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			MATERIALS
NO	COMPONENT NAME	BASE MATERIAL	FINISH
1	HOUSING	DIALLYL PHTHALATE RESIN	
2	END TERMINAL	SILVER CLAD COPPER ALLOY	GOLD FLASH
3	CENTER TERMINAL	COPPER ALLOY	GOLD FLASH
4	ROCKER CONTACT	SILVER CLAD COPPER ALLOY	GOLD FLASH
5	ACTUATOR TIP	PHENOL RESIN, UL94 HB	
6	ACTUATOR SPRING	MUSIC WIRE	
7	ACTUATOR	PHENOL RESIN, UL94 HB	
8	ACTUATOR GUIDE	POLYAMID	
9	FRAME	STAINLESS STEEL PER 100-77	
10	RETAINER/STOPPER	BRASS	NONE
11	PLUNGER SPRING	MUSIC WIRE	
12	PLUNGER PIN	BRASS	
13	BUSHING	ZINC	NICKEL
14	PLUNGER	BRASS	NICKEL
15	MOUNTING NUTS (1)	BRASS	NICKEL
17	INTERNAL TOOTL LOCKWASHER	STEEL	NICKEL
18	STEM O-RING		
19	BUSHING O-RING		
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	SPECIFICATIONS – SEE NOTE 3		
CURRENT RATING UL & CSA	6A @ 125 VAC (RESISTIVE)		
	3A @ 250 VAC (RESISTIVE)		
	4A @ 28 VDC (RESISTIVE)		
INITIAL CONTACT RESISTANCE	10 MILLIOHMS MAX @ 2-4 VDC, 1A		
DIELECTRIC STRENGTH	1,500 MEGOHMS MIN.		
WITHSTANDING VOLTAGE	1,000 VAC		
TRAVEL	.140		
ACTUATION FORCE	.4 to 2 kgf		
OPERATING TEMPERATURE	-20C TO +85C		
STORAGE TEMPERATURE	-40C TO +85C		
CONTACT TIMING	BREAK BEFORE MAKE		
TERMINAL SEAL	OVER MOLDED		
DURABILITY	PARAMETER PU	JSH ON/ PUSH OFF	MOMENTARY
	250 VAC (3A RESISTIVE)	50,000	50,000
	125 VAC (6A RESISTIVE)	50,000	50,000
	28 VDC (4A RESISTIVE)	50,000	50,000

1 TERMINAL NUMBERS ARE FOR REFERENCE ONLY AND DO NOT APPEAR ON THE SWITCHES

2 EACH SWITCH SUPPLIED WITH THE FOLLOWING MOUNTING HARDWARE: (1) 1/4-40 UNS-2B HEX NUT (1) LOCK WASHER (1) BUSHING 'O' RING

