

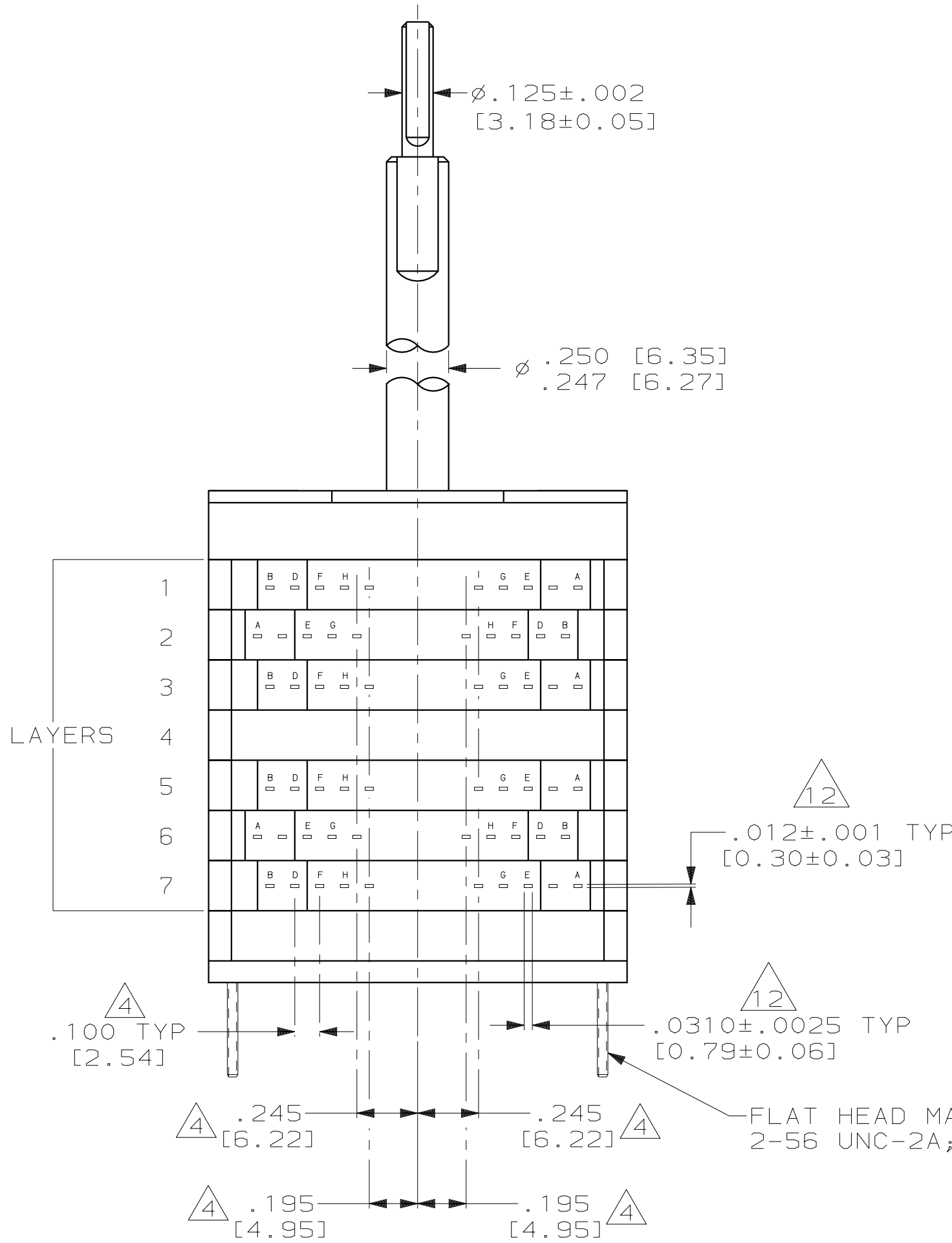
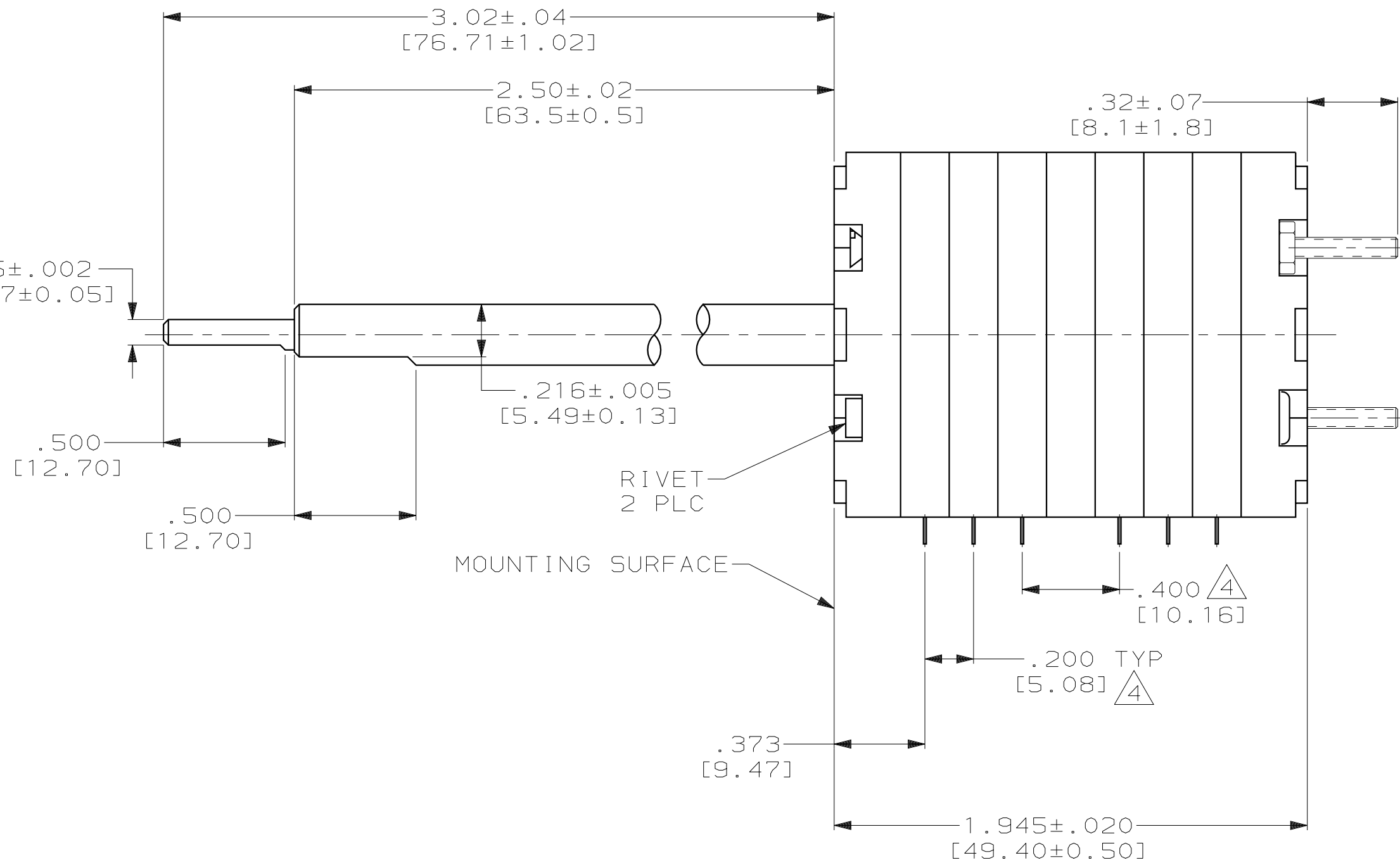
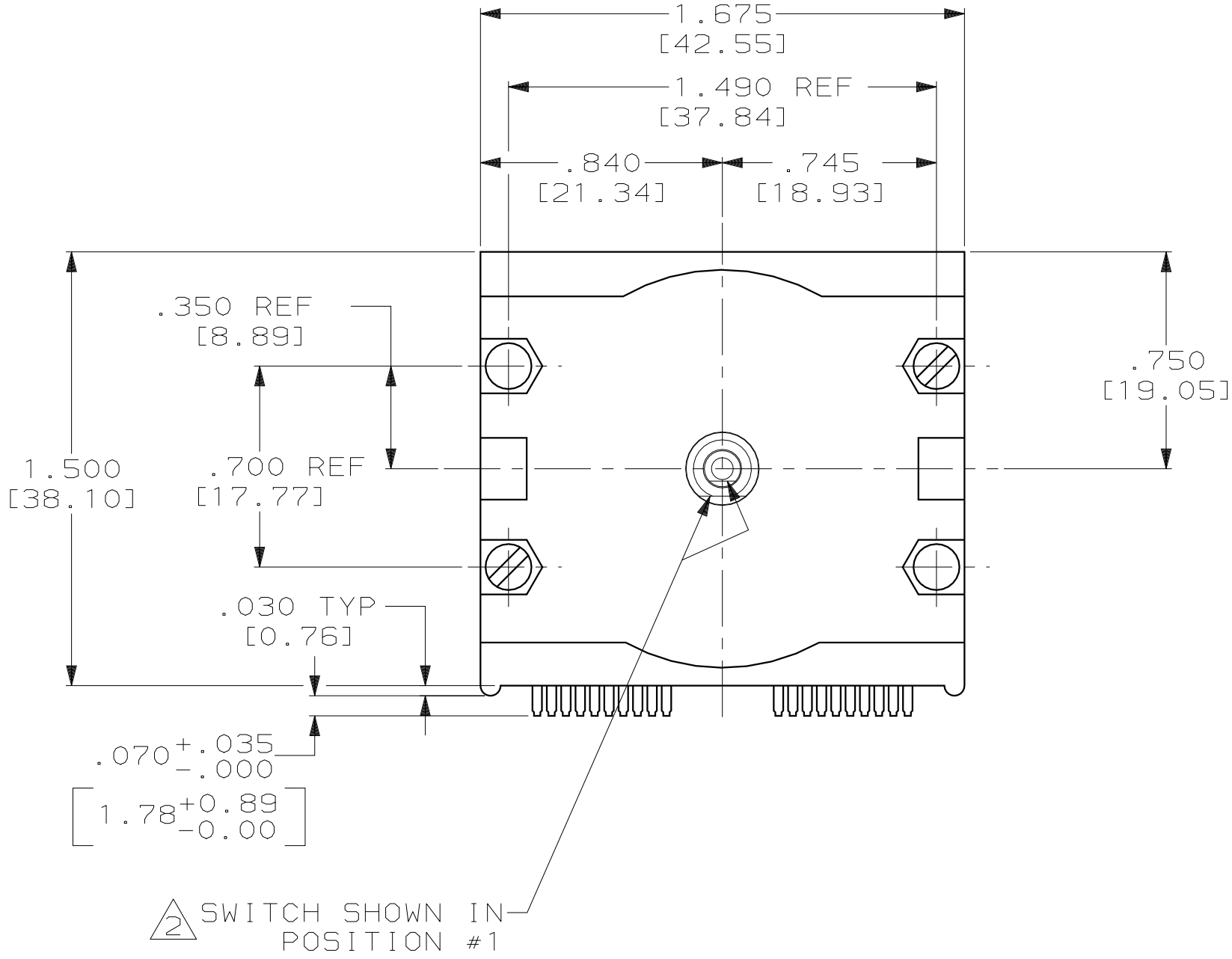
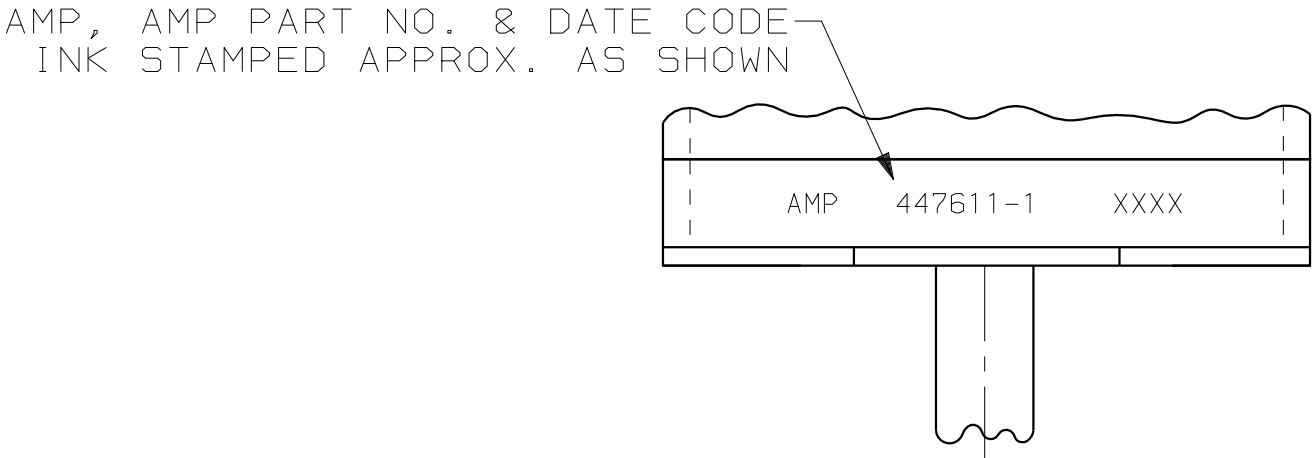



LAYERS 1, 2, 3, 5, 6 & 7									
● = CLOSED TO RESPECTIVE COMMON									
POSN.	A	B		D	E	F	G	H	
1	●	●		●	●	●	●	●	
2	●	●		●	●	●		●	
3	●	●		●	●		●	●	
4	●	●		●	●			●	
5	●	●		●		●	●	●	
6	●	●		●		●		●	
7	●	●		●			●	●	
8	●	●		●				●	
9	●	●			●	●	●	●	
10	●	●			●	●	●	●	
11	●	●		●	●	●	●	●	
12	●	●		●	●	●		●	
