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Translated 970411.104241 (YYMMDD.HHMMSS) from Computervision, Inc., Medusa Revision 12.2.5T

TERMINAL NAME: .187 AMPLIVAR 98 97 1217417 PAD LTR		-		
98 (97) 1217417 PAD LTR	CRIMPING DATA			
	CRIMP HEIGHT WIRE SIZE			
	69 ±.002 [1.75 ±0.05mm] 4050 CMA	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		R, SHC, M4X16 70 0 R, BHC, M4X8 69 0
	5 ±.002 [1.65 ±0.05mm] 3250 CMA		– 2168489–1 ACT	UATOR, SPARE MCI 68
	51 ±.002 [1.55 ±0.05mm] 2600 CMA 57 ±.002 [1.45 ±0.05mm] 2000 CMA	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$		ARD, END FEED INSERT 67
				FEED ASSY (1 INCH) 65 D
<u>/</u> 3(74) WIRE	.100 [2.54mm] F 2000-4050 CMA	$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		R, SHC (6-32 X .25) 64 DW, SWIVEL 1/8 NPT - 1/4 T 63
90 INSUL	.100 [2.54mm] 0 -			CK DISCONNECT 62
WIRE STRIP LENGTH TERM APPL SPEC - 114-2152	FEED APPL INSTRUCTION SET UP GAGE LAYOUT .570 408-8318 (-1) 408-127000 (-2) 458638-1 L1810	12.0012.00 18.0018.00		$\frac{1}{1}$ $\frac{1}$
				ACKET, FEED EXTENSION 59
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		<u> </u>	– 1338208–1 BRA	ACKET, FEED 58 57
1 - 1 - 408	2162 THRU SPLICE IS SHEET-GII 126			56
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	27000THRU SPLICE IS SHEET1253-1GENERAL INSTRUCTION PACKAGE124			55
1 - 408-8	318 THRU SPLICE IS SHEET 123	3 - 1 1	- 2-460680-0 FEEI	D FINGER ASSY 53
	122			<u> </u>
	120			50
	119 118	1	– 22374–7 VAL	VE, QUICK EXHAUST 48
	- <u>117</u> - <u>116</u>	1 1		PLE, HEX 1/8 NPT 47 46
	115			45
				44 43 C
$59) \qquad \qquad$	-8 WASHER, LOCK (3/8) 112			42
	111 110	- $ 1$ 1	- 7-21002-9 BOLT	T, CRIMPER(5/16-24×1.00) 41 40
2 2 - 21024	-5 WASHER,LOCK(NO.10) 109			39
	108		- - - - - -	<u> </u>
	106			36
1 1 - 22353	-8 scr,shld(Ø.187x.25)drag lever 105 104			35 34
	103 23-3 SCR SUG (MEXED) 102			33 32 (]
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	23-0 SCR SHC (M6X25) 101			31
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$, , , , ,	- $ 2$ $2 2$ 2		SHER, FLAT M6 30 S,SHC M6 X 20 29
- $ 1$ 1 $ 81934$	7–1 PLATE, IDENTIFICATION 98		– 5–690451–2 SPA	ACER, STRIPPER 28
(29)(28) $ AR$ AR $ 25527$ $ 1$ 1 $ 69070$		- $ 1$ $1 1$ 1		TE, BASE 26
(68)(70)(27) $ 2$ 2 $ 2-210$	02-4 SCR,SHC(8-32X.50)STRIPPER 95		– 240792–7 DRA	AG, TERMINAL 25
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			– 662383–1 PLA	TE, STRIP GUIDE 24 23
)2-3 SCR,BHC(1/4-20x.50)ST GD PL 92	2 2	- 1-22284-0 SPR	RING, DRAG
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			– 240793–4 LEVE	ER, DRAG RELEASE 20
(66) (1) $(1-210)$	00-9 SCR SHC (6-32 x.38) 89	<u> </u>	- 662388-1 GUI	DE, STRIP (REAR) 19
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		- $ 1$ $1 1$ 1		DE, STRIP (FRONT) 18 DE, WIRE 17
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$				16
	84	1 1		INGER, SPRING, STUBBY 14
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $		- $ 1$ $1 1$ 1		E, SHLD .31 DIA X .50 LG. 13 EEL, ADJUSTING 12
- $ 1$ $ 13383$)7–1 GUARD,APPLICATOR FEED 81	1 - 1 1	– 240644–5 PLA	TE, REAR SHEAR 11
(67(69)) $ 3$ $ 1-211$	00-8 SCR,BHC10-24UNCX.38LG. 80 79	2 2		CER, SHEAR PLATE 10 TE, FRONT SHEAR 9
JARD DETAIL -2 ONLY -2 ONLY -)1-3 SCR, CAP 3/8-16UNC x .75 78	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	- 2-456537-2 ANV	/IL 8
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		2 1 - 1 1 1 - 1 1		DE, SLUG 7 ACER, CRIMPER 6
<u> </u>	05–1 kit, wire shelf 75		– 1338212–1 HOL	DER, TOOL, ASSEMBLY 5
ADUSTMENT LEVER ON 1 - 66243 4 4 - 1-210		$\begin{array}{c c c c c c c c c c c c c c c c c c c $		ACER, BLOCK CRIMPER4MPER, INSULATION3
VE PROPER CRIMP HEIGHT 1 1 - 13381	74–1 WINDOW, GUARD 72		– 7–455888–3 SPA	CER, CRIMPER 2
	I3-1BRACKET, HOLDDOWN71NODESCRIPTIONITEM NO	71 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	- 1338210-1 CRIN	MPER, MODIFIED1descriptionITEM NO
E G TERMINATOR	PARTS LIST	QTY REQD PER ASSY		O (WHEN BLANK, USE DWG REVISION)
ENED TO CHANGE CRIMP		DIMENSIONS IN INCHES.	MATL _ HT TR	FIN _
E SURE TO SEAT THE TING WHEEL AND		DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:	– Dr 11/3/99 APP 11/3/99 K.STAKEM T.ELBIN	
		12-15 07 15 3 PLC DEC ±.25 	K.STAKEM T.ÉLBIN CHK 11/3/99 REL – C.ERISMAN –	TE Connectivity Harrisburg, PA 17105-3608
MBLY.	J ECR-14-012131 TE		NAME END FEED PIGTAIL SPLIC	MACHINE REE
	G1 ECR-11-023910 SX	· · · · · · · · · · · · · · · · · · ·	scale D dwg 56	S6393 SHEET REV 1 of 1 L
5 ⁽²⁾ 4	3		MER AND ASSEMBLY	DRAWING RESTRICTED TO

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