LCD Specification

LCD Group

LQ070Y3DG3A LCD Module

Product Specification February 2009

WVGA Module featuring LED backlight, 16:9 aspect ratio, excellent color rendition, 350 nits brightness, and 300:1 contrast. Full Specifications Listing



APREPARED BY: DATE SPEC No. LD-21212A SHARP FILE No. APPROVED BY: DATE ISSUE: Feb. 17. 2009 PAGE: 19 pages MOBILE LIQUID CRYSTAL DISPLAY GROUP APPLICABLE GROUP SHARP CORPORATION MOBILE LIQUID CRYSTAL DISPLAY **GROUP SPECIFICATION** DEVICE SPECIFICATION FOR TFT-LCD Module MODEL No. LQ070Y3DG3A ☐ CUSTOMER'S APPROVAL DATE PRESENTED BY A.Shiond BY

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MOBILE LIQUID CRYSTAL DISPLAY GROUP

SHARP CORPORATION

RECORDS OF REVISION

LQ070Y3DG3A

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1. Application

This specification applies to a color TFT-LCD module, LQ070Y3DG3A.

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, power supply circuit, and a backlight unit. Graphics and texts can be displayed on a $800\times3\times480$ dots panel with 16,194,277 colors by supplying 24bit digital signal interface (RGB × 8bit)and supplying +3.3V DC supply voltages for TFT-LCD panel driving and supply voltage for backlight.

In this TFT-LCD panel, low reflection / color filters of excellent color performance and backlights of high brightness are incorporated to realize brighter and clearer pictures, making this model optimum for use in multi-media applications. Optimum viewing direction is 6 o'clock.

Backlight-driving DC/DC converter is not built in this module.

3. Mechanical Specifications

Specifications		
Parameter	Specifications	Unit
Display size	17.8 (7.0") Diagonal	cm
Active area	152.4(H)×91.4 (V)	mm
Di1 f	800 (H)×480 (V)	pixel
Pixel format	(1 pixel = R+G+B dots)	
Aspect ratio	15:9	
Pixel pitch	0.1905 (H)×0.1905 (V)	mm
Pixel configuration	R,G,B Horizontal stripe	
Display mode	Normally white	
Surface treatment	Anti-Glare and hard-coating 2H	

Parameter		Min.	Тур.	Max.	Unit	Remark	
	Width	162.9	163.2	163.5	mm		
Unit outline dimensions	Height	103.7	104.0	104.3	mm	[Note 1]	
[Note 1]	Depth	-	3.9	4.2	mm		
		ı	ı	6.3	mm	[Note 2]	
Mass		-	135	150	g		

[Note 1] Excluding the FPC/FFC and parts mounting area.

Outline dimensions is shown in Fig.3

[Note 2] Including the FPC/FFC and parts mounting area.

4. Input Terminals

4-1. TFT-LCD panel driving

CN1(Timing signals, DATA signals and +3.3V DC power supply)

Pin No.	Symbol	Function	Pin No.	Symbol	Function
1	GND		21	В0	BLUE data signal(LSB)
2	GND		22	B1	BLUE data signal
3	VCC	+3.3V Power Supply	23	B2	BLUE data signal
4	VCC	+3.3V Power Supply	24	В3	BLUE data signal
5	R0	RED data signal(LSB)	25	B4	BLUE data signal
6	R1	RED data signal	26	B5	BLUE data signal
7	R2	RED data signal	27	В6	BLUE data signal
8	R3	RED data signal	28	В7	BLUE data signal(MSB)
9	R4	RED data signal	29	GND	
10	R5	RED data signal	30	DOTCLK	Dot-clock signal
11	R6	RED data signal	31	NC	
12	R7	RED data signal(MSB)	32	HSYNC	Line synchronization signal
13	G0	GREEN data signal(LSB)	33	VSYNC	Frame synchronization signal
14	G1	GREEN data signal	34	DEN	Display enable signal
15	G2	GREEN data signal	35	NC	
16	G3	GREEN data signal	36	NC	
17	G4	GREEN data signal	37	GND	
18	G5	GREEN data signal	38	GND	
19	G6	GREEN data signal	39	NC	
20	G7	GREEN data signal(MSB)	40	NC	

[Note 1] Please use NC by OPEN or GND. NC terminal is not connected with the internal circuit.

