



SPECIFICATIONS:

1. PLATE - STEEL - NICKEL PLATE.
2. TIE SLEEVE - BRASS-NI.PI.
3. INSULATOR - PHENOLIC, POLYESTER D
4. HANDLE - BLACK
5. TERMINALS - TIN PL.
6. TIP ROD TORQUE: .75 IN.-LBS. AT SWEDGED AREA.

CUSTOMER DRAWING D

ISS	SYN	REVISION	BY	DATE
1		REDRAWN	RT	6-2-64
2		ADDED ITEM 6 TO SPEC. ECD # 145	RT	6-2-64
A		ECO 14982	VL	6-22-64
B		ECO 14853	VL	6-2-64
C		ECO 15683	VL	6-2-64
D		ECO # 18370	VL	6-2-64
E		ECO # 19660	VL	6-2-64
F		ECO # 20559	VL	6-2-64
G		ECO # 20627	VL	6-2-64

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UNLESS OTHERWISE SPECIFIED:

1. DECIMAL DIMENSIONS $\pm .005$
2. FRACTIONAL DIMENSIONS $\pm 1/64$
3. ANGLES $\pm 1/2^\circ$
4. ALL DIA'S CONCENTRIC WITHIN .005 T.I.R.
5. ALL DIMENSIONS IN INCHES
6. FOR THREADS USE UNIFIED PLUG AND RING GAGES ONLY.
7. REMOVE ALL BURRS.
8. PART TO BE FABRICATED AS SPECIFIED. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.
9. HOLES ON SAME CENTERLINE MUST BE ALIGNED WITHIN $\pm .002$

DO NOT SCALE DRAWING

DESIGNED BY J.L.T.	DATE 6-2-64	FINISH
CHECKED BY RB	DATE 7-10-64	PER FINISH SPEC. NO.
APPROVED BY L6	DATE 7-18-64	MATERIAL
SCALE 2:1	FIRST USED ON	PER MAT. SPEC. NO.
NAME FLAT PLUG		PART NO. 220
2 COND. SCREW TERM.		ISSUE G
SHEET 1 OF 1		

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