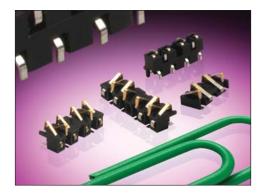
00-9188





The SOLO series 9188 is a one-piece connector used to connect two PCBs in a cost effective manner.

A standard range is available with 4, 6, 8 staggered contacts to suit stack heights of 1.1mm to 2.1mm (see table below).

SOLO Stacker is designed for PCB surface mounting and is supplied in tape and reel packaging. Gold plated pads on the mating PCB or suitable flex circuits provide connection between the two boards.

#### **APPLICATIONS**

- Phones
- Scanners
- Radios
- Medical Diagnostic
- Security Devices

#### **FEATURES AND BENEFITS**

Single piece connector – no mating half required to connect two boards together which means:

- Reduced assembly time
- Only one part to purchase and stock
- Due to the unique contact design, the mating device does not have to be parallel
- Helps reduce tolerance accumulation within system

#### **ELECTRICAL**

Current Rating: 1 Amp/Contact

Voltage Rating: 125V
 Based on placement distance

#### **ENVIRONMENTAL**

Operating Temperature:
 -55°C to +125°C

#### **MECHANICAL**

- Insulator Material: High Temperature Plastic; UL94 HB
- Contact Material: Beryllium Copper
- Plating: Gold over Nickel
- Durability: 50 Cycles

#### **HOW TO ORDER**



 Aber of Ways
 Stack Height

 004 = 4
 006 = 6

 008 = 8
 012
 1.1mm to 1.3mm
 4 only

 020
 1.9mm to 2.1mm
 4, 6, & 8

0XX



Tin Tail

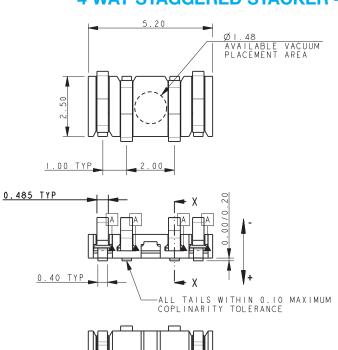
Contact Nose Pure



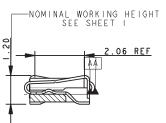
00-9188



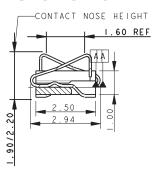
#### **4 WAY STAGGERED STACKER - 1.2MM HEIGHT**



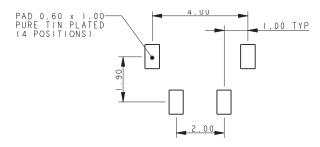
### **MATING CONDITION**



#### **SECTION ON X-X**



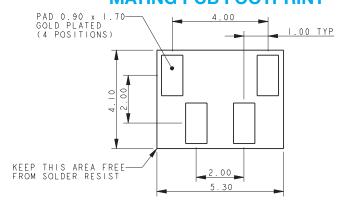
#### **SMT PCB FOOTPRINT**

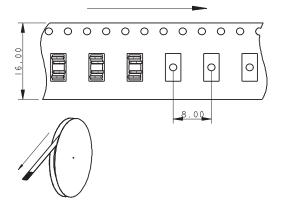


#### NOTES:

- 1. GENERAL TOLERANCE ±0.20 UNLESS SPECIFIED.
- 2. FOR FULL PRODUCT SPECIFICATION REFER TO ELCO SPECIFICATION 201-01-121.
- 3. INSULATOR MATERIAL: HIGH TEMPERATURE PLASTIC UL94 HB. COLOR BLACK.
- 4. CONTACT MATERIAL: COPPER ALLOY.
- CONTACT PLATING: 1.0µM NICKEL UNDERPLATED. SELECTIVE 0.25µM GOLD ON NOSE.
   TO 4.0µM PURE TIN ON TAILS.
- 6. PACKING 2000 PIECES ON A 330MM REEL.

#### MATING PCB FOOTPRINT



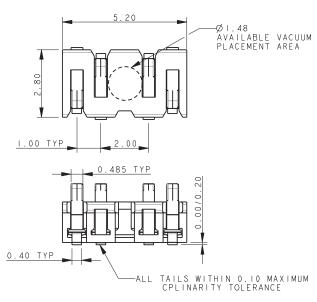


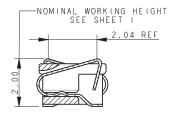


00-9188



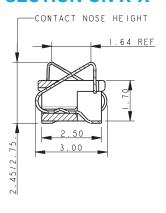
#### **4 WAY STAGGERED STACKER - 2.0MM HEIGHT**

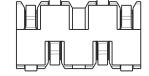




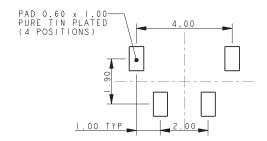
**MATING CONDITION** 

#### **SECTION ON X-X**





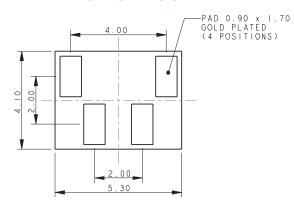
#### **SMT PCB FOOTPRINT**

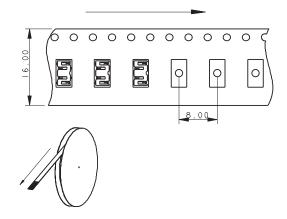


#### NOTES:

- 1. GENERAL TOLERANCE ±0.20 UNLESS SPECIFIED.
- 2. FOR FULL PRODUCT SPECIFICATION REFER TO ELCO SPECIFICATION 201-01-121.
- 3. INSULATOR MATERIAL: HIGH TEMPERATURE PLASTIC UL94 HB. COLOR BLACK.
- 4. CONTACT MATERIAL: COPPER ALLOY.
- CONTACT PLATING: 1.0µM NICKEL UNDERPLATED. SELECTIVE 0.25µM GOLD ON NOSE.
   TO 4.0µM PURE TIN ON TAILS.
- 6. PACKING 2000 PIECES ON A 330MM REEL.

