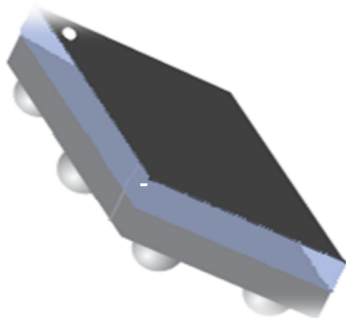
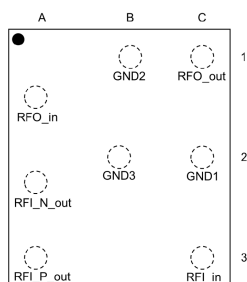


50 Ω nominal input / conjugate matched balun to BGA-4L STM32WL in high power mode, 862-928 MHz with integrated harmonic filter



Chip scale package on glass
8 bumps - 1.83 x 2.13 mm²



Features

- BGA STM32WL sub-GHz wireless microcontrollers impedance matched balun and Tx harmonics filter
- Optimized for BGA STM32WL sub-GHz wireless microcontrollers in high power mode and dedicated to 4-layer PCB
- 50 Ω nominal input / conjugate matched balun to BGA STM32WL
- 50 Ω nominal impedance on antenna side Tx and Rx
- Deep Tx rejection harmonic filter
- Low insertion loss
- Small footprint
- Low profile ≤ 630 μ m after reflow
- High RF performance
- RF BOM and area reduction
- ECOPACK2 compliant component

Applications

- STM32WL sub-GHz wireless microcontrollers
- LPWAN-compliant radio solution, enabling the following modulations: LoRa®, (G)FSK, (G)MSK, and BPSK

Description

STMicroelectronics **BALFHB-WL-01D3** is an ultra-miniature balun. This device integrates a matching network, balun, and harmonics filter. Matching impedance has been customized for the STM32WL sub-GHz wireless microcontrollers.

It is using STMicroelectronics IPD technology on a nonconductive glass substrate, which optimizes RF performances.

Product status

BALFHB-WL-01D3

1 Characteristics

Table 1. Absolute maximum ratings ($T_{amb} = 25\text{ }^{\circ}\text{C}$)

| Symbol | Parameter | Value | Unit |
|-----------|---|-------------|--------------------|
| P_{IN} | Input power RF_{IN} | 22 | dBm |
| V_{ESD} | ESD ratings human body model (JESD22-A114), all I/O one at a time while others connected to GND | 2000 | V |
| | ESD ratings machine model, all I/O | 200 | |
| T_{OP} | Operating temperature | -40 to +105 | $^{\circ}\text{C}$ |

Table 2. Impedances ($T_{amb} = 25\text{ }^{\circ}\text{C}$)

| Symbol | Parameter | Value | | | Unit |
|--------------|---|-------|--------------------|------|----------|
| | | Min. | Typ. | Max. | |
| Z_{RX} | Nominal differential RX balun impedance | - | Matched to STM32WL | - | Ω |
| Z_{TX} | Nominal TX filter impedance | - | Matched to STM32WL | - | |
| Z_{RX-ANT} | Nominal Rx balun antenna impedance | - | 50 | - | |
| Z_{TX-ANT} | Nominal Tx filter antenna impedance | - | 50 | - | |

Table 3. Electrical characteristics and RF performances ($T_{amb} = 25\text{ }^{\circ}\text{C}$)

