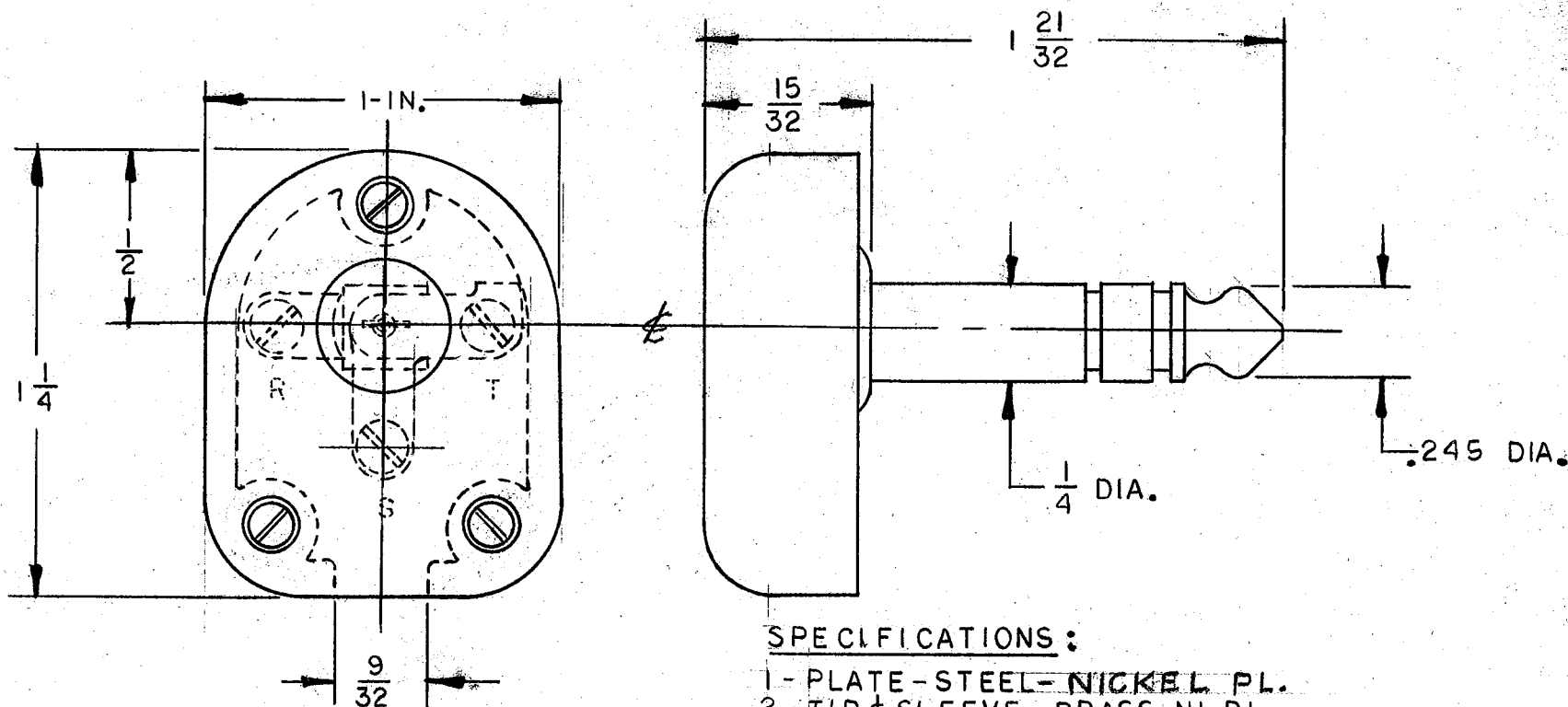


4

3

2

230



SPECIFICATIONS:

- 1 - PLATE - STEEL - NICKEL PL.
- 2 - TIP & SLEEVE - BRASS NI. PL.
- 3 - INSULATOR - PHENOLIC & THERMOPLASTIC POLYESTER
- 4 - HANDLE - BLACK
- 5 - TERMINALS - BRASS - ELECTRO TIN PLATED PER - C2

CUSTOMER DRAWING

SIZE	WIDTH	MULT.	LBS. PER M	TEMPER
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REV	SYN	REVISION	BY	DATE
1		REDRAWN - NO CHANGE	H.C.J.	7-15-74
2		CORRECTED DRAFTING ERROR		30-7-78
A		ELECTRO TIN PLATED PER - C2		
B		ECO # 14982	EB	11-9-88
C		ECO # 14853	VL	6-22-89
D		ECO # 15683	VL	9-1-89
E		ECO # 18404A	VL	12-1-89
F		ECO # 19660	VL	9-26-93
G		ECO # 20559	VL	3-11-95
H		ECO # 20627	TA0	3-12-96

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT, INC., AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

UNLESS OTHERWISE SPECIFIED:

- 1 - DECIMAL DIMENSIONS $\pm .005$
- 2 - FRACTIONAL DIMENSIONS $\pm 1/64$
- 3 - ANGLES $\pm 1/2^\circ$
- 4 - ALL DIA'S CONCENTRIC WITHIN .005 T.I.R.
- 5 - ALL DIMENSIONS IN INCHES
- 6 - FOR THREADS USE UNIFIED PLUG AND RING GAGES ONLY.
- 7 - REMOVE ALL BURRS.
- 8 - PART TO BE FABRICATED AS SPECIFIED. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.
- 9 - HOLES ON SAME CENTERLINE MUST BE ALIGNED WITHIN $\pm .002$

DO NOT SCALE DRAWING

DRAWN BY H.C.J.		DATE 7-15-74		FINISH	
CHECKED BY C.A.L.		DATE 7-15-74		PER FINISH SPEC. NO.	
APPROVED BY D.VONDER		DATE 12-4-89		MATERIAL	
SCALE (2X)				PER MAT. SPEC. NO.	
FIRST USED ON					
NAME FLAT PLUG		PART NO. 230		ISSUE H	
3-COND. SCREW TERM.		SHEET 1 OF 1			

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