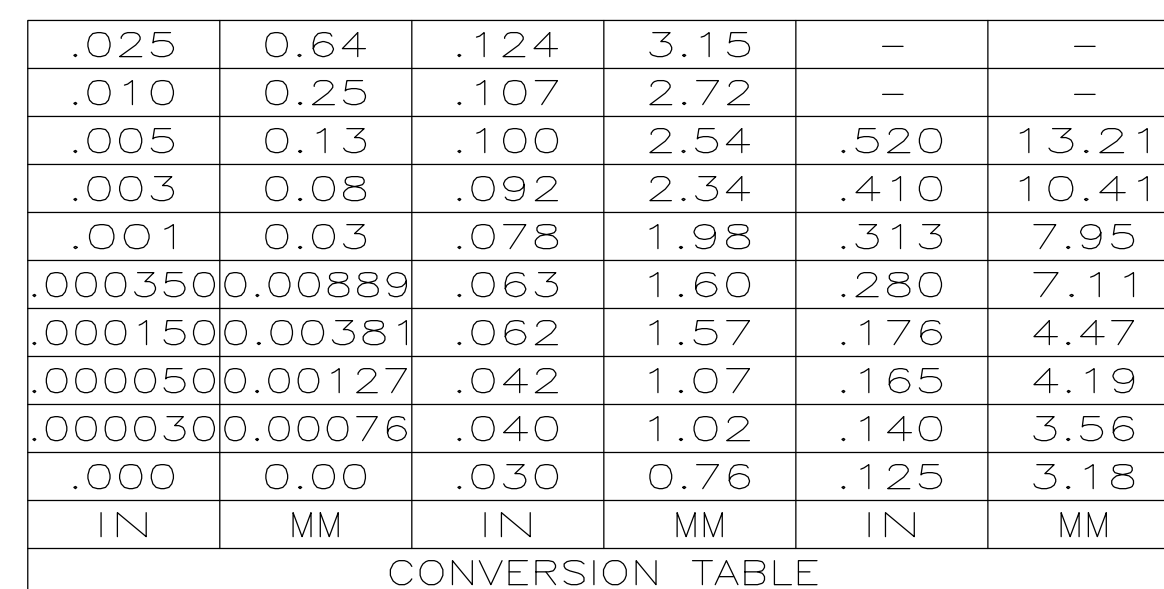
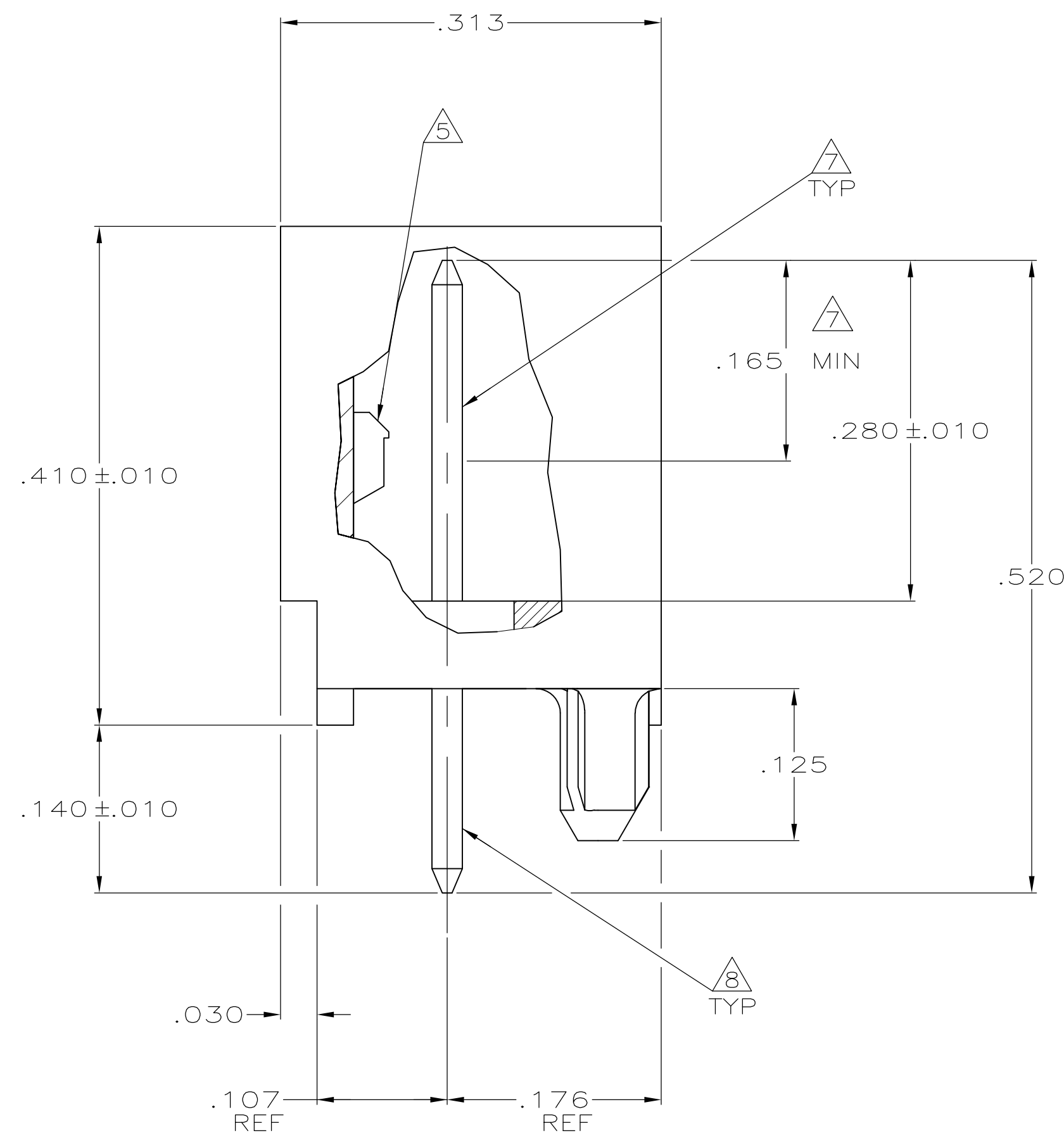