Using FFC: SML2CD-40X77.5-ADX7(BL)-P0.5-S4.0+4.0-M-N(35)-AUP-HF

UL21147(Sumitomo Electric Industries, Ltd)

 $Recommendation\ connector: \quad FH28-40S-0.5SH(0.5) \quad \ (HIROSE): Bottom\ contact$

FH12A-40S-0.5SH(55) (HIROSE):Top contact

(Sharp is not responsible to its product quality, if the user applies a connector not corresponding to the above model.)

4-2. LED- Backlight driving

Pin No.	Symbol	Function
1	LED-A1	Power supply for LED (Anode)
2	LED-C1	Power supply for LED (Cathode)
3	LED-A2	Power supply for LED (Anode)
4	LED-C2	Power supply for LED (Cathode)
5	LED-A3	Power supply for LED (Anode)
6	LED-C3	Power supply for LED (Cathode)

[Note 1]LED-FPC outline dimensions is shown in Fig.3

Reccommendation connector: 04-6298-006-000-883+ (Kyosera): Bottom contact

04-6277-006-000 or 001-883+ (Kyosera) : Double-sided contact

5. Absolute Maximum Ratings

D	G1 . 1	C - 177	Rat	ings	Unit	Damada
Parameter	Symbol	Condition	Min.	Max.	Unit	Remark
Input voltage	$V_{\rm I}$	Ta=25	-0.3	Vcc+0.3	V	[Note 1]
+3.3V supply voltage	VCC	Ta=25	0	+4.0	V	
LED forward current	I_{LED}	Ta=25	0	30	mA	DI (01
LED reverse voltage	V_{LED_R}	Ta=25	-	5	V	[Note 2]
Storage temperature	Tstg	-	-30	+70		[Note 3]
Operating temperature	Тора	-	-20	+50		

[Note 1] R0-7、G0-7、B0-7、DOTCLK、HSYNC、VSYNC、DEN

[Note 2] LED_A to LED_Cn (n=1,2,3) Absolute maximum ratings for each pair.

[Note 3] Humidity: 95%RH Max. at Ta +40.

Maximum wet-bulb temperature at +39 or less at Ta>+40 .

No condensation.

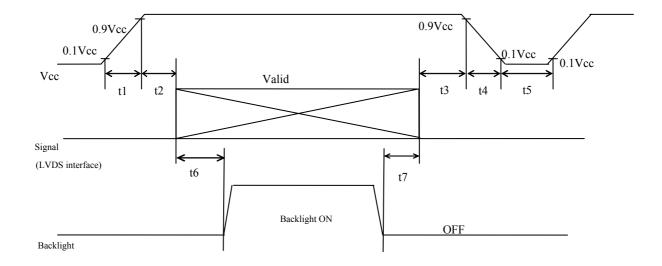
6. Electrical Characteristics

6-1.TFT-LCD panel driving

Ta = +25

Parameter		Symbol	Min.	Тур.	Max.	Unit	Remark
Supply voltage		VCC	+3.0	+3.3	+3.6	V	[Note 1]
Current dissipation		Icc	1	140	185	mA	[Note 2]
Permissive input ripple voltage		V_{RP}	1	ı	100	mV_{P-P}	Vcc = +3.3V
Immust violta an manan	High	V_{TH}	1	ı	$0.3 \times V_{CC}$	mV	[Nata 2, 4]
Input voltage range	Low	V_{TL}	$0.7 \times V_{CC}$	ı	-	mV	[Note 3, 4]
Innert leals arrange	High	I _{OH}	-	-	± 10	μA	$V_I = Vcc$ [Note 3, 4]
Input leak current	Low	I_{OL}	-	-	± 10	μA	$V_I = 0V$ [Note 3, 4]

[Note 1]On-off conditions for supply voltage



Symbol	Min.	Max.	Unit	Remark
t1	0	10	ms	
t2	0	1	ms	
t3	0	1	ms	
t4	0	400	ms	
t5	1	1	S	
t6	180	1	ms	*1
t7	5	-	ms	*1

^{*1 :} As for the power sequence for backlight, it is recommended to apply above mentioned input timing. If the backlight is lit on and off at a timing other than shown above, displaying image may get disturbed.

