

- 1. Material: Stainless Steel (ASTM-A-581, A-582) (RoHS Comp.)
- 2. Finish: Nickel QQ-N-290 Class 1 Grade G
- 3. % of Thread for Tapped Holes: Form Tap 55 | Cut Tap 65
- 4: Threads are Supplied Cut or Rolled at RAF's Option Unless Noted on Order.
- 5. Threads are to Commercial 2A and 2B Standards per Handbook H-28 (Part 1)
- 6. All Drawing Dimensions are in Inches Unless Noted Otherwise
- 7. ASME Y14.5M 2009
- 8. Unless otherwise specified; Edge Breaks, Radii or Countersinks 0.005-0.015



95 Silvermine Rd., Seymour CT 06483 Tel: 203-888-2133, Fax: 203-888-9860 This Drawing is the Property of RAF. It contains confidential, proprietary information that is RAF property. Do not disclose to or duplicate for others except as authorized by RAF.

TOLERANCES
ALL DIMENSIONS ARE INCHES
(UNLESS OTHERWISE SPECIFIED)
METALLIC
LENGTHS </=: 6 INCHES ± 0.005
LENGTH >: 6 INCHES ± 0.010

LENGTH >: 6 INCHES ± 0.010
DIAMETERS: ± 0.005
NON-METALLIC
LENGTH: ± 0.010 DIAMETERS: ± 0

NON-METALLIC

LENGTH: ±0.010 DIAMETERS: ± 0.010

INTERNAL THREADS:

MINIMUM THREAD DEPTH

COMPONENT

8169-832-SS

ROUND INTERNAL THREAD HANDLE

SCALE 1.16

HANDLES

SHEET

1 of 1

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