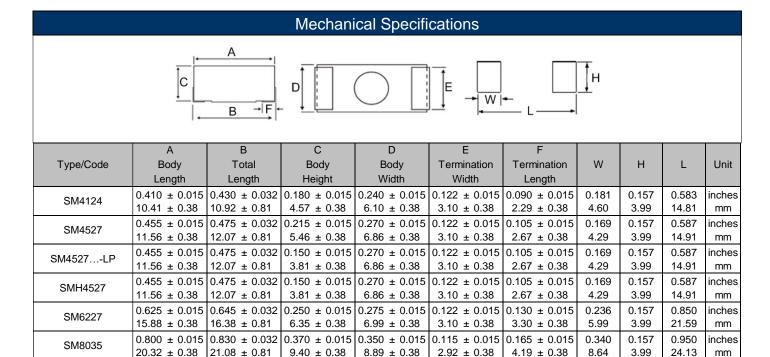
Resistive Product Solutions

Features:

- High temperature molded encapsulation
- Flex termination for absorbing thermal expansion
- All welded construction
- Non-inductive winding available (contact Stackpole with requirements)
- 100% RoHS compliant and lead free without exemption
- Halogen free
- REACH compliant
- Size 2615 discontinued on August 31, 2022 for more information, please see our PDN here



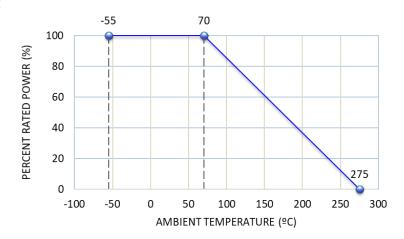
Electrical Specifications								
Type/Code		Dielectric Withstanding	TCR (ppm/°C)	Ohmic Range (Ω) and Tolerance				
	@ 70°C	Voltage	Voltage (V)	(ppii/*C)	0.1%	0.5%	1%	5%
	2	√P*R	> 500	± 75	-	•	0.051 - 0.098	0.01 - 0.091
SM4124				± 100	5 - 10	3 - 10	0.1	- 10
				± 20	10.1 - 1 K		10.2 - 1 K	11 - 1 K
				± 75	-		0.051- 0091	0.01 - 0.091
SM4527				± 100	5 - 10	3 -10	0.1	- 10
				± 20	10.1 - 1 K		10.2 - 1 K	11 - 1 K
SM4527LP	2			± 75	-		0.01 - 0.05	
SMH4527	3			± 75	-		0.01 - 0.05	
SM6227	3			± 75	-		0.051 - 0.091	
				± 100	0.1 - 10			
				± 20	10.1 - 3 K		10.2 - 3 K	11 - 3 K
SM8035	4			± 75	-		0.051 - 0.091	
				± 100	0.1 -		- 10	
				± 20	10.1	- 5 K	10.2 - 5 K	11 - 5 K

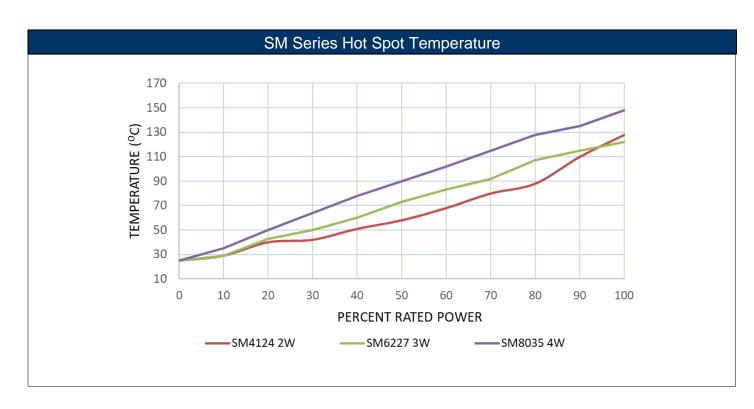


Performance Characteristics				
Test	Test Specification			
Moisture Resistance	± 1%			
Thermal Shock	± 0.5%			
Load Life @ 70°C - 1000 hours	± 1%			
Resistance to Soldering Heat	± 1%			
Terminal Strength	± 0.5%			
Dielectric Withstanding Voltage	± 0.001% / V			
Short Time Overload	± 0.2%			

Operating temperature range is -55°C to +275°C

Power Derating Curve:





Recommended Solder Profile

This information is intended as a reference for solder profiles for Stackpole resistive components. These profiles should be compatible with most soldering processes. These are only recommendations. Actual numbers will depend on board density, geometry, packages used, etc., especially those cells labeled with "*".

