

# PWM Control Type DC/DC Converter IC for AC/DC Driver

# **BD7673AG**

#### General Description

BD7673AG is a PWM controller typed DC/DC converter for AC/DC that provides an optimum system for all products that requires an electrical outlet. This product supports both isolated and non-isolated devices. IC enables simple design of low-power converters. With switching MOSFET and current detection resistor as external devices, it enables more freedom in design. Since the peak current control is utilized, peak current is controlled in each cycle, application excels wide bandwidth and transient response.

BD7673AG includes various protective functions such as soft start function, burst function, per-cycle over current limiter, VCC overvoltage protection and overload protection.

An external latch pin (COMP pin) is provided, so that latch stopping (OFF) can be set by external signals. This function is available as overheating protection and over output voltage protection.

The PWM switching frequency is fixed at 65 kHz. A frequency hopping function is included which contributes to low EMI.

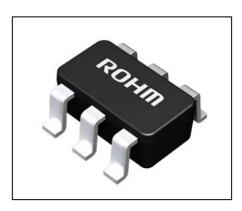
#### Features

- PWM frequency of 65kHz
- PWM current mode method
- Low circuit current when UVLO is ON (12µA at VCC=12V)
- Low circuit current in no load (Burst operation when load is light)
- Built-in SW frequency hopping function
- 250nsec leading-edge blanking
- VCC UVLO / OVP
- Per-cycle over current protection circuit
- Soft start
- Output overload protection (latch protection)
- External latch function for COMP pin (Over heating protection function)

#### Key Specifications

Power Supply Voltage range:
 Operating Current:
 Normal:
 Burst:
 Oscillation Frequency:
 Operating Temperature range:
 8.5V to 25.0V
 0.60mA (Typ)
 0.40mA (Typ)
 65kHz (Typ)
 -40°C to +85°C

● Package W(Typ) x D (Typ) x H (Max) SSOP6 2.90mm x 2.80mm x1.25mm



#### Applications

AC adapters and household appliances (vacuum cleaners, humidifiers, air cleaners, air conditioners, refrigerators, IH cooking heaters, rice cookers, etc.)

#### Typical Application Circuit

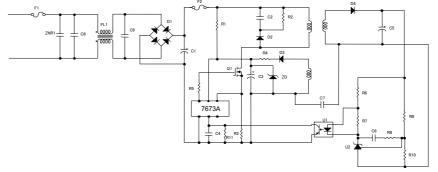


Figure 1, Application Diagram (12 V 1A Isolated Type)

# ●Pin Configuration (SSOP6)

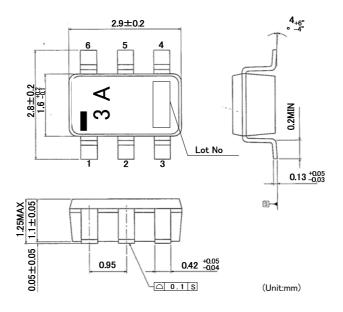


Figure 2, External Dimensions of SSOP6 Package

# **●**Pin Description

Table 1 I/O PIN Functions

NO	NO. Pin Name I/O	1/0	Function	ESD protection system				
NO.		1/0	Function	VCC	GND			
1	GND	I/O	GND pin	0	-			
2	FB	I	Feedback signal input pin	0	0			
3	COMP	I	Comparator input pin	0	0			
4	CS	I	Primary current sensor pin	0	0			
5	VCC	I	Power supply input pin	-	0			
6	OUT	0	External MOS drive pin	0	0			

# ●I/O Equivalent Circuit

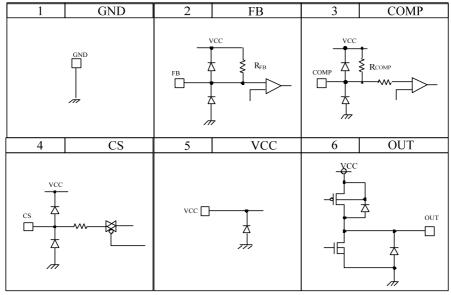


Figure 3, I/O Equivalent Circuit

# Block Diagram

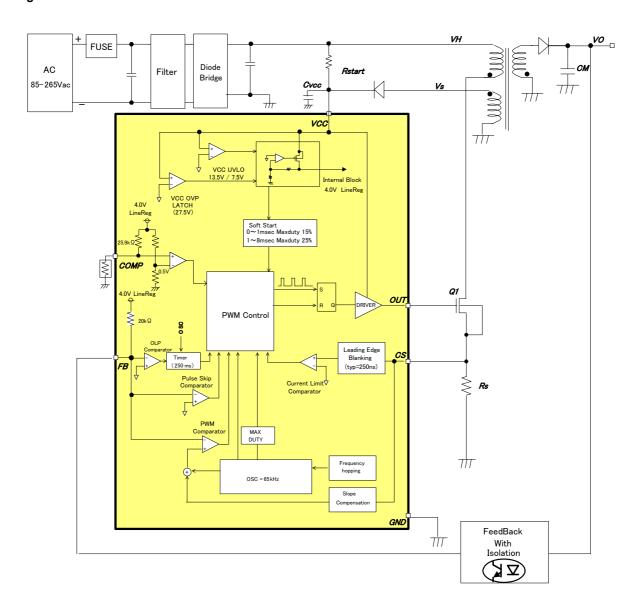


Figure 4, Block Diagram

#### Description of Each Block

(1) Start Sequences (Soft Start Operation, Light Load Operation, and Latch Protection for Overload)