[Note] Do not keep the interface signal high-impedance or unusual signal when power is on.

Vcc-dip conditions

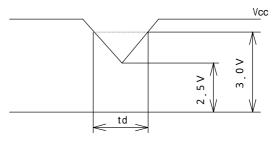
1) 2.5 V Vcc < 3.0 V

td 10 ms

Under above condition, the display image should return to an appropriate figure after Vcc voltage recovers.

2) Vcc < 2.5 V

Vcc-dip conditions should also follow the On-off conditions for supply voltage

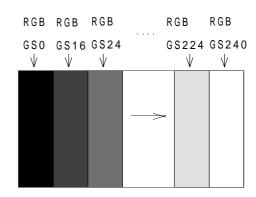


[Note 2] Typical current situation:

$$V_{CC} = +3.3V$$
, $f_{VSYNC} = 60Hz$

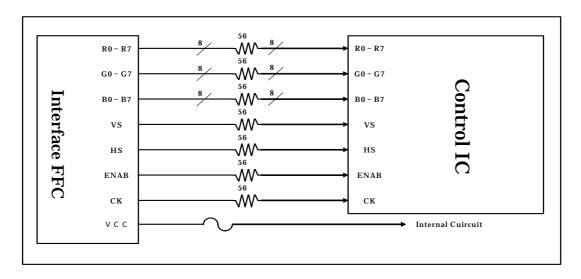
Measuring pattern:GS-0-GS60 Vertical gray scale.

GS(4n) n:Natural number(0 ~ 15)



[Note 3] R0-7、G0-7、B0-7、DOTCLK、HSYNC、VSYNC、DEN

[Note 4] Interface block diagram of the LCD



6-2. Backlight driving

The backlight system is edge-lighting type with 24 White-LED(White Light Emitting Diode).

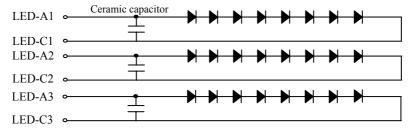
The characteristics of White-LED are shown in the following table.

 $(Ta=25^{\circ}C)$

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
LED voltage	$V_{ m L}$	ı	25.6	28	V	I _L =20mA
LED current range	I_{L}	-	20	25	mA	
Number of circuit strings		-	3	-		[Note 1]
LED power consumption	W_{L}	-	1.54	-	W	[Note 2]
LED life time	L_{L}	10000	-	-	Hour	[Note 3]

[Note 1] The LED backlight is composed by 3 strings from which 8 LED is connected with the series. The figure below shows the circuit chart.

In each string, there is a ceramic capacitor for the electrostatic protection.



[Note 2] Calculated value for reference ($I_L \times V_L$)

[Note 3] LED life time is defined as the time when Brightness becomes 50 % of the original value. under the condition of Ta = 25 and $I_L = 20$ mA, and continuous lighting.

7. Timing Characteristics of Input Signals

7-1. Timing characteristics

Charac	cteristics	Symbol	Min.	Тур.	Max.	Unit	Remark
DOTCLK	Frequency	1/Tc	31.95	33.26	34.6	MHz	
	High Width	Tch	10	-	-	ns	
	Lo Width	Tc1	10	-	-	ns	
	Duty	Th/T	40	50	60	%	
DATA	Setup Time	Tds	5	-	-	ns	
	Hold Time	Tdh	5	-	-	ns	
HSYNC	Period	TH	31.45	31.75	-	μs	
	Репод	TH	1024	1056	1088	clock	
	Pulse Width	ТНр	5	128	186	clock	
VSYNC	Period	TV	520	525	530	line	
	Pulse Width	TVp	2	-	TV-515	line	
Horizonral Dis	splay Area	THd	800	800	800	line	
Phase differen HS	ce of YNC - DOTCLK	ТНс	8	-	Tc-10	ns	
Phase difference of HSYNC - VSYNC		TVh	1	-	ТН-ТНр-10	clock	
Vertical Back Porch		TVs	35	35	35	line	
Vertical Front Porch		TVf	5	-	-	line	
Vertical Displa	ay Area	TVd	480	480	480	line	

[Note1] In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred.

