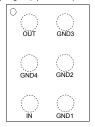




2.4 GHz low pass filter matched to STM32WB5x and STM32WB1x in WLCSP and UFBGA packages

Chip scale package on glass 6 bumps

Pin-out top diagram (top view - bumps down)



Product status link

MLPF-WB-02D3

Features

- Integrated impedance matching to STM32WB5x and STM32WB1x in WLCSP and UFBGA packages
- 50 Ω nominal impedance on antenna side
- · Deep rejection harmonics filter
- · Low insertion loss
- Small footprint
- Low profile ≤ 630 μm after reflow
- · High RF performances
- · RF BOM and area reduction
- ECOPACK2 compliant component

Applications

- Bluetooth 5
- OpenThread
- Zigbee®
- IEEE 802.15.4
- Optimized for STM32WB5x and STM32WB1x in WLCSP and UFBGA packages

Description

The MLPF-WB-02D3 integrates an impedance matching network and harmonics filter. The matching impedance network has been tailored to maximize the RF performances of STM32WB5x and STM32WB1x in WLCSP and UFBGA packages. This device uses STMicroelectronics IPD technology on non-conductive glass substrate which optimizes RF performances.



1 Characteristics

Table 1. Absolute ratings (T_{amb} = 25 °C)

| Symbol | Parameter | Value | Unit |
|------------------|---|-------------|------|
| P _{IN} | Input power RF _{IN} | 10 | dBm |
| V _{ESD} | ESD ratings human body model (JESD22-A114-C), all I/O one at a time while others connected to GND | 2000 | V |
| T _{OP} | Maximum operating temperature | -40 to +105 | °C |

Table 2. Impedances (T_{amb} = 25 °C)

| Symbol | Parameter | | Unit | | |
|------------------|----------------------------------|------|--|------|-------|
| | ratatiletei | Min. | Тур. | Max. | Offic |
| Z _{IN} | STM32WBxx single-ended impedance | - | Matched to STM32WB5x and STM32WB1x in WLCSP and UFBGA packages | - | Ω |
| Z _{OUT} | Antenna impedance | - | 50 | - | Ω |

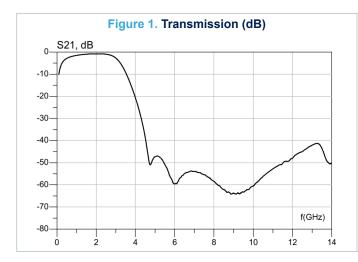
Table 3. Electrical characteristics and RF performances (T_{amb} = 25 °C)

| Symbol | Parameter | | Value | | | Unit |
|-------------------|--|----|-------|------|------|---------|
| Syllibol | | | Min. | Тур. | Max. | O I III |
| f | Frequency range | | 2400 | | 2500 | MHz |
| IL | Insertion loss IS ₂₁ I | | | 1.0 | 1.2 | dB |
| RL _{IN} | Input return loss IS ₁₁ | | 15 | 19 | | dB |
| RL _{OUT} | Output return loss IS ₂₂ I | | 16 | 23 | | dB |
| | $\begin{tabular}{lll} Attenuation at 2fo \\ (4800-5000) MHz \\ \hline \\ Attenuation at 3fo \\ (7200-7500) MHz \\ \hline \\ Attenuation at 4fo \\ (9600-10000) MHz \\ \hline \\ Attenuation at 5fo \\ (12000-12500) MHz \\ \hline \end{tabular}$ | | 46 | 47 | | dB |
| Att | | | 50 | 54 | | dB |
| All | | | 45 | 61 | | dB |
| | | 38 | 45 | | dB | |

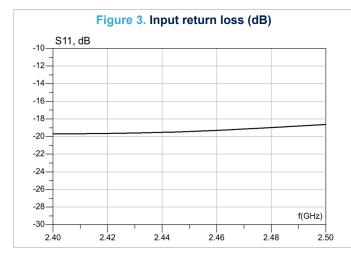
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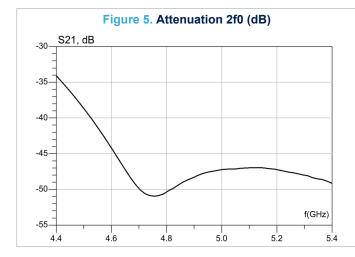
1.1 RF measurement

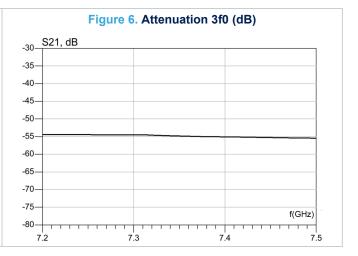






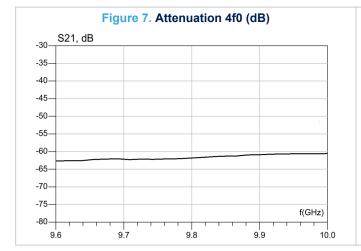


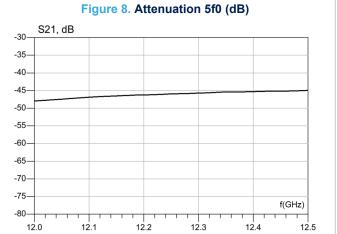




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2 Package information

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions and product status are available at: www.st.com. ECOPACK is an ST trademark.