Start sequences are shown in Figure 5. This is also shown the operation of latch protection for overload. See the sections below for detailed descriptions

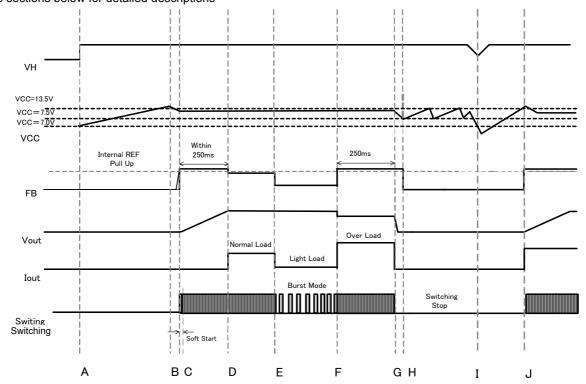


Figure 5, Start Sequence Timing Chart

- A: Input voltage VH is applied
- B: VCC pin voltage rises by being supplied from VH line through start resistor "Rstart" and the IC starts operating when VCC > V<sub>UVLO1</sub> (13.5V Typ). Switching operation starts when other protection functions are judged as normal. From startup to be stable output voltage, application should be set to stabilize output voltage during VCC > V<sub>UVLO2</sub> (7.5V Typ) because the VCC pin consumption current causes the VCC voltage drop.
- C: Operated soft start function, maximum duty is restricted to 15% during a 1ms period to prevent any excessive rise in voltage or current. From 1ms to 8ms, maximum duty is restricted to 25%. Maximum duty is restricted to 75% after 8ms.
- D: VOUT voltage rises when the switching operation starts. Once the output voltage starts, it is set to the rated voltage level within the T<sub>FOLP</sub> period (250ms Typ). The output voltage is regulated within T<sub>FOLP</sub> (=250ms Typ) from starting.
- E: During Light Load, when FB pin voltage < V<sub>BST</sub> (=0.3V Typ), Burst method is operated to keep power consumption down.
- F: Over Load condition occurs when FB pin voltage > V<sub>FOLP1A</sub> (=2.8V Typ).
- G: When FB pin voltage is at  $V_{FOLP1A}$  (= 2.8V Typ) for more than  $T_{FOLP}$  (250ms Typ), the overload protection function is triggered and switching is stopped by LATCH operation. The IC's internal 250ms timer is reset during the  $T_{FOLP}$  period (250ms Typ) if FB <  $V_{FOLP1B}$  even once.
- H: VCC voltage is changed from V<sub>UVLO1</sub> (13.5V Typ) to V<sub>UVLO2</sub> (7.5V Typ) because of switching stop by latch protection. In case of high VH voltage if VCC voltage is not changed to less than V<sub>LATCH</sub> (7.0V Typ), IC is not released from latch protection.
- I: If the condition which VH voltage is lower continues, VCC voltage is also lower. When VCC voltage is lower than V<sub>LATCH</sub> (7.0V Typ), the IC is released from latch protection.
- J: Same as B

In Figure 4, start resistor Rstart is needed to start the application.

When the start resistor Rstart value is reduced, standby power is increased and the startup time is shortened. Conversely, when the start resistor Rstart value is increased, standby power is reduced and the startup time is increased. Standby current is less than 20uA at VCC UVLO is disable, and it can calculate VCC UVLO voltage from V<sub>UVLO1</sub>=14.5V (Max).

ex) Starting resistor Rstart setting method;

Rstart =  $(VHmin - V_{UVLO1} (Max)) / I_{OFF} (Max)$ 

In the case of Vac=100V (-20% of a margin), Rstart requirement can be found by the following formulas:

VHmin =  $100 \times \sqrt{2} \times 0.8 = 113$ V

Because of  $V_{UVLO1}$  (Max) =14.5V, Rstart  $\leq$  (113V - 14.5V) /  $20\mu A$  = 4.925M $\Omega$ 

Start-up time can be found by the following formulas:

Tstart = -Rstart ×  $C_{VCC}$  × In (1- $V_{UVLO1}$ /VHmin)

ex) Rstart=3.0MΩ

Rstart resistor loss in this case is: Pd (Rstart) = (VH-VCC)<sup>2</sup> / Rstart = (141V - 14.5V)<sup>2</sup> / 3.0M = 5.33mW.

