

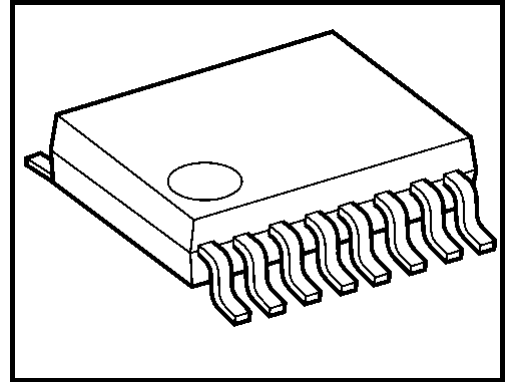
TOSHIBA CDMOS Integrated Circuit Silicon Monolithic

# TC78H610FNG

## DUAL H-BRIDGE DRIVER IC

The TC78H610FNG is a dual H-bridge driver IC for DC motors which incorporates DMOS in output transistors.

The TC78H610FNG is capable of driving 2 DC brushed motors or 1 stepping motor.

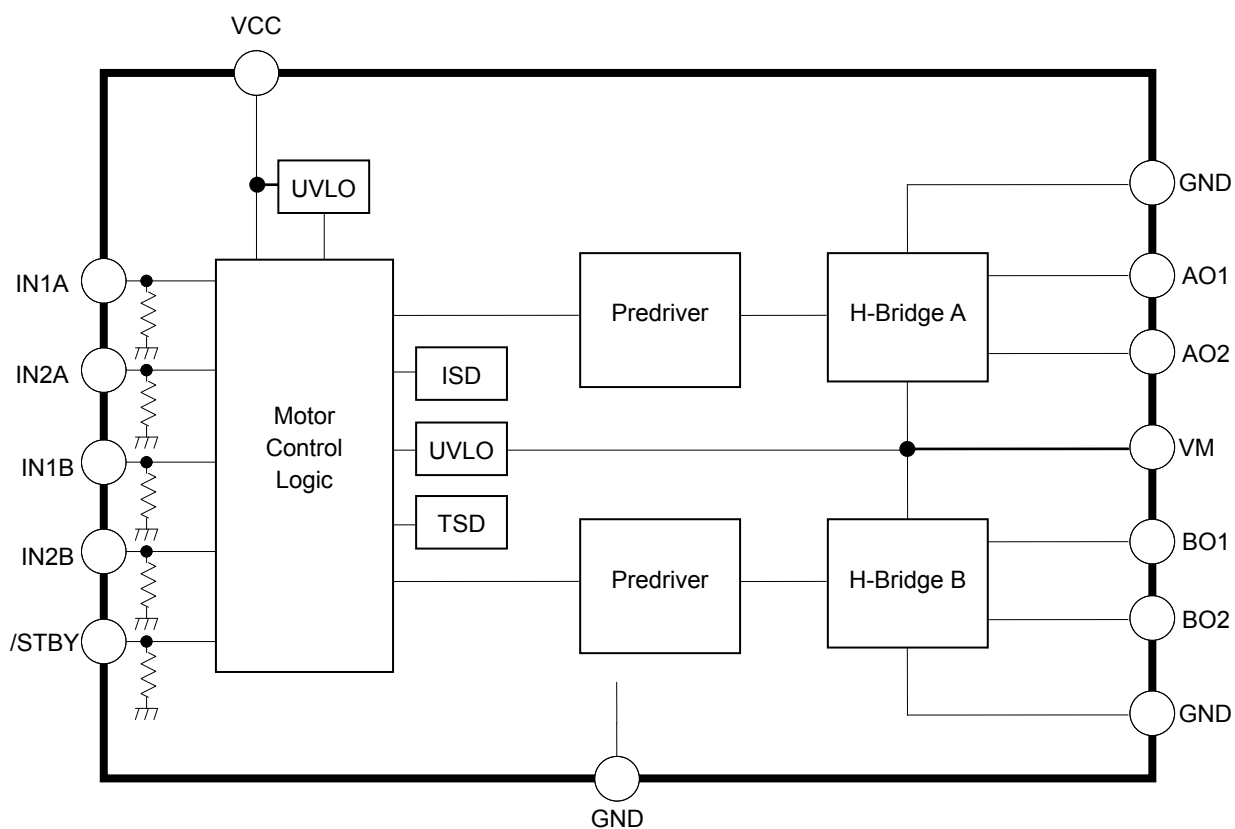


SSOP16-P-225-0.65B Weight: 0.07g(Typ.)

