

TLP628M,TLP628MF

1. Applications

- Programmable Logic Controllers (PLCs)
- Home Electric Appliances

2. General

TLP628M is a photocoupler that consists of a photo transistor optically coupled to an infrared emitting diode in a 4pin DIP.

TLP628M is guaranteed high temperature operation (125 °C max), with the high Collector-emitter voltage (V_{CEO}) 350 V, it's suitable for use in programmable logic controllers (PLCs), and home appliance, include air conditioners.

TLP628MF is a lead forming type for the long creepage mounting of TLP628M.

3. Features

- (1) Collector-emitter voltage: 350 V (min)
- (2) Current transfer ratio: 50 % (min) (@ $I_F = 5$ mA, $V_{CE} = 5$ V)
GB Rank: 100 % (min) (@ $I_F = 5$ mA, $V_{CE} = 5$ V)
- (3) Isolation voltage: 5000 Vrms (min)
- (4) Operating temperature: -55 to 125 °C
- (5) Safety standards

UL-recognized: UL 1577, File No.E67349

cUL-recognized: CSA Component Acceptance Service No.5A File No.E67349

VDE-approved: EN 60747-5-5, EN 62368-1 (**Note 1**)

CQC-approved: GB4943.1, GB8898 Japan Factory (Pending)

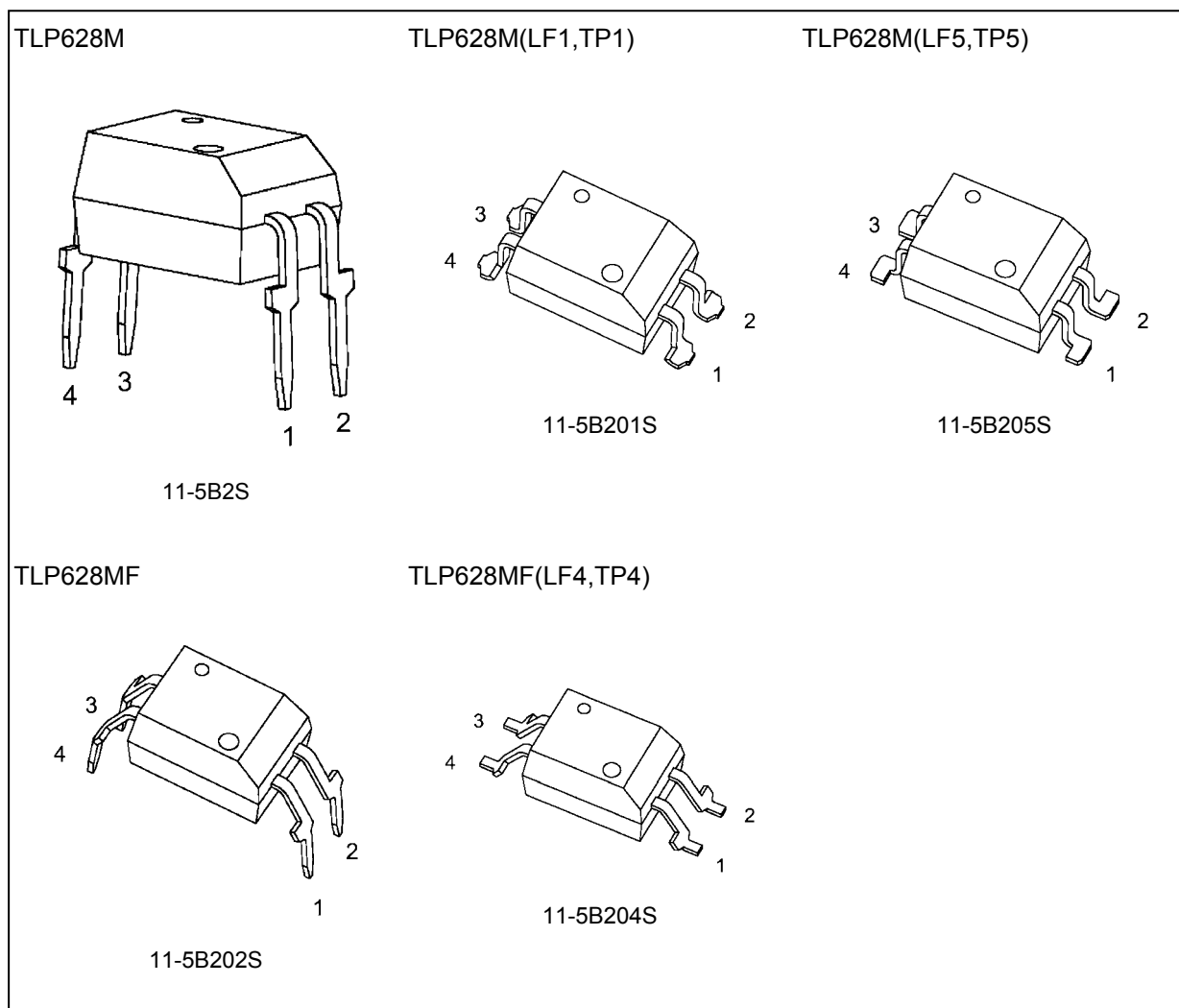


Note 1: When a VDE approved type is needed, please designate the **Option (D4)**.

Start of commercial production

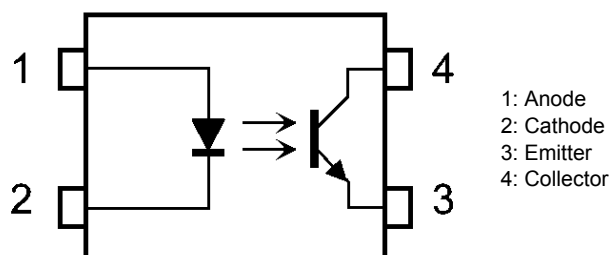
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4. Packaging (Note)



Note: Through-hole type: TLP628M, TLP628MF
 Lead forming option: (LF1), (LF4), (LF5)
 Taping option: (TP1), (TP4), (TP5)

5. Pin Assignment



6. Mechanical Parameters

Characteristics	7.62 mm pitch TLP628M type (Min)	10.16 mm pitch TLP628MF type (Min)	Unit
Creepage distances	7.0	8.0	mm
Clearance	7.0	8.0	
Internal isolation thickness	0.4	0.4	

7. Absolute Maximum Ratings (Note) (Unless otherwise specified, $T_a = 25\text{ }^{\circ}\text{C}$)

	Characteristics	Symbol	Note	Rating	Unit
LED	Input forward current	I_F		50	mA
	Input forward current derating ($T_a \geq 90\text{ }^{\circ}\text{C}$)	$\Delta I_F / \Delta T_a$		-1.11	mA/ $^{\circ}\text{C}$
	Input forward current (pulsed)	I_{FP}	(Note 1)	1	A
	Input reverse voltage	V_R		5	V
	Input power dissipation	P_D		100	mW
	Input power dissipation derating ($T_a \geq 90\text{ }^{\circ}\text{C}$)	$\Delta P_D / \Delta T_a$		-2.22	mW/ $^{\circ}\text{C}$
	Junction temperature	T_j		135	$^{\circ}\text{C}$
Detector	Collector-emitter voltage	V_{CEO}		350	V
	Emitter-collector voltage	V_{ECO}		7	V
	Collector current	I_C		50	mA
	Collector power dissipation	P_C		150	mW
	Collector power dissipation derating ($T_a \geq 25\text{ }^{\circ}\text{C}$)	$\Delta P_C / \Delta T_a$		-1.36	mW/ $^{\circ}\text{C}$
	Junction temperature	T_j		135	$^{\circ}\text{C}$
Common	Operating temperature	T_{opr}		-55 to 125	$^{\circ}\text{C}$
	Storage temperature	T_{stg}		-55 to 125	$^{\circ}\text{C}$
	Lead soldering temperature (10 s)	T_{sol}		260	$^{\circ}\text{C}$
	Total power dissipation	P_T		250	mW
	Total power dissipation derating ($T_a \geq 25\text{ }^{\circ}\text{C}$)	$\Delta P_T / \Delta T_a$		-2.27	mW/ $^{\circ}\text{C}$
	Isolation voltage (AC, 60 s, R.H. $\leq 60\%$)	BV_S	(Note 2)	5000	Vrms

Note: Using continuously under heavy loads (e.g. the application of high temperature/current/voltage and the significant change in temperature, etc.) may cause this product to decrease in the reliability significantly even if the operating conditions (i.e. operating temperature/current/voltage, etc.) are within the absolute maximum ratings.