# (2) VCC Pin Protection

BD7673AG includes UVLO (Under Voltage Locked Out) and OVP (Over Voltage Protection) functions to monitor VCC pin voltage (see Figure 6 for OVP latch operation).

The UVLO function prevents damage to MOSFET by stopping switching operations by latch protection when the VCC pin voltage drops to VCC < V<sub>UVLO2</sub> (= 7.5V Typ).

The VCC OVP function prevents damage to MOSFET by stopping switching operations when the VCC pin voltage exceeds  $V_{OVP1}$  (= 27.5V Typ).

The latch release condition is when VCC <  $V_{LATCH}$  ( $V_{UVLO2}$  - 0.5V, Typ = 7.0V). A latch blanking time is used for protecting mal-function. This time is 100us.

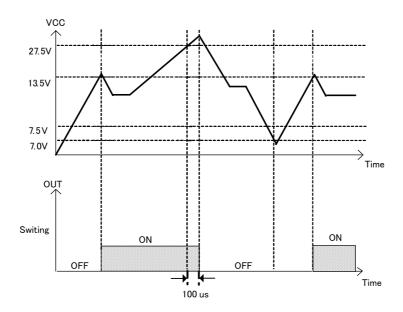


Figure 6, VCC UVLO/OVP Operation (Latch)

# (3) DCDC Driver (PWM Comparator, Frequency Hopping, Slope Compensation, OSC, Burst)

BD7673AG uses current mode PWM control. In the internal generator, the average switching frequency is 65 kHz. Furthermore, switching frequency hopping function is built-in while the switching frequency fluctuation is shown as in Figure 7. Fluctuation cycle is 125Hz (=8ms).

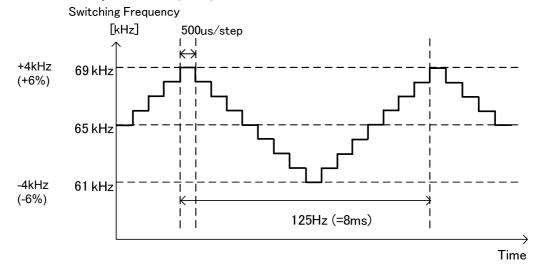


Figure 7, Frequency Hopping Function

The max-duty cycle is fix to 75% (Typ) at OUT pin and minimum pulse width is fix at 500ns (Typ). When the duty cycle exceeds 50% at Current Mode control, the sub-harmonic oscillation occurs. To prevent it, IC is built-in slope compensation function.

BD7673AG has burst mode function to attain less power consumption when load is light. This function monitors FB pin voltage and detects light load when FB voltage < VBST (=0.3V Typ).

The secondary output voltage, the FB voltage and the DCDC function are shown in Figure 8.

FB pin is pulled up by  $R_{FB}$  (=20k $\Omega$  Typ). At light load, when the secondary output voltage rises, the FB pin voltage will drop and when this goes below  $V_{BST}$  (=0.3V Typ) burst function will follow to reduce the power consumption.

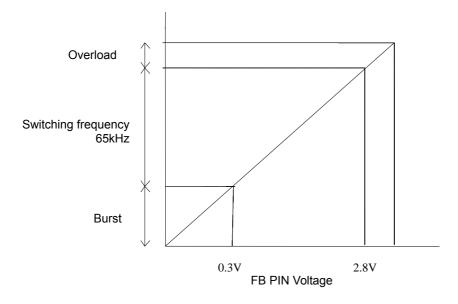


Figure 8, Switching Operation Status Changes by FB Pin Voltage

#### (4) Over Current Limiter and Leading Edge Blanking Period

BD7673AG has over current limiter for each switching cycle.

When the CS pin voltage exceeds the V<sub>CS</sub> voltage (=0.5V Typ), switching is turned OFF.

In addition, when the driver MOSFET is turned ON, surge current occurs at each capacitor component and drive current. Therefore, when the CS pin voltage rises temporarily, the detection errors may occur in the over current limiter circuit. To prevent detection errors, the OUT pin is switched from low to high and the CS signal is blanked for 250nsec by the LEB (Leading Edge Blanking) function. This blanking function enables a reduction of CS pin noise filtering in response to noise that occurs when the OUT pin is switched from low to high.

#### (5) Output Overload Protection Function (FB OLP Comparator)

Overload Protection Function monitors the load status of secondary output through FB pin and stops the switching of OUT pin during excessive load. In over load condition, there is no current in photo-coupler because output voltage decreases (drops) while FB pin voltage rises.

When FB pin voltage exceeds  $V_{FOLP1A}$  (=2.8V Typ) at  $T_{FOLP}$  (=250ms Typ) interval continuously, a load is excessive and OUT pin is fixed to L. The timer of overload protection is reset when FB pin drops further than  $V_{FOLP1B}$  (=2.6V Typ) within  $T_{FOLP}$  (=250ms Typ) after exceeding  $V_{FOLP1A}$  (=2.8V Typ). Switching functions within this  $T_{FOLP}$  (=250ms Typ). FB voltage, which is pulled up in resistance to IC internal voltage operates from  $V_{FOLP1A}$  (=2.8V Typ) or more at start-up. For this matter, set the start-up time of the secondary output voltage such that the FB voltage is always  $V_{FOLP1B}$  (=2.6V Typ) or less within  $T_{FOLP}$  (=250ms Typ) at start-up.