### Features

- Power supply voltage for motor :  $V_M=18V$ (Absolute Maximum Ratings)
  - Power supply voltage for control :  $V_{CC}=6V$ (Absolute Maximum Ratings)
  - Output current :  $I_{OUT}=1.0A$ (Absolute Maximum Ratings)
  - Output ON resistance :  $R_{on}(\text{upper and lower sum})=1.2\Omega$ (Typ.)
  - Internal pull-down resistors on inputs :  $200k\Omega$ (Typ.)
  - Built-in over current detection (ISD), thermal shutdown (TSD) circuit, and under voltage lockout (UVLO) circuit.
  - Small package : SSOP16(0.65mm pitch)
  - Built-in cross conduction protection circuit
- 
- This product has a MOS structure and is sensitive to electrostatic discharge. When handling this product, ensure that the environment is protected against electrostatic discharge by using an earth strap, a conductive mat and an ionizer. Ensure also that the ambient temperature and relative humidity are maintained at reasonable levels.
  - The IC should be installed correctly. Otherwise, the IC or peripheral parts and devices may be degraded or permanently damaged.

## Block Diagram

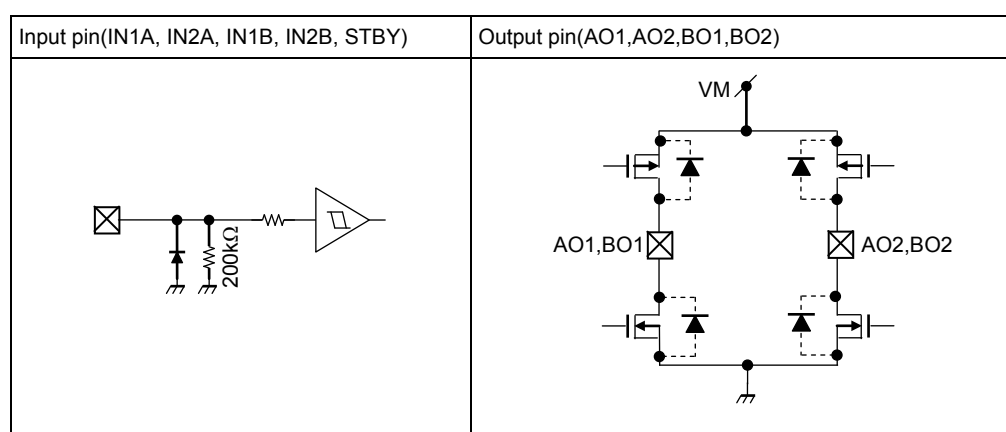


\* Please note that in the block diagram, functional blocks or constants may be omitted or simplified for explanatory purposes.

## Pin Functions

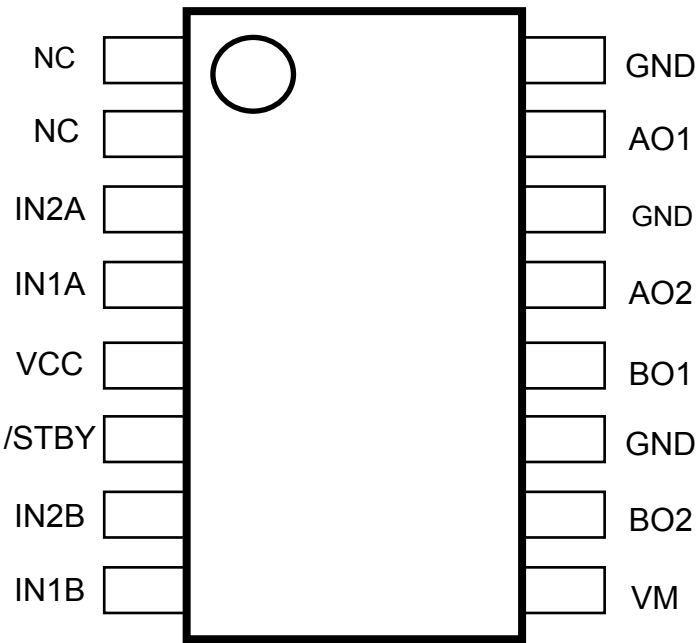
Pin No.	Pin name	Functional description	Remarks
1	NC	Not connected	Please do not connect any pattern
2	NC	Not connected	Please do not connect any pattern
3	IN2A	Control input pin for Ach (2)	See the Input/Output functions table.
4	IN1A	Control input pin for Ach (1)	See the Input/Output functions table.
5	VCC	Power supply pin for logic block	$V_{CC}=2.7$ to $5.5V$
6	/STBY	Standby input	See the Input/Output functions table.
7	IN2B	Control input pin for Bch (2)	See the Input/Output functions table.
8	IN1B	Control input pin for Bch (1)	See the Input/Output functions table.
9	VM	Power supply pin for output	$V_M= 2.5$ to $15.0 V$
10	BO2	Output pin of B phase (2)	Please connect with a motor.
11	GND	Ground pin	
12	BO1	Output pin of B phase (1)	Please connect with a motor.
13	AO2	Output pin of A phase (2)	Please connect with a motor.
14	GND	Ground pin	
15	AO1	Output pin of A phase (1)	Please connect with a motor.
16	GND	Ground pin	

## Equivalent Input Circuit



Please note that in the equivalent input circuit, functional blocks or constants may be omitted or simplified for explanatory purposes.