7-2. Display position

Characteristics		Symbol	Min.	Тур.	Max.	Unit	Remark
DEN	Setup time	Tes	5	1	Tc-10	ns	
	Pulse width	Тер	-	800	-	clock	
Phase difference of		ТНе	88	-	215	clock	
HSYNC - DEN							

[Note]

(Horizontal display direction)

When "DEN" signal is fixed low, 216 clocks are counted from Hsync negative edge and data from after are available. If you need other timing, please use "DEN" signal.

(Vertical display direction)

36 lines are counted from Vsync negative edge and data from next line are available.

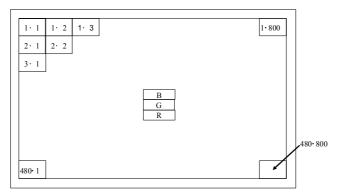
("DEN" signal)

When "DEN" signal is active, "DEN" signal input continuously or fixed "L" in Vertical invalid data period.

Caution

Image will not be displayed on the right position otherwise.

7-3. Input data signals and display position on the screen



Display position of input data(V · H)

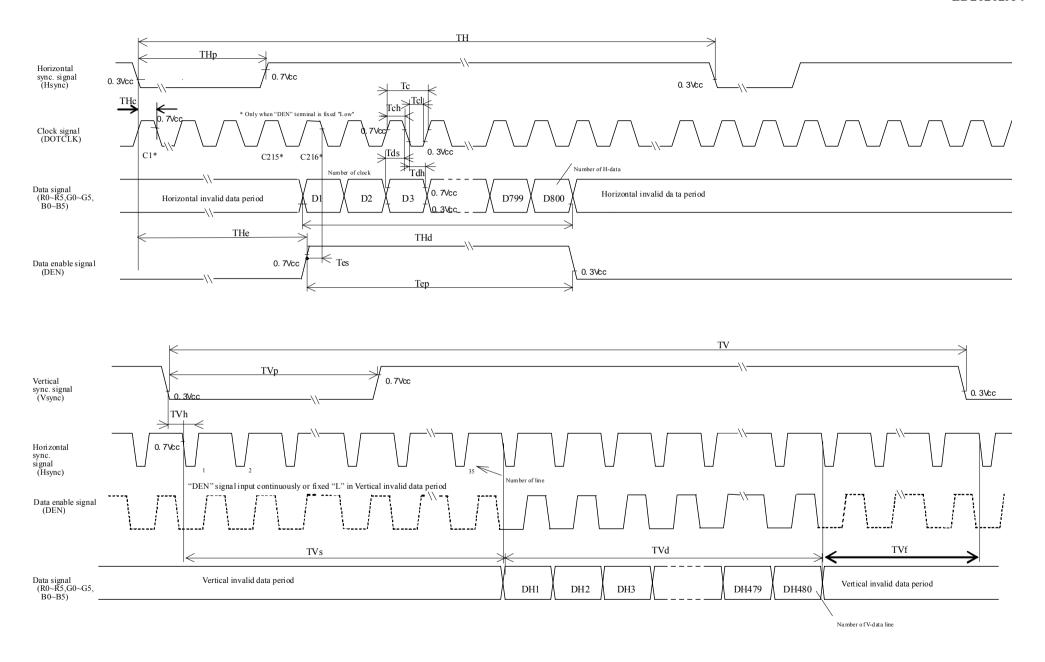


Fig 1. Input signal timing chart

Gray scale Black Blue Green Cvan Red Magenta Yellow White Black Û Darker	Grav Scale GS0 GS1 GS2	0 0 0 0 X X X X 0	R1 0 0 0 X X X X 1	R2 0 0 0 1 1 1 0 0 0 0 0 0 0 0 0 0 0 0 0	R3 0 0 0 0 1 1 1 0 0 0 0	R4 0 0 0 1 1 1 1 0	R5 0 0 0 1 1 1 1	R6 0 0 0 1 1 1	R7 0 0 0 1 1	G0 0 X X 0		G2 0 0 1 1 0	G3 0 0 1 1 0	G4 0 0 1	G5 0 0 1	G6 0 0 1	G7 0 0 1 1	B0 0 X 0 X	B1 0 X 0 X	B2 0 1 0	B3 0 1 0 1	B4 0 1 0 1	B5 0 1 0	B6 0 1 0 1	B7 0 1 0
Blue Green Cvan Red Magenta Yellow White Black Darker		0 0 0 X X X X X	0 0 0 X X X X	0 0 0 1 1 1 1 0	0 0 1 1 1 1	0	0 0 0 1 1 1	0	0	0 X X 0	0 X X 0	0 1 1	0 1 1	0 1 1				X	0 X 0 X	0 1 0	1	1	1	1	1
Green Cvan Red Magenta Yellow White Black Û Darker		0 0 X X X X X 1	0 0 X X X X	0 0 1 1 1 1 0	0 0 1 1 1 1	0	0 0 1 1 1	0	0	X X 0	X X 0	1	1	1	0 1 1	0 1 1	0 1 1		X 0 X	0	1	1	1	1	0
Cvan Red Magenta Yellow White Black Darker		0 X X X X X	0 X X X X	0 1 1 1 1 0	0 1 1 1 1 0		0 1 1 1 1 1			0	X 0	1 1 0	1 1 0	1	1	1	1	0 X	0 X	0	1	1	1	1	0
Yellow White Black 介 Darker		X X X X 0	X X X X	1 1 1 1 0	1 1 1 1 0	0 1 1 1 1 1	1 1 1 1	0 1 1 1	0 1 1 1	0		0	1	1	1	1	1	X	X	1	1	1	1	1	1
Yellow White Black 介 Darker	- - GS0 GS1 GS2	X X X 0	0	0	1 1 1 1 0	1 1 1 1	1 1 1	1 1 1	1 1 1	0		0	0								^		0		1
Yellow White Black 介 Darker	GS1 GS2 ↓	X 0 1	0	0	1 1 1 0	1 1 1 0	1 1 1	1 1	1		0			0	0	0	0	0	0	0	0	0	<u> </u>	0	0
