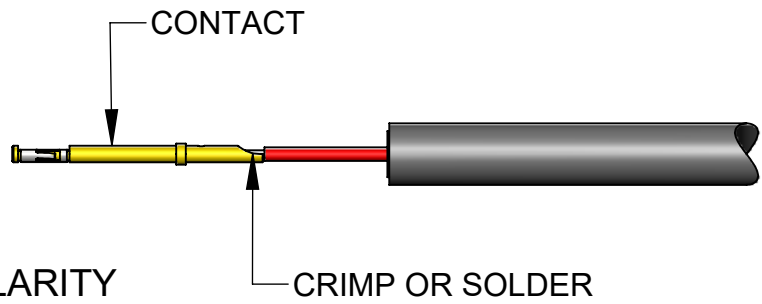


STEP 1

STRIP THE CABLE OR SINGLE CONDUCTORS AS SHOWN.

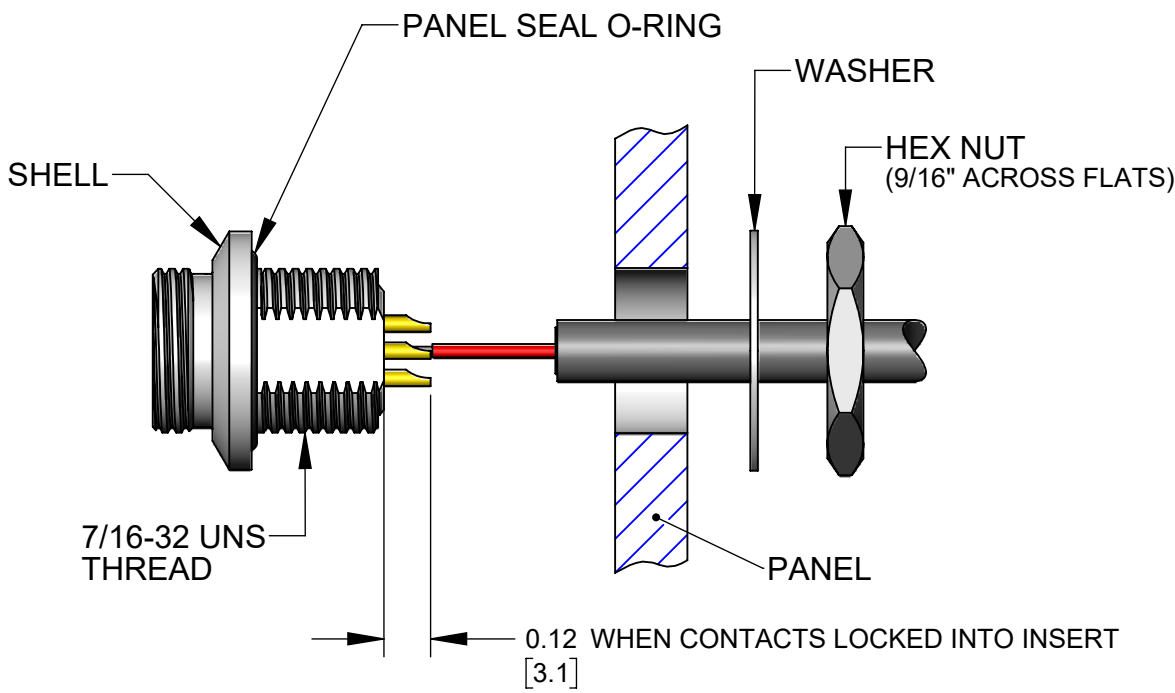


STEP 2

ONE CONTACT SHOWN HERE FOR CLARITY

CRIMP CONDUCTORS TO CONTACTS USING HAND OR PNEUMATIC CRIMP TOOL\* WITH CRIMP POSITIONER\* SET PER CONTACT SIZE AND WIRE GAGE.

IF SOLDERING, IT IS RECOMMENDED TO SOLDER CONDUCTORS TO CONTACTS BEFORE INSTALLATION.



STEP 3

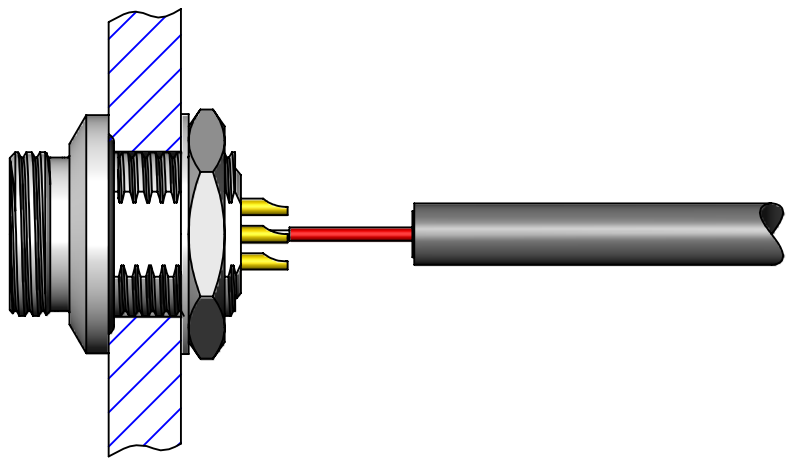
INSTALL PANEL SEAL O-RING ONTO SHELL AS SHOWN.

NOTE: CONVENIENTLY, CONTACTS CAN BE INSTALLED EITHER BEFORE OR AFTER SHELL INSTALLATION ON THE PANEL.

GUIDE EACH WIRED CONTACT INTO INSERT HOLE AND PUSH UNTIL CONTACT SNAPS IN PLACE. USE INSERTION TOOL\* IF NECESSARY.

COLOR CONDUCTORS CAN BE ASSIGNED TO CONTACT POSITION NUMBERS AS DESIRED.

TO REMOVE A CONTACT, INSERT THE EXTRACTION TOOL\* FROM THE FRONT OF INSERT AND LIGHTLY PRESS THE SPRING LOADED PLUNGER INWARD TO PUSH THE CONTACT OUT.



STEP 4

FINISHED ASSEMBLY

ALIGN AND INSTALL FINISHED CONNECTOR INTO PANEL CUT-OUT. TIGHTEN HEX NUT TO A MAXIMUM OF 40 IN-LB [4.5 Nm] TORQUE. A 9/16" WRENCH CAN BE USED.

\*REFER TO TOOLS TABLE ON THIS DRAWING FOR SELECTION OF TOOLS PER CONTACT AND WIRE SIZE.

# TS2 SERIES FRONT PANEL-MOUNT FIELD ASSEMBLY INSTRUCTIONS

SCALE 2:1	Switchcraft®	
DATE DRAWN 04/20/16		
DRAWN BY PNK	PART No. TS2P SERIES	REV 0C

# Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[Switchcraft:](#)

[TS2P6F26-B](#) [TS2P8M26](#) [TS2P7M26-B](#) [TS2P2M20-B](#) [TS2P6M26](#) [TS2P8M26-B](#) [TS2P5M20-B](#) [TS2P3M20-B](#)  
[TS2P6F26](#) [TS2P6M26-B](#)