5 wire lug contacts will accept 2 #20 awg solid or stranded wires

6 MARK SWITCH

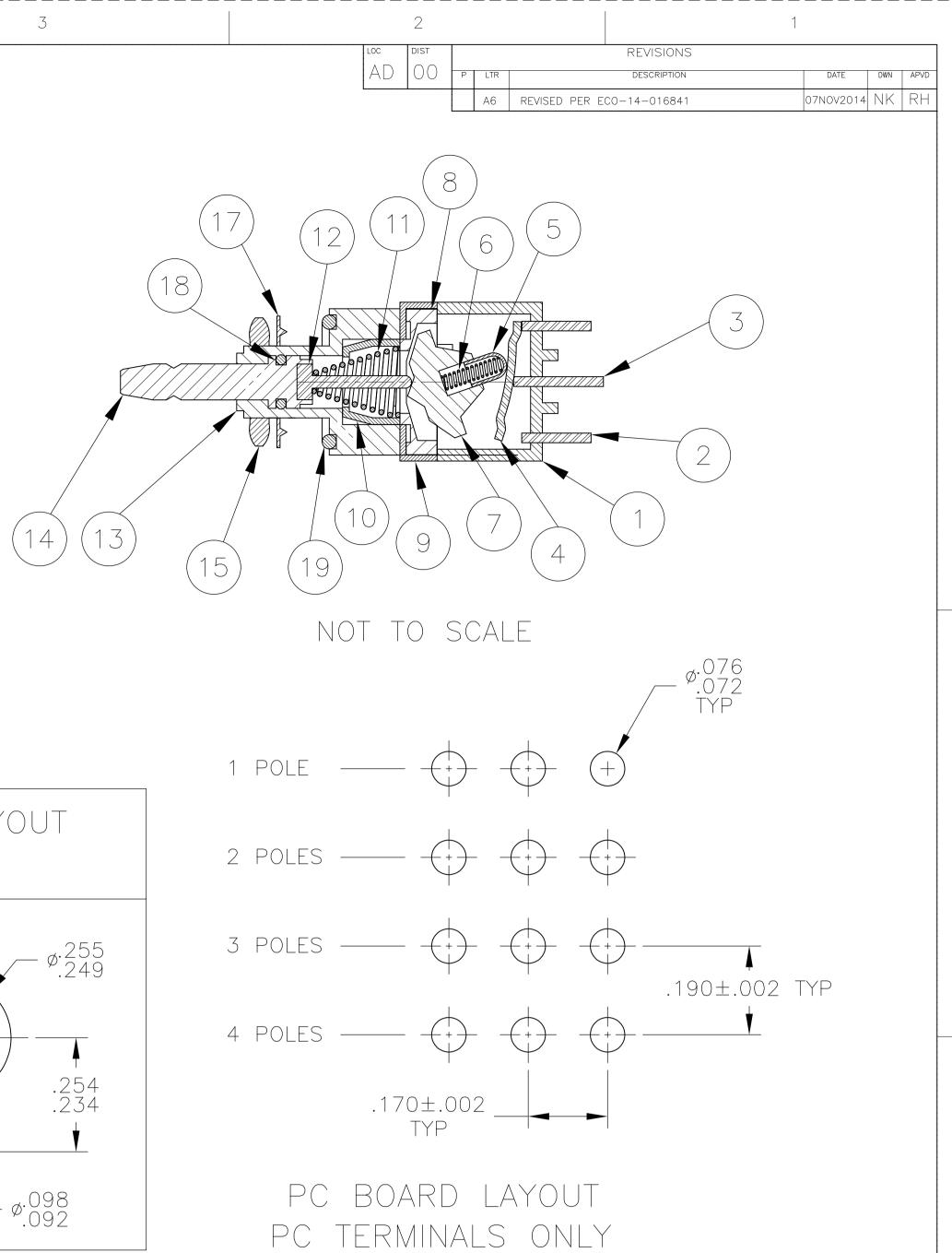
7 ALL MATERIALS AND FINISHES SHALL COMPLY WITH EU DIRECTIVE 2002/95/EC OF 27JAN2003 (ROHS)