Please design the appropriate reliability upon reviewing the Toshiba Semiconductor Reliability Handbook ("Handling Precautions"/"Derating Concept and Methods") and individual reliability data (i.e. reliability test report and estimated failure rate, etc.).

Note 1: Pulse width (PW) $\leq 0.1\text{ ms}$, $f = 100\text{ Hz}$

Note 2: This device is considered as a two-terminal device: Pins 1 and 2 are shorted together, and pins 3 and 4 are shorted together.

8. Electrical Characteristics (Unless otherwise specified, $T_a = 25\text{ }^{\circ}\text{C}$)

	Characteristics	Symbol	Note	Test Condition	Min	Typ.	Max	Unit
LED	Input forward voltage	V_F		$I_F = 10\text{ mA}$	1.1	1.25	1.4	V
	Input reverse current	I_R		$V_R = 5\text{ V}$	—	—	10	μA
	Input capacitance	C_t		$V = 0\text{ V}$, $f = 1\text{ MHz}$	—	30	—	pF
Detector	Collector-emitter breakdown voltage	$V_{(BR)CEO}$		$I_C = 0.1\text{ mA}$	350	—	—	V
	Emitter-collector breakdown voltage	$V_{(BR)ECO}$		$I_E = 0.1\text{ mA}$	7	—	—	V
	Dark Current	I_{DARK}		$V_{CE} = 300\text{ V}$	—	0.001	0.2	μA
				$V_{CE} = 300\text{ V}$, $T_a = 85\text{ }^{\circ}\text{C}$	—	—	200	
	Collector-emitter capacitance	C_{CE}		$V = 0\text{ V}$, $f = 1\text{ MHz}$	—	20	—	pF

9. Coupled Electrical Characteristics (Unless otherwise specified, $T_a = 25^\circ\text{C}$)

Characteristics	Symbol	Note	Test Condition	Min	Typ.	Max	Unit
Current transfer ratio	I_C/I_F	(Note 1)	$I_F = 5\text{ mA}$, $V_{CE} = 5\text{ V}$	50	—	600	%
			$I_F = 5\text{ mA}$, $V_{CE} = 5\text{ V}$, GB Rank	100	—	600	
Saturated current transfer ratio	$I_C/I_{F(\text{sat})}$		$I_F = 1\text{ mA}$, $V_{CE} = 0.4\text{ V}$	—	60	—	%
			$I_F = 1\text{ mA}$, $V_{CE} = 0.4\text{ V}$, GB Rank	30	—	—	
Collector-emitter saturation voltage	$V_{CE(\text{sat})}$		$I_C = 2.4\text{ mA}$, $I_F = 8\text{ mA}$	—	—	0.4	V
			$I_C = 0.2\text{ mA}$, $I_F = 1\text{ mA}$	—	0.2	—	
			$I_C = 0.2\text{ mA}$, $I_F = 1\text{ mA}$, GB Rank	—	—	0.4	V
OFF-state collector current	$I_{C(\text{off})}$		$V_F = 0.7\text{ V}$, $V_{CE} = 350\text{ V}$	—	—	200	μA

Note 1: See Table 9.1 for current transfer ratio.

Table 9.1 Current Transfer Ratio (CTR) Rank (Note) (Unless otherwise specified, $T_a = 25^\circ\text{C}$)

Rank	Note	Test Condition	Current transfer ratio I_C/I_F (min)	Current transfer ratio I_C/I_F (max)	Marking of classification	Unit
Blank	—	$I_F = 5\text{ mA}$, $V_{CE} = 5\text{ V}$	50	600	Blank, GB	%
GB		$I_F = 5\text{ mA}$, $V_{CE} = 5\text{ V}$	100	600	GB	

Note: Specify both the part number and a rank in this format when ordering.

Example: TLP628M(GB,E

For safety standard certification, however, specify the part number alone.

Example: TLP628M(GB,E → TLP628M

10. Isolation Characteristics (Unless otherwise specified, $T_a = 25^\circ\text{C}$)

Characteristics	Symbol	Note	Test Condition	Min	Typ.	Max	Unit
Total capacitance (input to output)	C_S	(Note 1)	$V_S = 0\text{ V}$, $f = 1\text{ MHz}$	—	0.6	—	pF
Isolation resistance	R_S	(Note 1)	$V_S = 500\text{ V}$, R.H. $\leq 60\%$	1×10^{12}	10^{14}	—	Ω
Isolation voltage	BV_S	(Note 1)	AC, 60 s	5000	—	—	Vrms

Note 1: This device is considered as a two-terminal device: Pins 1 and 2 are shorted together, and pins 3 and 4 are shorted together.

11. Switching Characteristics (Unless otherwise specified, $T_a = 25^\circ\text{C}$)

Characteristics	Symbol	Note	Test Condition	Min	Typ.	Max	Unit
Rise time	t_r		$V_{CC} = 10\text{ V}$, $I_C = 2\text{ mA}$, $R_L = 100\ \Omega$	—	5.5	—	μs
Fall time	t_f			—	10	—	
Turn-on time	t_{on}			—	10	—	
Turn-off time	t_{off}			—	10	—	
Turn-on time	t_{on}		See Fig. 11.1. $R_L = 1.9\text{ k}\Omega$, $V_{CC} = 5\text{ V}$, $I_F = 16\text{ mA}$	—	1.3	—	
Storage time	t_s			—	55	—	
Turn-off time	t_{off}			—	68	—	

