	APPROVED BY: DATE: APPROVED BY: DATE:				DOCITIO	NC						
	MFG. QA QA	PART NUMBER POS 1	POS 2 POS		POSITIO	POS 6	POS 7	POS 8	DOS 0	POS 10	DOS 11	DOS 12
	NOTEC:	SF4281-2SG-3ES		OPEN					OPEN			
	NOTES:											OPEN
	<ol> <li>FINISHED CONNECTOR ASSEMBLIES ARE PACKED INTO A PARTITION BOX, 25 PIECES PER BOX. BOX IS LABELED WITH CONXALL PART NUMBER AND DATE CODE.</li> </ol>	SF4281-3SG-3ES OPEN SF4281-4SG-3ES OPEN			OPEN			OPEN				OPEN
	<ol><li>HEX NUT IS BULK PACKED IN POLY BAG. O-RING AND PROTECTIVE CAP ARE ASSEMBLED ONTO</li></ol>					ODEN.	ODEN					
	THE CONNECTOR.  3. TERMINATING END OF CONNECTOR IS FILLED WITH BLACK EPOXY.	SF4281-5SG-3ES	OPEN	OPEN	ODEN	OPEN	OPEN	ODEN	OPEN			
	4. MASTER KEY IS AT 12 O'CLOCK.	SF4281-6SG-3ES OPEN	OPEN	OPEN	OPEN	ODEN.	OPEN	OPEN	ODEN.			
	5. PANEL MOUNT FLAT IS AT 9 O'CLOCK. 6. MATERIALS:	SF4281-7SG-3ES OPEN	OPEN OPEN			OPEN	OPEN		OPEN			
	HEX NUT & PANEL HOUSING- COPPER ALLOY, NICKEL PLATED PER MIL-C-26074 PROTECTIVE CAP- ELASTOMER, BLACK	SF4281-8SG-3ES OPEN	OPEN		OPEN	OPEN	OPEN	OPEN	OPEN			
	SOCKET INSERT- THERMOPLASTIC, BLACK	SF4281-9SG-3ES OPEN	OPEN OPEN		OPEN	OPEN	OPEN	OPEN	OPEN			
	O-RING- ELASTOMER, BLACK CONTACTS- COPPER ALLOY, GOLD PLATED PER MIL-G-45204 OVER NICKEL PER QQ-N-290	SF4281-10SG-3ES OPEN	OPEN OPEN		OPEN	OPEN	OPEN	OPEN	OPEN	OPEN		
	CONTROLS COLLEK MEEDT, GOEDTEMEED TERVILE G 43204 OVER MICKEL LER QQ W 230	SF4281-11SG-3ES OPEN	OPEN OPEN		OPEN	OPEN	OPEN	OPEN	OPEN	OPEN	OPEN	
		SF4281-12SG-3ES OPEN	OPEN OPE	I OPEN	OPEN	OPEN	OPEN	OPEN	OPEN	OPEN	OPEN	OPEN
		SF4281-XXSG-3ES										
1. 1		NUMBER OF CONTACTS "" HALF CLOSED FROM MATING END										
PRINT	.720	(2 THROUGH 12) .826										
RI	[18]		-	[21]	_	.105						
	D FLAT			_	-	103 - [2.7]						
	MASTER KEY 1.00	3/4-20 UNEF-ZA MOD. THREAD										
0	(SEE NOTE 4) [25]	SOCKET INSERT										
CUSTOMER	ACROSS FLATS	#20 SOCKET CONTACTS, PC TAIL  O" RING—  PO" RING—  WEYNOT: (2-12)										
۱š۱	$\frac{2}{\sqrt{2}}$ $\frac{1}{\sqrt{2}}$ $\frac{1}{\sqrt{2}}$	···EX·III ·		/ [			/	<u> </u>				
$I^{U}$	3-1-9			<u> </u>		/		Ī				
	4						Ť					
	PANEL MOUNT FLAT (SEE NOTE 5)  1.13											
							d	 1.056				
	ACROSS							26.8]				
	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \					$\supset$	Ø.800					