**Pin Assignment (Top view)**



## Absolute Maximum Ratings (Ta =25°C)

Characteristics	Symbol	Rating	Unit
Power supply voltage	V <sub>CC</sub>	6	V
	V <sub>M</sub>	18	V
Output current	I <sub>OUT</sub>	1.0	A
Input voltage	V <sub>IN</sub>	-0.2 to V <sub>CC</sub> +0.2	V
Power dissipation	P <sub>D</sub>	0.5 (Note1)	W
		0.78 (Note2)	
Operation temperature	T <sub>opr</sub>	-20 to 85	°C
Storage temperature	T <sub>stg</sub>	-55 to 150	°C

Note 1: IC only

Note 2: When mounted on a glass epoxy board (50 mm × 50 mm × 1.6 mm, Cu area: 40 %)

The absolute maximum ratings of a semiconductor device are a set of specified parameter values that must not be exceeded during operation, even for an instant.

If any of these ratings are exceeded during operation, the electrical characteristics of the device may be irreparably altered, in which case the reliability and lifetime of the device can no longer be guaranteed.

Moreover, any exceeding of the ratings during operation may cause breakdown, damage and/or degradation in other equipment. Applications using the device should be designed so that no absolute maximum ratings will ever be exceeded under any operating condition.

## Operating Range (Ta = -20 to 85°C)

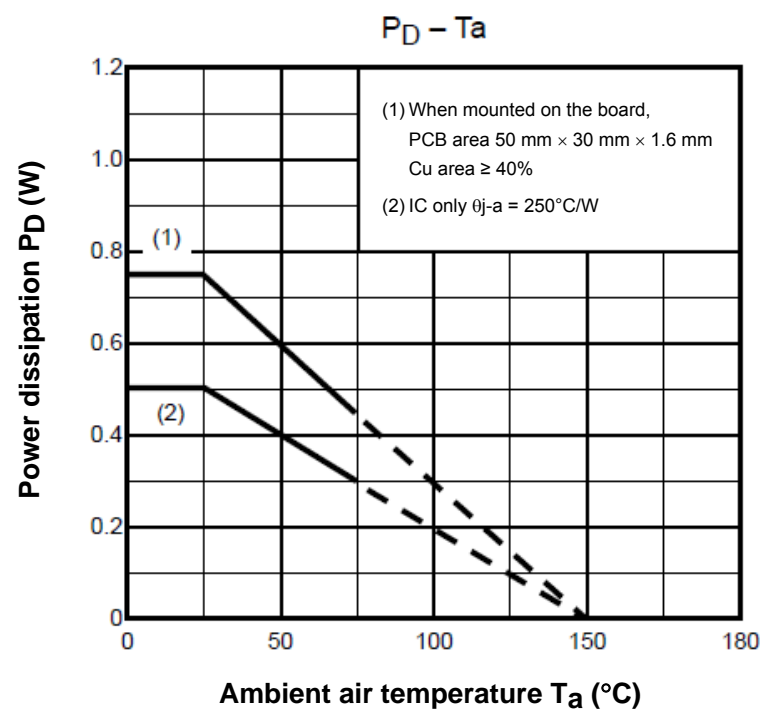
Characteristics	Sym bol	Conditions	Min	Typ.	Max	Unit
Controlled power supply voltage	V <sub>CC</sub>	—	2.7	3.3	5.5	V
Motor power supply voltage	V <sub>M</sub>	—	2.5	5	15	V
Output current	I <sub>OUT</sub>	—	—	—	0.8	A
Input voltage	V <sub>IN</sub>	—	—	—	5.5	V
Control logic frequency	f <sub>PWM</sub>	IN1A, IN2A, IN1B, IN2B Duty50% condition	1	—	500	kHz

Maximum current is limited by power dissipation. It depends on the ambient temperature, excitation mode, and heat radiation of the board.