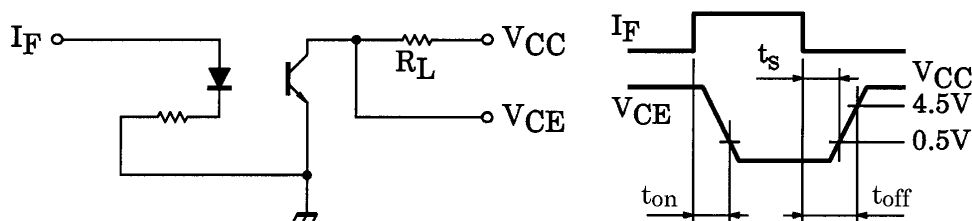


Fig. 11.1 Switching Time Test Circuit and Waveform

12. Characteristics Curves (Note)

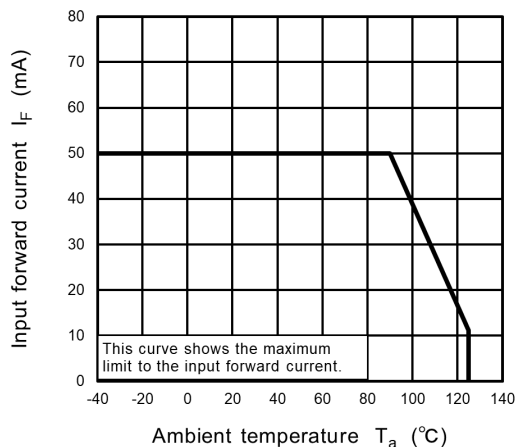


Fig. 12.1 $I_F - T_a$

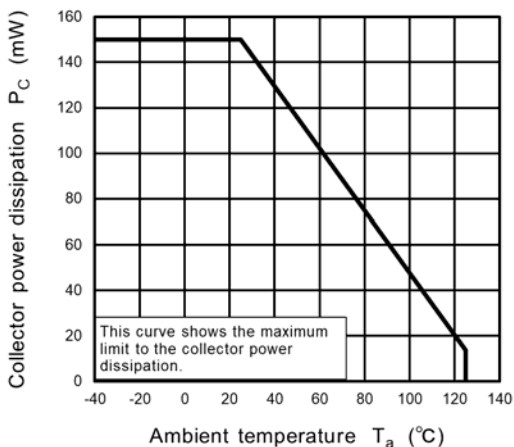


Fig. 12.2 $P_C - T_a$

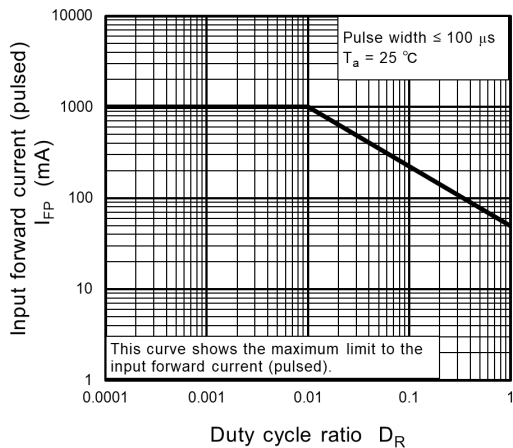


Fig. 12.3 $I_{FP} - D_R$

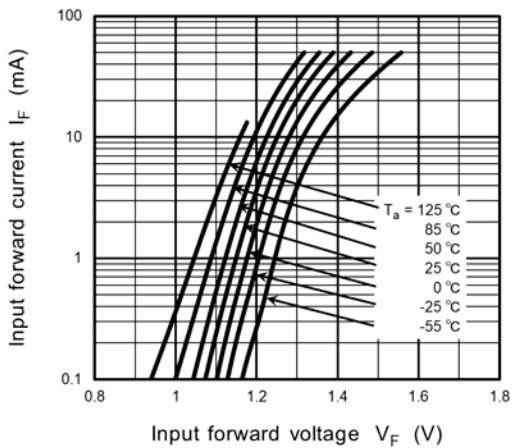


Fig. 12.4 $I_F - V_F$

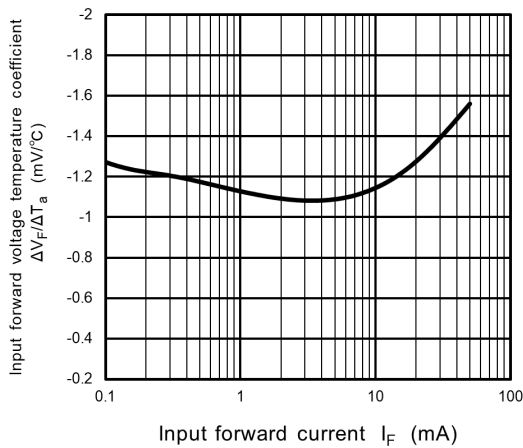


Fig. 12.5 $\Delta V_F / \Delta T_a - I_F$

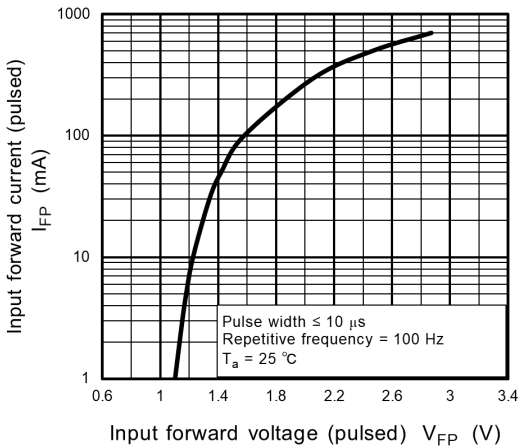


Fig. 12.6 $I_{FP} - V_{FP}$

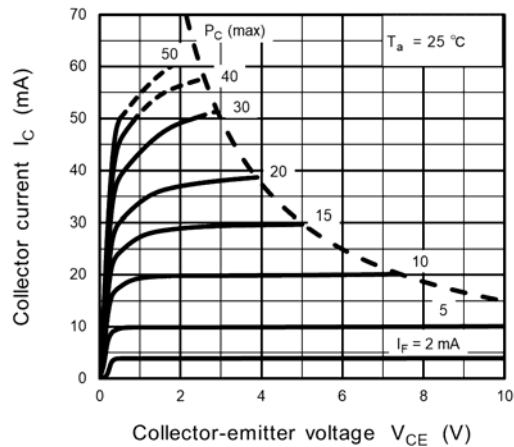


Fig. 12.7 $I_C - V_{CE}$

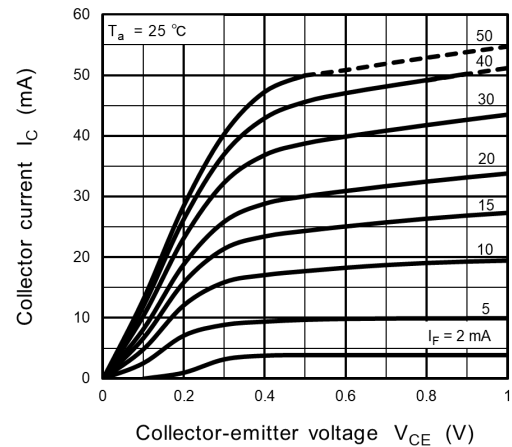


Fig. 12.8 $I_C - V_{CE}$

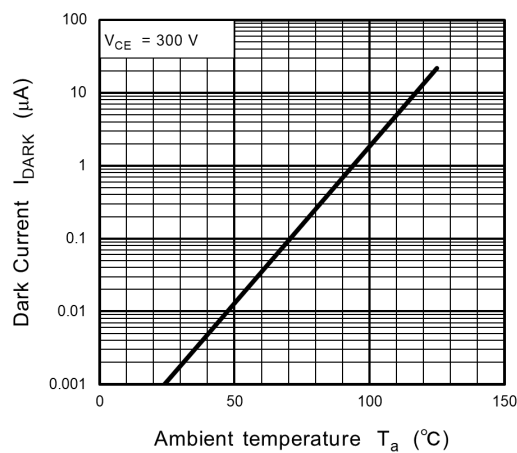


Fig. 12.9 $I_{\text{DARK}} - T_a$

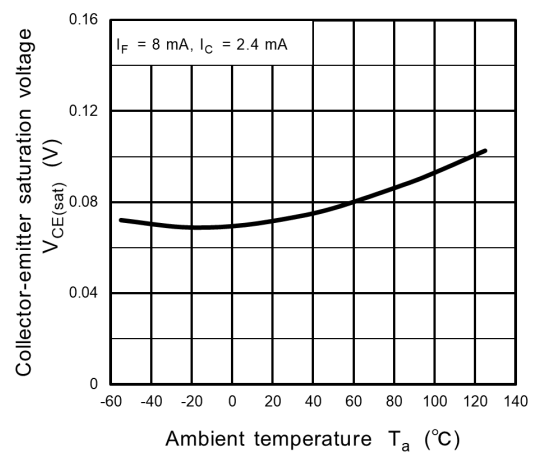


Fig. 12.10 $V_{CE(\text{sat})} - T_a$

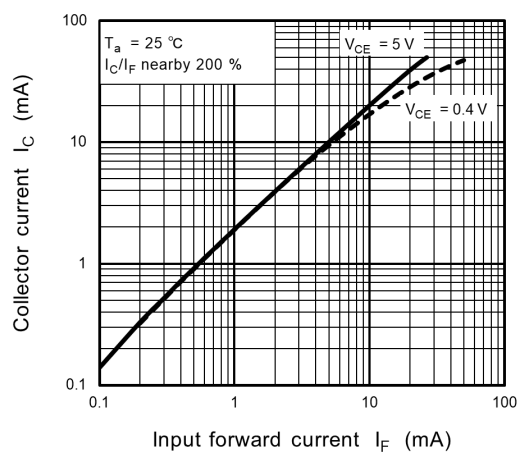


Fig. 12.11 $I_C - I_F$

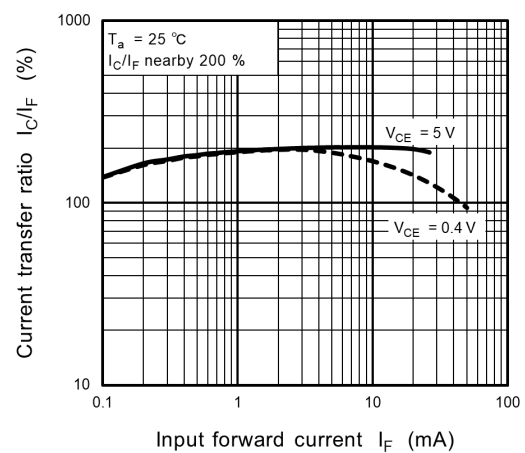


Fig. 12.12 $I_C/I_F - I_F$

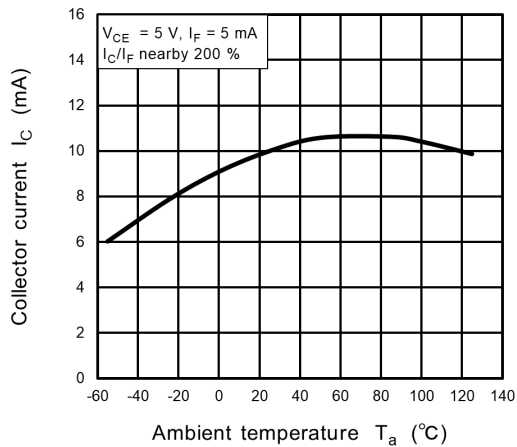


Fig. 12.13 $I_C - T_a$

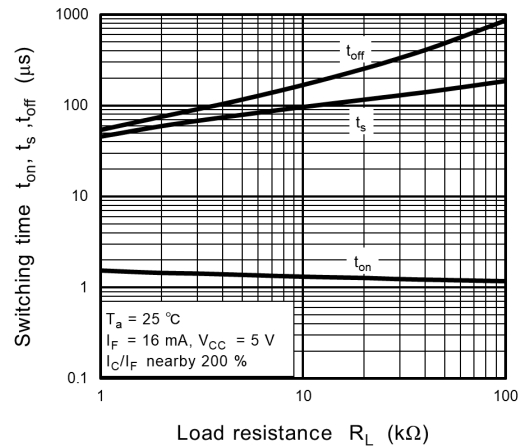


Fig. 12.14 Switching Time - R_L