| Symbol | Parameter | Test condition | Value | | | Unit |
|---------------|--|--------------------------------|-------|------|------|------------|
| | | | Min. | Typ. | Max. | |
| f | Frequency range | | 862 | 915 | 928 | MHz |
| IL_{RX} | Rx balun insertion loss differential mode $ S_{DS} $ without mismatch loss | Typical value given at 915 MHz | | 1.20 | 1.45 | dB |
| IL_{TX} | HP Tx filter insertion loss $ S_{21} $ without mismatch loss | Typical value given at 915 MHz | | 0.80 | 1.00 | dB |
| RL_{RX-ANT} | Rx balun input return loss differential mode $ S_{DD} $ on antenna | Typical value given at 915 MHz | 14 | 19 | | dB |
| RL_{TX-ANT} | Tx filter output return loss $ S_{11} $ on antenna | Typical value given at 915 MHz | 19 | 22 | | dB |
| ϕ_{imb} | RX balun phase imbalance | | -1.8 | | 1.8 | $^{\circ}$ |
| A_{imb} | RX balun amplitude imbalance | | -1.0 | | 1.0 | dB |
| Att_{TX} | Tx filter harmonic rejection levels $ S_{21} $ | Attenuation at 2fo | 24 | 38 | | dB |
| | | Attenuation at 3fo | 46 | 51 | | |
| | | Attenuation at 4fo | 44 | 48 | | |
| | | Attenuation at 5fo | 36 | 46 | | |
| | | Attenuation at 6fo | 35 | 51 | | |
| | | Attenuation at 7fo | 20 | 33 | | |
| | | Attenuation at 8fo | 24 | 36 | | |
| | | Attenuation at 9fo | 32 | 42 | | |
| | | Attenuation at 10fo | 28 | 38 | | |

1.1 RF measurements (Rx balun)

Figure 1. Insertion loss (dB)

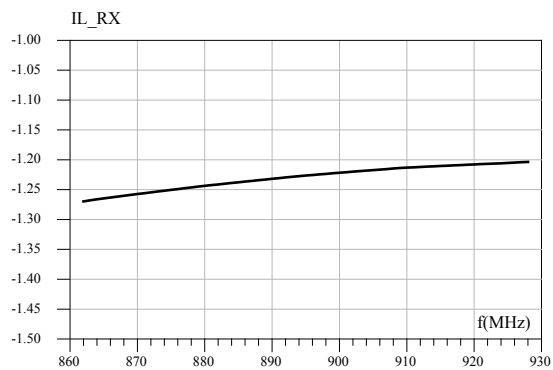


Figure 2. Return loss on antenna (dB)

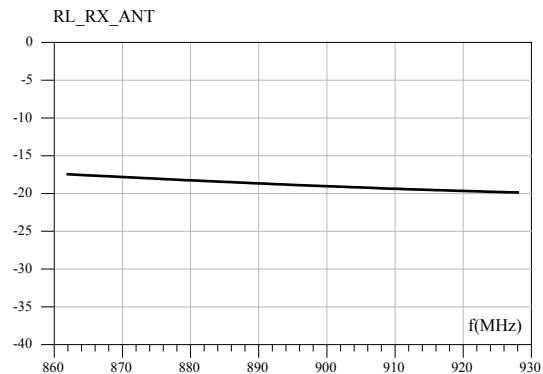


Figure 3. Amplitude imbalance (dB)

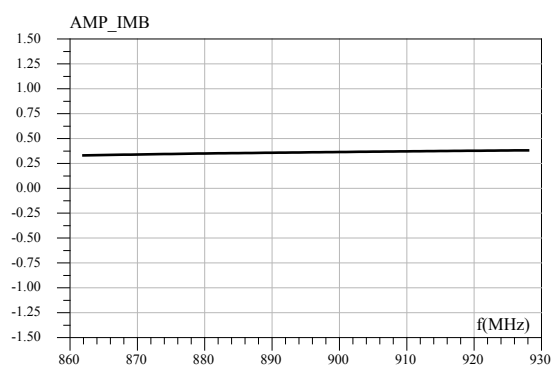
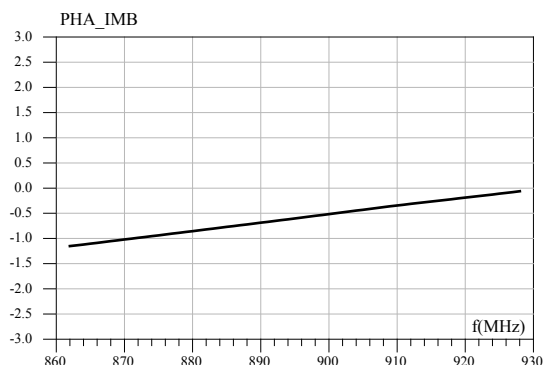