**Electrical Characteristics** (Ta=25°C, V<sub>CC</sub>=3.3V, V<sub>M</sub>=5V, unless otherwise specified.)

Characteristics		Symbol	Test Condition	Min	Typ.	Max	Unit
Input voltage		V <sub>IN(H)</sub>	IN1A, IN1B, IN2A, IN2B, /STBY	2.0	—	5.5	V
		V <sub>IN(L)</sub>		-0.2	—	0.8	V
Hysteresis voltage		V <sub>IN(HYS)</sub>	IN1A, IN1B, IN2A, IN2B, /STBY	—	200	—	mV
Input current		I <sub>IN(H)</sub>	V <sub>IN</sub> = 3.3V	11	16.5	22	μA
		I <sub>IN(L)</sub>	V <sub>IN</sub> = GND	2	4	8	μA
Consumption current		I <sub>CC1</sub>	Stop mode IN1A=IN1B=IN2A=IN2B=L	—	0.5	1	mA
		I <sub>CC2</sub>	Forward/Reverse mode N1A=IN1B=L, IN2A=IN2B=H	—	0.5	1	mA
		I <sub>CC3</sub>	Standby mode /STBY=L	—	0	1	μA
		I <sub>M1</sub>	Stop mode IN1A=IN1B=IN2A=IN2B=L	—	0.25	1	mA
		I <sub>M2</sub>	Forward/Reverse mode N1A=IN1B=L, IN2A=IN2B=H	—	0.25	1	mA
		I <sub>M3</sub>	Standby mode /STBY=L	—	0	1	μA
Drain-source ON-resistance (The sum of high side & low side)		R <sub>ON(U+L)</sub>	I <sub>OUT</sub> = 0.2 A	—	1.2	1.6	Ω
			I <sub>OUT</sub> = 0.6 A	—	1.2	1.6	
Diode forward voltage		V <sub>FU</sub>	I <sub>OUT</sub> = 0.6 A	—	1	1.2	V
		V <sub>FL</sub>		—	1	1.2	
Output leakage current	Upper	I <sub>OH</sub>	V <sub>M</sub> =15V	—	—	1	μA
	Lower	I <sub>OL</sub>		—	—	1	

(Reference)  $P_D - T_a$  characteristics

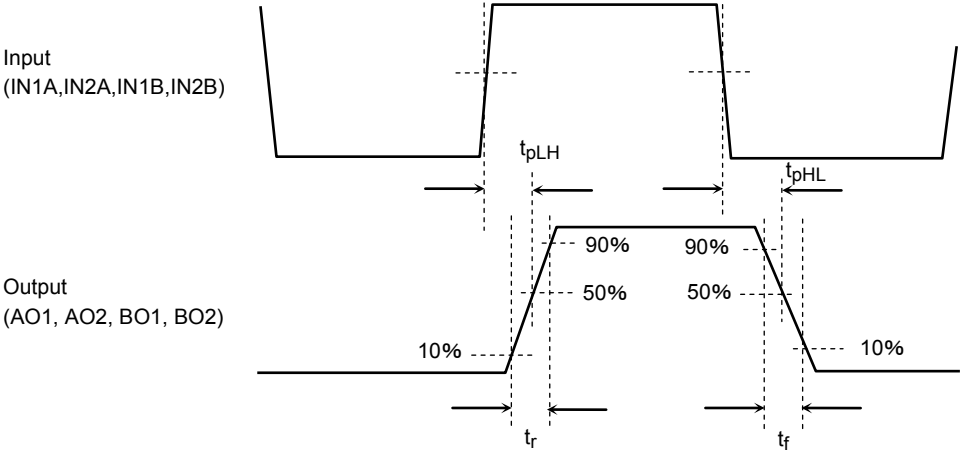


\*The above- characteristics is a reference value and is not a guaranteed

Input/Output functions

Input			Output		
/STBY	IN1A/IN1B	IN2A/IN2B	AO1/BO1	AO2/BO2	Mode
H	H	H	L	L	Short brake
H	L	H	L	H	Forward/Reverse
H	H	L	H	L	Reverse/Forward
H	L	L	OFF (High impedance)		Stop
L	—	—	OFF (High impedance)		Standby

Output waveform timing chart (voltage waveform)



AC Electrical characteristics (Reference)