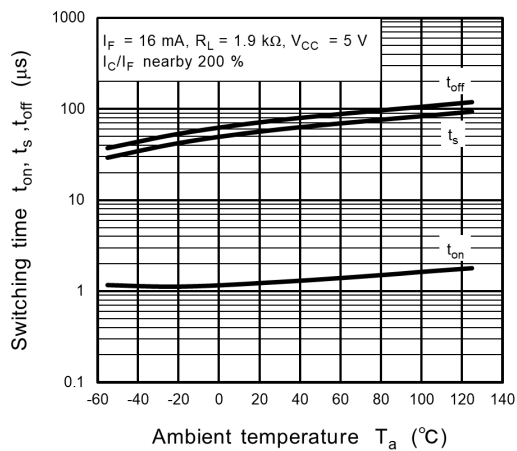


Fig. 12.15 Switching Time - T_a

Note: The above characteristics curves are presented for reference only and not guaranteed by production test, unless otherwise noted.

13. Soldering and Storage

13.1. Precautions for Soldering

The soldering temperature should be controlled as closely as possible to the conditions shown below, irrespective of whether a soldering iron or a reflow soldering method is used.

- When using soldering reflow.

The soldering temperature profile is based on the package surface temperature.

(See the figure shown below, which is based on the package surface temperature.)

Reflow soldering must be performed once or twice.

The mounting should be completed with the interval from the first to the last mountings being 2 weeks.

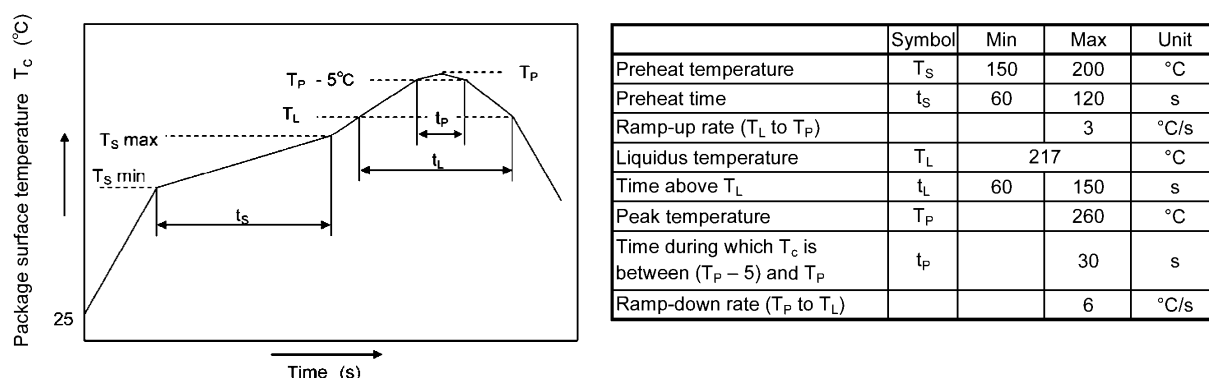


Fig. 13.1.1 An Example of a Temperature Profile When Lead(Pb)-Free Solder Is Used

- When using soldering flow

Preheat the device at a temperature of 150 °C (package surface temperature) for 60 to 120 seconds.

Mounting condition of 260 °C within 10 seconds is recommended.

Flow soldering must be performed once.

