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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	H1	ECR-16-011296	03OCT2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2836325-1

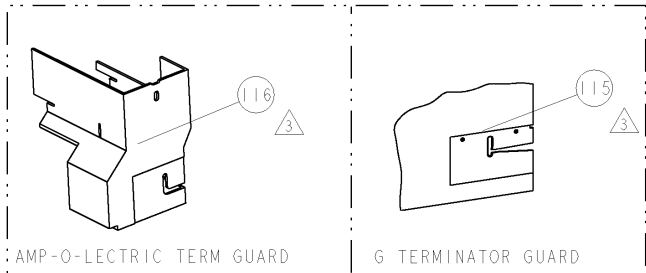
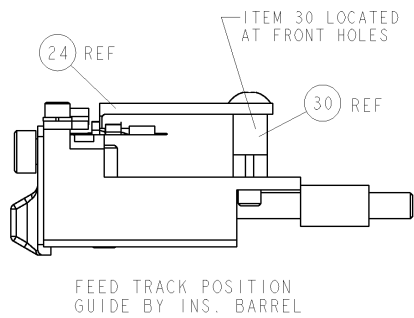
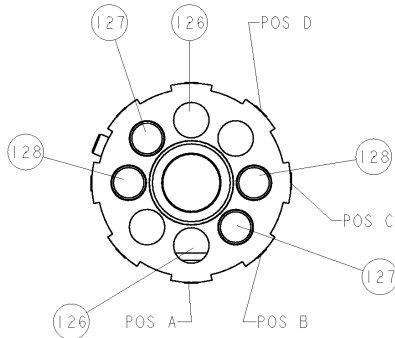
FOR REPLACEMENT PARTS FOR APPLICATOR 466449
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
466449

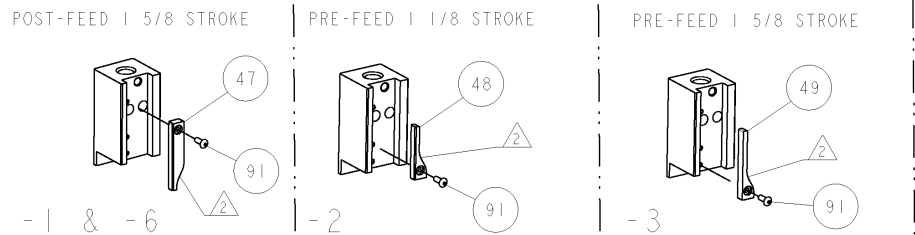
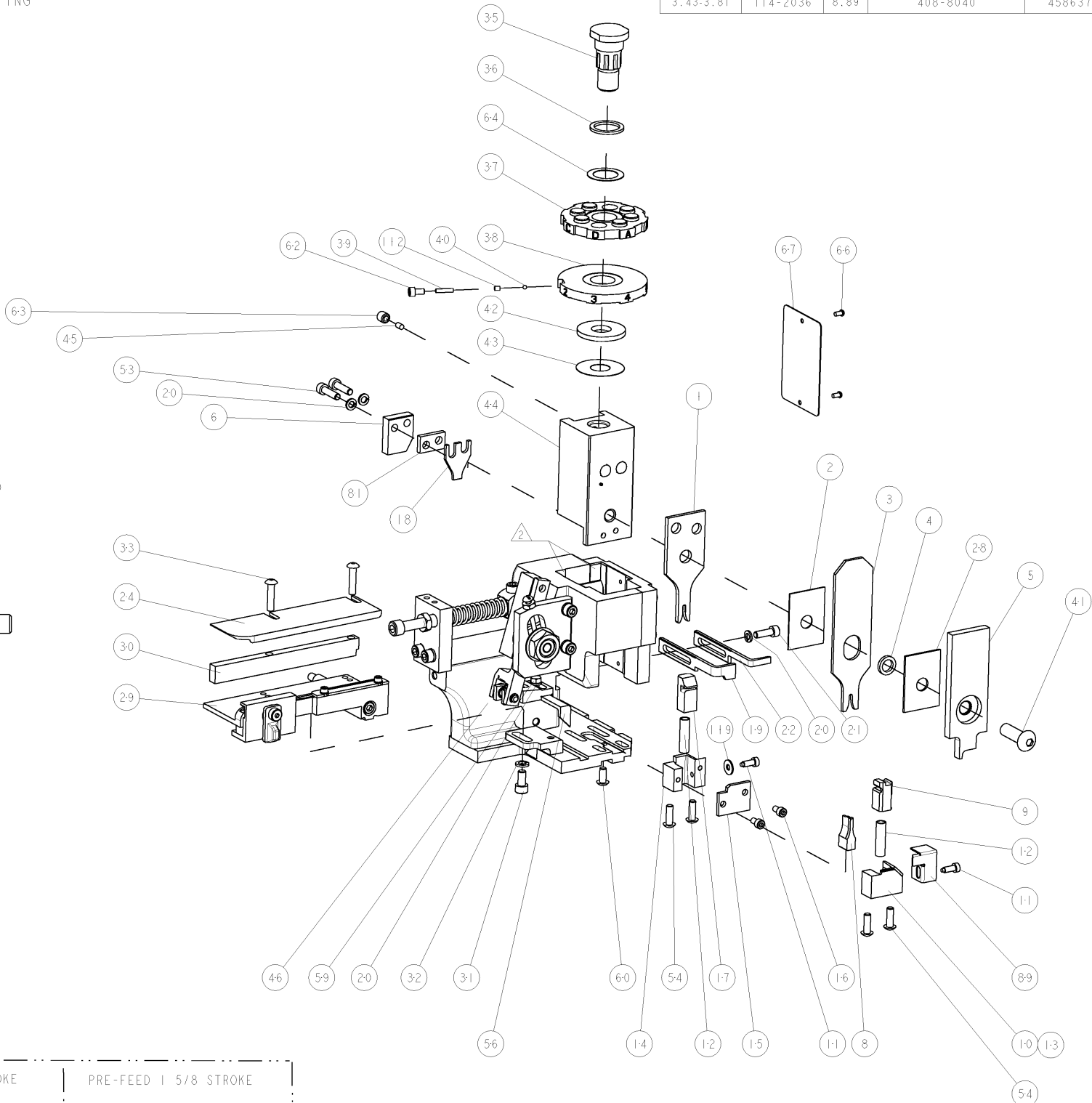
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity			
		CHK	GOPALAKRISHNA HV					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		HDM SIDE FEED APPLICATOR		
				PRODUCT SPEC				
				APPLICATION SPEC				
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
					A3		©- 466449	
				CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	REV H1

