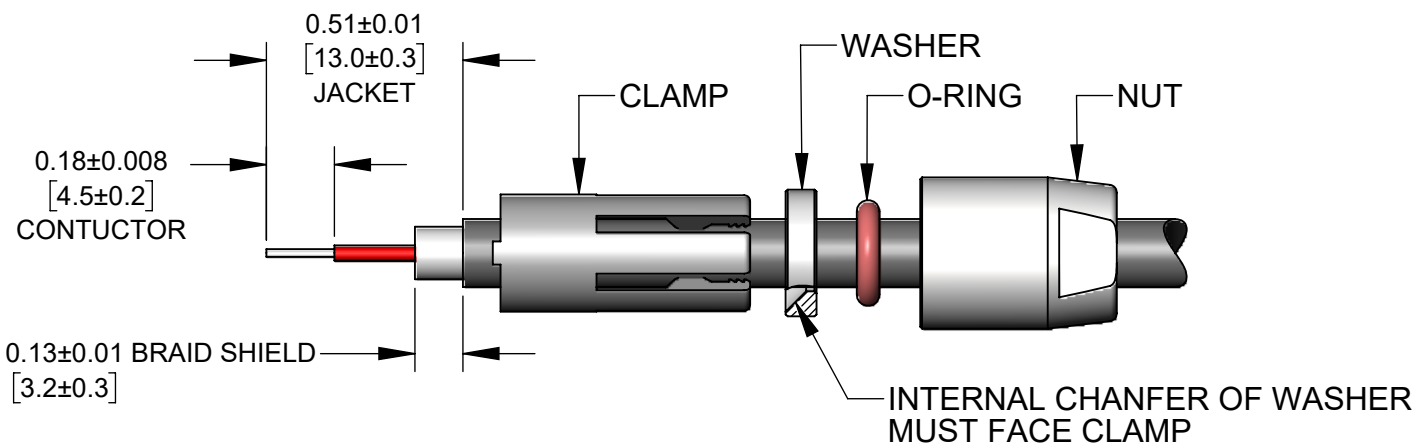


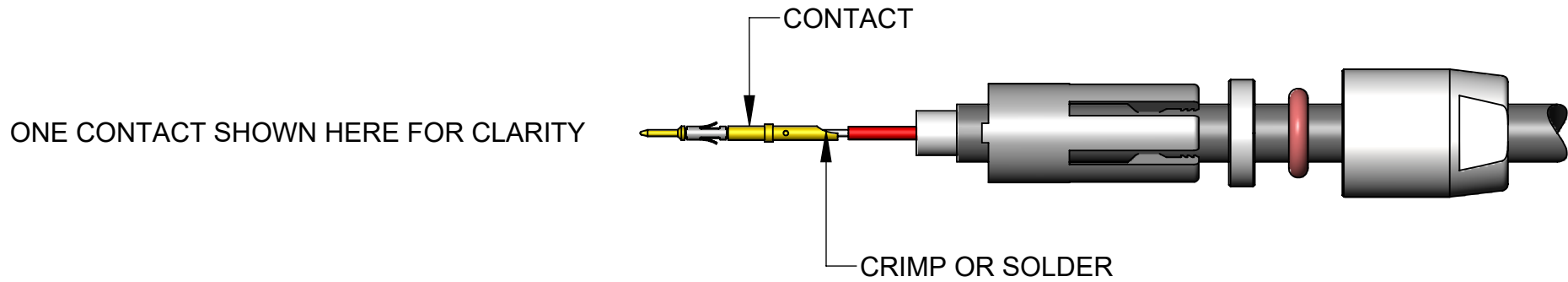
STEP 1



FEED THE FREE END OF CABLE THROUGH THE NUT, O-RING, WASHER, AND CLAMP IN THE ORDER SHOWN.

STRIP THE CABLE JACKET, THE CONDUCTORS, AND THE CABLE SHIELDING AS SHOWN.