- When using soldering Iron

Complete soldering within 10 seconds for lead temperature not exceeding 260 °C or within 3 seconds not exceeding 350 °C

Heating by soldering iron must be done only once per lead.

13.2. Precautions for General Storage

- Avoid storage locations where devices may be exposed to moisture or direct sunlight.
- Follow the precautions printed on the packing label of the device for transportation and storage.
- Keep the storage location temperature and humidity within a range of 5 °C to 35 °C and 45 % to 75 %, respectively.
- Do not store the products in locations with poisonous gases (especially corrosive gases) or in dusty conditions.
- Store the products in locations with minimal temperature fluctuations. Rapid temperature changes during storage can cause condensation, resulting in lead oxidation or corrosion, which will deteriorate the solderability of the leads.
- When restoring devices after removal from their packing, use anti-static containers.
- Do not allow loads to be applied directly to devices while they are in storage.
- If devices have been stored for more than two years under normal storage conditions, it is recommended that you check the leads for ease of soldering prior to use.

14. Marking (Note)

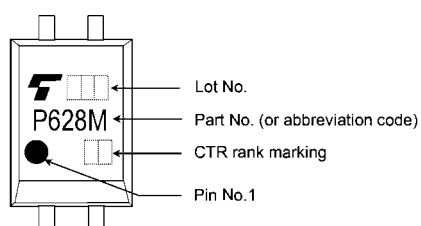


Fig. 14.1 Marking example of TLP628M

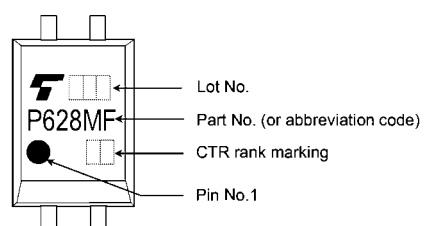


Fig. 14.2 Marking example of TLP628MF

Note: A different marking is used for photocouplers that have been qualified according to option (D4) of EN 60747. See Fig.15.4 and Fig.15.5.

15. EN 60747-5-5 Option (D4) Specification

- Part number: TLP628M, TLP628MF (Note 1)
- The following part naming conventions are used for the devices that have been qualified according to option (D4) of EN 60747.

Example: TLP628M(D4GBT1,E)

D4: EN 60747 option

CB: CTR rank

T1: Tape type (TP1)

E: [[G]]/RoHS COMPATIBLE (Note 2)

Note 1: Use TOSHIBA standard type number for safety standard application.

e.g., TLP628M(D4GBT1,E → TLP628M

Note 2: Please contact your Toshiba sales representative for details on environmental information such as the product's RoHS compatibility.

RoHS is the Directive 2011/65/EU of the European Parliament and of the Council of 8 June 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment.

Description		Symbol	Rating	Unit
Application classification				
for rated mains voltage ≤ 600 Vrms			I-IV	—
for rated mains voltage ≤ 1000 Vrms			I-III	—
Climatic classification			55 / 125 / 21	—
Pollution degree			2	—
Maximum operating insulation voltage	TLPxxxx type	VIORM	890	Vpeak
	TLPxxxxF type		1140	
Input to output test voltage, Method A $V_{pr} = 1.6 \times VIORM$, type and sample test $t_p = 10$ s, partial discharge < 5 pC	TLPxxxx type	Vpr	1424	Vpeak
	TLPxxxxF type		1824	
Input to output test voltage, Method B $V_{pr} = 1.875 \times VIORM$, 100 % production test $t_p = 1$ s, partial discharge < 5 pC	TLPxxxx type	Vpr	1670	Vpeak
	TLPxxxxF type		2140	
Highest permissible overvoltage (transient overvoltage, $t_{pr} = 60$ s)		VTR	8000	Vpeak
Safety limiting values (max. permissible ratings in case of fault, also refer to thermal derating curve)				
current (input current I_F , $P_{so} = 0$)		I _{si}	400	mA
power (output or total power dissipation)		P _{so}	700	mW
temperature		T _s	150	°C
Insulation resistance	$V_{IO} = 500$ V, $T_a = 25$ °C	R _{si}	$\geq 10^{12}$	Ω
	$V_{IO} = 500$ V, $T_a = 100$ °C		$\geq 10^{11}$	
	$V_{IO} = 500$ V, $T_a = T_s$		$\geq 10^9$	

Fig. 15.1 EN 60747 Insulation Characteristics



		 7.62 mm pitch TLPxxx type	 10.16 mm pitch TLPxxxF type
Minimum creepage distance	Cr	7.0 mm	8.0 mm
Minimum clearance	Cl	7.0 mm	8.0 mm
Minimum insulation thickness	ti	0.4 mm	
Comparative tracking index	CTI	175	

Fig. 15.2 Insulation Related Specifications (Note)

Note: If a printed circuit is incorporated, the creepage distance and clearance may be reduced below this value. (e.g., at a standard distance between soldering eye centers of 7.5 mm). If this is not permissible, the user shall take suitable measures.

Note: This photocoupler is suitable for **safe electrical isolation** only within the safety limit data. Maintenance of the safety data shall be ensured by means of protective circuits.



Fig. 15.3 Marking on packing for EN 60747

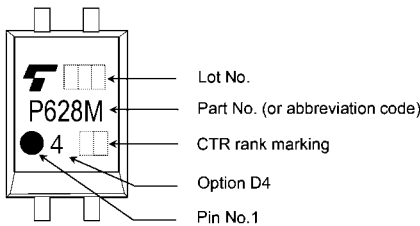


Fig. 15.4 Marking Example of TLP628M (Note 1)

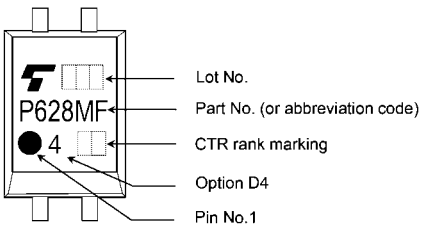


Fig. 15.5 Marking Example TLP628MF (Note 1)

Note 1: The above marking is applied to the photocouplers that have been qualified according to option (D4) of EN 60747.

Figure 1 Partial discharge measurement procedure according to EN 60747
Destructive test for qualification and sampling tests.

Method A

(for type and sampling tests,
destructive tests)

t_1, t_2	= 1 to 10 s
t_3, t_4	= 1 s
t_p (Measuring time for partial discharge)	= 10 s
t_b	= 12 s
t_{ini}	= 60 s

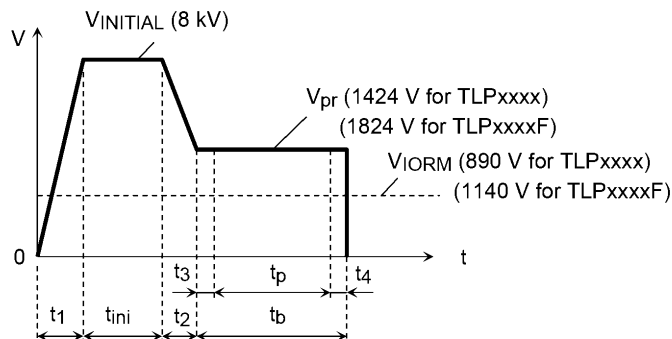


Figure 2 Partial discharge measurement procedure according to EN 60747
Non-destructive test for 100 % inspection.