2.1 CSPG package information

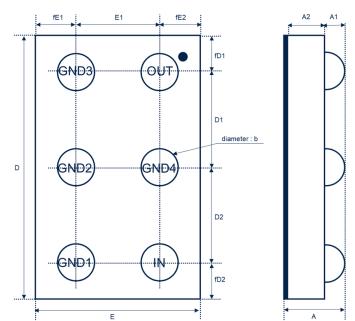


Figure 9. CSPG package outline (bottom view - bumps up)

Table 4. CSPG 6 bumps mechanical data

| | Dimensions | | | | | |
|------|-------------|-------|-------|--|--|--|
| Ref. | Millimeters | | | | | |
| | Min. | Тур. | Max. | | | |
| Α | 0.580 | 0.630 | 0.680 | | | |
| A1 | 0.180 | 0.205 | 0.230 | | | |
| A2 | 0.380 | 0.400 | 0.420 | | | |
| b | 0.230 | 0.255 | 0.280 | | | |
| D | 1.550 | 1.600 | 1.650 | | | |
| D1 | | 0.577 | | | | |
| D2 | | 0.577 | | | | |
| E | 0.950 | 1.000 | 1.050 | | | |
| E1 | | 0.500 | | | | |
| fD1 | | 0.223 | | | | |
| fD2 | | 0.223 | | | | |
| fE1 | | 0.250 | | | | |
| fE2 | | 0.250 | | | | |

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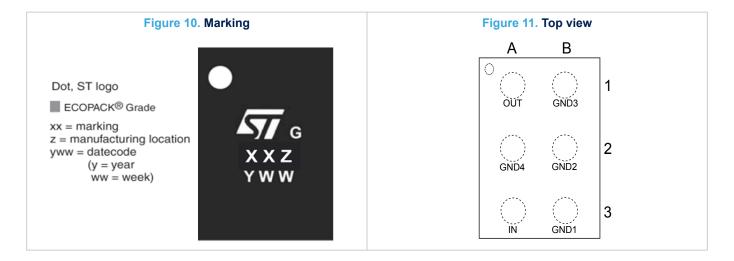
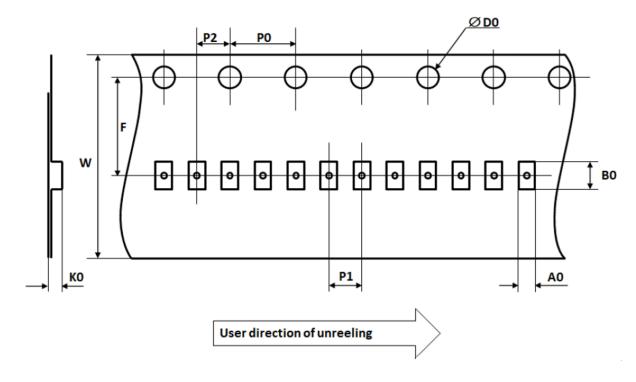


Table 5. Pad description top view (pads down)

| Pad ref | Pad name | Description |
|---------|-------------|-----------------------------|
| A1 | OUT Antenna | |
| A2 | GND4 | Ground |
| A3 | IN | STM32WB5x and STM32WB1x out |
| B1 | GND3 | Ground |
| B2 | GND2 | Ground |
| В3 | GND1 | Ground |

Figure 12. Tape and reel outline



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Table 6. Tape and reel mechanical data

| | Dimensions | | | | | |
|-----|-------------|------|------|--|--|--|
| Ref | Millimeters | | | | | |
| | Min | Тур | Max | | | |
| A0 | 1.06 | 1.09 | 1.12 | | | |
| В0 | 1.66 | 1.69 | 1.72 | | | |
| D0 | 1.40 | 1.50 | 1.60 | | | |
| F | 3.45 | 3.50 | 3.55 | | | |
| K0 | 0.69 | 0.72 | 0.75 | | | |
| P0 | 3.90 | 4.00 | 4.10 | | | |
| P1 | 1.95 | 2.00 | 2.05 | | | |
| P2 | 1.95 | 2.00 | 2.05 | | | |
| W | 7.90 | 8.00 | 8.30 | | | |

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3 Recommendation on PCB assembly

3.1 Land pattern

Layout example using STM32WB15CCY.