Figure 4. Phase imbalance (°)



1.2 RF measurements (Tx filter)

Figure 5. Transmission wide band with harmonics attenuation (dB)

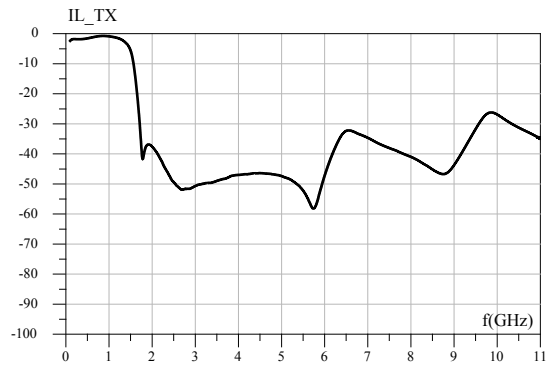


Figure 6. Insertion loss (dB)

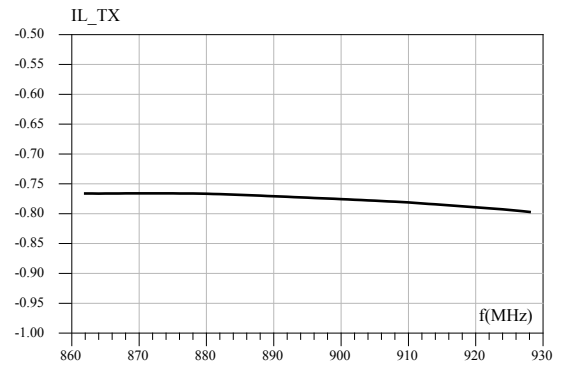
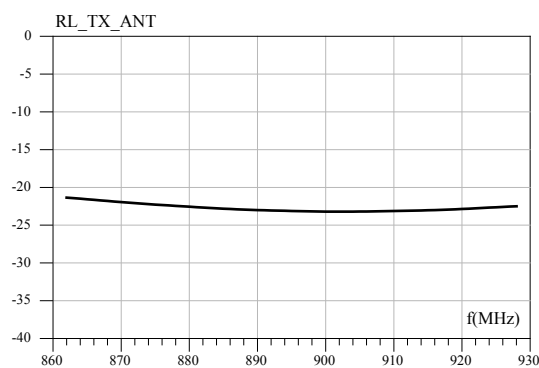


Figure 7. Return loss on antenna (dB)



2 Package information

In order to meet environmental requirements, ST offers these devices in different grades of **ECOPACK** packages, depending on their level of environmental compliance. ECOPACK specifications, grade definitions and product status are available at: www.st.com. ECOPACK is an ST trademark.

2.1 CSPG 8 bumps package information

Figure 8. CSPG 8 bumps package outline (bottom view - bumps up) (in μm)