Method B

(for sample test, non-
destructive test)

t_3, t_4	= 0.1 s
t_p (Measuring time for partial discharge)	= 1 s
t_b	= 1.2 s

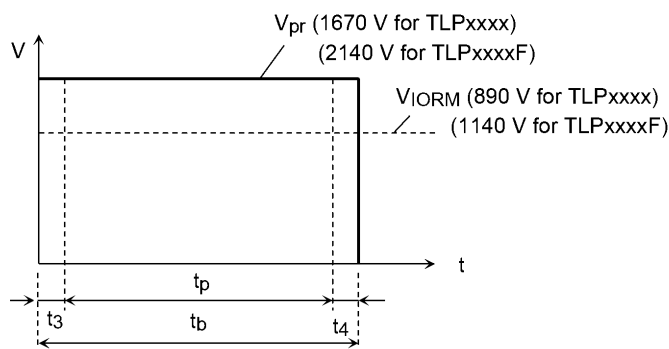


Figure 3 Dependency of maximum safety ratings on ambient temperature

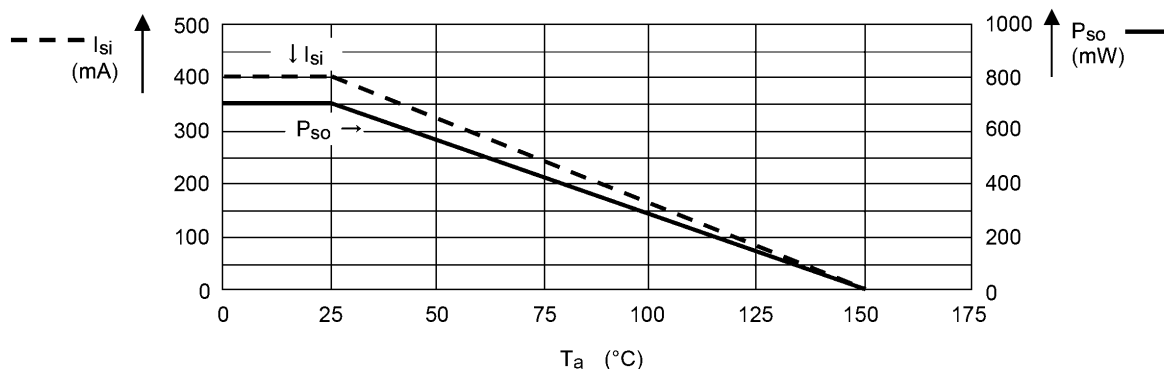
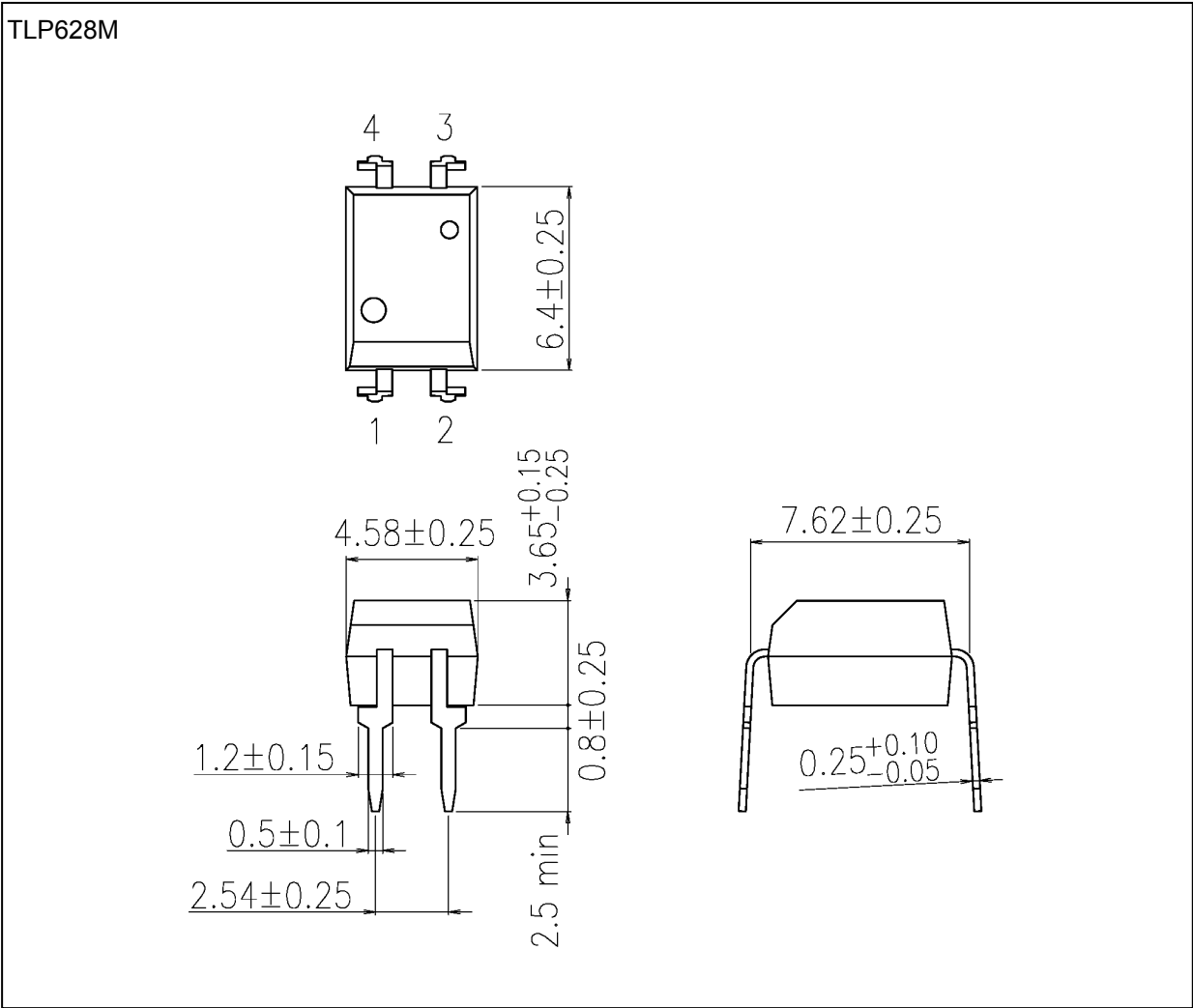