Excessive load is detected and latch stops when  $T_{FOLP}$  (=250ms Typ) passes. Release of latch plugs/unplugs the power supply and is cancelled when VCC < VLATCH (=7.0V Typ).

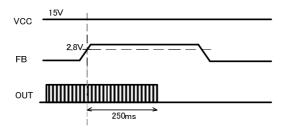


Figure 9, Overload Protection Latch

#### (6) COMP Pin External Latch Function

IC is latched when the COMP pin voltage goes below  $V_{COMP}$  (0.5V Typ). A latch timer for  $T_{LATCH}$  (100us Typ) added to prevent operation errors caused by noise.

The COMP pin is pulled up by  $R_{COMP}$  (25.9k $\Omega$  Typ), and when  $R_T$  (3.7k $\Omega$  Typ) is pulled down at the COMP pin, latch protection is operated. Some application examples are shown in Figure 10, Figure 11, and Figure 12.

# **Overheating Protection by NTC Thermistor**

A thermistor is attached to the COMP pin so that latching can be stopped when overheating occurs. In the case of this application, it should be designed so that the thermistor resistance becomes  $R_T$  (3.70k $\Omega$  Typ) when overheating is detected.

(Figure 10 and Figure 11 are application circuit examples in which latch operation occurs when Ta = 110°C) The variation in  $R_T$  (=3.70kΩ Typ) shown in an electrical property includes only IC.

Please add the variation of external thermistor resistance to it and design.

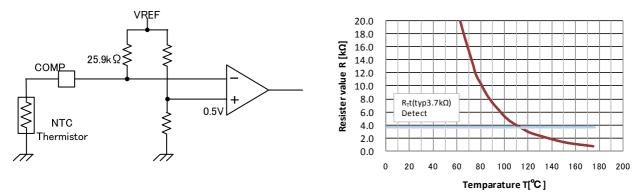


Figure 10, COMP Pin Overheating Protection Application

Figure 11, Temperature-Thermistor Resistance Value

# **Secondary Output Voltage Overvoltage Protection**

A photo-coupler is attached to the COMP pin to perform detection of secondary output overvoltage.

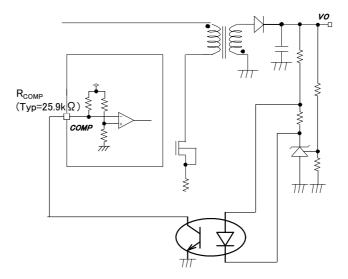


Figure 12. Output Overvoltage Protection Application

● Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit	Conditions
Maximum Applied Voltage 1	Vmax1	30	V	VCC, OUT
Maximum Applied Voltage 2	Vmax2	6.5	٧	CS, FB, COMP
OUT pin output Peak Current	l <sub>OUT</sub>	±1.0	Α	
Allowable Dissipation	Pd	674.9 (Note1)	mW	When implemented
Operating Temperature Range	Topr	-40 to +85	°C	
Storage Temperature Range	Tstr	-55 to +150	°C	

(Note1): Derate by 5.399 mW/°C when operating above Ta=25°C (when mounted on 70 mm × 70 mm, 1.6 mm thick, glass epoxy on single-layer substrate).

**Caution:** Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

●Recommended Operating Ratings (Ta=25°C)

Parameter	Symbol	Rating	Unit	Conditions
Power Supply Voltage Range	VCC	8.5 to 26.0	٧	VCC pin voltage

● Electrical Characteristics (Unless otherwise noted, Ta = 25°C, VCC=12V)

