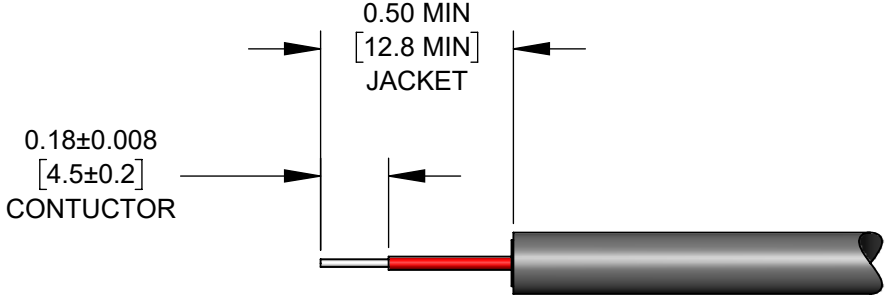




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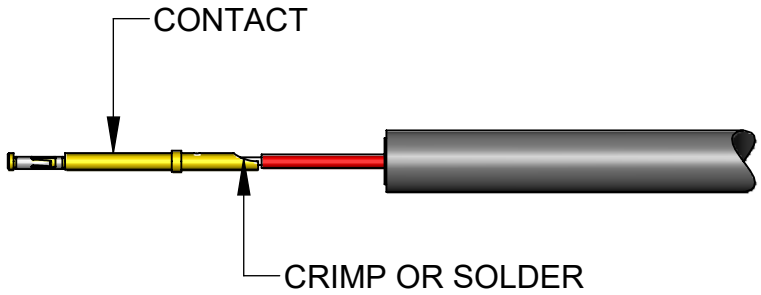
STEP 1



STRIP THE CABLE OR SINCLE CONDUCTORS AS SHOWN.

