TOSHIBA LED Lamps

TLRH1106(T11), TLRMH1106(T11), TLSH1106(T11) TLOH1106(T11), TLYH1106(T11), TLGH1106(T11)

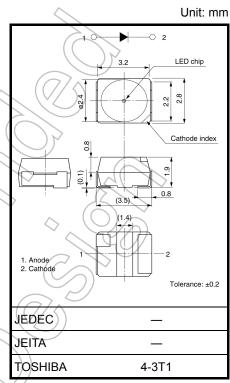
Panel Circuit Indicators

- Surface-mount devices
- 3.2 (L) mm × 2.8 (W) mm × 1.9 (H) mm
- Flat-top type
- InGaAlP LEDs
- High luminous intensity
- Low drive current, high-intensity light emission
- Colors: red, orange, yellow, green
- Applications: automotive use,

message signboards, backlighting etc.

• Standard embossed tape packing: T11 (2000 pcs / reel)

8-mm tape reel



Weight: 0.035 g (typ.)

Color and Material

Part Number	Color	Material
TLRH1106	Red	
TLRMH1106	Red	
TLSH1106	Red	InGaAℓP
TLOH1106	Orange	IIIQAAII
TLYH1106	Yellow	
TLGH1106	Green	$\mathcal{A}($

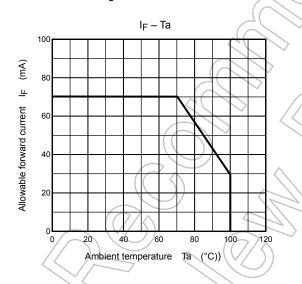
Absolute Maximum Ratings (Ta = 25°C)

Part Number	Forward Current I _F (mA) Please see Note 1	Reverse Voltage V _R (V)	Power Dissipation P _D (mW)	Operation Temperature T _{opr} (°C)	Storage Temperature T _{stg} (°C)						
TLRH1106											
TLRMH1106				\wedge							
TLSH1106	70	4	175	-40 to 100	–40 to 100						
TLOH1106	70	4	175	-40 10 100	=40 to 100						
TLYH1106											
TLGH1106			<	(0/5)							

Note: Using continuously under heavy loads (e.g. the application of high temperature/current/voltage and the significant change in temperature, etc.) may cause this product to decrease in the reliability significantly even if the operating conditions (i.e. operating temperature/current/voltage, etc.) are within the absolute maximum ratings.

Please design the appropriate reliability upon reviewing the Toshiba Semiconductor Reliability Handbook ("Handling Precautions"/"Derating Concept and Methods") and individual reliability data (i.e. reliability test report and estimated failure rate, etc).

Note 1: Forward current derating



Electrical Characteristics (Ta = 25°C)

	\wedge					
Part Number	Part Number Forward Voltage V _F				Reverse Curre	
	Min	Тур.	Max	lF	Max	V_{R}
TLRH1106	1.8	2.1	2.5			
TLRMH1106	1.8	2.1/>	2.5)		
TLSH1106	1.8	2.2	2.5	50	10	4
TLOH1106	1.8	2.2	2.5	30	10	4
TLYH1106	1.8	2.2	2.5			
TLGH1106	1.8	2.2	2.5			
Unit		V		mA	μА	V



Optical Characteristics-1 (Ta = 25°C)

Part Number	Luminous Intensity I _V			Available Iv rank	
rait Number	Min	Тур.	Max	l _F	Please see Note 2
TLRH1106	160	380	800	50	SA / TA / UA
TLRMH1106	160	380	800	50	SA / TA / UA
TLSH1106	250	500	1250	50	TA / UA / VA
TLOH1106	250	600	1250	50	TA / UA / VA
TLYH1106	250	450	1250	50	TA / UA / VA
TLGH1106	100	200	500	50	RA/SA/TA
Unit	mcd	mcd	mcd	mA	- >

Note 2: The specification on the above table is used for Iv classification of LEDs in Toshiba facility.

