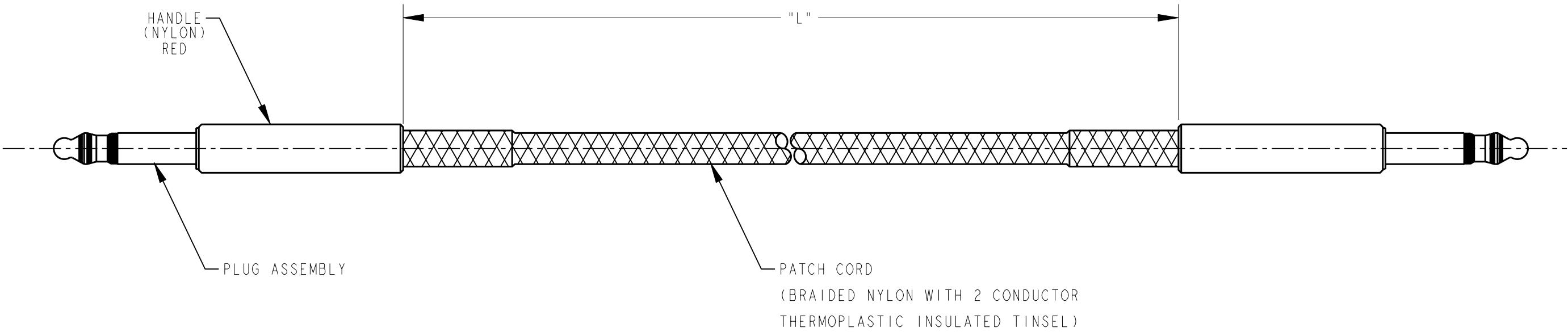


WIRING SCHEMATIC



PART NUMBER SPECIFYING GUIDE

"L" LENGTH OF PATCH CORD
D- 2FT
F- 3FT
H- 4FT
K- 6FT
N- 10FT

PLUG SUB-ASS'Y FINISH
B-BRASS
N-NICKEL PLATED

18Q-18--

COLOR OF PATCH CORD
0-BLACK
6-BLUE
5-GREEN
2-RED
4-YELLOW

CUSTOMER DRAWING
CAD/CAM DWG. NO.
18Q-18--CD
SHEET 1 OF 1

					★ STAR SYMBOL DENOTES CRITICAL DIMENSION, SEE S/C ENGINEERING STANDARD ES-0001	THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.													
					UNLESS OTHERWISE SPECIFIED					SIZE		WIDTH		MULT		LBS./M		TEMPER	
					1. ALL DIMENSIONS IN INCHES 2. DECIMAL DIMENSIONS ±.005 3. FRACTIONAL DIMENSIONS ±1/64 4. ANGLES ±1/2° 5. ALL DIA'S CONCENTRIC WITHIN .005 T.I.R. 6. REMOVE ALL BURRS 7. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC. 8. HOLES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN ±.002					FINISH				MATERIAL					
										SPEC. NO.				SPEC. NO.					
										FIRST USED ON				SCALE 1 = 1					
										DATE DRAWN 5-15-91		BY LR		CHK'D EB 5-21-91		APP'D GHJ 5-21-91		Switchcraft®	
					NAME		PATCH CORD		PART NO. 18Q-18--				ISSUE A						
A					RELEASE TO PROD.		5-15-91		LR		EB								
ISSUE					CHANGE NO.		DATE		BY		APP'D								
REVISIONS					DO NOT SCALE DRAWING														

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