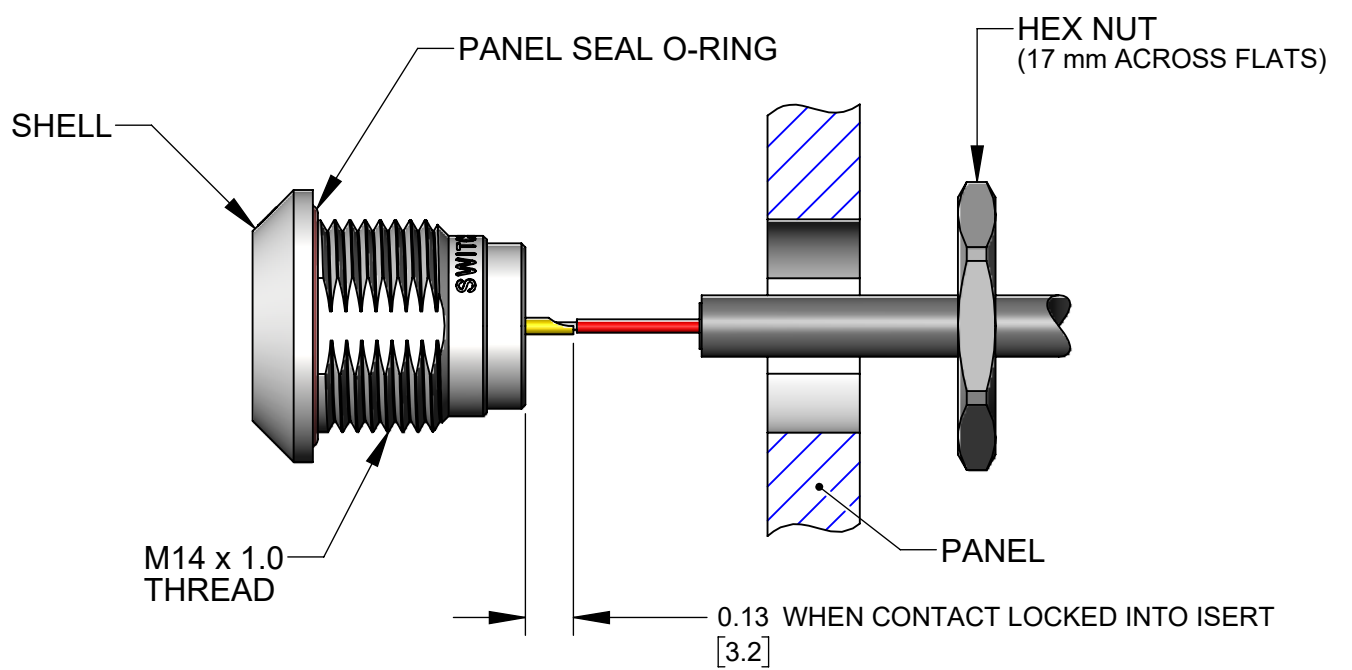
STEP 2

ONE CONTACT SHOWN HERE FOR CLARITY



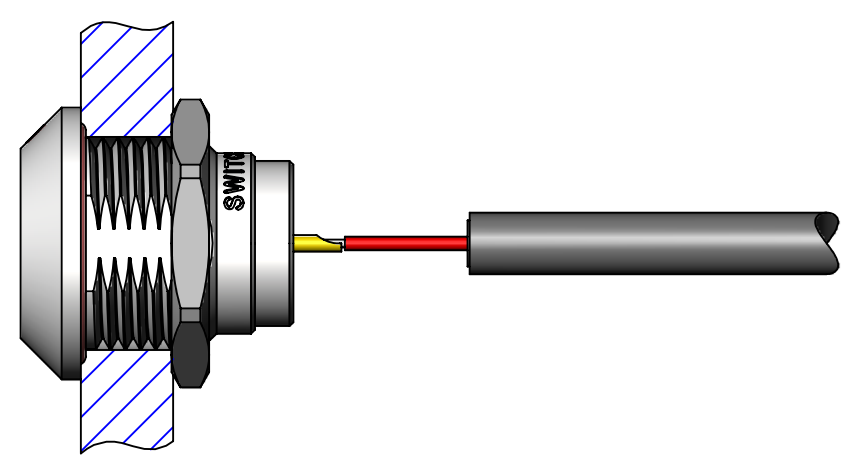
CRIMP CONDUCTORS TO CONTACTS USING HAND OR PNEUMATIC CRIMP TOOL\* WITH CRIMP POSITIONER\* SET PER CONTACT SIZE AND WIRE GAGE.  
  
IF SOLDERING, IT IS RECOMMENDED TO SOLDER CONDUCTORSTO CONTACTS BEFORE INSTALLATION.

STEP 3



INSTALL PANEL SEAL O-RING ONTO SHELL AS SHOWN.  
  
NOTE: CONVENIENTLY, CONTACTS CAN BE INSTALLED EITHER BEFORE OR AFTER SHELL INSTALLATION ON THE PANEL.  
  
GUIDE EACH WIRED CONTACT INTO INSERT HOLE AND PUSH UNTIL CONTACT SNAPS IN PLACE. USE INSERTION TOOL\* IF NECESSARY.  
  
COLORED CONDUCTORS CAN BE ASSIGNED TO CONTACT POSITION NUMBERS AS DESIRED.  
  
TO REMOVE A CONTACT, INSERT THE EXTRACTION TOOL\* FROM THE FRONT OF INSERT AND LIGHTLY PRESS THE SPRING LOADED PLUNGER INWARD TO PUSH THE CONTACT OUT.

STEP 4



ALIGN AND INSTALL FINISHED CONNECTOR INTO PANEL CUT-OUT.  
TIGHTEN HEX NUT TO A MAXIMUM OF 40 IN-LB [4.5 Nm] TORQUE.  
A 17 mm WRENCH CAN BE USED.

\*REFER TO TOOLS TABLE ON THIS DRAWING FOR SELECTION OF TOOLS PER CONTACT AND WIRE SIZE.

HS2 SERIES PANEL-MOUNT  
FIELD ASSEMBLY INSTRUCTIONS

SCALE 2:1	Switchcraft®	
DATE DRAWN 01/06/16		
DRAWN BY PNK	PART No. HS2P_SERIES_CD	REV 0B

SolidWorks CAD File

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