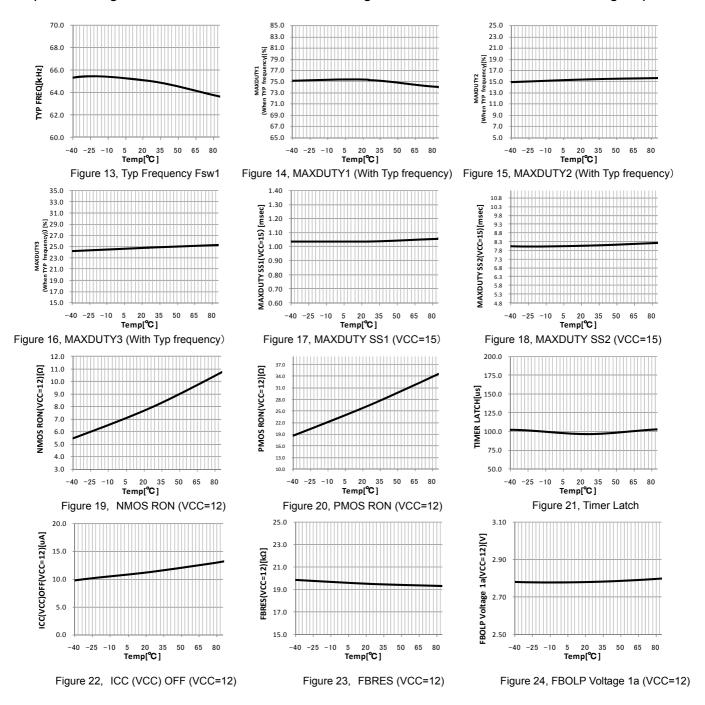
Parameter	Symbol	Specifications			Unit	Conditions	
Farameter	Syllibol	MIN	TYP	MAX	Ullit	Conditions	
[Circuit Current]							
Circuit Current (OFF)	l <sub>OFF</sub>	-	12	20	μA	VCC = 12V (UVLO = Detection)	
Circuit Current (ON) 1	I <sub>ON1</sub>	-	600	1000	μA	FB = 2.0V COMP: $100kΩ$ (during pulse operation)	
Circuit Current (ON) 2	I <sub>ON2</sub>	-	400	650	μA	FB = 0.0V COMP:100kΩ (during pulse operation when OFF)	
[VCC Pin Protection Funct	tion]						
VCC UVLO Voltage 1	V <sub>UVLO1</sub>	12.50	13.50	14.50	V	VCC rise	
VCC UVLO Voltage 2	$V_{UVLO2}$	6.50	7.50	8.50	V	VCC drop	
VCC UVLO Hysteresis	V <sub>UVLO3</sub>	-	6.00	-	V	V <sub>UVLO3=</sub> V <sub>UVLO1-</sub> V <sub>UVLO2</sub>	
VCC OVP Voltage 1	V <sub>OVP1</sub>	25.0	27.5	30.0	V	VCC rise	

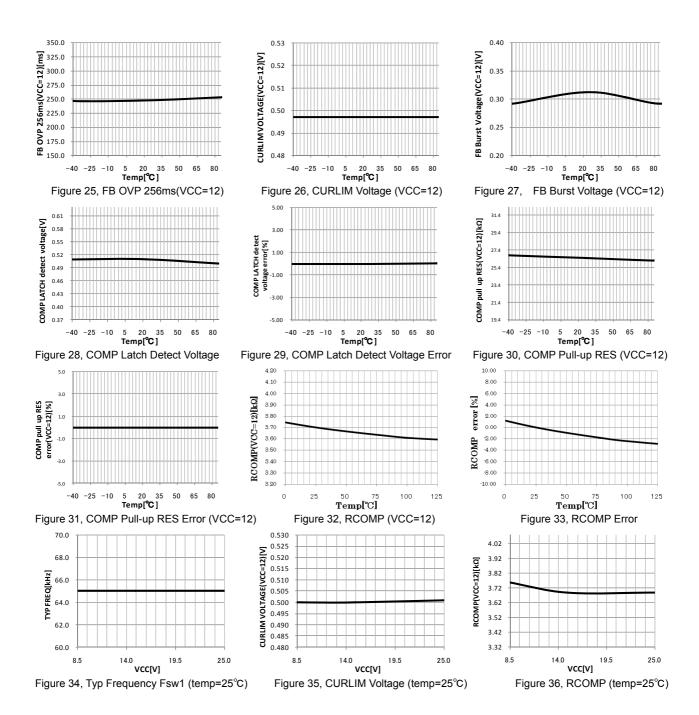
● Electrical Characteristics of control block (Unless otherwise noted, Ta = 25°C, VCC=12V)

