# **Ultra Precision Metal Film Resistors**



### **CAR Series**

#### Features:

- Tolerance down to 0.01%
- TCR down to 5ppm/°C
- High reliability
- Superior moisture performance
- Non-standard values available
- High stability metal film
- Matched sets available





All Pb-free parts comply with EU Directive 2011/65/EU amended by (EU) 2015/863 (RoHS3)

### **Electrical Data**

		CAR5	CAR6	CAR7			
Power rating @70°C	W	0.25	0.33	0.5			
Power rating @85°C	W	0.125	0.25	0.33			
Resistance range	ohms	10R – 3M0	10R – 5M0	10R – 10M			
Limiting element voltage	V	250	350	500			
TCR (20 - 70°C) <sup>1</sup>	ppm/°C 5, 10, 15, 25, 50						
Resistance tolerance <sup>1</sup>	%	0.01, 0.02, 0.05, 0.1, 0.25, 0.5, 1					
Standard values <sup>2</sup>	tandard values <sup>2</sup> E24 & E96 preferred						
Thermal impedance	°C/W	110	70	60			
Ambient temperature range	°C	-55 to 155					

Note 1: See table of resistance restrictions Note 2: Non-standard values may be requested

# **Physical Data**

Dimensi	ions in mm a	nd weight in						
Туре	<b>L</b> max	<b>D</b> max	<b>f</b> min <sup>1</sup>	<b>d</b> nom	PCB mounting centres	Min. bend radius	Wt.	
CAR5	7.2	2.5	30	0.6	10.2	0.6	0.24	a D
CAR6	10	3.7	30	0.6	12.7	0.6	0.4	├─── L ──── f ──┤
CAR7	15.5	5.5	30	0.8	18.4	1.2	1.15	

Note 1: Dimension relates only to bulk packed products

#### Construction

A metal film is deposited onto a high quality ceramic rod. Nickel-plated steel caps are force fitted to the rod and termination wires are welded to the caps. The resistor is adjusted to value by a helical cut in the film and the body is protected with a specially formulated epoxy coating.

#### Marking

Type reference, TCR code, resistance value and tolerance code are legend marked. The resistance values conform to IEC 62.

### **Terminations**

Material Copper wire with Sn or SnPb finish.

Strength The terminations meet the requirements of IEC 68.2.21.

Solderability The terminations meet the requirements of IEC 115-1, clause 4.17.3.2.

#### **Solvent Resistance**

The body protection and marking are resistant to all normal industrial cleaning solvents suitable for printed circuit boards.

BI Technologies IRC Welwyn

# **Ultra Precision Metal Film Resistors**



## **CAR Series**

## **Performance Data**

		Values	: ≤250K	Values	>250K
		Maximum	Typical	Maximum	Typical
Load at rated power: Load, 1000 hours at 70°C / 85°C	±∆R%	0.05	0.02	0.25	0.05
Load at rated power: Load, 8000 hours at 70°C / 85°C	±∆R%	0.1	0.04	0.5	0.1
Dry heat: No load, 1000 hours at 155°C	±∆R%	0.15	0.08	1	0.2
Shelf life test: 12 months at room temperature	±∆R%	0.01	0.003	0.04	0.02
Derating from rated power at 70°C / 85°C			Zero @	9155°C	
Short term overload: Lesser of 6.25xP <sub>r</sub> or 2.5xLEV for 5s	±∆R%	0.01	0.001	0.08	0.01
Climatic	±∆R%	0.05	0.02	0.2	0.05
Climatic category			55/19	55/56	
Long term damp heat	±∆R%	0.05	0.02	0.2	0.05
Temperature rapid change	±∆R%	0.04	0.02	0.25	0.05
Resistance to solder heat	±∆R%	0.02	0.003	0.05	0.005
Vibration	±∆R%	0.02	0.002	0.06	0.02
Bump	±∆R%	0.02	0.002	0.06	0.02
Noise in a decade of frequency	μV/V	0.2	0.03	1	0.1
Voltage coefficient of resistance	ppm/V	0.3	<0.05	0.2	<0.05