Each reel includes the same rank LEDs. Let the delivery ratio of each rank be unquestioned.

Rank	Luminous Intensity I _V			
Nank	Min	Max		
RA	100	200		
SA	160	320		
TA	250	500		
UA	400	800		
VA	630	1250		
Unit	mcd	mcd		

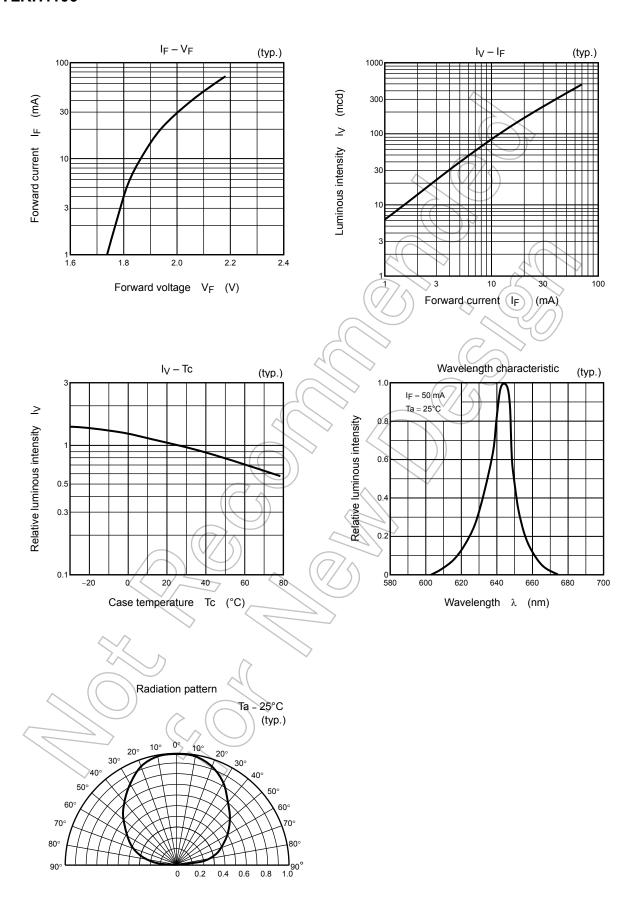
Optical Characteristics-2 (Ta = 25°C)

				Emission	Spectrum			
Part Number		ak Emiss velength		Δλ	Domina	nt Wavele	ength λ _d	Ιϝ
	Min	Тур.	Max	Тур.	Min	Typ.	Max	'
TLRH1106	\mathcal{A}	644)	18	624//	630	638	
TLRMH1106	_/	636	}	17	620	626	634	
TLSH1106	_	623	_ <	17	607	613	621	50
TLOH1106	<i> </i>	612	_	15	599	605	613	50
TLYH1106	(A)	590	- ^	15	581	587	595	
TLGH1106	//-	574	4	11	565	571	576	
Unit))	nm		nm		nm		mA

