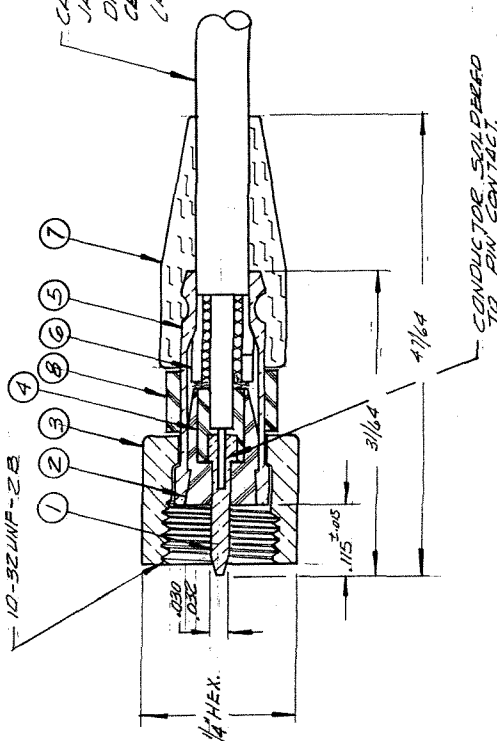


CDNF 052-0542-0001 C

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1	003-0597-0001	PIN PROTECTORS (YELLOW)	TEFLON - MIL-M-14077	7
1	003-0210-0000	B.R. CAP	SILICONE 77-R-765	4
1	003-0805-0001	PLUG	BRASS PER QQ-B-626	8
1	003-0160-0001	FEEDER	BRASS PER QQ-B-626	2
1	003-0153-0001	BUSHING	TEFLON - MIL-M-14077	1
1	003-0454-0001	NUT	BRASS PER QQ-B-626	6
1	003-0205-0001	BUSHING	TEFLON - MIL-M-14077	3
1	003-0360-0002	PIN CONTACT	BRASS PER QQ-B-626	5
QTY	PART NO.	NOMENCLATURE	MAT'L & SPEC.	FINISH ITEM

1. SILVER PLATE 0.0002-0.0004 PER QQ-S-365, TYPE II, GRADE A.
2. GOLD PLATE .0005 MIN. PER MIL-Q-45224, TYPE II, CLASS I.
3. 052-0542-0001 (BLACK B.R. CAP) WILL BE SUPPLIED UNLESS OTHERWISE SPECIFIED.
4. FOR ASSEMBLY INSTRUCTIONS SEE R-ASMB-89, USE TOOL T-3221 OR 010-0003-0000.
5. THIS CONNECTOR MATES WITH ALL S-50 JACKS EXCEPT AS LISTED IN MICRODOT CATALOG.

NOTES: UNLESS OTHERWISE SPECIFIED

SURFACE TREATMENT		NOTE	
MATERIAL		APP. 12/28/62	
CHECKED BY		DATE	
DRAWN BY		WT	
SCALE		5X	
DATE		9/29/67	
DRAWING NUMBER		CODE	
052-0542-0001		CDNF	
C		C	

PLUG

STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED

DEC. ± .010

ANGLES ± .125°

HOLE DIA. ± .005

MAX. TIR.

SURFACE ROUGHNESS

MICRO INCHES

THREADS TO MIL-S-7742

COMMERCIAL DIMENSIONS APPLY TO STOCK DIMENSIONS

42894 UPDATE FORMAT

AN 5/16/65

B 7/2/67

C 1/2/68

REVISION DESCRIPTION

BY DATE APP

1/2/68

1/2/68

1/2/68

TYCO CUSTOMER DRAWING 2-1532223--

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