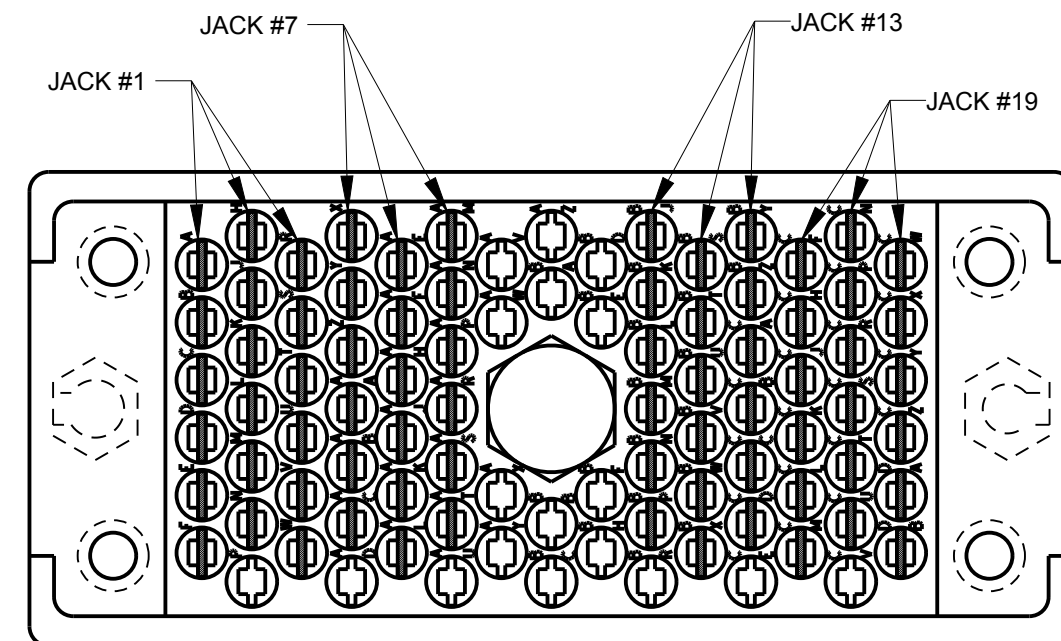
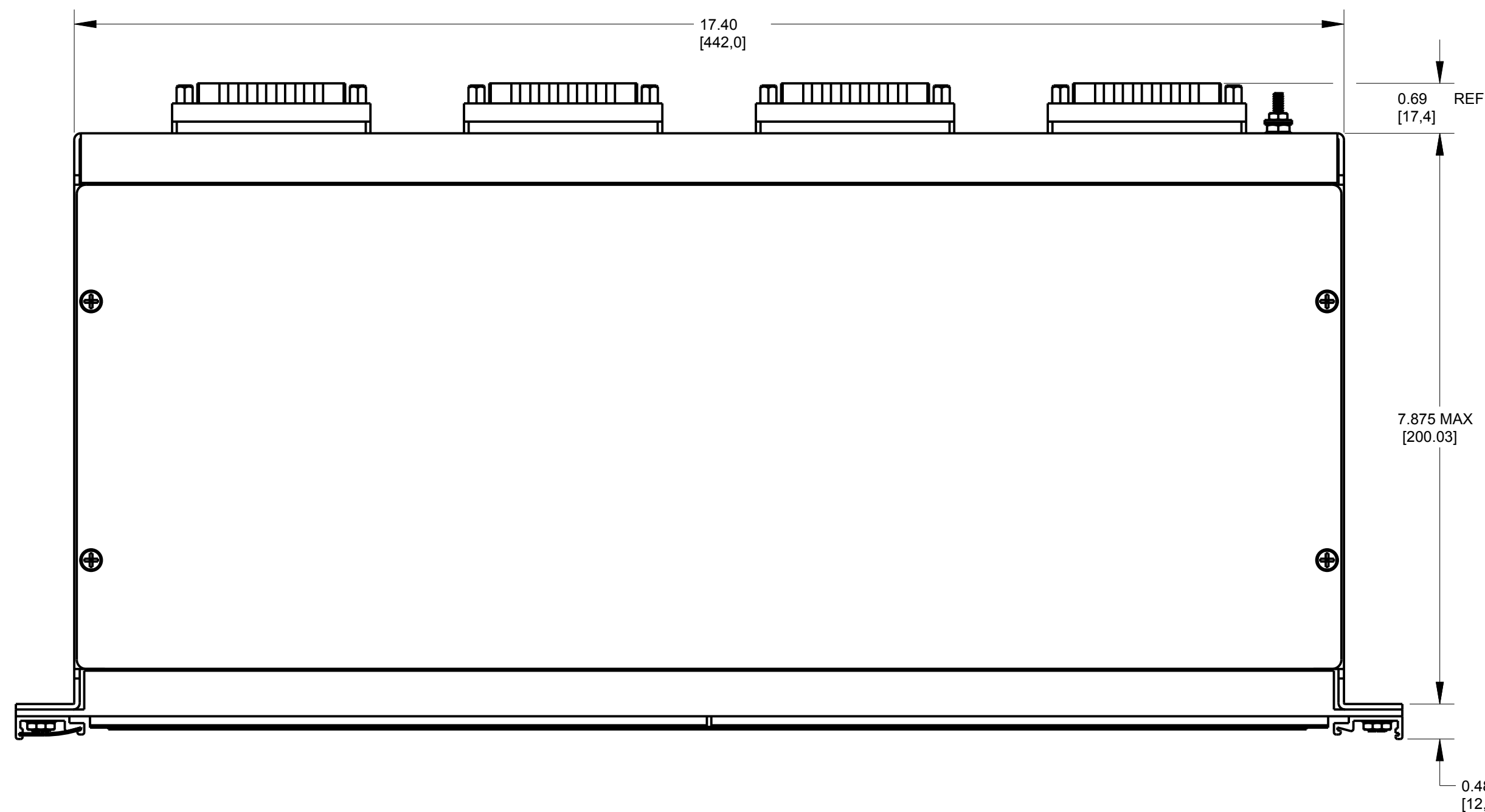
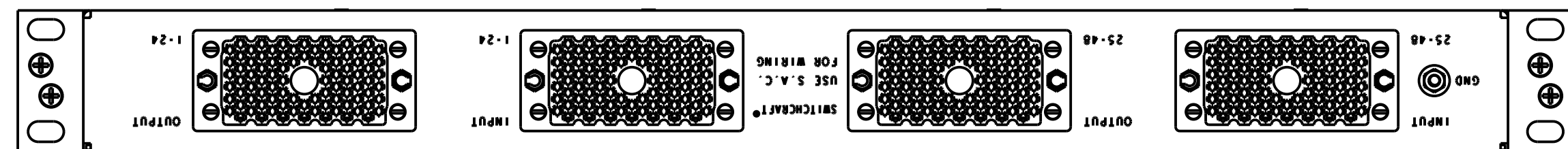
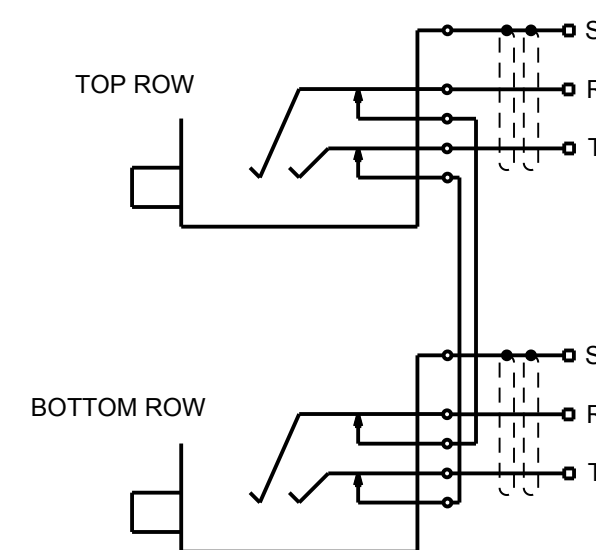