Symbol	Typical value	Unit
$t_{pLH}$	500	ns
$t_{pHL}$	500	
$t_r$	20	
$t_f$	20	

\*The above- characteristics is a reference value and is not a guaranteed

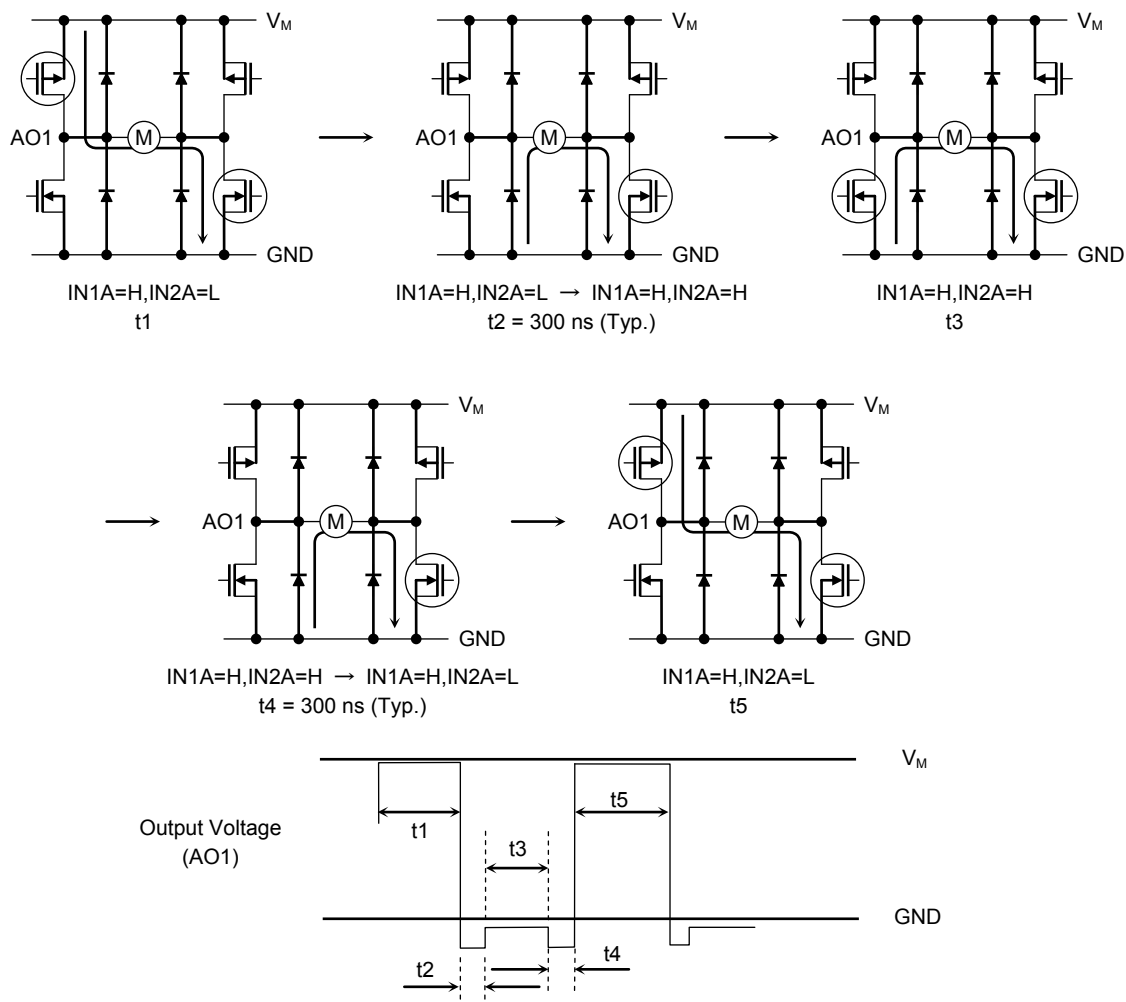
Timing charts may be simplified for explanatory purpose.



## Explanation of operation to H-Bridge

To prevent shoot-through current caused by simultaneous conduction of upper and lower transistors in the output stage, a dead time is internally generated when switching the upper and lower transistors.

Therefore, synchronous rectification for high efficiency in control can be achieved without an off-time that is generated via an external input.



A dead time ( $t2$ ,  $t4$ ) is a reference value.

## TSD (Thermal shut down)

When the junction temperature ( $T_j$ ) exceeds 170°C (typ.), all outputs are turned off. In the operating state of TSD, IC becomes stop mode (It is the same as the state of IN1A/IN1B=IN2A/IN2B=L conditions).

When the junction temperature ( $T_j$ ) falls by 40°C(typ.) or more, it returns to the normal mode.

\* The operative temperature and release temperature of the TSD are a reference value, and are not a guaranteed performance.

## ISD (Over current detection)

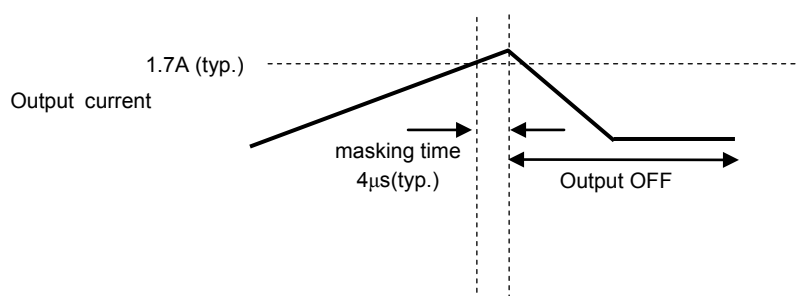
When any of current which flows in output transistors exceeds 1.7A (typ.), all outputs are turned off. In the operating state of ISD, IC becomes stop mode (It is the same as the state of IN1A/IN1B=IN2A/IN2B=L conditions).

However, masking time of 4μs (typ.) should be added in order to avoid detection error by the noise.

The output transistors are turned on when one of the following controls is performed.

1. Re-turn on power supply
2. After setting to standby mode (/STBY = L), it sets to operational mode again.
3. After setting Ach and Bch into stop mode (IN1A/IN1B=IN2A/IN2B=L), it sets to operational mode again.

\* The actuating current and masking term of the ISD are a reference value, and are not a guaranteed value.



