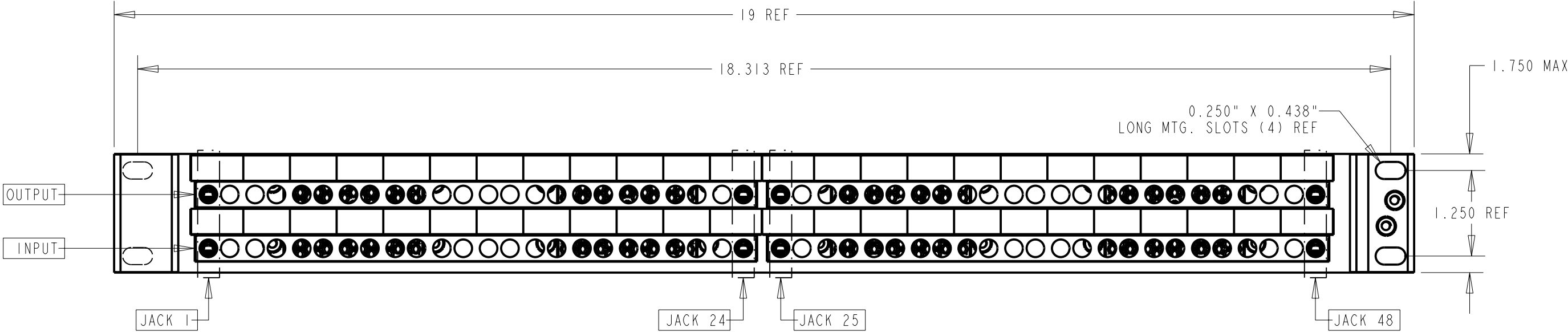


WIRING CONFIGURATION
WIRING VIEW
(NORMALS BROUGHT OUT)



120 PIN CONNECTOR PIN-OUT					
JACK No.	TIP	RING	SLEEVE	TIP SHUNT	RING SHUNT
1	A	B	C	D	E
JACKS #2 THRU #6 PATTERN CONTINUES TO AN, AM, AL, AK, AJ					
7	AH	AF	AE	AD	AP
JACKS #8 THRU #12 PATTERN CONTINUES TO BN, BP, BW, BV, BU					
13	BT	BS	BR	BX	BY
JACKS #14 THRU #18 PATTERN CONTINUES TO CX, DH, DF, DE, DD					
19	DC	DB	DA	CZ	CY
JACKS #20 THRU #24 PATTERN CONTINUES TO EF, EH, EJ, EK, EL					

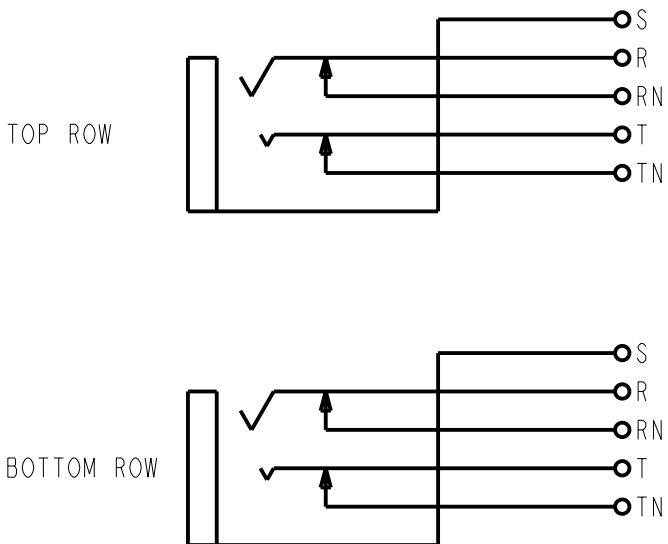


MATERIAL:

JACKS
Frame: Nickel-plated steel
Bushing: Nickel-plated Brass
Tip, Ring and Shunt Springs: Nickel-silver
with welded contacts
Assembly Screws: Zinc plated steel
Welded Contacts: Gold alloy

PANEL
Front Channel: Black anodized aluminum
Frame & Cover: C.R.S. black epoxy painted
Designation Strips: Black Polycarbonate, 94V-0
Designation Strip Covers: Clear Polycarbonate
Jack Inserts: Polyester

EDAC CONNECTOR
Housing: Thermoplastic, UL94V-0 (part no's: 516-120-000-202)
Contacts: Gold plated Phosphor Bronze



NOTE:

1. WIRING STARTS AT "A" ON CONNECTOR AND
WINDS UP AND DOWN CONTINUOUSLY
THROUGHOUT CONNECTOR.

★ STAR SYMBOL DENOTES CRITICAL DIMENSION						THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.				
UNLESS OTHERWISE SPECIFIED						SIZE	WIDTH	MULT	LBS/M	TEMPER
1. ALL DIMENSIONS IN INCHES - TWO PLACE DECIMALS ±0.01 - THREE PLACE DECIMALS ±0.005 - ANGLES ±1° - ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R.						FINISH		MATERIAL		
2. FEATURES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±0.002						SPEC No.		SCALE		
3. REMOVE ALL BURRS						FIRST USED ON		5:8		
DO NOT SCALE DRAWING						DATE DRAWN	BY	CHKD	APVD	Switchcraft®
REV						5-23-97	SG	5-23-97	1-21-99	
ECO NUMBER						NAME		JACKFIELD		PART No.
REVISIONS						SHEET		OF		TT96EDACNO
										REV
										E

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