STM32WB15CCY MLPF-WB-02D3 Top Layer L1
Top Solder opening

200µm
156µm
320µm
50Ω RF antenna

Ground plane on Top Layer mandatory in front of the MLPF-WB-02D3

Figure 13. PCB land pattern recommendation

Figure 14. PCB stack-up recommendation

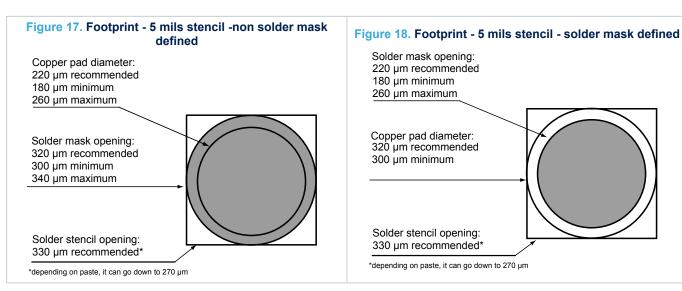
| # | Name | Material | Туре | Weight | Thickness | Dk |
|---|----------------|---------------|-------------|--------|-----------|-----|
| | Top Overlay | | Overlay | | | |
| | Top Solder | Solder Resist | Solder Mask | | 0.03mm | 3.6 |
| 1 | | <u> </u> | Signal | 1/3oz | 0.012mm | |
| | Dielectric 1 | 1 x 1080 | Prepreg | | 0.065mm | 3.5 |
| 2 | L2 | <u> </u> | Signal | 1/3oz | 0.012mm | |
| | Dielectric 2 | 1 x 2113 | Prepreg | | 0.08mm | 3.6 |
| 3 | L3 | <u> </u> | Signal | 1/2oz | 0.0175mm | |
| | Dielectric 3 | FR4 | Core | | 1.2mm | 4.9 |
| 4 | L4 | E | Signal | 1/2oz | 0.0175mm | |
| | Dielectric 4 | 1 x 2113 | Prepreg | | 0.08mm | 3.6 |
| 5 | L5 | <u> </u> | Signal | 1/3oz | 0.012mm | |
| | Dielectric 5 | 1 x 1080 | Prepreg | | 0.065mm | 3.5 |
| 6 | L6 | <u> </u> | Signal | 1/3oz | 0.012mm | |
| | Bottom Solder | Solder Resist | Solder Mask | | 0.03mm | 3.6 |
| | Bottom Overlay | | Overlay | | | |

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3.2 Stencil opening design

Figure 15. Footprint - 3 mils stencil -non solder mask Figure 16. Footprint - 3 mils stencil - solder mask defined defined Solder mask opening: Copper pad diameter: 220 µm recommended 220 µm recommended 180 µm minimum 180 µm minimum 260 µm maximum 260 µm maximum Copper pad diameter: Solder mask opening: 320 µm recommended 320 µm recommended 300 µm minimum 300 µm minimum 340 µm maximum Solder stencil opening: Solder stencil opening: 220 µm recommended 220 µm recommended



3.3 Solder paste

- 1. Halide-free flux qualification ROL0 according to ANSI/J-STD-004.
- 2. "No clean" solder paste is recommended.
- 3. Offers a high tack force to resist component movement during high speed.
- 4. Use solder paste with fine particles: powder particle size 20-38 μm .

3.4 Placement

- 1. Manual positioning is not recommended.
- 2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering
- 3. Standard tolerance of ±0.05 mm is recommended.
- 4. 1.0 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
- To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
- For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

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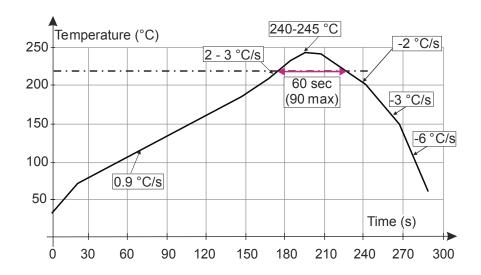


3.5 PCB design preference

- 1. To control the solder paste amount, the closed via is recommended instead of open vias.
- 2. The position of tracks and open vias in the solder area should be well balanced. A symmetrical layout is recommended, to avoid any tilt phenomena caused by asymmetrical solder paste due to solder flow away.

3.6 Reflow profile

Figure 19. ST ECOPACK recommended soldering reflow profile for PCB mounting



Note: Minimize air convection currents in the reflow oven to avoid component movement.

Note: More information is available in the application note:

AN2348 Flip-Chip: "Package description and recommendations for use"

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4 Ordering information

Table 7. Ordering information

| Order code | Marking | Package | Weight | Base qty. | Delivery mode |
|--------------|---------|---------|---------|-----------|---------------|
| MLPF-WB-02D3 | TX | CSPG | 1.82 mg | 5000 | Tape and reel |

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Revision history

Table 8. Document revision history

| Date | Revision | Changes |
|-------------|----------|------------------|
| 29-Jul-2022 | 1 | Initial release. |

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