13	●	●		●	●		●	●	
14	●	●		●	●			●	
15	●	●		●		●	●	●	
16	●	●		●		●		●	
17	●	●		●			●	●	
18	●	●		●				●	
19	●	●			●	●	●	●	
20	●	●			●	●		●	



- SWITCH NOT TO BE DISASSEMBLED.
- SWITCH POSITIONS INCREASE WHEN ROTATED IN A CLOCKWISE DIRECTION.
- DO NOT MAKE ELECTRICAL CONNECTION TO ANY UNUSED PINS.
- THESE DIMENSIONS HAVE NON-CUMULATIVE TOLERANCES.
- THE TORQUE REQUIRED TO ROTATE THE PRIMARY SHAFT OR SECONDARY SHAFT SHALL NOT EXCEED THE 15 IN OZ.±5 IN. OZ. RANGE.
- FOR ADDITIONAL SPECIFICATIONS SEE AMP PRODUCT SPEC. 108-7061.
- PIN B LAYERS 1,2,3,5,6,7 IS CLOSED TO "A" COMMON 4°±1.5° BEFORE AND AFTER CENTER DETENT POSITION.
- PINS D,E,F & G LAYERS 1,2,3,5,6 & 7 ARE CLOSED TO "H" COMMON.
- CODE TRANSITION TO TAKE PLACE MIDWAY BETWEEN DETENT POSITIONS ±1.5°.
- ALL ELECTRICALLY ACTIVE PINS ARE IDENTIFIED BY LETTERS. THOSE NOT ELECTRICALLY ACTIVE ARE SHOWN, BUT NOT ACTIVE.
- SWITCH IS 100% ELECTRICAL TESTED AND INSPECTED.
- CONTACT DIMENSION DOES NOT INCLUDE CUT-OFF BURR.

LOC		DIST		REVISIONS						
DF	LO	P	F	ZONE	LTR	DESCRIPTION			DATE	APPD
					B	REV PER ECO 05-10335 CT			6-06	SG

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES [mm] TOLERANCES ON : 2 PLC DEC ± - 3 PLC DEC ± .010 [0.25] ANGLES ± -		DR 1-9-91 CHUCK THOMAS		 AMP Incorporated Harrisburg, PA 17105-3608			
MATERIAL  -   FINISH  - <							

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