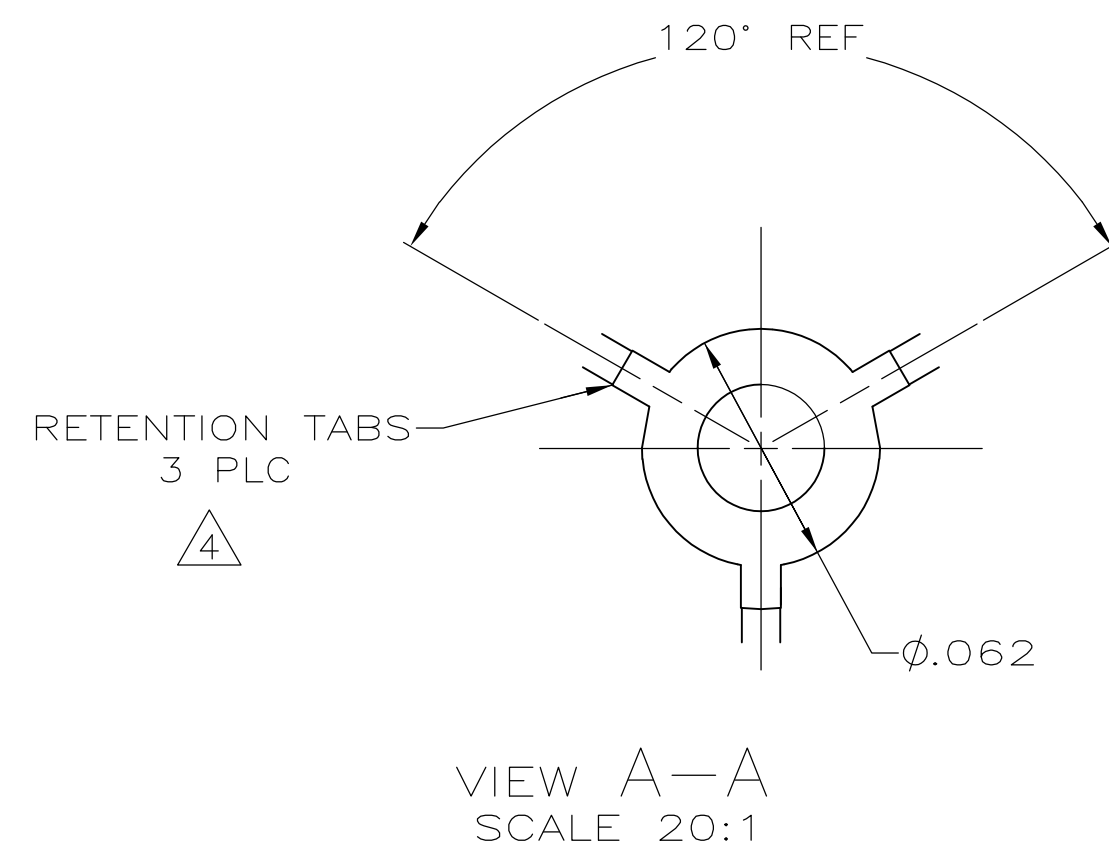




- ① MATERIAL: HEADER — POLYESTER UL94V-0 (BLACK)
POST — COPPER ALLOY.