## UVLO (Under voltage lockout)

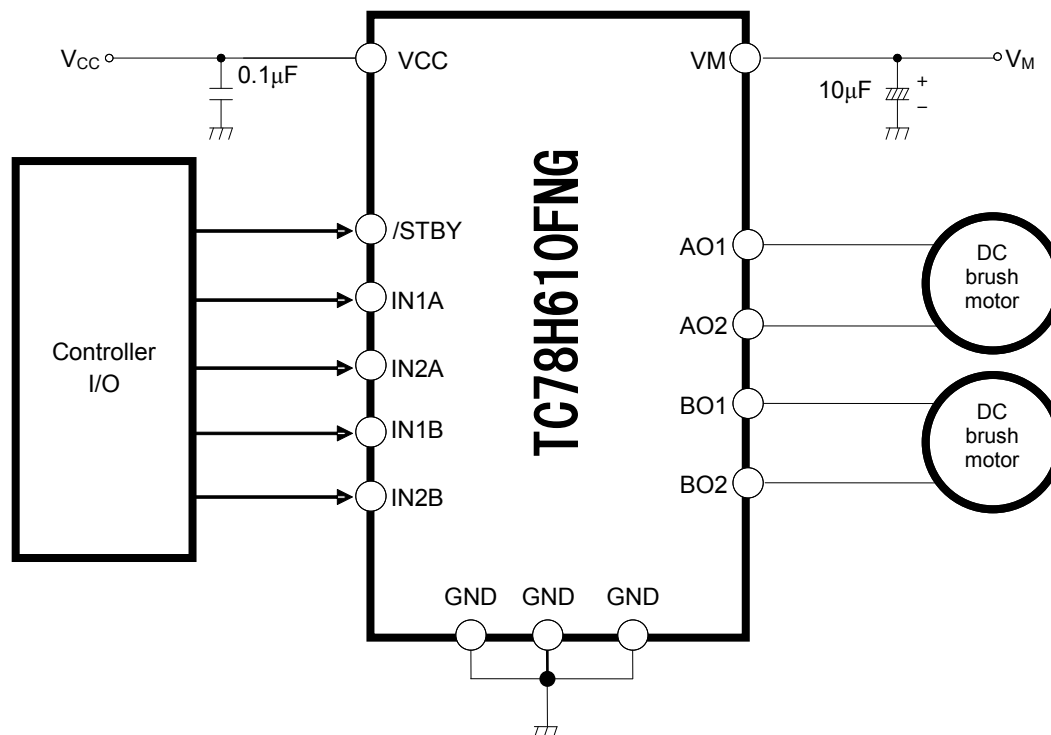
When  $V_{CC}$  falls to less than 2.2V (typ.), all outputs are turned off. In the operating state of UVLO, IC becomes stop mode (It is the same as the state of IN1A/IN1B=IN2A/IN2B=L conditions). By raising  $V_{CC}$  more than 2.3V (typ.), it returns to the normal mode.

When  $V_M$  falls to less than 2.0V (typ.), all outputs are turned off. In the operating state of UVLO, IC becomes stop mode (It is the same as the state of IN1A/IN1B=IN2A/IN2B=L conditions). By raising  $V_M$  more than 2.1V (typ.), it returns to the normal mode.

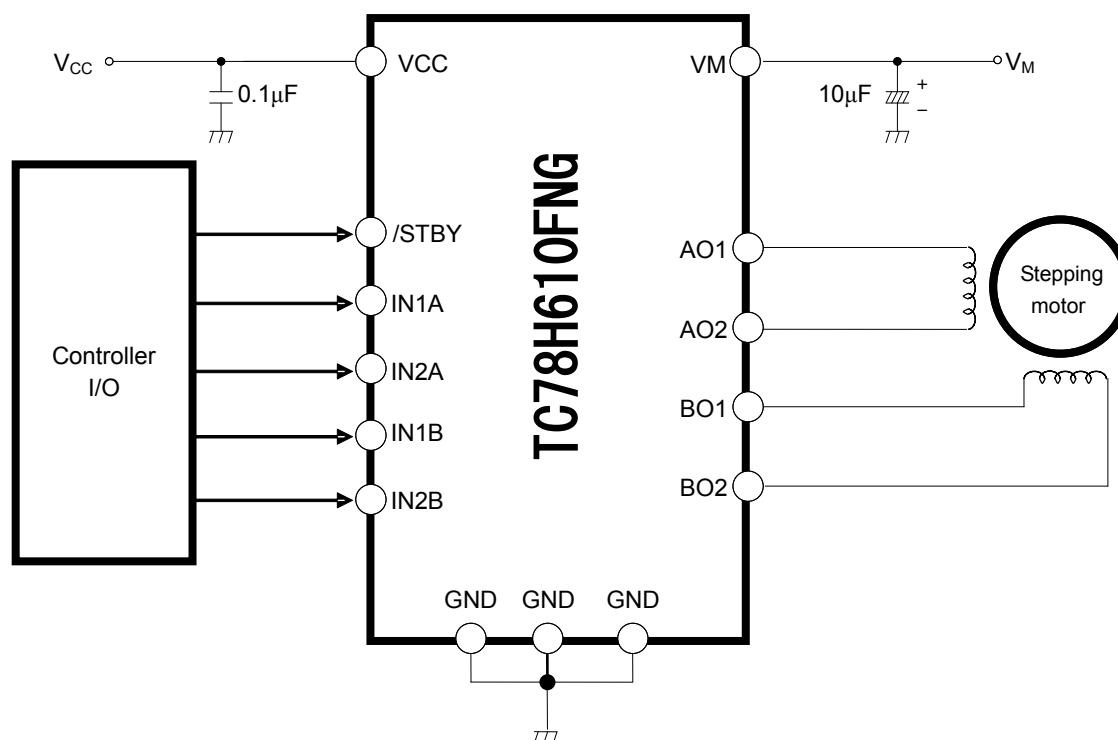
\* The operating voltage and release voltage of the UVLO are a reference value, and are not a guaranteed value.