Parameter	Symbol		Specifications		Unit	Conditions
Parameter	Symbol	MIN	TYP	MAX	Unit	Conditions
[PWM Type DCDC Driver Block	[]					
Oscillation Frequency	F <sub>SW1</sub>	60	65	70	KHz	FB=2.0V average frequency
Frequency Hopping Width 1	F <sub>DEL1</sub>	-	4.0	-	KHz	FB=2.0V
Hopping Fluctuation Frequency	F <sub>CH</sub>	93	125	157	Hz	
Minimum Pulse Width	T <sub>min</sub>	-	500	-	ns	
Soft Start Time 1	T <sub>SS1</sub>	0.75	1.00	1.25	ms	
Soft Start Time 2	T <sub>SS2</sub>	6.00	8.00	10.00	ms	
Maximum Duty 1	D <sub>max</sub>	68.0	75.0	82.0	%	During normal operation
Maximum Duty 2	D <sub>SS1</sub>	5.0	15.0	25.0	%	During soft start 0[ms] to Tss <sub>1</sub> [ms]
Maximum Duty 3	D <sub>SS2</sub>	15.0	25.0	35.0	%	During soft start T <sub>SS1</sub> [ms] to T <sub>SS2</sub> [ms]
FB pin Pull-up Resistance	R <sub>FB</sub>	15	20	25	kΩ	
⊿FB / ⊿CS Rain	Gain	-	5	-	V/V	
FB Burst Voltage	V <sub>BST</sub>	0.20	0.30	0.40	V	During FB drop
FB OLP Voltage 1a	V <sub>FOLP1A</sub>	2.5	2.8	3.1	V	When overload is detected (FB rise)
FB OLP Voltage 1b	V <sub>FOLP1B</sub>	-	V <sub>FOLP1A</sub> -0.	-	V	When overload is detected (FB drop)
FB OLP Timer	T <sub>FOLP</sub>	187	250	312	ms	
Latch Release Voltage (VCC pin voltage)	V <sub>LATCH</sub>	-	V <sub>UVLO2</sub> -0.	-	V	Latch release voltage VCCUVLO2-0.5 [V]
Latch Mask Time	T <sub>LATCH</sub>	50	100	200	us	VCCOVP, COMP Mask time
[Overcurrent Detection Block]						
Overcurrent Detection Voltage	V <sub>CS</sub>	0.475	0.500	0.525	V	
Leading Edge Blanking Time	T <sub>LEB</sub>	-	250	-	ns	
[Output Driver Block]	<u> </u>		,			
OUT pin Pch MOS Ron	R <sub>POUT</sub>	10	25	39	Ω	
OUT pin Nch MOS Ron	R <sub>NOUT</sub>	3	7	12	Ω	
[External Latch Comparator Bl					1	
COMP pin Latch Detection Voltage	V <sub>COMP</sub>	-	0.5	-	V	
COMP pin Pull-up Resistance	R <sub>COMP</sub>	-	25.9	-	kΩ	
Thermistor Resistance Detection Value	R <sub>T</sub>	3.30	3.70	4.10	kΩ	Thermistor connected to COMP pin

#### **●**Typical Performance Curves

(This is not a guarantee since this is the reference data. Figure 37 shows the measurement circuit diagram.)





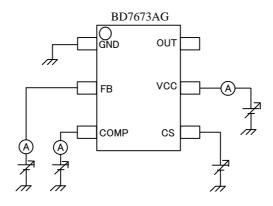


Figure 37, Measurement Circuit Diagram

# ● Power Dissipation

The thermal design should set the operation for the following conditions. (Since the temperature shown below is the guaranteed temperature, be sure to take margin into account.)

- 1. The ambient temperature Ta must be 85°C or less.
- 2. The IC's loss must be within the allowable dissipation Pd.

The thermal reduction characteristics are as follows.

(PCB: 70mm×70mm×1.6mm mounted on glass epoxy single-layer substrate)

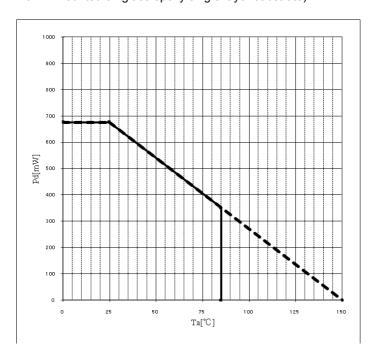


Figure 38, SSOP6 Thermal Reduction Characteristics

# **Operational Notes**

#### 1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply pins.

#### 2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Furthermore, connect a capacitor to GND at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

#### 3. GND Voltage

Ensure that no pins are at a voltage below that of the GND pin at any time, even during transient condition.

#### 4. GND Wiring Pattern

When using both small-signal and large-current GND traces, the two GND traces should be routed separately but connected to a single GND at the reference point of the application board to avoid fluctuations in the small-signal GND caused by large currents. Also ensure that the GND traces of external components do not cause variations on the GND voltage. The GND lines must be as short and thick as possible to reduce line impedance.

#### 5. Thermal Consideration

Should by any chance the maximum junction temperature rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. In case of exceeding this absolute maximum rating, increase the board size and copper area to prevent exceeding the maximum junction temperature rating.

# 6. Recommended Operating Conditions

These conditions represent a range within which the expected characteristics of the IC can be approximately obtained. The electrical characteristics are guaranteed under the conditions of each parameter.

#### 7. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of GND wiring, and routing of connections.

#### 8. Operation Under Strong Electromagnetic Field

Operating the IC in the presence of a strong electromagnetic field may cause the IC to malfunction.

#### 9. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, GND the IC during assembly and use similar precautions during transport and storage.

#### 10. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to GND, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

#### 11. Unused Input Pins

Input pins of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input pins should be connected to the power supply or GND line.

#### **Operational Notes - continued**

#### 12. Regarding the Input Pin of the IC

This monolithic IC contains P+ isolation and P substrate layers between adjacent elements in order to keep them isolated. P-N junctions are formed at the intersection of the P layers with the N layers of other elements, creating a parasitic diode or transistor. For example (refer to figure below):

When GND > Pin A and GND > Pin B, the P-N junction operates as a parasitic diode. When GND > Pin B, the P-N junction operates as a parasitic transistor.