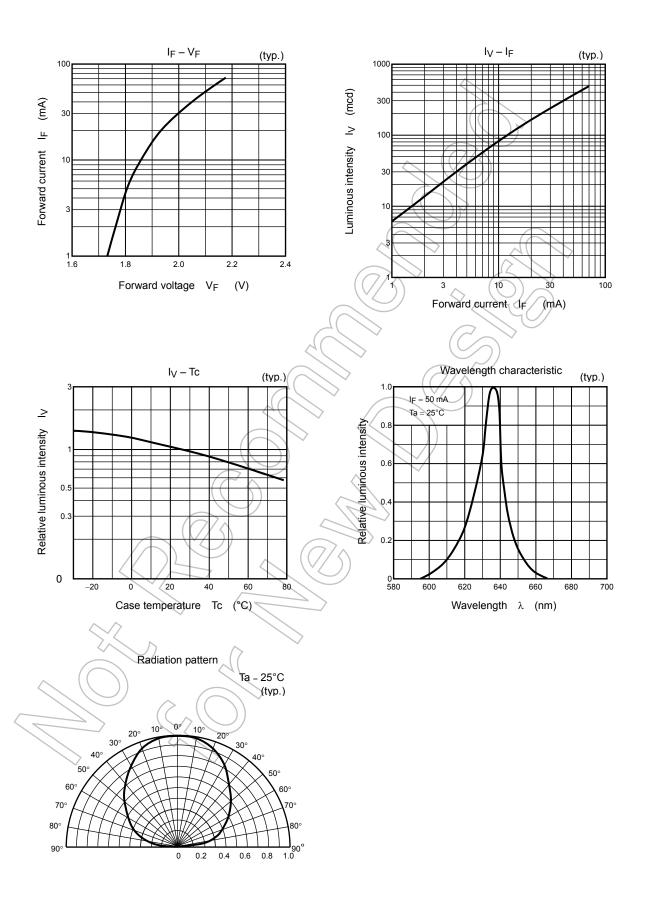
The Cautions

- This visible LED lamp also emits some IR light
 If a photodetector is located near the LED lamp, please ensure that it will not be affected by the IR light.
- This product is designed as a general display light source usage, and it has applied the measurement standard that matched with the sensitivity of human's eyes. Therefore, it is not intended for usage of functional application (ex. Light source for sensor, optical communication and etc) except general display light source.