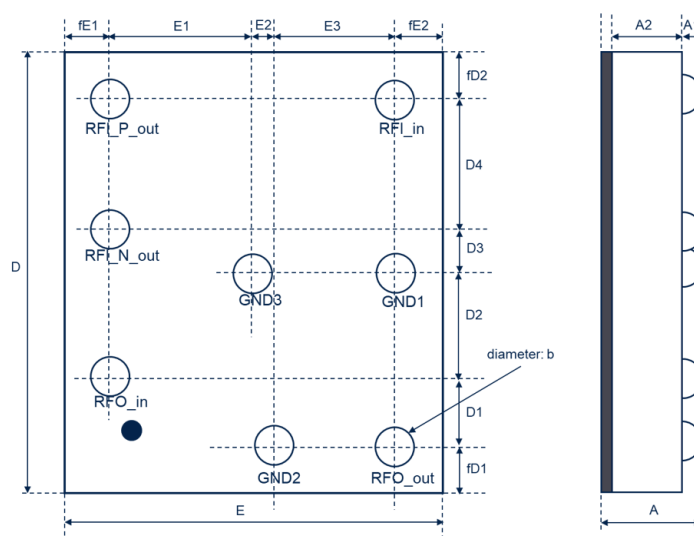


Table 4. CSPG 8 bumps dimensions (in μm)

| Parameter | Min. | Typ. | Max. |
|-----------|------|------|------|
| A | 580 | 630 | 680 |
| A1 | 180 | 205 | 230 |
| A2 | 380 | 400 | 420 |
| b | 230 | 255 | 280 |
| D | 2080 | 2130 | 2150 |
| D1 | | 340 | |
| D2 | | 500 | |
| D3 | | 210 | |
| D4 | | 630 | |
| E | 1780 | 1830 | 1880 |
| E1 | | 690 | |
| E2 | | 85 | |
| E3 | | 605 | |
| fD1 | | 225 | |
| fD2 | | 225 | |
| fE1 | | 225 | |
| fE2 | | 225 | |

2.2 CSPG 8 bumps packing information

Figure 9. Marking

Dot, ST logo
 ■ ECOPACK® Grade
 xx = marking
 z = manufacturing location
 yww = datecode
 (y = year
 ww = week)



Figure 10. Top view

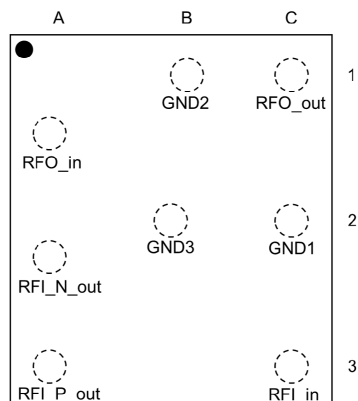
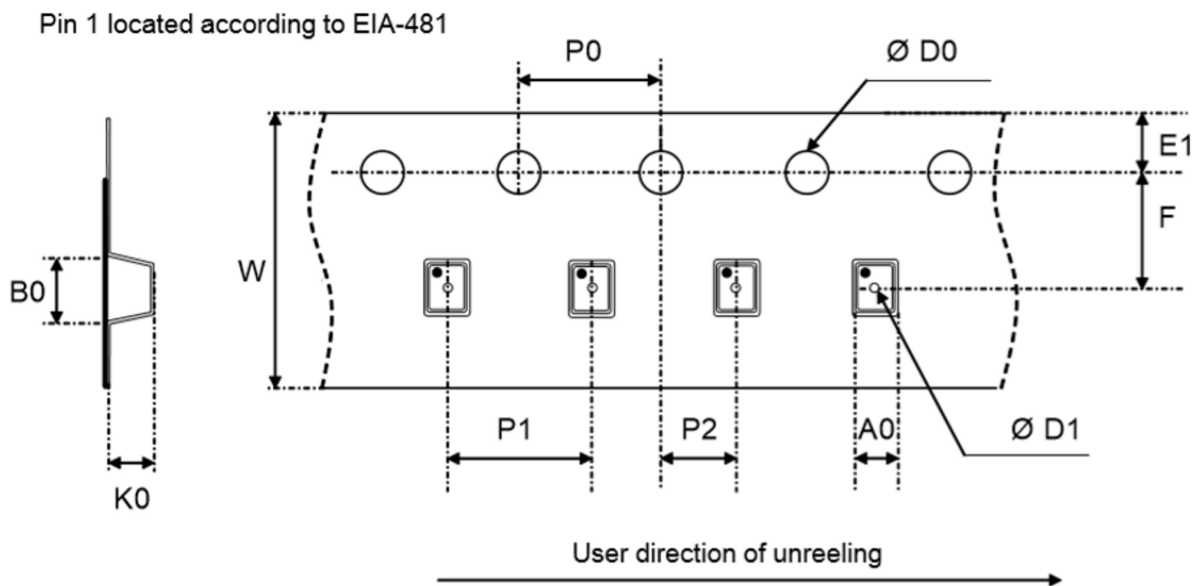