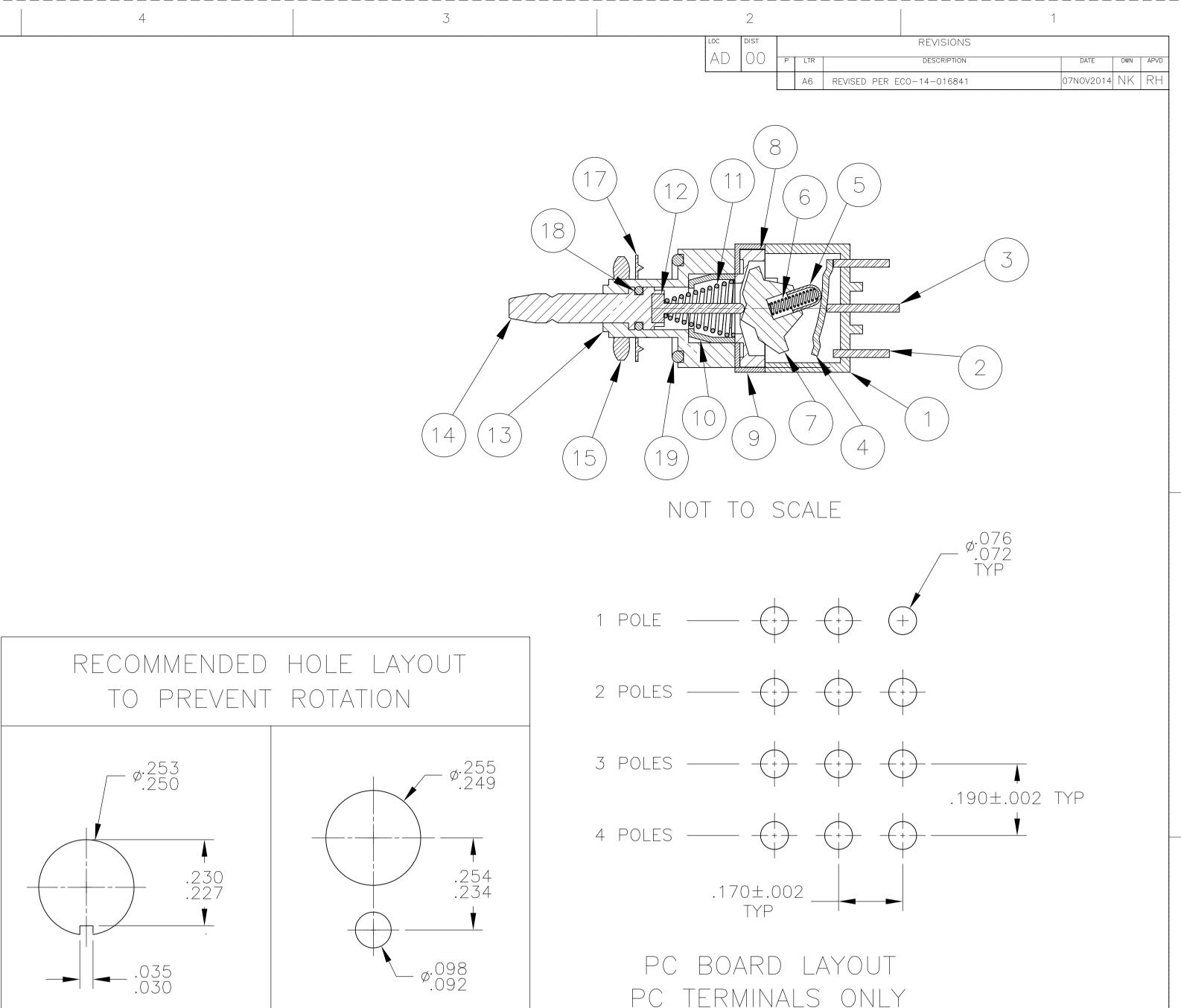
8 PUSHBUTTON CAP SOLD SEPARATELY. SEE DRAWING 1825068 AND 1825069 FOR AVAILABLE CAPS