- ② SOLDER SIDE OF P.C. BOARD SHOWN.
3. PARTS COMPLY WITH TYCO ELECTRONICS SOLDERABILITY SPEC 109-11-12 (TIN).
- ④ THE RETENTION TABS PROVIDE A ONE-TIME INTERFERENCE FIT IN THE .078 DIAMETER BOARD HOLE FOR HEADER ASSEMBLY RETENTION DURING SOLDERING.
- ⑤ LATCH DETENT FEATURE OCCURS 2 PLACES ON EACH END (MAXIMUM OF FOUR PER PART). FOR 2 THRU 5 CIRCUIT.
- ⑥ COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- ⑦ GOLD PLATE, .000030 MIN, FOUR SIDES AS SHOWN, OVER NICKEL UNDERPLATE, .000050 MIN, ALL SIDES AND ENTIRE LENGTH OF POST.
OR
GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL THICKNESS AS SHOWN, OVER NICKEL UNDERPLATE .000050 MIN ALL SIDES AND LENGTH OF POST. EITHER PLATING MAY BE PROVIDED AT THE DISCRETION OF TYCO ELECTRONICS.
- ⑧ TIN PLATE, ALL FOUR SIDES, .140 REF.
- ⑨ POST MUST WITHSTAND 3.0 LBS (13.34 NEWTONS) MIN FORCE WITHOUT DISLODGING, EITHER DIRECTION.
- ⑩ SLOTS MAY OR MAY NOT APPEAR ON THESE PARTS.
- ⑪ MATTE TIN (100%) PLATE, ALL FOUR SIDES, .140 REF.
- 12 UL RECOGNIZED (UR) LOGO AND CSA LOGO ON THE SIDE OF THE PART. AMP LOGO MAY APPEAR ON THE SIDE OR ON THE BOTTOM OF THE PART.
- ⑬ OBSOLETE PART NUMBER

	1.484	37.69	14	4-644897-4
	1.384	35.15	13	4-644897-3
	1.284	32.61	12	4-644897-2
	1.184	30.07	11	4-644897-1
	1.084	27.53	10	4-644897-0
	.984	24.99	9	3-644897-9
	.884	22.45	8	3-644897-8
	.784	19.91	7	3-644897-7
	.684	17.37	6	3-644897-6
	.584	14.83	5	3-644897-5
	.484	12.29	4	3-644897-4
	.384	9.75	3	3-644897-3
	.284	7.21	2	3-644897-2
	1.484	37.69	14	 1-644897-4
	1.384	35.15	13	 1-644897-3
	1.284	32.61	12	 1-644897-2
	1.184	30.07	11	 1-644897-1
	1.084	27.53	10	 1-644897-0
	.984	24.99	9	 644897-9
.884	22.45	8	 644897-8	
.784	19.91	7	 644897-7	
.684	17.37	6	 644897-6	
.584	14.83	5	 644897-5	
.484	12.29	4	 644897-4	
.384	9.75	3	 644897-3	
.284	7.21	2	 644897-2	
IN	MM	NO OF POSITIONS	PART NUMBER	
L		HEADER ASSEMBLY		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG K. WHITAKER 27/JUNE/2005 CHK D. BOSSI 27/JUNE/2005 APVD D. BOSSI 27/JUNE/2005		 TE Connectivity	
DIMENSIONS: INCHES 					

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