Parasitic diodes inevitably occur in the structure of the IC. The operation of parasitic diodes can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions that cause these diodes to operate, such as applying a voltage lower than the GND voltage to an input pin (and thus to the P substrate) should be avoided.

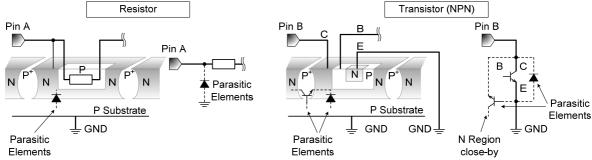


Figure xx. Example of monolithic IC structure

#### 13. Ceramic Capacitor

When using a ceramic capacitor, determine the dielectric constant considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

#### 14. Area of Safe Operation (ASO)

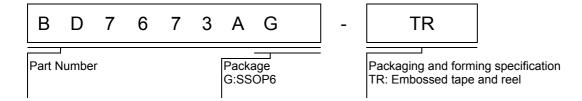
Operate the IC such that the output voltage, output current, and the maximum junction temperature rating are all within the Area of Safe Operation (ASO).

# 15. Thermal Shutdown Circuit(TSD)

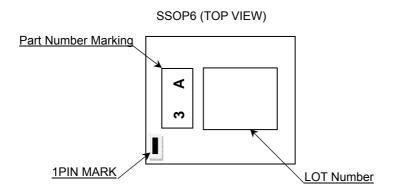
This IC has a built-in thermal shutdown circuit that prevents heat damage to the IC. Normal operation should always be within the IC's maximum junction temperature rating. If however the rating is exceeded for a continued period, the junction temperature (Tj) will rise which will activate the TSD circuit that will turn OFF all output pins. When the Tj falls below the TSD threshold, the circuits are automatically restored to normal operation.

Note that the TSD circuit operates in a situation that exceeds the absolute maximum ratings and therefore, under no circumstances, should the TSD circuit be used in a set design or for any purpose other than protecting the IC from heat damage.

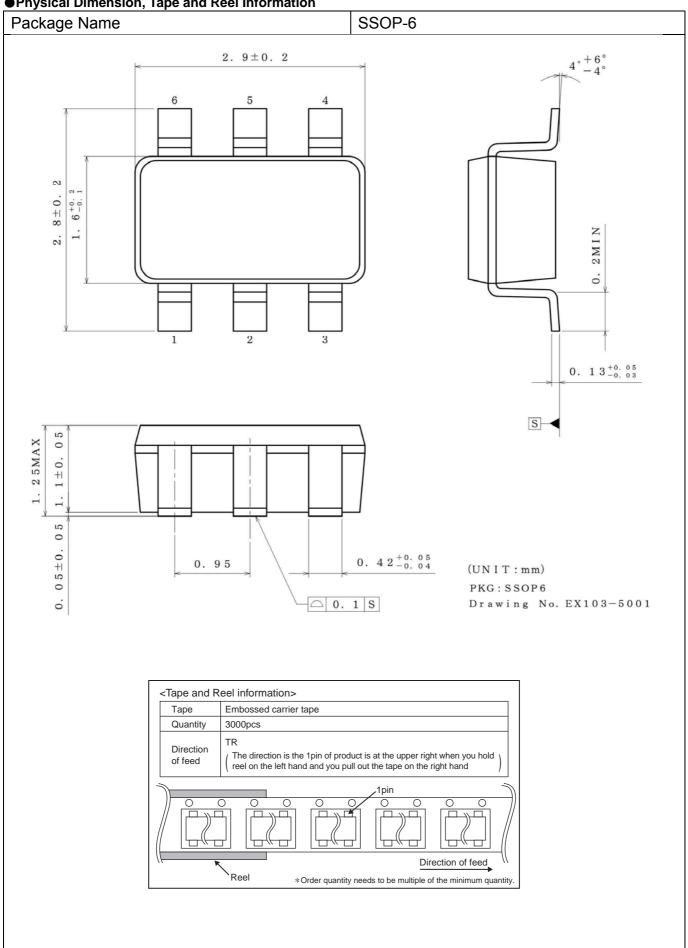
# Ordering Information



# Marking Diagram



●Physical Dimension, Tape and Reel Information



# Revision History

Date	Revision	Changes			
28.May.2013	001	New preparation			
16.Jul.2015	002	P1 Modify Figure 1 P4 Modify Figure 5 P8 Modify written error P9 Modify written error P10 Modify t written error P 13 Modify circuit Figure36 P13 Modify circuit Figure37 P16 Move Physical dimension page			
22.Mar.2017  003  P6 Modify written error P7 Modify written error P8 Modify written error P9 explanation of package power		P7 Modify written error			

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# **Notice**

#### **Precaution on using ROHM Products**

1. Our Products are designed and manufactured for application in ordinary electronic equipments (such as AV equipment, OA equipment, telecommunication equipment, home electronic appliances, amusement equipment, etc.). If you intend to use our Products in devices requiring extremely high reliability (such as medical equipment (Note 1), transport equipment, traffic equipment, aircraft/spacecraft, nuclear power controllers, fuel controllers, car equipment including car accessories, safety devices, etc.) and whose malfunction or failure may cause loss of human life, bodily injury or serious damage to property ("Specific Applications"), please consult with the ROHM sales representative in advance. Unless otherwise agreed in writing by ROHM in advance, ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of any ROHM's Products for Specific Applications.