		[					[20.3]					
						Ť						
	5—											
			/	<b>'</b>				V				
	6——————————————————————————————————————	.153 PROT	ECTIVE CAP—		<u> </u>							
			PANEL THICKNE	ss			Ø.040					
,,	FACE VIEW HEX NUT	[5:5]	PANEL THICKNE 0.06-0.18 [1.5-4	.5]	<b>-</b> -\		[1]					
3ES	(SF4281-12SG-3ES SHOWN) (UNASSEMBLED)	MASTER	_	-			TYPICAL				11	
		(0B) 1 → KEY / 2				_DANEL L	HOUSING				1111	
SG	(OR)   .730	_3				FAINLLI	DOSING			609		
XXSG	(0B)	9—	-4									
	HOLE PATTERN CHART								ASSE	MBLED	VIEW	
SF4281	POS. "X" "Y"			(SCALE 1:1)								
F4	1 0.108 0.125		<b></b>							-12SG-3E		
S	2 0.000 0.125		#4						WITHOU	T PROTEC	TIVE CAP)	)
BER:	3 -0.108 0.125											
PART	4 -0.162 0.031 Ø.770	10	OC OB	0C JGK 12/20/18 REMOVED "E" DESIGNATION FROM ALL P/N'S.  0B JGK 03/23/18 UPDATED HOLE PIN-OUT PATTERN TO MATCH PANEL PIN-OUT.								
	5 -0.108 -0.062	8		0A JGK 11/30/17 DRAWING CREATED FOR PROJECT #15019.								
	6 -0.054 -0.156		REV.	REV. INIT. DATE DESCRIPTION								
	7 0.054 -0.156 8 0.108 -0.062	7—6			TH COR	NFORMATION ILLUSTRATE E PROPERTY OF "CONXAL PORATION." UNAUTHORI	IL JGK	WN BY: DATE: 11/30/	17			- 1
	9 0.162 0.031	¹ € \_ <sub>12</sub>			DUPL THIS	ICATION OR DISTRIBUTION DOCUMENT IS PROHIBITE	N OF CHECKED	BY:			UZSSS VILLA PARK, IL 601	
	10 0.054 0.031	WIRE VIEW			INC	ALL UNITS ARE IN FEET, CHES, FRACTION OF INCHI AND DECIMALS.	APPROVE	D BY:	TITLE: S	SHIELDED PA		
	11 -0.054 0.031 RECOMMENDED PANEL CUT-OUT	(SF4281-12SG-3ES SHOWN)				LESS OTHERWISE SPECIFIE TOLERANCES:	ED SCALE	SIZE	(2-12	2) #20 PC TAIL	, SOCKET CO	NTACTS
	12 0.000 -0.062		RoHS C	MPLIA		PLACE DECIMALS ±.005 ANGLES ±1° FRACTIONS ±1/16	2:1	B 1 OF	_	SHIELDED STANDARD		
	ALL DIMS. SHOWN TOL. ±0.001 DIMENSIONS IN BRACKET	rs [] ARE METRIC, mm.				= CRITICAL CHARACTERI FLAG PER SPEC. XXXX	SAME	AS P/N SL		SF4281->	XSG-3ES	REV OC

## **Mouser Electronics**

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## Switchcraft:

<u>SF4281-10SG-3ES</u> <u>SF4281-11SG-3ES</u> <u>SF4281-12SG-3ES</u> <u>SF4281-2SG-3ES</u> <u>SF4281-3SG-3ES</u> <u>SF4281-4SG-3ES</u> <u>SF4281-5SG-3ES</u> <u>SF4281-6SG-3ES</u> <u>SF4281-6SG-3ES</u> <u>SF4281-9SG-3ES</u> <u>SF4281-9SG-3ES</u>