9 LASER MARKING USED FOR PARTS

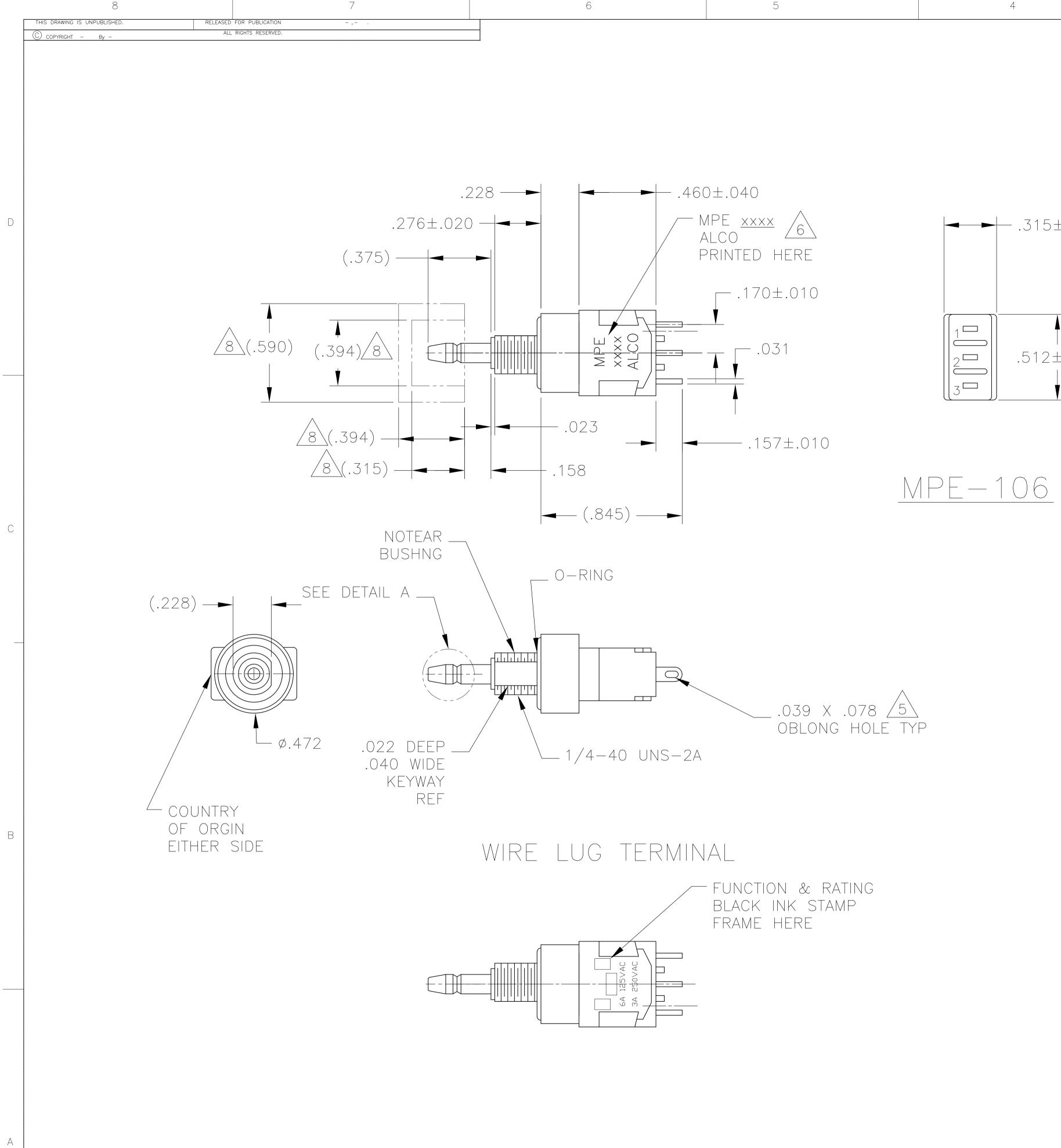
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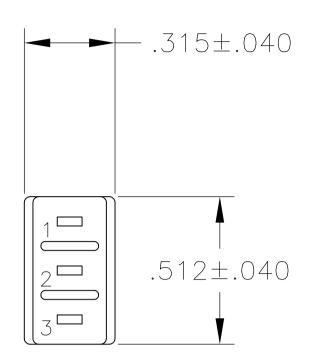