Table 5. Pads description top view (pads down)

| Pad ref. | Pad name | Description |
|----------|-----------|--------------------------------|
| A1 | RFO_in | Tx filter input |
| A2 | RFI_N_out | Differential-N Rx balun output |
| A3 | RFI_P_out | Differential-P Rx balun output |
| B1 | GND2 | Ground #2 |
| B2 | GND3 | Ground #3 |
| C1 | RFO_out | Tx filter output |
| C2 | GND1 | Ground #1 |
| C3 | RFI_in | Single ended Rx balun input |

Figure 11. Tape and reel outline


Note: Pocket dimensions are not on scale
 Pocket shape may vary depending on package

Table 6. Tape and reel mechanical data

| Ref | Dimensions | | |
|------|-------------|------|------|
| | Millimeters | | |
| | Min | Typ | Max |
| A0 | 1.89 | 1.94 | 1.99 |
| B0 | 2.19 | 2.24 | 2.29 |
| Ø D0 | 1.40 | 1.50 | 1.60 |
| Ø D1 | 0.95 | 1.00 | 1.05 |
| E1 | 1.65 | 1.75 | 1.85 |
| F | 3.45 | 3.50 | 3.55 |
| K0 | 0.70 | 0.75 | 0.80 |
| P0 | 3.90 | 4.00 | 4.10 |
| P1 | 3.90 | 4.00 | 4.10 |
| P2 | 1.95 | 2.00 | 2.05 |
| W | 7.90 | 8.00 | 8.30 |

Note: More packing information is available in the application note:

- [AN2348 Flip-Chip: "Package description and recommendations for use"](#)

3.2 Stencil opening design

Figure 14. Footprint - 3 mils stencil -non solder mask defined

Copper pad diameter:
 220 μm recommended
 180 μm minimum
 260 μm maximum

Solder mask opening:
 320 μm recommended
 300 μm minimum
 340 μm maximum

Solder stencil opening:
 220 μm recommended

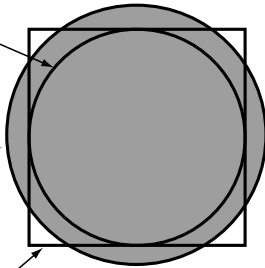
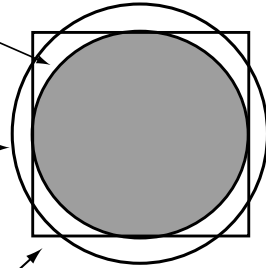


Figure 15. Footprint - 3 mils stencil - solder mask defined

Solder mask opening:
 220 μm recommended
 180 μm minimum
 260 μm maximum

Copper pad diameter:
 320 μm recommended
 300 μm minimum

Solder stencil opening:
 220 μm recommended



3.3 Solder paste

1. Halide-free flux qualification ROL0 according to ANSI/J-STD-004.
2. "No clean" solder paste is recommended.
3. Offers a high tack force to resist component movement during high speed.
4. Use solder paste with fine particles: powder particle size 20-38 μm .