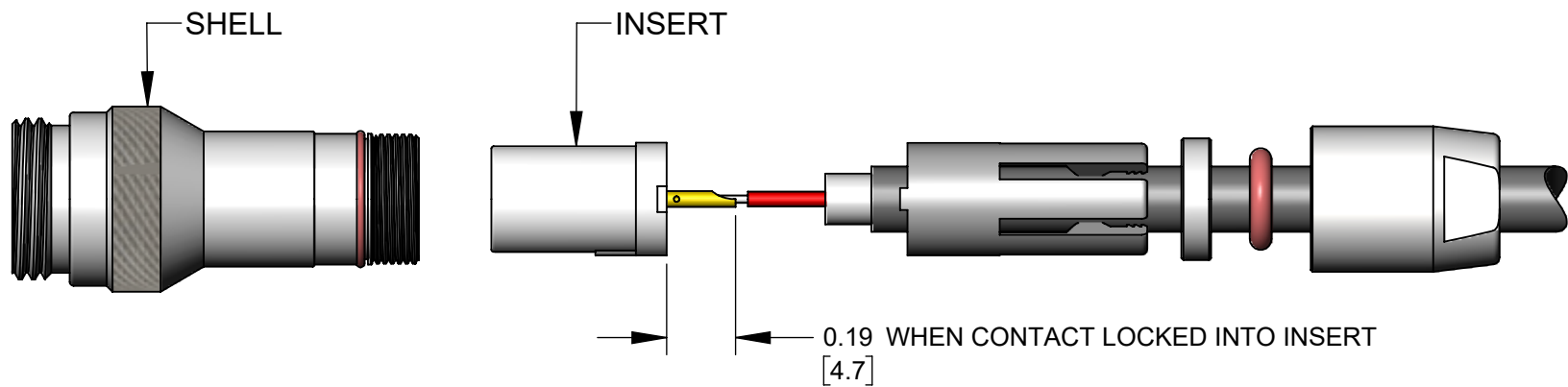
STEP 2



CRIMP CONDUCTORS TO CONTACTS USING HAND OR PNEUMATIC CRIMP TOOL* WITH CRIMP POSITIONER* SET PER CONTACT SIZE AND WIRE GAGE.

IF SOLDERING, IT IS RECOMMENDED TO SOLDER CONDUCTORS TO CONTACTS BEFORE INTALLATION.

STEP 3

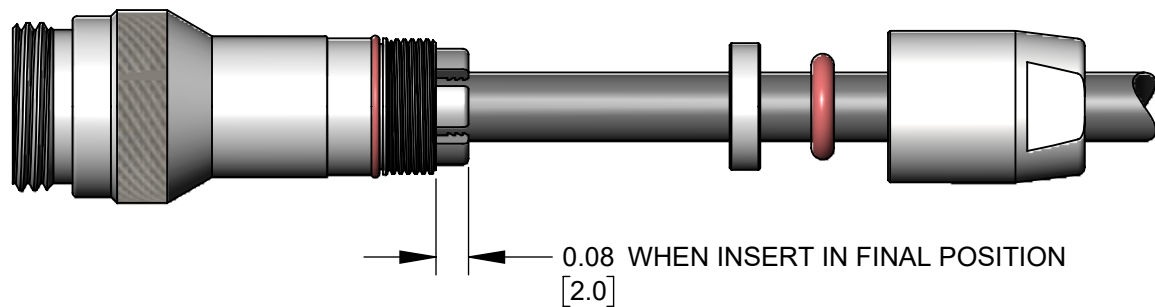


GUIDE EACH WIRED CONTACT INTO INSERT HOLE AND PUSH UNTIL CONTACT SNAPS IN PLACE. USE INSERTION TOOL* IF NECESSARY.

COLORLED CONDUCTORS CAN BE ASSIGNED TO CONTACT POSITION NUMBERS AS DESIRED.

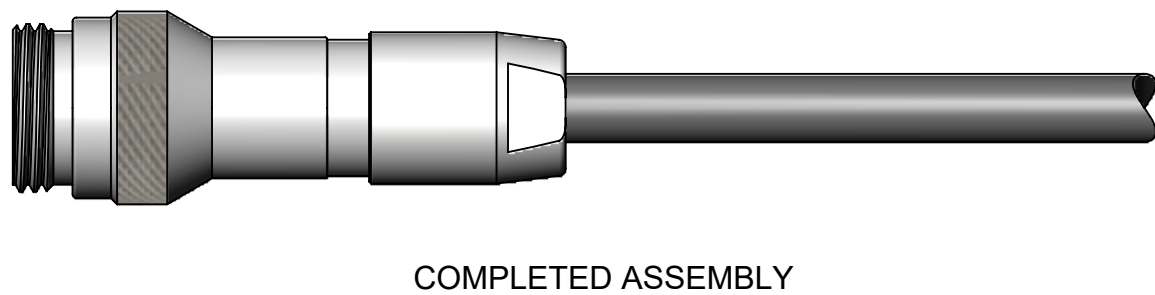
TO REMOVE A CONTACT, INSERT THE EXTRACTION TOOL* FROM THE FRONT OF INSERT AND LIGHTLY PRESS THE SPRING LOADED PLUNGER INWARD TO PUSH THE CONTACT OUT.

STEP 4



ALIGN INSERT ASSEMBLY INTO SHELL FOLLOWED BY THE CLAMP. PUSH CLAMP LIGHTLY FORWARD AND ROTATE UNTIL THE ASSEMBLY SNAPS IN THE FINAL POSITION SHOWN.

STEP 5



SLIDE WASHER, O-RING, AND NUT AGAINST CLAMP AND THREAD NUT ON UNTIL TIGHT - NOT TO EXCEED 9 IN-LB [1 Nm] TORQUE. A 5/16" [8mm] WRENCH CAN BE USED, IF NECESSARY.

*REFER TO TOOLS TABLE ON THIS DRAWING FOR SELECTION OF TOOLS PER CONTACT AND WIRE SIZE.

TS2 SERIES CABLE-TO-CABLE
FIELD ASSEMBLY INSTRUCTIONS

SCALE 2:1	Switchcraft®	
DATE DRAWN 04/20/16		
DRAWN BY PNK	PART No. TS2L_SERIES_CD	REV 0A

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[TS2L9M26C](#) [TS2L8F26B](#)