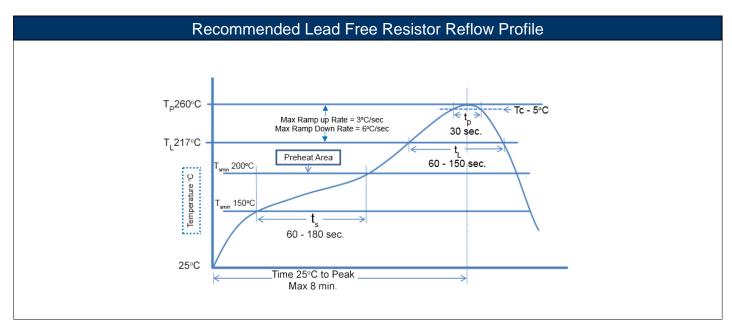
100% Matte Tin / RoHS Compliant Terminations

Soldering iron recommended temperatures: 330°C to 350°C with minimum duration. Maximum number of reflow cycles: 3.

Wave Soldering					
Description	Maximum	Recommended	Minimum		
Preheat Time	80 seconds	70 seconds	60 seconds		
Temperature Diff.	140°C	120°C	100°C		
Solder Temp.	260°C	250°C	240°C		
Dwell Time at Max.	10 seconds	5 seconds	*		
Ramp DN (°C/sec)	N/A	N/A	N/A		

Temperature Diff. = Dlfference between final preheat stage and soldering stage.

Convection IR Reflow					
Description	Maximum	Recommended	Minimum		
Ramp Up (°C/sec)	3°C/sec	2°C/sec	*		
Dwell Time > 217°C	150 seconds	90 seconds	60 seconds		
Solder Temp.	260°C	245°C	*		
Dwell Time at Max.	30 seconds	15 seconds	10 seconds		
Ramp DN (°C/sec)	6°C/sec	3°C/sec	*		



Stackpole Electronics, Inc.

Surface Mount Wirewound Resistor

Resistive Product Solutions

RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

RoHS Compliance Status							
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)	
SM	Surface Mount - General Purpose and Precision Wirewound Resistor	SMD	YES	100% Matte Sn	Jan-06	06/01	

"Conflict Metals" Commitment

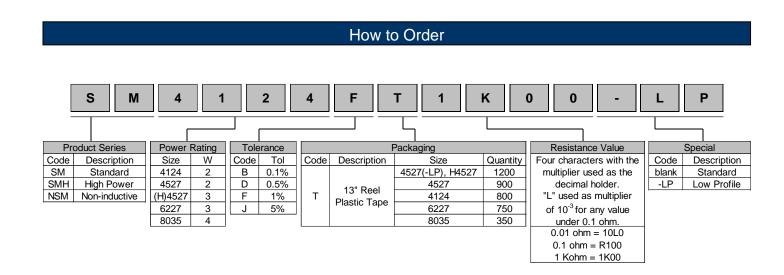
We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the "conflict region" of the eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to "REACH"

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, "The Registration, Evaluation, Authorization and Restriction of Chemicals", otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.



Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

SEI Stackpole:

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SM4124FT1K21 NSM4124FT1R25 SM4124FT102R SM4124FT127R SM4124FT14R0 SM4124FT17R8
SM4124FT649R SM4124FTR118 SM4124FTR187 SM4124FTR261 SM4124FTR267 SM4124FTR600
SM4124FTR806 SM4124JBR100 SM4124JTR100 SM4527JT56L0 SM6227FT10R0 SM6227FT15L0
SM6227FT18R7 SM6227FT1K47 SM6227FT1R05 SM6227FT24R9 SM6227FT250R SM6227FT2K00
SM6227FT2R10 SM6227FT36R5 SM6227FT3R48 SM6227FT464R SM6227FT576R SM6227FTR825
SM6227JT120R SM6227JT62R0 SM6227JTR100 SM6227JTR510 NSM6227FT60R4 SM4124DB100R
SM4124FB2K00 SM4124FT12R1 SM4124FT143R SM4124FT16R2 SM4124FT18R7 SM4124FT1R02
SM4124FT255R SM4124FT38R3 SM4124FT3R32 SM4124FT432R SM4124FT453R SM4124FT500R
SM4124FT634R SM4124FT6R19 SM4124FT7R50 SM4124FTR137 SM4124FTR255 SM4124FTR348
SM4124FTR931 SM4124JT10L0 SM4124JT13R0 SM4124JT270R SM4124JT3R60 SM4124JT82R0
SM4527JT36L0 SM6227FB50R0 SM6227FT165R SM6227FT196R SM6227FT1R00 SM6227FT1R65
SM6227FT221R SM6227FT24R3 SM6227FT261R SM6227FT280R SM6227FT2K26 SM6227FT392R
SM6227FT3R32 SM6227FT51R1 SM6227FT665R SM6227FT6R04
                                                 SM6227FT750R SM6227FT80R6
SM6227FT8R45 SM6227FT93R1
                        SM6227FTR267 SM6227FTR866
                                                 SM6227JT1K10 SM6227JT270R
SM6227JT43R0 SM6227JT51R0 SM6227JTR160 SM8035FT250R SM8035FTR500 SM4124BT221R
SM4124FT10R7 SM4124FT113R SM4124FT133R SM4124FT137R
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