## Application circuit

### When driving 2 DC brushed motors



### When driving stepping motor



Note 1: A power supply capacitor should be connected as close as possible to the IC.

Note 2: Please set "IN1 and IN2" or "/STBY" as "L" at the time of power supply ON and OFF. If power supply ON and OFF is carried out in the state of H setup, unexpected current may be flown in the output pin depending on the situation.

**Caution for using**

Utmost care is necessary in the design of the output, VCC, and GND lines since the IC may be destroyed by short-circuiting between outputs, air contamination faults, or faults due to improper grounding, or by short-circuiting between contiguous pins.

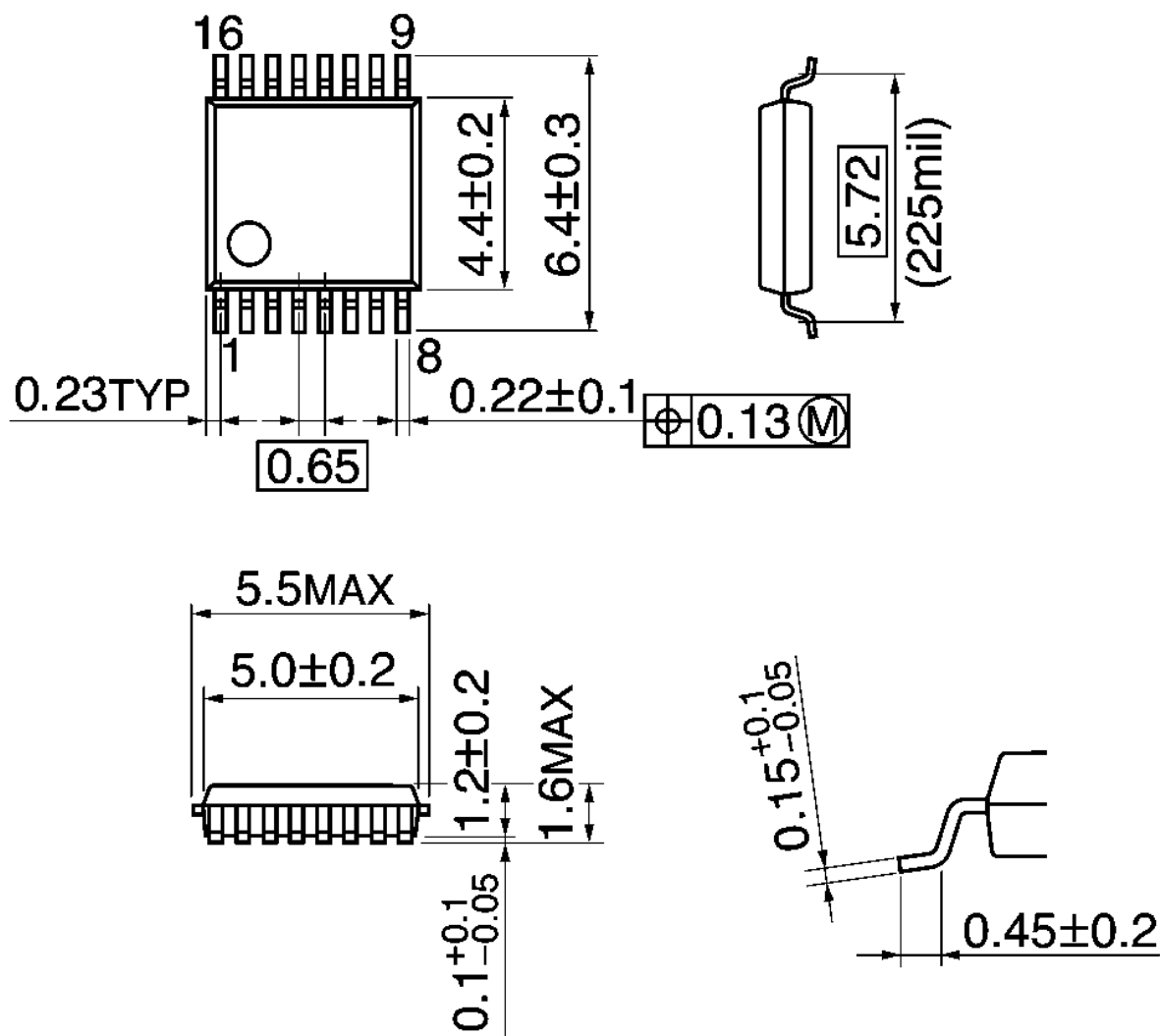
Especially, power supply pins (VCC, VM) and output pins (AO1, AO2, BO1, and BO2) might destroy the IC and the peripheral parts, cause smoke and ignition, and also do injury when they short-circuit an adjacent pin and other pins.