Yellow White Black 介 Darker	GS1 GS2 ↓	X 0 1	0	0	1 1 0 0	1 0	1	1	1			0	0	0	0	0	0	X	X	1	1	1	1	1	1
Black û Darker	GS1 GS2 ↓	0	0	0	0 0	1	1	1		X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0
ी Darker	GS1 GS2 ↓	1		0	0	0		-	1	X	X	1	1	1	1	1	1	X	X	1	1	1	1	1	1
Darker	GS2 ↓	0	0		0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	V	0	1	0		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
۾ ا					0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
<u></u>	\downarrow		↓								V							↓							
Gray Scale of Red		*											/				\								
	GS250	0	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
o ↑ 0	GS251	1	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Brighter G	GS252	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ġ.	\downarrow					V								/								/			
Red G	GS255	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
û	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Darker	GS2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
oray d	\downarrow	V						V					↓												
Gray Scale of Green	\downarrow	V						V					↓												
<u>al</u> e	GS250	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0
of t	GS251	0	0	0	0	0	0	0	0	1	1	0	1	1	1	1	1	0	0	0	0	0	0	0	0
Brighter G	GS252	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0
B D	\downarrow	V						V						V											
Green C	Gs255	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
û	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
Gra û	\downarrow	\						ullet						↓											
Gray Scale of Blue	\downarrow	V							Ψ					V											
cale	GS250	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1
of 1	GS251	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	0	1	1	1	1	1
Brighter G	GS252	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1
g û	\downarrow					↓								/								/			
Blue G	GS255	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	X	X	1	1	1	1	1	1

0: Low level voltage,

1 : High level voltage.

X :Don't care(GS252~GS255 are same grayscale)

Each basic color can be displayed in 253 gray scales from 8 bit data signals. According to the combination of total 24 bit data signals, the 16-million-color display can be achieved on the screen.