(Note1) Medical Equipment Classification of the Specific Applications

JÁPAN	USA	EU	CHINA	
CLASSⅢ	СГУССШ	CLASS II b	CL ACCTI	
CLASSIV	CLASSⅢ	CLASSⅢ	CLASSⅢ	

- 2. ROHM designs and manufactures its Products subject to strict quality control system. However, semiconductor products can fail or malfunction at a certain rate. Please be sure to implement, at your own responsibilities, adequate safety measures including but not limited to fail-safe design against the physical injury, damage to any property, which a failure or malfunction of our Products may cause. The following are examples of safety measures:
  - [a] Installation of protection circuits or other protective devices to improve system safety
  - [b] Installation of redundant circuits to reduce the impact of single or multiple circuit failure
- 3. Our Products are designed and manufactured for use under standard conditions and not under any special or extraordinary environments or conditions, as exemplified below. Accordingly, ROHM shall not be in any way responsible or liable for any damages, expenses or losses arising from the use of any ROHM's Products under any special or extraordinary environments or conditions. If you intend to use our Products under any special or extraordinary environments or conditions (as exemplified below), your independent verification and confirmation of product performance, reliability, etc, prior to use, must be necessary:
  - [a] Use of our Products in any types of liquid, including water, oils, chemicals, and organic solvents
  - [b] Use of our Products outdoors or in places where the Products are exposed to direct sunlight or dust
  - [c] Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl<sub>2</sub>, H<sub>2</sub>S, NH<sub>3</sub>, SO<sub>2</sub>, and NO<sub>2</sub>
  - [d] Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
  - [e] Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
  - [f] Sealing or coating our Products with resin or other coating materials
  - [g] Use of our Products without cleaning residue of flux (even if you use no-clean type fluxes, cleaning residue of flux is recommended); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
  - [h] Use of the Products in places subject to dew condensation
- 4. The Products are not subject to radiation-proof design.
- 5. Please verify and confirm characteristics of the final or mounted products in using the Products.
- 6. In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse. is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
- 7. De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.
- 8. Confirm that operation temperature is within the specified range described in the product specification.
- 9. ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

#### Precaution for Mounting / Circuit board design

- 1. When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
- 2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

# **Precautions Regarding Application Examples and External Circuits**

- 1. If change is made to the constant of an external circuit, please allow a sufficient margin considering variations of the characteristics of the Products and external components, including transient characteristics, as well as static characteristics.
- You agree that application notes, reference designs, and associated data and information contained in this document are presented only as guidance for Products use. Therefore, in case you use such information, you are solely responsible for it and you must exercise your own independent verification and judgment in the use of such information contained in this document. ROHM shall not be in any way responsible or liable for any damages, expenses or losses incurred by you or third parties arising from the use of such information.

#### **Precaution for Electrostatic**

This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of lonizer, friction prevention and temperature / humidity control).

## **Precaution for Storage / Transportation**

- 1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
  - [a] the Products are exposed to sea winds or corrosive gases, including Cl2, H2S, NH3, SO2, and NO2
  - [b] the temperature or humidity exceeds those recommended by ROHM
  - [c] the Products are exposed to direct sunshine or condensation
  - [d] the Products are exposed to high Electrostatic
- Even under ROHM recommended storage condition, solderability of products out of recommended storage time period
  may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is
  exceeding the recommended storage time period.
- 3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
- 4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

#### **Precaution for Product Label**

A two-dimensional barcode printed on ROHM Products label is for ROHM's internal use only.

#### **Precaution for Disposition**

When disposing Products please dispose them properly using an authorized industry waste company.

#### **Precaution for Foreign Exchange and Foreign Trade act**

Since concerned goods might be fallen under listed items of export control prescribed by Foreign exchange and Foreign trade act, please consult with ROHM in case of export.

#### **Precaution Regarding Intellectual Property Rights**

- 1. All information and data including but not limited to application example contained in this document is for reference only. ROHM does not warrant that foregoing information or data will not infringe any intellectual property rights or any other rights of any third party regarding such information or data.
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#### **General Precaution**

- 1. Before you use our Products, you are requested to care fully read this document and fully understand its contents. ROHM shall not be in any way responsible or liable for failure, malfunction or accident arising from the use of a ny ROHM's Products against warning, caution or note contained in this document.
- 2. All information contained in this docume nt is current as of the issuing date and subject to change without any prior notice. Before purchasing or using ROHM's Products, please confirm the latest information with a ROHM sale s representative.
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