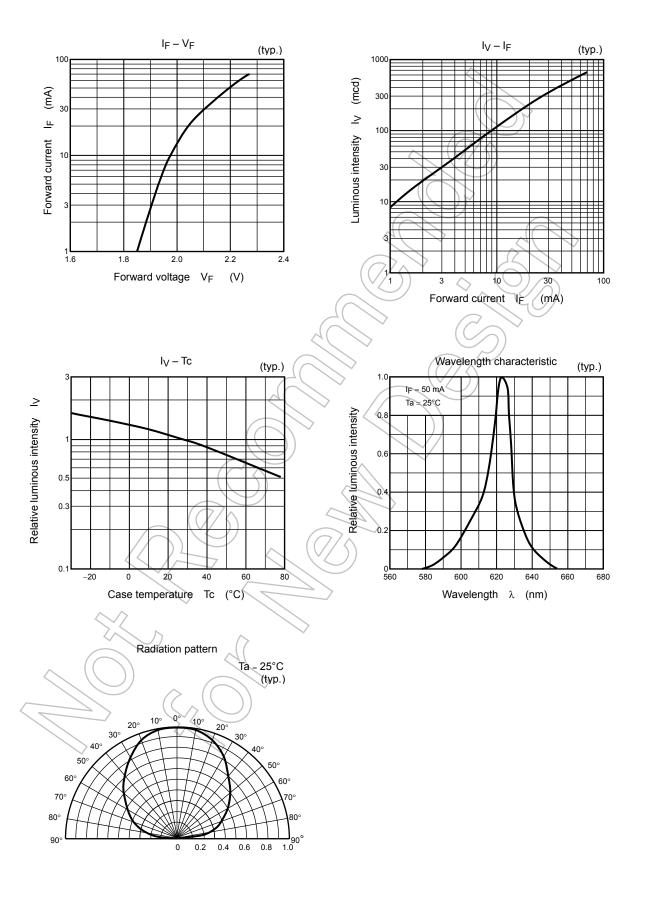
TLRH1106



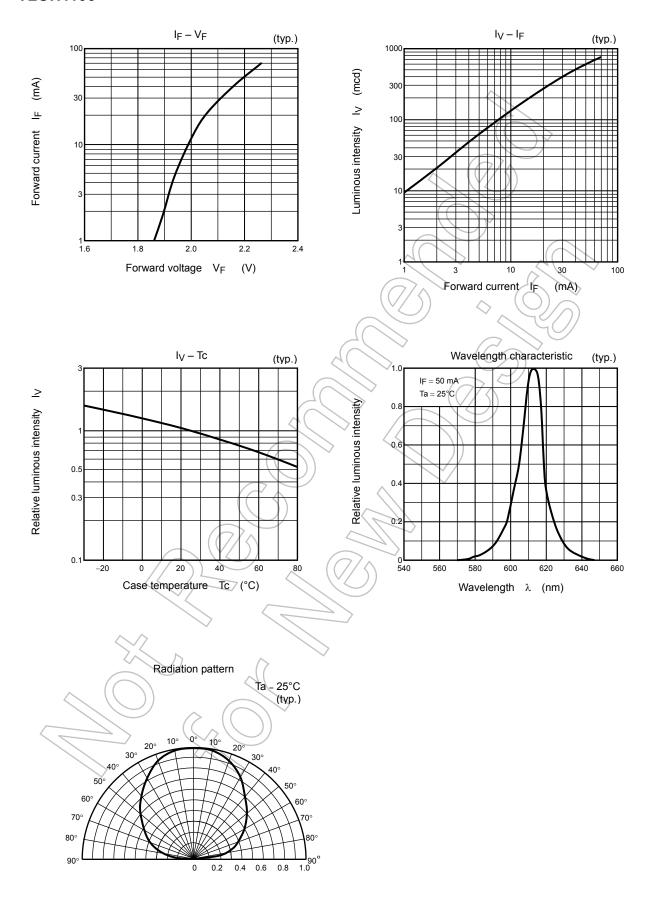
TLRMH1106



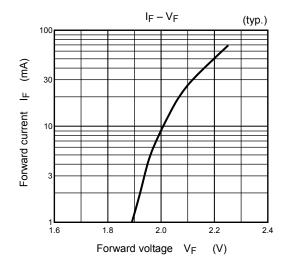
TLSH1106

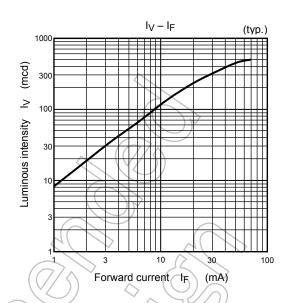


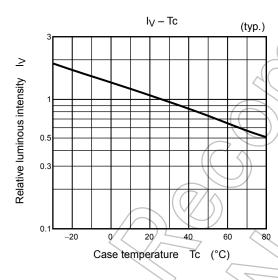
TLOH1106

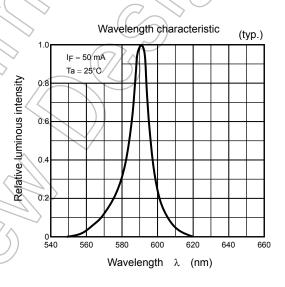


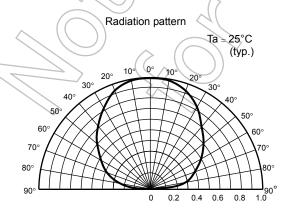
TLYH1106



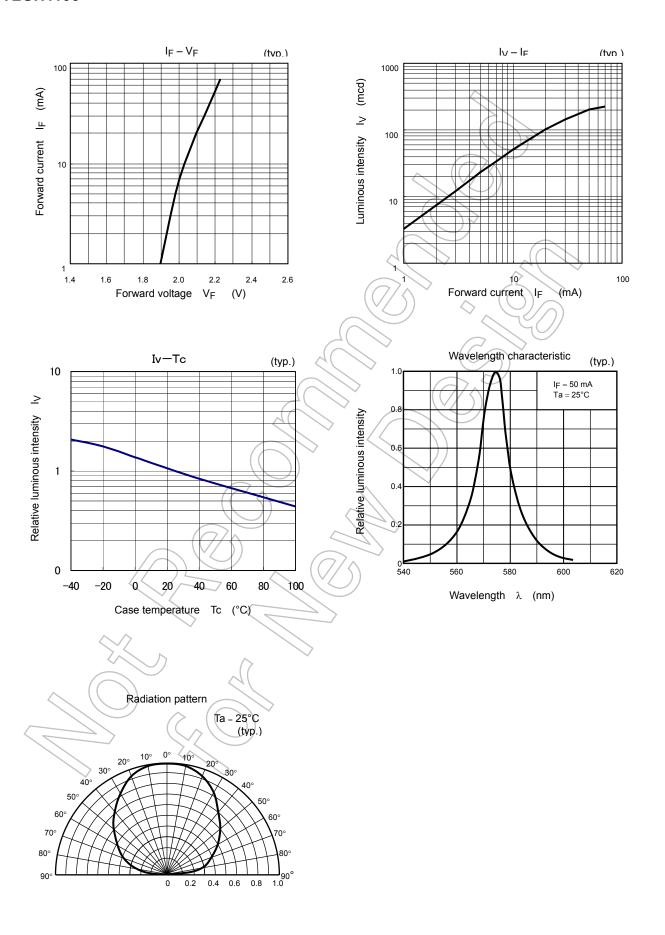








TLGH1106





Packaging

These LED devices are packed in an aluminum envelope with a silica gel and a moisture indicator to avoid moisture absorption. The optical characteristics of the devices may be affected by exposure to moisture in the air before soldering and they should therefore be stored under the following conditions:

1. This moisture proof bag may be stored unopened within 12 months at the following conditions. Temperature: 5°C to 30°C

Humidity: 90% (max)

- 2. After opening the moisture proof bag, the devices should be assembled within 168 hours in an environment of 5°C to 30°C/60% RH or below.
- 3. If upon opening, the moisture indicator card shows humidity 30% or above (Color of indication changes to pink) or the expiration date has passed, the devices should be baked in taping with reel. After baking, use the baked devices within 72 hours, but perform baking only once. Baking conditions: 60±5°C, for 12 to 24 hours.

Expiration date: 12 months from sealing date, which is imprinted on the same side as this label affixed.

- 4. Repeated baking can cause the peeling strength of the taping to change, then leads to trouble in mounting. Furthermore, prevent the devices from being destructed against static electricity for baking of it.