9. Optical Characteristics

Ta=+25, Vcc=+3.3V

Parameter		Symbol	Condition	Min.	Тур.	Max.	Unit	Remark			
¥7* *	Horizontal	21, 22		•	65	-	Deg.				
Viewing angle range	37 (* 1	11	CR>10	-	50	-	Deg.	[Note 1,3,6]			
	Vertical	12		-	60	-	Deg.				
Contrast ratio		CRn	=0 °	300	-	-		[Note 2,4,6]			
Response time		r+ d		-	35	40	ms	[Note 2,5,6]			
Chromaticity of white		X		0.252	0.302	0.352					
Chromatici	Cinomaticity of white			0.279	0.329	0.379					
Chromaticity of red		X		0.533	0.583	0.633					
		y	=0 °	0.272	0.322	0.372		[N-4- 2.6]			
Chromaticity of green		X		0.274	0.324	0.374		[Note 2,6]			
		y		0.498	0.548	0.598					
Chromaticity of blue		X		0.103	0.153	0.203					
Chromatici	ty of blue	y		0.048	0.098	0.148					
Luminance	of white	Y_{LI}		280	350	-	cd/m ²	I _f =20mA [Note 2,6]			

The measurement shall be executed 30 minutes after lighting at rating. Condition: (I_f=20mA)

The optical characteristics shall be measured in a dark room or equivalent.

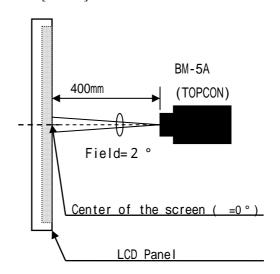
[Note 1] Measuring Viewing Angle Range

EZ contrast 160RH
(ELDIM)

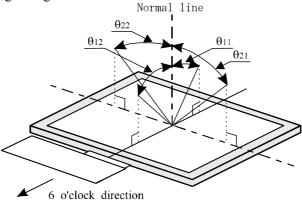
Center of the screen (=0 °)

LCD Panel

[Note 2] Other Measurements



[Note 3] Definitions of viewing angle range:

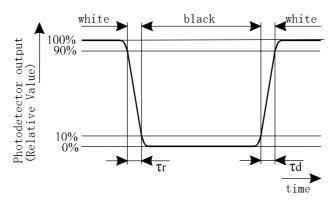


[Note 4] Definition of contrast ratio:

The contrast ratio is defined as the following.

[Note 5] Definition of response time:

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



[Note 6] This shall be measured at center of the screen.

10. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

11. Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.

 Please insert for too much stress not to join FFC/FPC in the case of insertion of FFC/FPC.
- b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
- c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
- f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
- g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling. Observe all other precautionary requirements in handling components.
- h) This module has its circuitry PCBs on the rear side and should be handled carefully in order not to be stressed.
- i) Protect sheet(Laminate film) is attached to the module surface to prevent it from being scratched. Peel the sheet off slowly just before the use with strict attention to electrostatic charges. Ionized air shall be blown over during the action. Blow off the 'dust' on the polarizer by using an ionized nitrogen gun, etc. Working under the following environments is desirable.
 - All workers wear conductive shoes, conductive clothes, conductive fingerstalls and grounding belts without fail.
 - Use Ionized blower for electrostatic removal, and peel of the protect sheet with a constant speed. (Peeling of it at over 2 seconds)
- j) The polarizer surface on the panel is treated with Anti-Glare for low reflection. In case of attaching protective board over the LCD, be careful about the optical interface fringe etc. which degrades display quality.
- k) Do not expose the LCD module to a direct sunlight, for a long period of time to protect the module from the ultra violet ray.
- I) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
- m) Liquid crystal contained in the panel may leak if the LCD is broken. Rinse it as soon as possible if it gets inside your eye or mouth by mistake.
- n) Disassembling the module can cause permanent damage and should be strictly avoided.
 Please don't remove the fixed tape, insulating tape etc that was pasted on the original module.
 (Except for protection film of the panel.)
- o) Be careful when using it for long time with fixed pattern display as it may cause afterimage. (Please use a screen saver etc., in order to avoid an afterimage.)
- p) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- q) If a minute particle enters in the module and adheres to an optical material, it may cause display non-uniformity

issue, etc. Therefore, fine-pitch filters have to be installed to cooling and inhalation hole if you intend to install a fan.