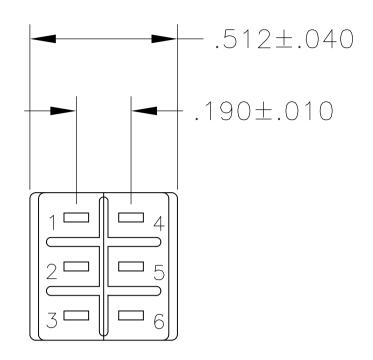


	Function							Composto	
						Func		Connected	l Terminals
PART NUMBER	Alco P/N	Mark Switch	Poles	Throws	Terminal	MPE xxxx ALCO	MPE XXXX ALCO	MPE XXXX ALCO 3 2 1	MPE xxxx ALCO 3 2 1 6 5 4
		MDE						654 987 121110	987 121110
4-1437567-8	MPE406R	MPE 406R	4	2	Wire lug	ON	MOM	2-1, 5-4, 8-7, 11-10	2-3, 5-6, 8-9, 11-12
4-1437567-7	MPE406N	MPE 406N	4	2	Wire lug	ON	ON	2-1, 5-4, 8-7, 11-10	2-3, 5-6, 8-9, 11-12
4-1437567-6	MPE306F	MPE 306F	3	2	Wire lug	ON	MOM	2-1, 5-4, 8-7	2-3, 5-6, 8-9
4-1437567-5	MPE206R	MPE 206R	2	2	Wire lug	ON	MOM	2-1, 5-4	2-3, 5-6
4-1437567-4	MPE206N	MPE 206N	2	2	Wire lug	ON	ON	2-1, 5-4	2-3, 5-6
4-1437567-3	MPE106F	MPE 106F	1	2	Wire lug	ON	MOM	2-1	2-3
4-1437567-2	MPE106D	MPE 106D	1	2	Wire lug	ON	ON	2-1	2-3
					-	THIS DRAWING IS A CONTRO	СНК М. 71Т	15NOV04	TE Connectivity
						INCHES OF LC O PLC 0 PLC 1 PLC 2 PLC 3 PLC	± – ± – ± .012 APPLICAT	SPEC	EEN SERIES PUSHBUTTON SWITCH, MPE SERIES
					N	ATERIAL – 4 PLC ANGLE ANGLE -	<u>S ± - </u>		4-1437567-3 -
Γ							CUSTO	OMER DRAWING	SCALE 3:1 SHEET OF REV



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THIS DRAWING IS A DIMENSIONS: INCHES \oplus MATERIAL _