Fig. 15.6 Measurement Procedure

Package Dimensions

Unit: mm

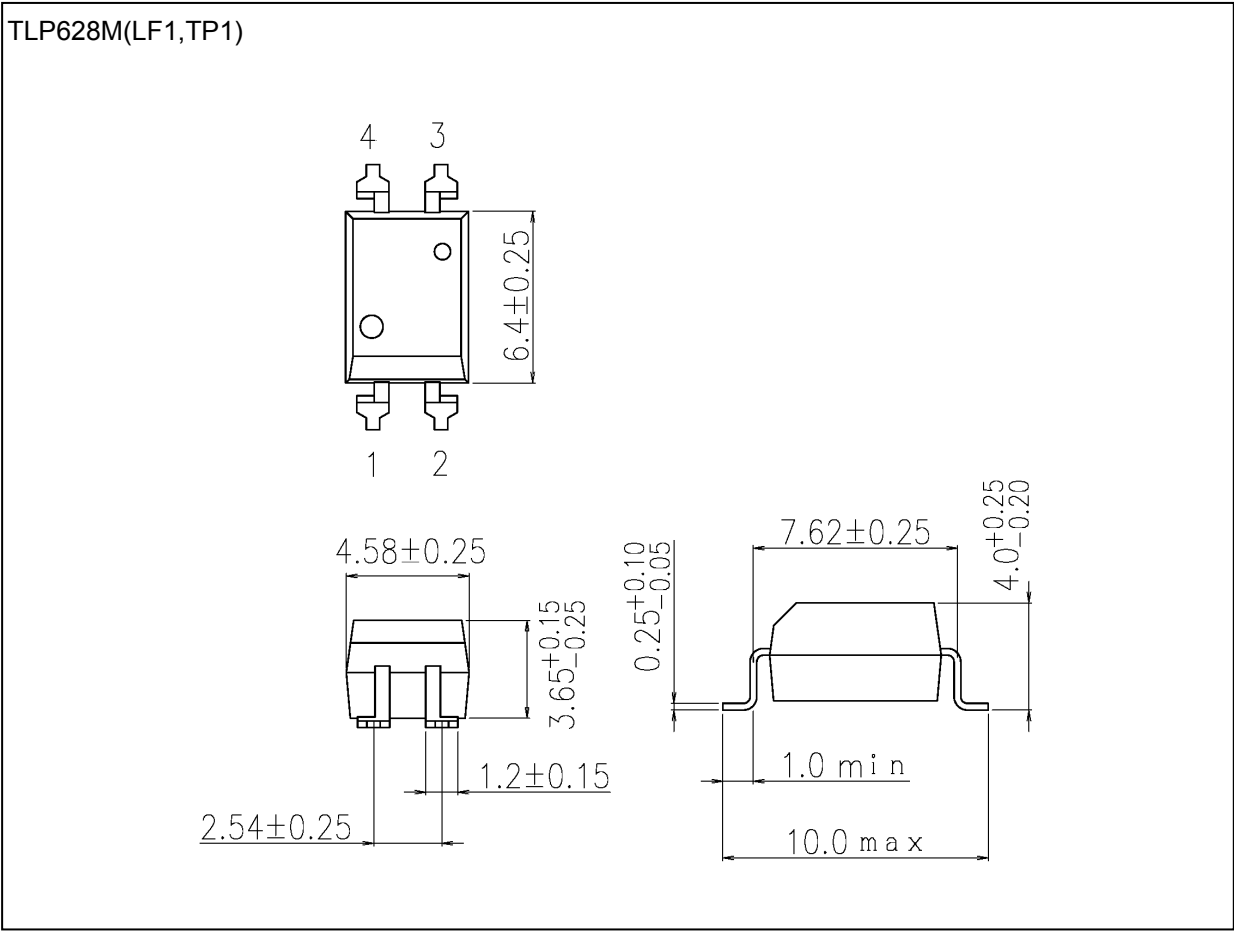


Weight: 0.24 g (typ.)

Package Name(s)
TOSHIBA: 11-5B2S

Package Dimensions

Unit: mm

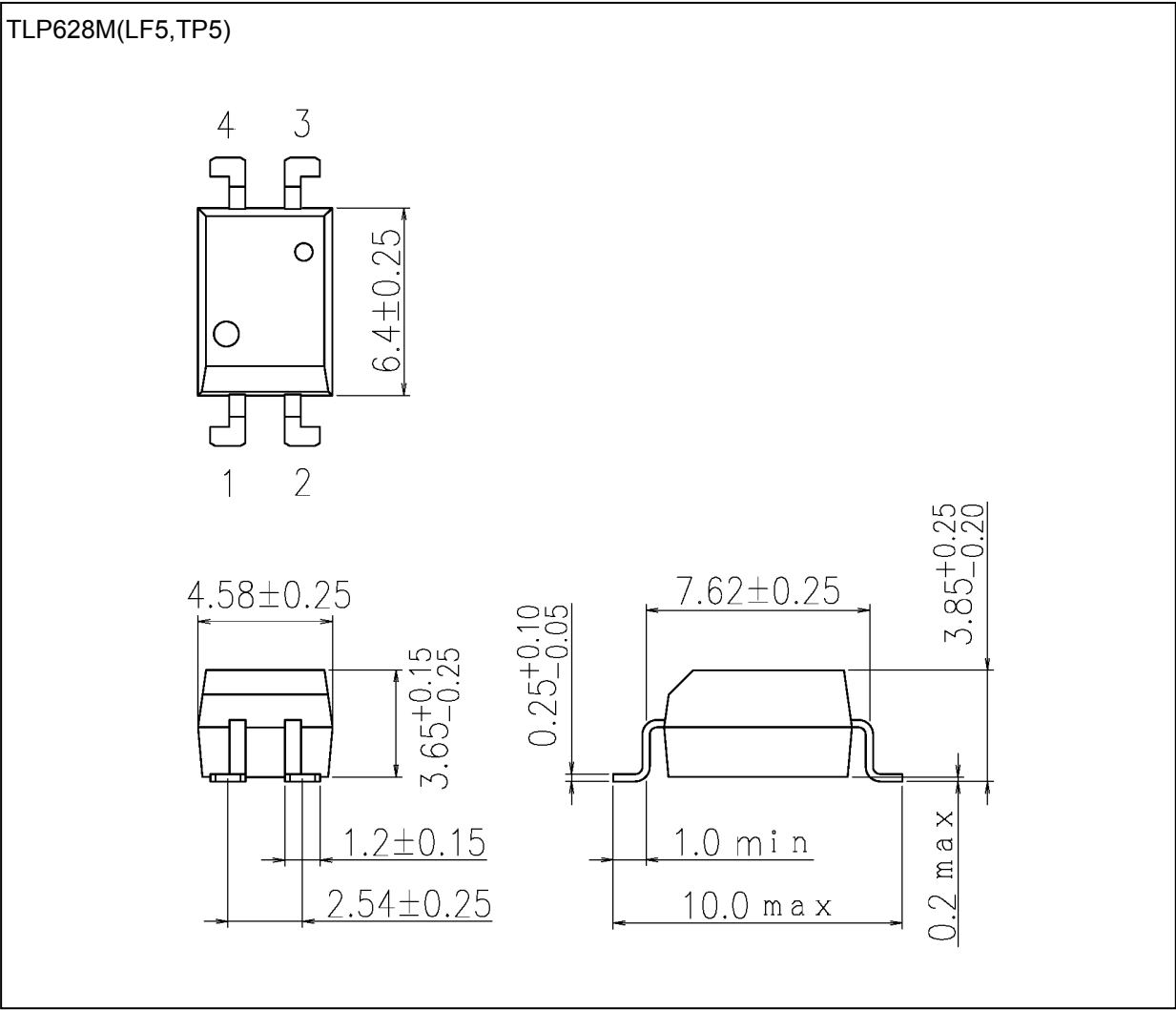


Weight: 0.24 g (typ.)