8			7					
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PART NUMBER	REV	FIRST USED	POWER UNIT		FEED TYPE		DESCRIPTION	
466449-1	H	122500-1	LEADMAKER		POST FEED		CUTS CARRIER	
466449-2	H	565435-5	BENCH MODEL K		PRE FEED		CUTS CARRIER	
466449-3	H	354500-1	BENCH MODEL G		PRE FEED		CUTS CARRIER	
466449-6	H	122500-1	LEADMAKER		POST FEED		CONTINUOUS CARRIER	
7-466449-7	H	-	-		-		SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: RING TONGUE					
TE PN	-	TE TERMINAL - TE CRIMP SPECS			
60900	-	CRIMP HEIGHT		WIRE SIZE	
62020	-	PAD LTR	-		
62398	-	A	.99mm+.05/- .05 [.039+.002/- .002]	20AWG	
63887	-	B	.91mm+.05/- .05 [.036+.002/- .002]	22AWG	
63904	-	C	.81mm+.05/- .05 [.032+.002/- .002]	24AWG	
63976	-	D	-		
1217103	-	CRIMP		SIZE	TYPE
-	-				RANGE
-	-	WIRE	1.40mm [.055]	F	24-20 AWG
-	-	INSUL	2.29mm [.090]	O	Ø1.016 - 2.032
WIRE STRIP LENGTH 3.43-3.81		TERM APPL SPEC 114-2036	FEED 8.89	APPLICATOR INSTRUCTIONS 408-8040	
				SET UP GAGE 458637-1	



LOC		REV		REVISIONS	
A	66			DESCRIPTION	DATE
					OWN
		I	DEV	DEVELOPMENT	15DEC2008 Y.Y D.N
		H	REL	RELEASED	01JAN2009 MEH TE

-	2	2	2	2	-	5-354779-8	PIN, WIRE DISC, .3280	128
-	2	2	2	2	-	4-354779-6	PIN, WIRE DISC, .3220	127
-	2	2	2	2	-	4-354779-0	PIN, WIRE DISC, .3190	126
-	1	1	1	1	-	21055-5	WASHER, FLAT, REG NO 6	119
-	-	-	REF	-	...	455749-1	GUARD WINDOW	116
-	-	REF	-	-	...	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	240641-5	SPACER	81
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	-	-	-	-	...	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	...	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	...	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	...	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	...	691353-1	STRIPPER	19
-	1	1	1	1	-	690518-2	HOLD DOWN, TERMINAL	18
-	1	1	1	1	-	690463-1	FLOATING SHEAR, REAR	17
-	2	2	2	2	-	1-21000-8	SCR, SKT HD CAP 6-32 X .250	16
-	1	1	1	1	-	690464-2	SHEAR PLATE, REAR	15
-	-	1	1	1	-	690462-1	SHEAR HOLDER, REAR	14
-	1	-	-	-	...	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	2	2	2	2	-	3-22280-3	SPRING, COMPRESSION	12
-	2	2	2	2	-	690461-1	STOP, SHEAR	11
-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	-	690512-9	ANVIL, COMBINATION	8
-	-	-	-	-	...	-	-	7
-	1	1	1	1	-	690468-1	DEPRESSOR SHEAR, REAR	6
-	1	1	1	1	-	455889-9	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	2-238011-2	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	-	4-456135-4	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	-	455888-5	SPACER, CRIMPER	2
-	1	1	1	1	-	1-456402-4	CRIMPER, WIRE PREMIUM	1

-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO		
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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED: N. HERR		DATE: 19DEC2008		Tyco Electronics				
0 PLC ±.001		1 PLC ±.001		2 PLC ±.001		3 PLC ±.001		Harrisburg, PA 17105-3608				
4 PLC ±.001		5 PLC ±.001		6 PLC ±.001		7 PLC ±.001		NAME: SIDE FEED HDM APPLICATOR				
8 PLC ±.001		9 PLC ±.001		10 PLC ±.001		11 PLC ±.001		SIZE: CAGE CODE: DRAWING NO: 00779				
12 PLC ±.001		13 PLC ±.001		14 PLC ±.001		15 PLC ±.001		RESTRICTED TO: -				
16 PLC ±.001		17 PLC ±.001		18 PLC ±.001		19 PLC ±.001		SCALE: 3:5				
20 PLC ±.001		21 PLC ±.001		22 PLC ±.001		23 PLC ±.001		SHEET 1 OF 1				
24 PLC ±.001		25 PLC ±.001		26 PLC ±.001		27 PLC ±.001		REV: H				
28 PLC ±.001		29 PLC ±.001		30 PLC ±.001		31 PLC ±.001		CUSTOMER DRAWING				
32 PLC ±.001		33 PLC ±.001		34 PLC ±.001		35 PLC ±.001		CUSTOMER VIEWABLE ASSEMBLY				

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