- r) Epoxy resin (amine series curing agent), silicone adhesive material (dealcoholization series and oxime series),
 tray forming agent (azo compound) etc, in the cabinet or the packing materials may induce abnormal display with polarizer film deterioration regardless of contact or noncontact to polarizer film.
 Be sure to confirm the component of them.
- s) Do not use polychloroprene. If you use it, there is some possibility of generating Cl₂ gas that influences the reliability of the connection between LCD panel and driver IC.
- t) Do not put a laminate film on LCD module, after peeling of the original one. If you put on it, because of the occurrence of air gaps between the polarizer and the film, It may cause discoloration or spots.

12. Packing form

1 deking 101111	
Piling number of cartons	Max.8
Package quantity in one carton	40pcs
Carton size	380 (W) × 575(D) × 225(H) mm
Total mass of one carton filled with full modules	10 kg
Packing form	Fig.2

13. Reliability Test Items

No.	Test item	Conditions
1	High temperature operation test	Ta = +50 240h
2	Low temperature operation test	Ta = -20 240h
3	High temperature storage test	Ta = +70 240h
4	Low temperature storage test	Ta = -30 240h
5	High temperature	Ta = +40 ; 95 %RH 240h
	& high humidity operation test	(No condensation)
6	Vibration test (non- operating)	Frequency range: 10 to 55Hz Sweep: 1.5mm Sweep time: 1minute Test period: 2 hours for each direction of X,Y,Z
7	Shock test	Direction: ±X, ±Y, ±Z, Time: 3 times for each direction. Impact value: 980m/s², Action time 6ms

[Result Evaluation Criteria]

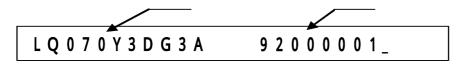
Under the display quality test conditions with normal operation state, these shall be no change which may affect practical display function. (normal operation state: Temperature: $15 \sim 35$,

Humidity:45 ~ 75%, Atmospheric pressure:86 ~ 106kpa)

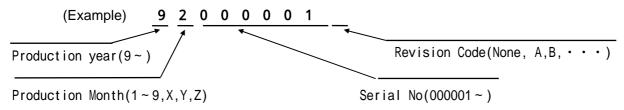
14. Label

1) Module label:

Notation: Model No. Serial No.



Details of Serial No

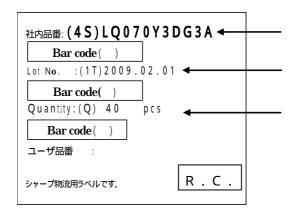


[Note] Production year : 9(2009), 0(2010), 1(2011), • • • •

Production Month: 1(Jan), 2(Feb), · · · , 9(Sep), X(Oct), Y(Nov), Z(Dec)

2) Packing bar code label

Notation/ Bar code: Model No. Date Quantity



R.C. (RoHS Compliance) means these parts have corresponded with the RoHS directive.

15. Storage conditions

<Environmental condition range of storage temperature and humidity>

Temperature 0 to 40 degrees Celsius

Relative humidity 70% and below

Direct sun light

Please keep the product in a dark room or cover the product to protect from direct sun light.

Atmospheric condition

Please refrain from keeping the product with possible corrosive gas or volatile flux.

Prevention of dew

- * Please store the product carton either on a wooden pallet or a stand / rak to prevent dew.

 Do not place directly on the floor. In addition, to obtain moderate ventilation in between the pallet's top and bottom surfaces, pile the cartons up in a single direction and in order.
- * Please place the product cartons away from the strage wall.
- * Please maintain the storage area with an appropriate ventilation. It is recommendable to furnish the storage area with equipments such as ventilation systems.
- * Please maintain the ambient temperature within the range of natural environmental fluctuation.