Package Name(s)
TOSHIBA: 11-5B201S

Package Dimensions

Unit: mm

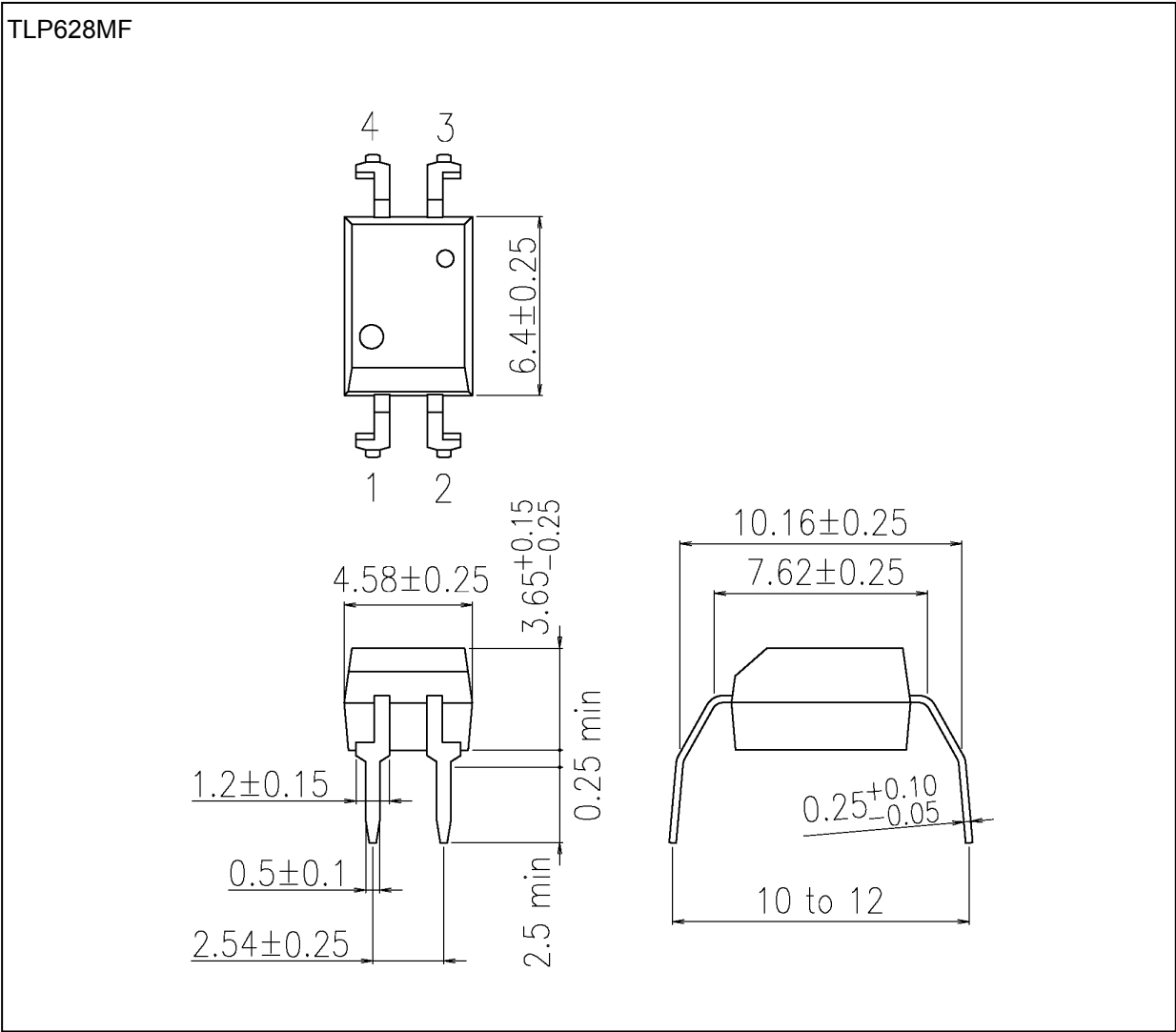


Weight: 0.24 g (typ.)

Package Name(s)
TOSHIBA: 11-5B205S

Package Dimensions

Unit: mm

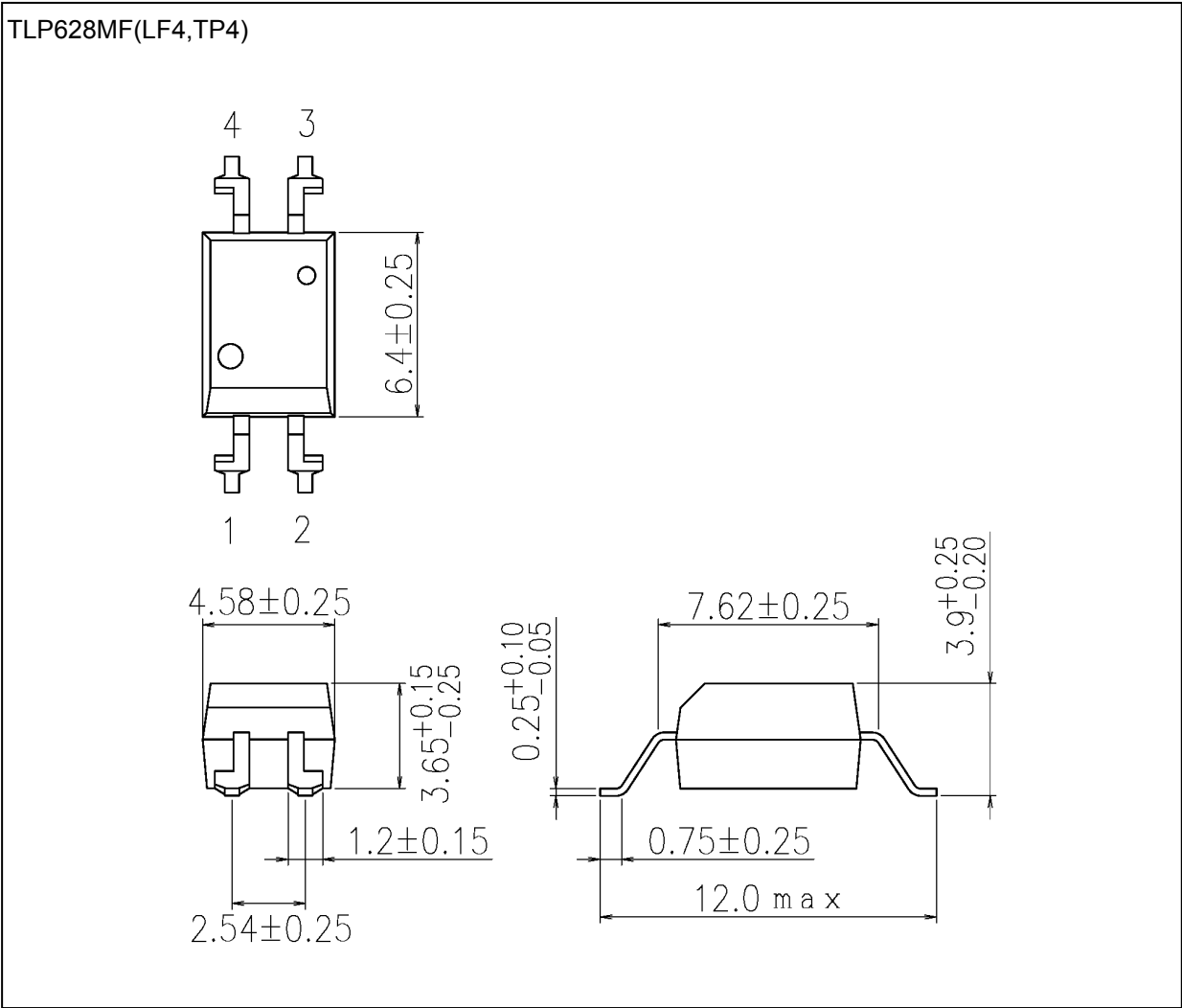


Weight: 0.24 g (typ.)

Package Name(s)
TOSHIBA: 11-5B202S

Package Dimensions

Unit: mm



Weight: 0.24 g (typ.)

Package Name(s)
TOSHIBA: 11-5B204S

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