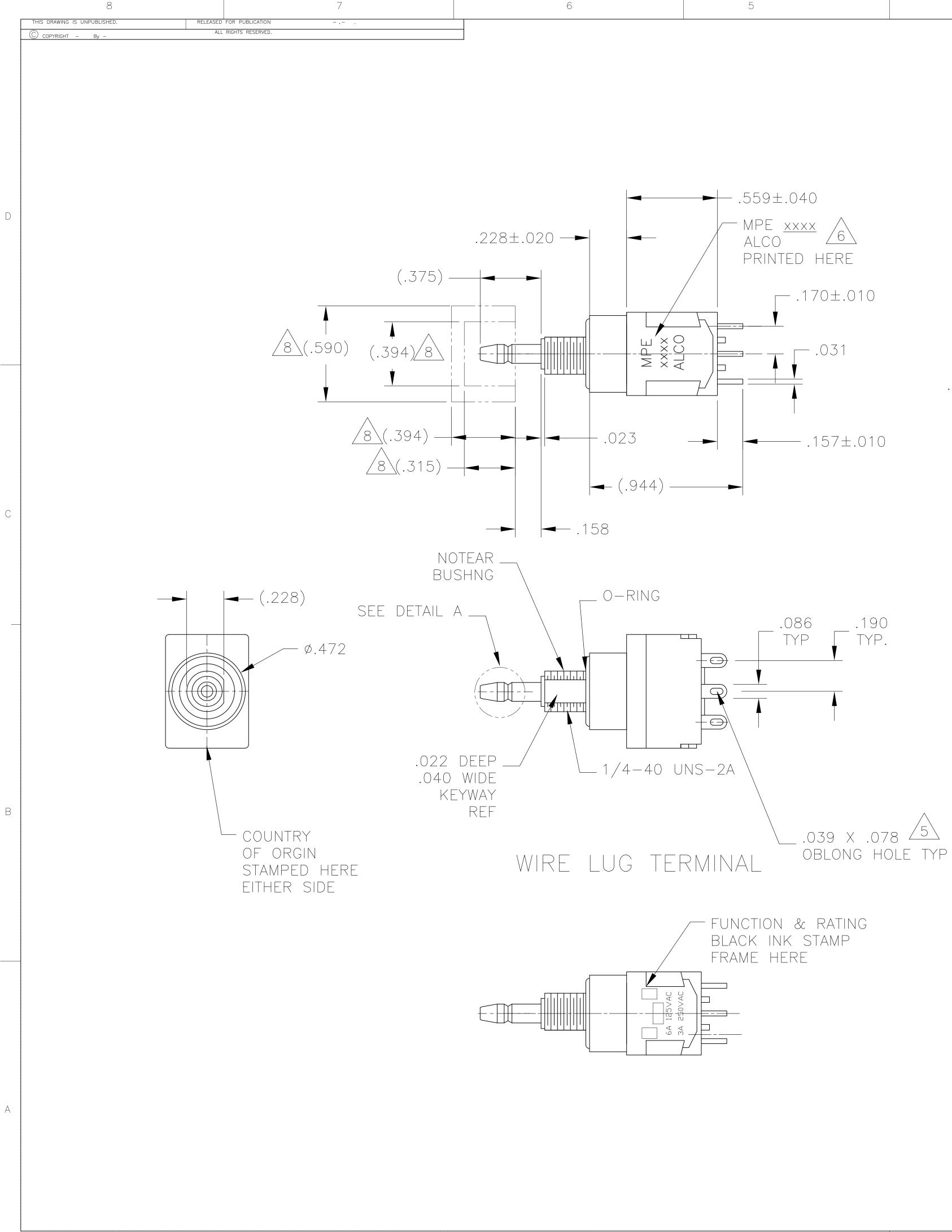
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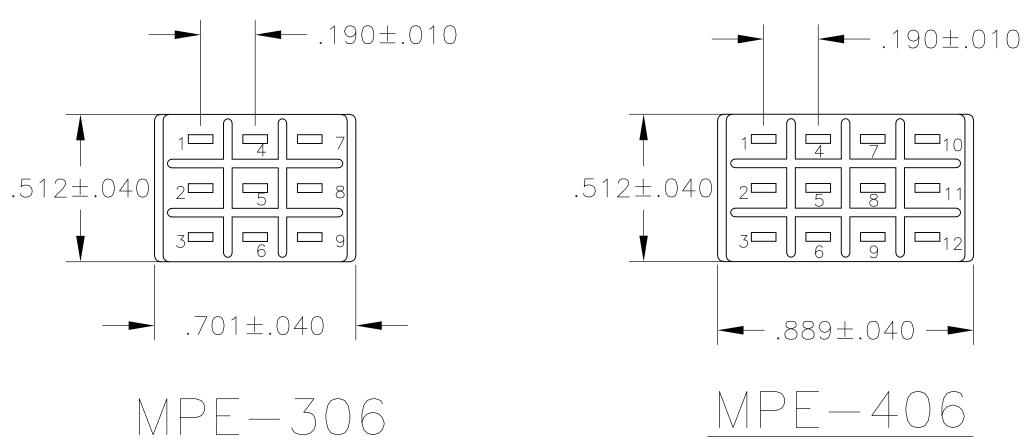
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N CC	ONTROLLED DOCUMENT.	DWN 15NOV04 M.BINNER	
		CHK 15NOV04 M.ZITTO	- TE Connectivity
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD 15NOV04 M.ZITTO	ALCOSWITCH GREEN SERIES PUSHBUTTON SWITCH,
_	0 PLC ± - 1 PLC ± - 2 PLC ± -	PRODUCT SPEC	MPE SERIES
	$3 \text{ PLC} \pm .012$ $4 \text{ PLC} \pm -$ ANGLES $\pm -$	APPLICATION SPEC	SIZE CAGE CODE DRAWING NO RESTRICTED TO
	FINISH -	WEIGHT	A 1 00779 C-4-1437567-3 -
		CUSTOMER DRAWING	SCALE 3:1 SHEET 2 OF 3 REV A6



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CONTROLLED DOCUMENT.		DWN 15N0V04 М.BINNER Снк 15N0V04	-		E TE	TE	Conne	ctivity		
	TOLERANCES UNLESS OTHERWISE SPECIFIED:	M.ZITTO APVD 15NOV04 M.ZITTO PRODUCT SPEC	NAME AL	COSWITCH	H GREEN	SERIES P	USHBUI	TON S	SWITCH,	
\square	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	APPLICATION SPEC				MPE SERIES	5			
	4 PLC ± – ANGLES ± –	_	SIZE		DRAWING NO				RESTRICTED TO	
	FINISH –	WEIGHT	<u>]A1</u>	00779	C- 4-	1437567	-3		—	
		CUSTOMER DRAWING				SCALE 3.1	SHEET	3 ^{OF} 3	REV A6	

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TE Connectivity: MPE106F