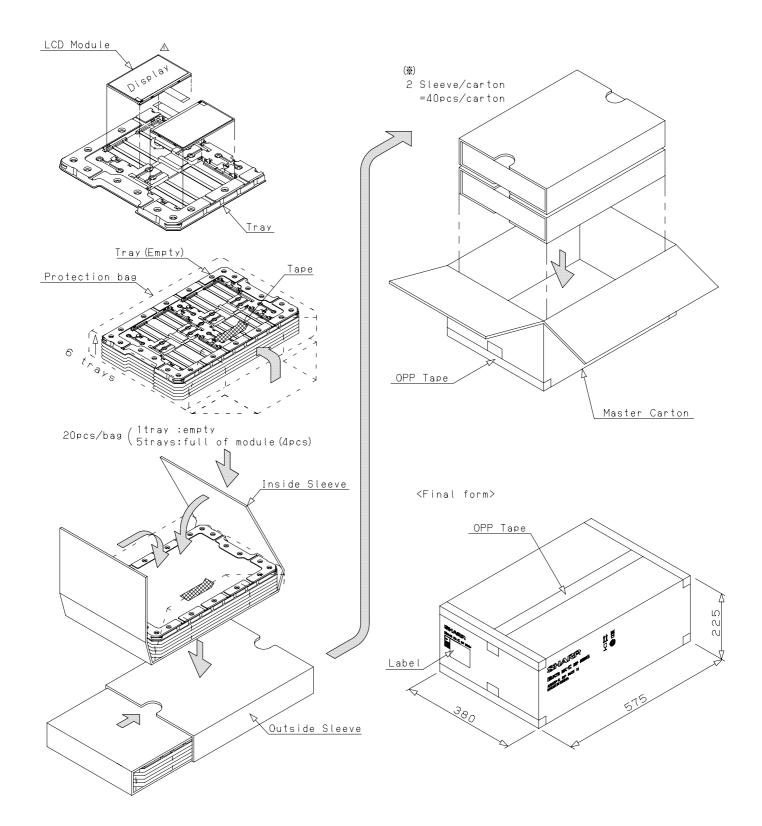


Fig 2. Packing form

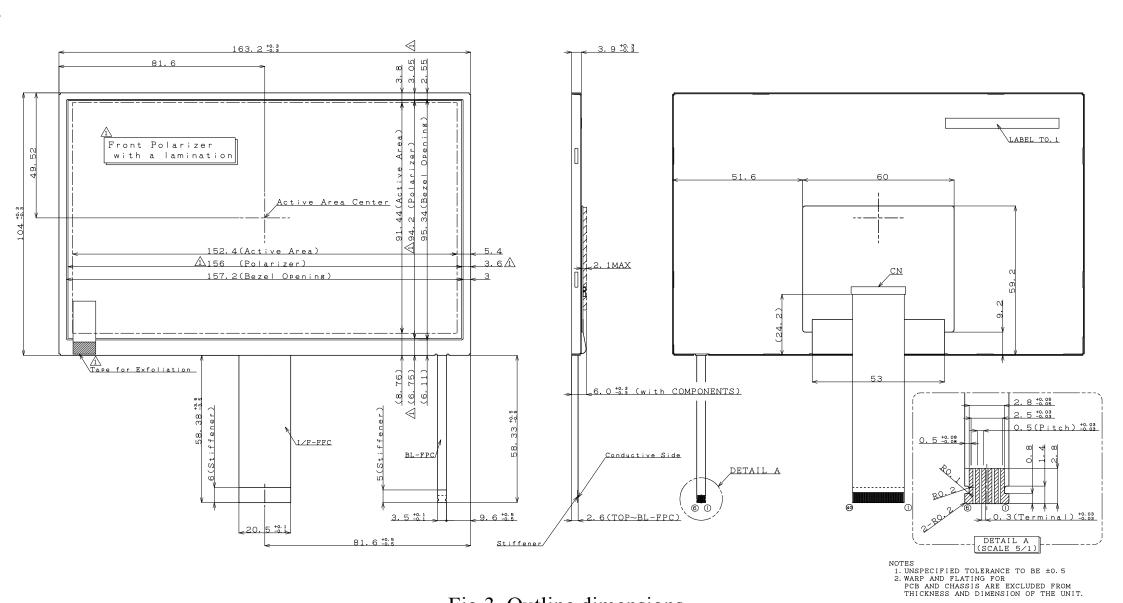


Fig 3. Outline dimensions

D/N:2D-085-040-07

LCD Specification

LCD Group

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