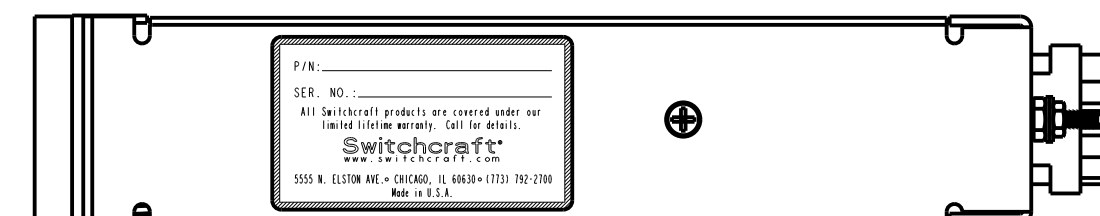
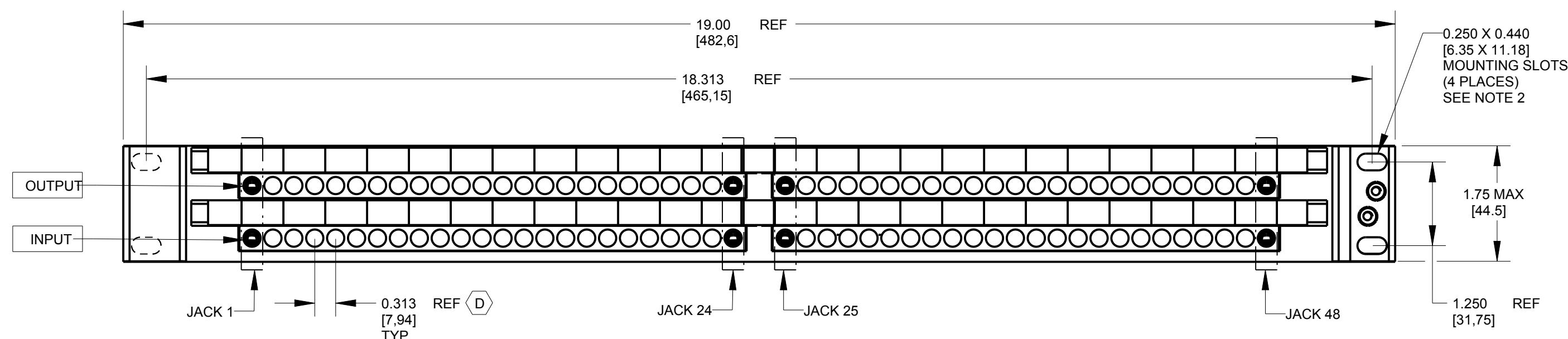