- 5. If the packing material of laminate would be broken, the hermeticity would deteriorate. Therefore, do not throw or drop the packed devices.

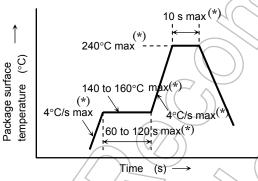
Mounting Method

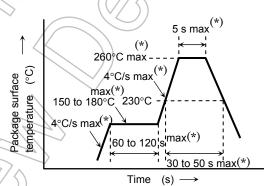
Soldering

• Reflow soldering (example)

Temperature profile for Pb soldering (example)

Temperature profile for Pb-free soldering (example)





- The products are evaluated using above reflow soldering conditions. No additional test is performed exceed the condition (i.e. the condition more than (*)MAX values) as a evaluation. Please perform reflow soldering under the above conditions.
- Please perform the first reflow soldering with reference to the above temperature profile and within 168 h of opening the package.
- Second reflow soldering

In case of second reflow soldering should be performed within 168 h of the first reflow under the above conditions

Storage conditions before the second reflow soldering: 30°C, 60% RH (max)

Make any necessary soldering corrections manually.

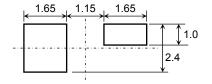
(only once at each soldering point)

Soldering iron: 25 W
Temperature: 300°C or less
Time: within 3 s

• If the products need to be performed by other soldering method (ex. wave soldering), please contact Toshiba sales representative.

Recommended Soldering Pattern

Unit: mm



Recommended Cu area: Anode terminal 24mm² min 24mm² min



Cleaning

When cleaning is required after soldering, Toshiba recommends the following cleaning solvents. It is confirmed that these solvents have no effect on semiconductor devices in our dipping test (under the recommended conditions). In selecting the one for your actual usage, please perform sufficient review on washing condition, using condition and etc.