#### **MATING PCB FOOTPRINT**



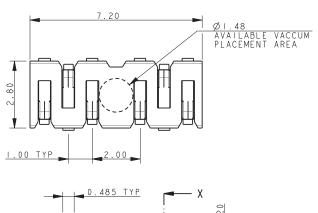


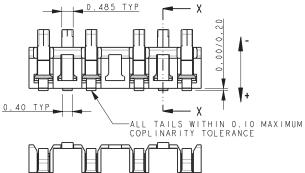


00-9188



#### **6 WAY STAGGERED STACKER - 2.0MM HEIGHT**

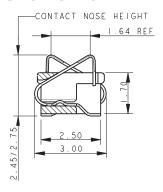




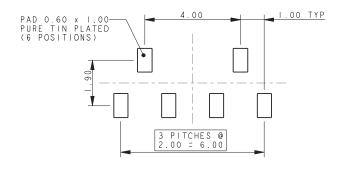
# NOMINAL WORKING HEIGHT SEE SHEET I 2.04 REF

**MATING CONDITION** 

#### **SECTION ON X-X**



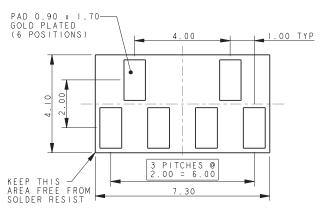
#### **SMT PCB FOOTPRINT**

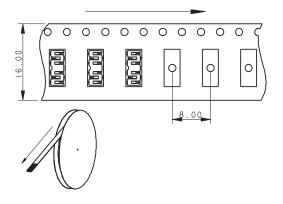


#### NOTES:

- 1. GENERAL TOLERANCE ±0.20 UNLESS SPECIFIED.
- 2. FOR FULL PRODUCT SPECIFICATION REFER TO ELCO SPECIFICATION 201-01-121.
- 3. INSULATOR MATERIAL: HIGH TEMPERATURE PLASTIC UL94 HB. COLOR BLACK.
- 4. CONTACT MATERIAL: COPPER ALLOY.
- CONTACT PLATING: 1.0µM NICKEL UNDERPLATED. SELECTIVE 0.25µM GOLD ON NOSE.
   TO 4.0µM PURE TIN ON TAILS.
- 6. PACKING 2000 PIECES ON A 330MM REEL.

#### MATING PCB FOOTPRINT

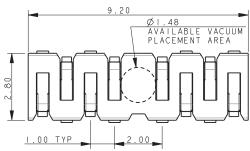


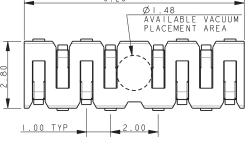


00-9188

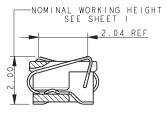


#### **8 WAY STAGGERED STACKER - 2.0MM HEIGHT**

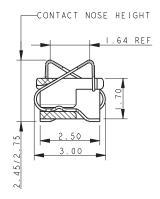


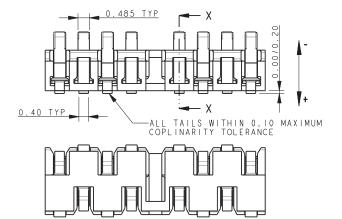


### **MATING CONDITION**

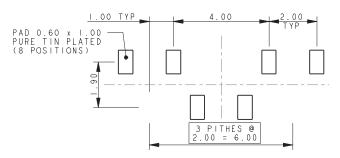








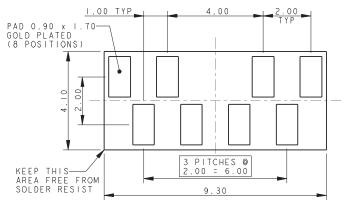
#### **SMT PCB FOOTPRINT**

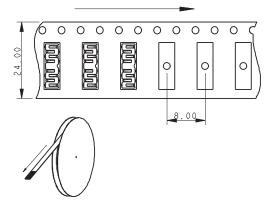


#### NOTES:

- 1. GENERAL TOLERANCE ±0.20 UNLESS SPECIFIED.
- 2. FOR FULL PRODUCT SPECIFICATION REFER TO ELCO SPECIFICATION 201-01-121.
- 3. INSULATOR MATERIAL: HIGH TEMPERATURE PLASTIC UL94 HB. COLOR BLACK.
- 4. CONTACT MATERIAL: COPPER ALLOY.
- 5. CONTACT PLATING: 1.0µM NICKEL UNDERPLATED. SELECTIVE 0.25µM GOLD ON NOSE. 2.0 TO 4.0µM PURE TIN ON TAILS.
- 6. PACKING 2000 PIECES ON A 330MM REEL.

#### MATING PCB FOOTPRINT





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