WIRING CONFIGURATION
WIRING VIEW - ROTATED 180°
(NO NORMALS)
SCALE 2:1



JACK SCHEMATIC NORMALS AT JACKS

90 PIN CONNECTOR PIN-OUT			
JACK No.	TIP	RING	SLEEVE
1	A	H	R
JACKS #2 THRU #6 PATTERN CONTINUES TO F, N, W			
7	X	AE	AM
JACKS #8 THRU #12 PATTERN CONTINUES TO AC, AL, AT			
13	BJ	BS	BY
JACKS #14 THRU #18 PATTERN CONTINUES TO BP, BX, CD			
19	CF	CN	CW
JACKS #20 THRU #24 PATTERN CONTINUES TO CM, CU, DB			



NOTES:

1. MATERIALS:
JACKS: FRAME - STEEL, NICKEL PLATED
BUSHING - BRASS, NICKEL PLATED
TIP, RING & SHUNT SPRINGS - SPECIAL COPPER ALLOY
SCREWS - STEEL, ZINC PLATED

PANEL: FRONT CHANNEL - ANNOIDIZED ALUMINUM, BLACK
FRAME & COVER - STEEL, BLACK EPOXY PAINTED
DESIGNATION STRIPS - THERMOPLASTIC, BLACK
DESIGNATION STRIP COVERS - THERMOPLASTIC, CLEAR
JACK INSERTS - THERMOPLASTIC, BLACK

EDAC CONNECTOR: HOUSING - THERMOPLASTIC, UL94V-0 PART #516-090-000-202
CONTACTS - PHOSPHOR BRONZE, GOLD PLATED

2. MARKING STRIP SHEET, COVERS AND
MOUNTING SCREWS NOT SHOWN, SHIPPED UNASSEMBLED.

					 STAR SYMBOL DENOTES CRITICAL DIMENSION	THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.					
						SIZE _____ WIDTH _____ MULT _____ LBS/M _____ TEMPER _____ FINISH _____ MATERIAL _____ SPEC No. _____ SPEC No. _____ FIRST USED ON _____ SCALE 1:1 _____ DATE DRAWN BY CHKD APVD 14-Nov-11 TO TO TJK 11-14-11 11-14-11					
E	27999	02-08-18	PC	TJK	1. ALL DIMENSIONS IN INCHES -TWO PLACE DECIMALS ±0.01 -THREE PLACE DECIMALS ±0.005 -ANGLES ±1° -ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R. 2. FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±0.002 3. REMOVE ALL BURRS	 SHEET 1 OF 1					
D	26943	4-16-12	TO	TJK							
C	26889	11-29-11	TO	TJK							
REV	ECO NUMBER	DATE	BY	APVD							
REVISIONS					DO NOT SCALE DRAWING	JACKFIELD 2 X 48 MONO SPACED JACKS					
						PART No. TTP96EDACNS REV E					

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