The IC may be destroyed when mounted in the wrong orientation. Thus, please mount it with great care. Please use the power supply fuse.

Package Dimensions

SSOP16-P-225-0.65B

Unit: mm



Weight: 0.07g (typ.)

**Notes on Contents****1. Block Diagrams**

Some of the functional blocks, circuits, or constants in the block diagram may be omitted or simplified for explanatory purposes.

**2. Equivalent Circuits**

The equivalent circuit diagrams may be simplified or some parts of them may be omitted for explanatory purposes.

**3. Timing Charts**

Timing charts may be simplified for explanatory purposes.

**4. Application Circuits**

The application circuits shown in this document are provided for reference purposes only. Thorough evaluation is required, especially at the mass production design stage.

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**5. Test Circuits**

Components in the test circuits are used only to obtain and confirm the device characteristics. These components and circuits are not guaranteed to prevent malfunction or failure from occurring in the application equipment.

**IC Usage Considerations****Notes on handling of ICs**

- [1] The absolute maximum ratings of a semiconductor device are a set of ratings that must not be exceeded, even for a moment. Do not exceed any of these ratings.  
Exceeding the rating(s) may cause the device breakdown, damage or deterioration, and may result injury by explosion or combustion.
  
- [2] Use an appropriate power supply fuse to ensure that a large current does not continuously flow in case of over current and/or IC failure. The IC will fully break down when used under conditions that exceed its absolute maximum ratings, when the wiring is routed improperly or when an abnormal pulse noise occurs from the wiring or load, causing a large current to continuously flow and the breakdown can lead smoke or ignition. To minimize the effects of the flow of a large current in case of breakdown, appropriate settings, such as fuse capacity, fusing time and insertion circuit location, are required.
  
- [3] If your design includes an inductive load such as a motor coil, incorporate a protection circuit into the design to prevent device malfunction or breakdown caused by the current resulting from the inrush current at power ON or the negative current resulting from the back electromotive force at power OFF. IC breakdown may cause injury, smoke or ignition.  
Use a stable power supply with ICs with built-in protection functions. If the power supply is unstable, the protection function may not operate, causing IC breakdown. IC breakdown may cause injury, smoke or ignition.
  
- [4] Do not insert devices in the wrong orientation or incorrectly.  
Make sure that the positive and negative terminals of power supplies are connected properly.  
Otherwise, the current or power consumption may exceed the absolute maximum rating, and exceeding the rating(s) may cause the device breakdown, damage or deterioration, and may result injury by explosion or combustion.  
In addition, do not use any device that is applied the current with inserting in the wrong orientation or incorrectly even just one time.

**Points to remember on handling of ICs****(1) Over current Protection Circuit**

Over current protection circuits (referred to as current limiter circuits) do not necessarily protect ICs under all circumstances. If the over current protection circuits operate against the over current, clear the over current status immediately.

Depending on the method of use and usage conditions, such as exceeding absolute maximum ratings can cause the over current protection circuit to not operate properly or IC breakdown before operation. In addition, depending on the method of use and usage conditions, if over current continues to flow for a long time after operation, the IC may generate heat resulting in breakdown.

**(2) Thermal Shutdown Circuit**

Thermal shutdown circuits do not necessarily protect ICs under all circumstances. If the thermal shutdown circuits operate against the over temperature, clear the heat generation status immediately.

Depending on the method of use and usage conditions, such as exceeding absolute maximum ratings can cause the thermal shutdown circuit to not operate properly or IC breakdown before operation.

**(3) Heat Radiation Design**

In using an IC with large current flow such as power amp, regulator or driver, please design the device so that heat is appropriately radiated, not to exceed the specified junction temperature ( $T_j$ ) at any time and condition. These ICs generate heat even during normal use. An inadequate IC heat radiation design can lead to decrease in IC life, deterioration of IC characteristics or IC breakdown. In addition, please design the device taking into consideration the effect of IC heat radiation with peripheral components.

**(4) Back-EMF**

When a motor rotates in the reverse direction, stops or slows down abruptly, a current flow back to the motor's power supply due to the effect of back-EMF. If the current sink capability of the power supply is small, the device's motor power supply and output pins might be exposed to conditions beyond absolute maximum ratings. To avoid this problem, take the effect of back-EMF into consideration in system design.

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