3.4 Placement

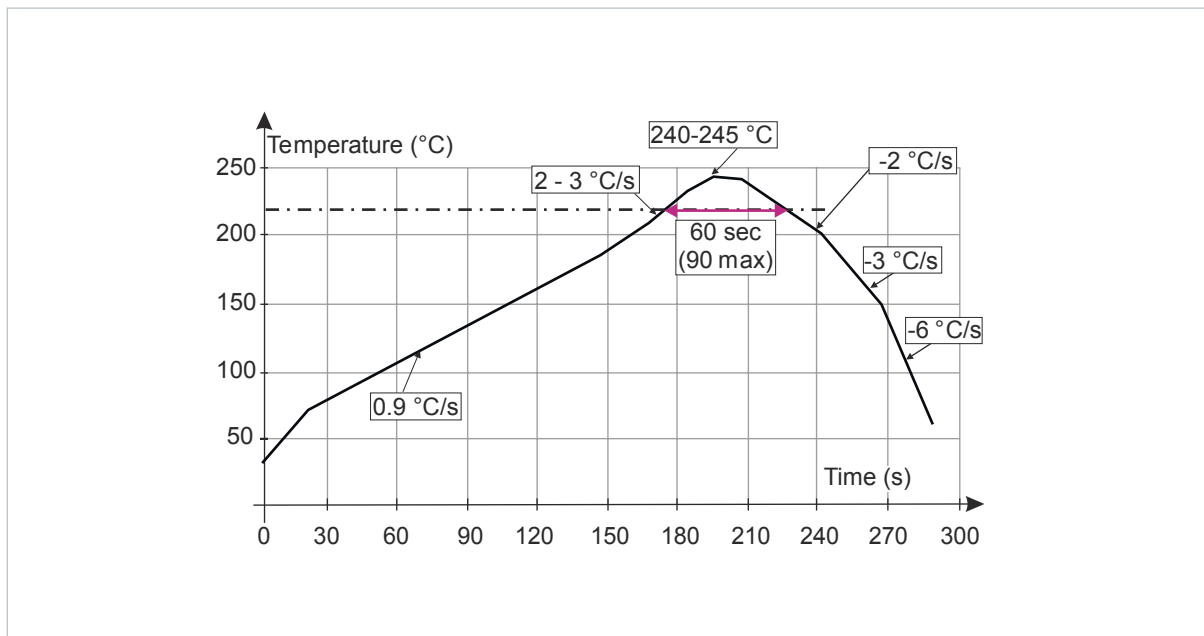
1. Manual positioning is not recommended.
2. It is recommended to use the lead recognition capabilities of the placement system, not the outline centering
3. Standard tolerance of ± 0.05 mm is recommended.
4. 1.0 N placement force is recommended. Too much placement force can lead to squeezed out solder paste and cause solder joints to short. Too low placement force can lead to insufficient contact between package and solder paste that could cause open solder joints or badly centered packages.
5. To improve the package placement accuracy, a bottom side optical control should be performed with a high resolution tool.
6. For assembly, a perfect supporting of the PCB (all the more on flexible PCB) is recommended during solder paste printing, pick and place and reflow soldering by using optimized tools.

3.5 PCB design preference

1. To control the solder paste amount, the closed via is recommended instead of open vias.
2. The position of tracks and open vias in the solder area should be well balanced. A symmetrical layout is recommended, to avoid any tilt phenomena caused by asymmetrical solder paste due to solder flow away.

3.6 Reflow profile

Figure 16. ST ECOPACK® recommended soldering reflow profile for PCB mounting



Note: Minimize air convection currents in the reflow oven to avoid component movement.

Note: More information is available in the application note:

- AN2348 Flip-Chip: "Package description and recommendations for use"

4 Ordering information

Table 7. Ordering information

| Order code | Marking | Package | Weight | Base qty. | Delivery mode |
|----------------|---------|---------|--------|-----------|---------------|
| BALFHB-WL-01D3 | W1 | CSPG | 3.9 mg | 5000 | Tape and reel |

Revision history

Table 8. Document revision history

| Date | Revision | Changes |
|-------------|----------|------------------|
| 14-Oct-2022 | 1 | Initial release. |

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