ASAHI CLEAN AK-225AES: (made by ASAHI GLASS)

KAO CLEAN THROUGH 750H: (made by KAO)

PINE ALPHA ST-100S: (made by ARAKAWA CHEMICAL)

Precautions When Mounting

Do not apply force to the plastic part of the LED under high-temperature conditions.

To avoid damaging the LED plastic, do not apply friction using a hard material.

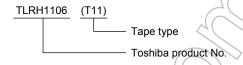
When installing the PCB in a product, ensure that the device does not come into contact with other emponents.

Tape Specifications

1. Product Number Format

The type of package used for shipment is denoted by a symbol suffix after the product number. The method of classification is as below. (this method, however does not apply to products whose electrical characteristics differ from standard Toshiba specifications)

- (1) Tape Type: T14 (4-mm pitch)
- (2) Example

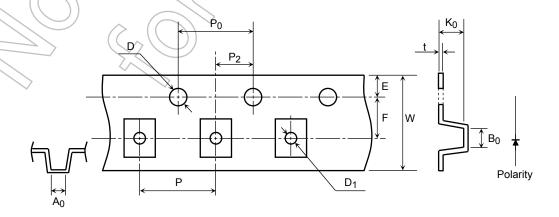


2. Tape Dimensions

Unit: mm

Symbol	Dimension	Tolerance
D	1.5	+0.1/-0
Е	1.75	±0.1
P ₀	4.0	±0.1
t	0.3	±0.05
F	3.5	±0.05
D ₁	1/5	±0.1

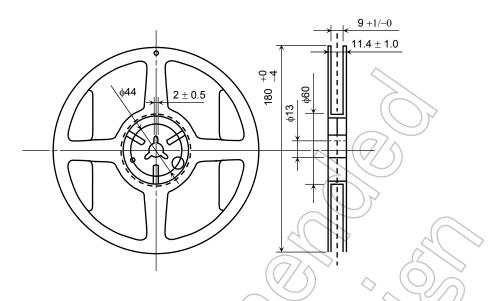
Symbol	Dimension	Tolerance	
(P ₂)	2.0	±0.05	
(W)	8.0	±0.3	
P	4.0	±0.1	
A ₀	2.9	±0.1	
B ₀	3.7	±0.1	
K ₀	2.3	±0.1	



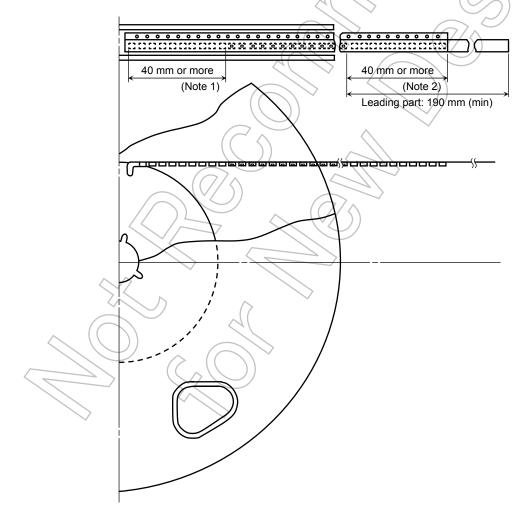
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3. Reel Dimensions

Unit: mm



4. Leader and Trailer Sections of Tape



Note 1: Empty trailer section



5. Packing Form

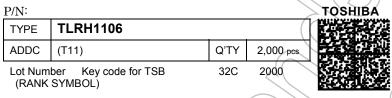
(1) Packing quantity

Reel	2,000 pcs
Carton	10,000 pcs

(2) Packing form: Each reel is sealed in an aluminum pack with silica gel.

6. Label Format

(1) Example: TLRH1106 (T11)

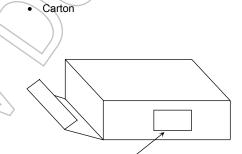


Use under 5-30degC/60%RH within 168h



(2) Label location

Reel



Label position

Label position

• The aluminum package in which the reel is supplied also has the label attached to center of one side.

Tape feel direction

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