## **Table of Resistance Restrictions**

	Tolerance %									
TCR	CAR5			CAR6			CAR7			
ppm/°C	0.01 - 0.02	0.05	0.1 - 1	0.01 - 0.02	0.05	0.1 - 1	0.01 - 0.02	0.05	0.1 - 1	
5 <sup>1</sup>		10R to	500K		10R to 500K			10R to 750K		
10	1			10R to 1M0			10R to 1M0	]		10R to 1M5
15	50R to 300K	10R to 1M0	TOK TO TIVIO	50R to 500K	10R to 1M0		50R to 750K	10R to 1M0	10R to 3M5	
25		TOK TO TIMO	10R to 1M5		TOK TO TIVIO	10R to 3M0			10R to 5M0	
50			10R to 3M0			10R to 5M0			10R to 10M	

Note 1: Based on sampling. 100% screened product is available.

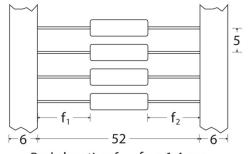
# **Application Notes**

## **Matched Sets**

TT Electronics has many years' experience in the supply of matched sets of precision resistors. Resistors can be supplied matched for tolerance and TCR down to ±0.005% and ±1ppm/°C.

#### **Packaging**

CAR5 and CAR6 standard packing is in tape, as shown below, whilst CAR7 is bulk packed.



Body location  $f_1 - f_2 \le 1.4 \text{ mm}$ 

© TT Electronics plc

# **Ultra Precision Metal Film Resistors**



## **CAR Series**

# **Ordering Procedure**

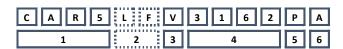
This product has two valid part numbers:

European (Welwyn) Part Number: CAR5V-31K6PI (CAR5 with TCR ±5ppm/°C at 31.6 kilohms ±0.02%, Pb-free)



1	2	3	4	5					
Туре	TCR (ppm/°C)	Value	Tolerance	Finish, Screening & Packing					
CAR5	V = ±5	E24 = 3/4 characters	L = ±0.01%	Ι		Pb-fre	ee (RoHS)		
CAR6	T = ±10	E96 = 3/4 characters	P = ±0.02%	SC	Pb-f	Pb-free with screened TCR (5ppm only)			
CAR7	Y = ±15	Custom values may use	W = ±0.05%	РВ		Sn(95)Pb(5) finish			
	D = ±25	more than 4 characters	B = ±0.1%	All above in Standard Packing					
	C = ±50	R = ohms K = kilohms	C = ±0.25%	C/	AR5		Up to 5000/box		
	_	M = megohms	D = ±0.5%	CAR6		Ammo	Up to 2500/box		
			F = ±1%	C/	AR7	Bulk	250/box		

USA (IRC) Part Number: CAR5LFV3162PA (CAR5 with TCR ±5ppm/°C at 31.6 kilohms ±0.02%, Pb-free)



1	2	3	4	5			6
Туре	Termination	TCR (ppm/°C)	Value	Tolerance	Packing		Packing
CAR5	Omit for	V = ±5	3 digits + multiplier	L = ±0.01%		CAR5	Ammo, up to 5000/box
CAR6	Sn(95)Pb(5)	T = ±10	R = ohms for values	P = ±0.02%	A	CAR6	Ammo, up to 2500/box
CAR7	LF = Pb-free	Y = ±15	<100 ohms	W = ±0.05%	В	CAR7	Bulk, 250/box
		D = ±25		B = ±0.1%			
		C = ±50		C = ±0.25%			
				D = ±0.5%			
				F = ±1%	1		

# **Mouser Electronics**

**Authorized Distributor** 

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

## **TT Electronics:**